

Installation and maintenance manual
Manuel d'installation et de maintenance
Installations- und Wartungshandbuch
Manuale di installazione e di manutenzione
Manual de instalación y de mantenimiento

**DK
WDK
SKX**



**DN
WDN
SCU**



**125
125V
155
155V
185
205
255
305
405M
405
505
605
755
905**

English Français Deutsch Italiano Español

12
↓
83 kW

**SPLIT SYSTEM AIR CONDITIONNERS
CENTRALE DE CLIMATISATION SPLITS SYSTEMES
KLIMATISIERUNGSZENTRALE SPLIT SYSTEM
CENTRALE DI CONDIZIONAMENTO D'ARIA SPLIT SISTEMA
CENTRAL DE CLIMATIZACIÓN SPLIT SISTEMA**

12.4
↓
83 kW

HFC 407C

IOM DKDN02-N-9GB
Part number / Code / Teil Nummer / Codice / Código : **3990259GB**
Supersedes / Annule et remplace / Annulliert und ersetzt /
Annulla e sostituisce / Anula y sustituye : **IOM DKDN02-N-8GB**



INSTALLATION INSTRUCTION

NOTICE D'INSTALLATION

INSTALLATIONSHANDBUCH

ISTRUZIONI INSTALLAZIONE

INSTRUCCIONES DE INSTALACIÓN

English

Français

Deutsch

Italiano

Español

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POWER SUPPLY MUST BE WITCHED OFF BEFORE STARTING TO WORK IN THE ELECTRIC CONTROL BOX

GENERAL RECOMMENDATIONS

Please read the following safety precautions very carefully before installing the unit.

SAFETY DIRECTIONS

Follow the safety rules in forces when you are working on your appliance.

The installation, commissioning and maintenance of these units should be performed by qualified personnel having a good knowledge of standards and local regulations, as well as experience of this type of equipment.

The unit should be handled using lifting and handling equipment appropriate to the unit's size and weight.

Any wiring produced on site must comply with the corresponding national electrical regulations.

Make sure that the power supply and its frequency are adapted to the required electric current of operation, taking into account specific conditions of the location and the current required for any other appliance connected with the same circuit.

The unit must be EARTHED to avoid any risks caused by insulation defects.

It is forbidden to start any work on the electrical components if water or high humidity is present on the installation site.

WARNING

Cutoff power supply before starting to work on the appliance.

When making the refrigerant connections, ensure that no impurities are introduced into the pipe work.

The manufacturer declines any responsibility and the warranty becomes void if these instructions are not respected.

If you meet a problem, please call the Technical Department of your area.

If possible, assemble the compulsory or optional accessories before placing the appliance on its final location. (see instructions provided with each accessory).

In order to become fully familiar with the appliance, we suggest to read also our Technical Instructions.

-The information contained in these Instructions are subject to modification without advance notice.

EQUIPMENT SAFETY DATA

Safety Data	R407C
Toxicity	Low
In contact with skin	Liquid splashes or sprays may cause freeze burns. Unlikely to be hazardous by skin absorption. However, R407C may be slightly irritant and, if liquid, it has a strong degreasing effect. Flush contaminated skin areas with running water. If it comes into contact with fabrics, the liquid refrigerant will cause them to freeze and adhere to the skin. Carefully remove the contaminated clothing since it might adhere to the skin and cause freeze burns. Contact a doctor if the affected skin areas are reddened or irritated.
In contact with eyes	Vapours have no effect. Liquid splashes or sprays may cause freeze burns. In these cases rinse your eyes with running water or with a solution for eye lavages for at least 10 minutes. Immediately contact a doctor.
Ingestion	Very unlikely to occur. If this should be the case, it may cause freeze burns. Never induce vomiting. Keep the patient awake. Make him rinse his mouth with running water and make him drink about 1/4 of a litre. Immediately contact a doctor.
Inhalation	R407C: High concentration levels of its vapours in the air can produce an anaesthetic effect, including the loss of consciousness. Particularly severe exposures may cause heart arrhythmia and sometimes prove to be also fatal. At high concentrations there is a danger of asphyxia due to a reduced oxygen content in the atmosphere. In these cases take the patient to the open air, in a cool place and keep him at rest. Administer oxygen, if required. Apply artificial respiration if breathing has ceased or if it has become irregular. In case of heart failure immediately apply cardiac massage. Immediately contact a doctor.
Further Medical Advice	A symptomatic and supportive therapy is generally suitable. A heart sensitisation has been observed in some cases, as a result of exposures to particularly high concentrations. In the presence of catecholamines (such as for example adrenaline) in the blood flow, it has increased the irregularity of the cardiac rhythm and then caused the heart failure.
Long-term exposure	R407C: A lifetime study which has been conducted on the effects inhalation may have on rats at 50,000 ppm has shown the onset of benign tumours of the testicle. These remarks suggest that there is no danger for human beings if they are exposed to concentrations below the occupational limits or equal to them.
Occupational exposure limits	R407C: Recommended limits: 1,000 ppm v/v 8 hours TWA.
Stability	R407C: Not specified.
Conditions to avoid	Use in the presence of exposed flames, red heat surfaces and high humidity levels.
Hazardous reactions	Possibility of violent reactions with sodium, potassium, barium and other alkaline substances. Incompatible materials: magnesium and all the alloys containing over 2% of magnesium.
Hazardous decomposition products	R407 C: Halogen acids deriving from thermal decomposition and hydrolysis.
General precautions	Avoid the inhalation of high concentrations of vapours. The concentration in the atmosphere shall be kept at the minimum value and anyway below the occupational limits. Since vapours are heavier than air and they tend to stagnate and to build up in closed areas, any opening for ventilation shall be made at the lowest level.
Breathing protection	In case of doubt about the actual concentration, wear breathing apparatus. It should be self-contained and approved by the bodies for safety protection.
Storage Preservation	Refrigerant containers shall be stored in a cool place, away from fire risk, direct sunlight and all heat sources, such as radiators. The maximum temperature shall never exceed 45°C in the storage place.
Protection clothes	Wear boots, safety gloves and glasses or masks for facial protection.
Behaviour in case of leaks or escapes	Never forget to wear protection clothes and breathing apparatus. Isolate the source of the leakage, provided that this operation may be performed in safety conditions. Any small quantity of refrigerant which may have escaped in its liquid state may evaporate provided that the room is well ventilated. In case of a large leakage, ventilate the room immediately. Stop the leakage with sand, earth or any suitable absorbing material. Prevent the liquid refrigerant from flowing into drains, sewers, foundations or absorbing wells since its vapours may create an asphyxiating atmosphere.
Disposal	The best procedure involves recovery and recycle. If this is not possible, the refrigerant shall be given to a plant which is well equipped to destroy and neutralise any acid and toxic by-product which may derive from its disposal.
Combustibility features	R407C: Non flammable in the atmosphere.
Containers	If they are exposed to the fire, they shall be constantly cooled down by water sprays. Containers may explode if they are overheated.
Behaviour in case of fire	In case of fire wear protection clothes and self-contained breathing apparatus.

INSPECTION AND STORAGE

At the time of receiving the equipment carefully cross check all the elements against the shipping documents in order to ensure that all the crates and boxes have been received. Inspect all the units for any visible or hidden damage.

In the event of shipping damage, write precise details of the damage on the shipper's delivery note and send immediately a registered letter to the shipper within 48 hours, clearly stating the damage caused. Forward a copy of this letter to the manufacturer or their representative.

Never store or transport the unit upside down. It must be stored indoors, completely protected from rain, snow etc. The unit must not be damaged by changes in the weather (high and low temperatures). Excessively high temperatures (above 60 °C) can harm certain plastic materials and cause permanent damage. Moreover, the performance of certain electrical or electronic components can be impaired.

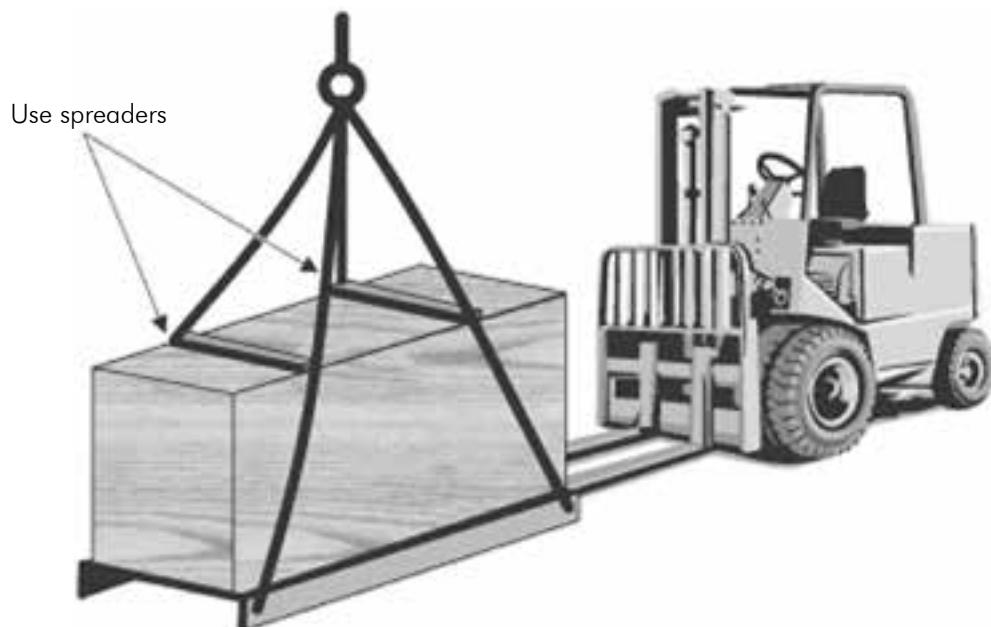
CONTENTS OF PACKAGE

- 1 Indoor or outdoor unit (depending on the model)
- 1 Bag of documentation
- 1 Ambience sensor (with outdoor unit)

DIMENSIONS

SEE APPENDIX

HANDLING METHOD



NET WEIGHT**INDOOR UNITS****SINGLE CIRCUIT**

Models		125V	125	155V	155	185	205	255	305	405M
outdoor unit	Kg	69	58	77	65	98	98	100	150	160

DUAL CIRCUITS

Models		405	505	605	755	905
outdoor unit	Kg	160	205	209	266	282

OUTDOOR UNITS**SINGLE CIRCUIT**

Models		125	155	185	205	255	305	405M
outdoor unit	Kg	140	150	164	164	164	187	247

DUAL CIRCUITS

Models		405	505	605	755	905
outdoor unit	Kg	317	378	405	559	592

REFRIGERATION SPECIFICATIONS

SINGLE CIRCUIT

Models	125 - 125V	155 - 155V	185	205	255	305	405M
REFRIGERANT CHARGE							
COOLING ONLY	g	3030	4730	5530	5910	6060	8760
HEAT PUMP	g	3200	4830	5950	5910	6010	8700
ADDITIONAL CHARGE							
Connecting pipes 1/2" liquid pipe	g/m	48	50	/	125	125	125
Connecting pipes 5/8" liquid pipe	g/m	/	/	55	/	210	210

DUAL CIRCUITS

Models	405	505	605	755	905
REFRIGERANT CHARGE					
COOLING ONLY	g	2 x 5410	2 x 7060	2 x 9930	2 x 10160
HEAT PUMP	g	2 x 5160	2 x 7110	2 x 9430	2 x 10160
ADDITIONAL CHARGE					
Connecting pipes 1/2" liquid pipe	g/m	125	125	125	125
Connecting pipes 5/8" liquid pipe	g/m	210	210	210	210

NOTE:

The 125, 155 and 185 units are supplied pre-filled with their refrigerant charge.

The 205, 255, 305, 405M, 405, 505, 605, 755 and 905 units are supplied filled with a nitrogen charge. The installer must fill the system with the stated volume of refrigerant at the time of installation.

The charges are stated for **4m pipe lengths**. For longer pipe lengths, the refrigerant charge must be adjusted in accordance with the details provided.

Refrigerant fluid charge values are given **for information purposes only**. The actual charge required must be adjusted during installation in order to optimise performance.

The products' installation and environment represent vital parameters for their proper operation.

ELECTRIC SPECIFICATIONS SINGLE CIRCUIT

Models	125	155	185	205	255	305	405M
Power supply 3N ~ 400V - 50Hz	-	-	-	-	-	-	-
Cooling + Ventilation (or thermodynamic heating)							
Maximum current	A	14	17	18	19	21	25
Fuse rating aM	A	16	20	25	25	25	32
Fuse rating ASE/VDE*	A	16	20	25	25	25	35
Total starting current	A	69.5	80	106	107	96	133
Power cable section *	mm ²	5 G 2.5	5 G 2.5	5 G 2.5	5 G 2.5	5 G 4	5 G 6
UNIT CONNECTIONS							
Maximum current	A	1.7	2.4	5	2.8	2.8	3.5
Power cable section	mm ²	7 G 1.5	7 G 1.5	4 G 1.5	4 G 1.5	4 G 1.5	4 G 1.5

DUAL CIRCUITS

Models	405	505	605	755	905
Power supply 3N ~ 400V - 50Hz	-	-	-	-	-
Cooling + Ventilation (or thermodynamic heating)					
Maximum current	A	37	43	50	56
Fuse rating aM	A	40	50	63	63
Fuse rating ASE/VDE*	A	50	50	63	63
Total starting current	A	124	118	159	192
Power cable section *	mm ²	5 G 10	5 G 16	5 G 16	5 G 25
UNIT CONNECTIONS					
Maximum current	A	4.8	6.6	6.6	8.4
Power cable section	mm ²	4 G 1.5	4 G 1.5	4 G 1.5	4 G 2.5

IMPORTANT

* These values are given for guidance. They must be checked and adjusted according to prevailing standards.
They depend on the system installed and the cables used.

A fuse must mandatorily be provided on the system input.

Fuses not supplied

Cables not supplied

AERAULIC SPECIFICATIONS

SINGLE CIRCUIT

Models	125V	125	155V	155	185	205	255	305		405M	
	PE	GE	PE	GE	PE	GE	PE	PE	GE	PE	GE
Indoor air fan											
Number of fans	2	2	2	2	2	2	2	2	2	2	2
Type											
Drive type	Direct				Belt with variable pulley						
Nominal power (kW)	0.58	0.58	0.58	0.58	1.10	1.10	1.10	1.50	1.50	1.50	2.20
Power supply	See electrical connections in appendix										
Speed (tr/min)	1380	1350	1380	1350	1200	1410	1410	1420	1420	1420	1390
Nominal air volume (m³/h)	2100		2850		3500	4500	4680	5760		7560	
outdoor air fan											
Number of fans	1		1		1		1	1		1	
Type	Propeller										
Number of blades	5		3		3		3	3		7	
Diameter (mm)	560		610		610		610	610		800	
Drive type	Direct										

DUAL CIRCUITS

Models	405		505		605		755	905
	PE	GE	PE	GE	PE	GE		
Indoor air fan								
Number of fans	2	2	2	2	2	2	2	2
Type	Centrifugal							
Drive type	Belt with variable pulley							
Nominal power (kW)	1.50	2.20	2.20	3.00	2.20	3.00	4.00	5.50
Power supply	See electrical connections in appendix							
Speed (tr/min)	1420	1390	1425	1430	1425	1430	1435	1440
Nominal air volume (m³/h)	7560		9360		9720		12000	14300
outdoor air fan								
Number of fans	2		2		2		2	2
Type	Propeller							
Number of blades	3		3		3		7	7
Diameter (mm)	610		610		610		800	800
Drive type	Direct							

OPERATING LIMITS

	125 to 305	405M	405 to 605	755 & 905
Cooling mode				
Outside temperature min. for standard version	15°C	-10°C (*)	15°C	-10°C (*)
Outside temperature min. with all seasons kit	-10°C	-10°C (*)	-10°C	-10°C (*)
Outside temperature max.	+46°C	+46°C	+46°C	+46°C
Interior temperature min. DB/WB (°C)	21°C / 15°C	21°C / 15°C	21°C / 15°C	21°C / 15°C
Interior temperature max. DB/WB (°C)	32°C / 23°C	32°C / 23°C	32°C / 23°C	32°C / 23°C
Heating mode				
Outside temperature min.	-10°C	-10°C	-10°C	-10°C
Outside temperature max. DB (°C)	19°C	19°C	19°C	19°C
Interior temperature max. DB (°C)	27°C	27°C	27°C	27°C

The All Seasons kits modulates the outdoor fan speed to enable the machine to operate in Cooling mode at outdoor ambient temperatures as low as -10°C.

(*): The "All Seasons" kit is available as an option, except on models 405M, 755 and 905 where it is fitted as standard equipment

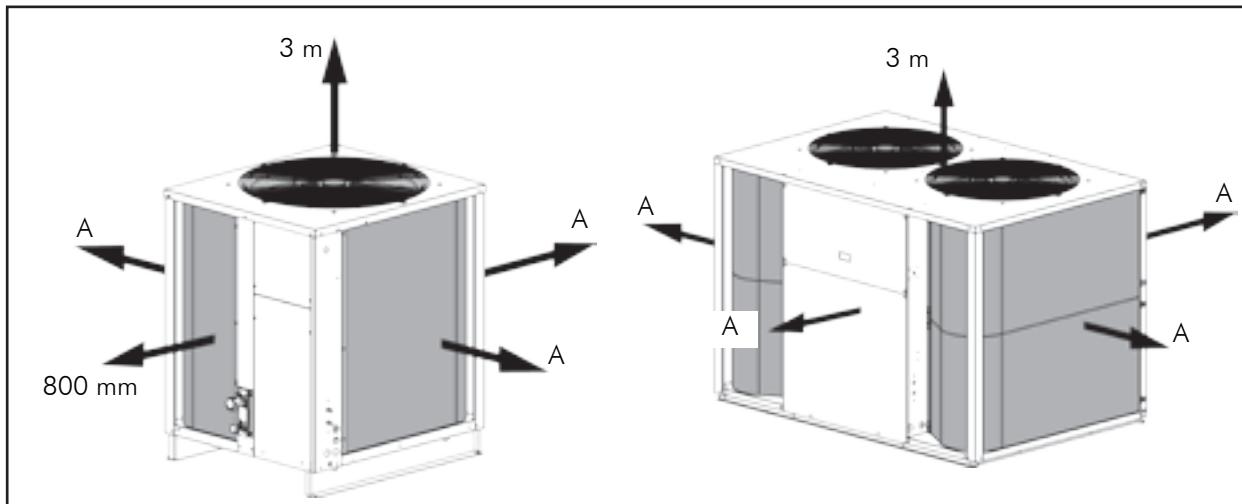
(DB) Dry Bulb temperature

(WB) Wet bulb temperature

INSTALLATION

OUTDOOR UNIT

CLEARANCE



Models	Minimum free clearance (mm)										
	125	155	185	205	255	305	405M	405	505	605	755
A	500						800				

LOCATION

The unit must be installed on a stable horizontal base of sufficient strength to support its total operating weight. Vibration isolation devices (e.g. rubber shock absorbing pads) must be fitted between the unit and its load bearing structure.

The unit must not be installed in a location exposed to major roof rainfall drainage and must be above ground level if installed in an area subject to rainwater flooding. The unit must be installed at a height sufficient to ensure proper drainage of de-icing water and to allow any possible ice build-ups to fall off the cooling battery during de-icing cycles.

Minimum recommended height is : 250 mm above ground level.

When locating unit give consideration to, and locate unit as remote as possible from neighbour's sleeping areas to minimise noise.

Service and air flow clearances must be allowed as indicated on the unit dimension sheet. It should be noted that major service may require removal of the top panels. Particular attention should be paid to avoiding obstructions to the vertical condenser or air discharge which may result in recirculation of the outdoor air.

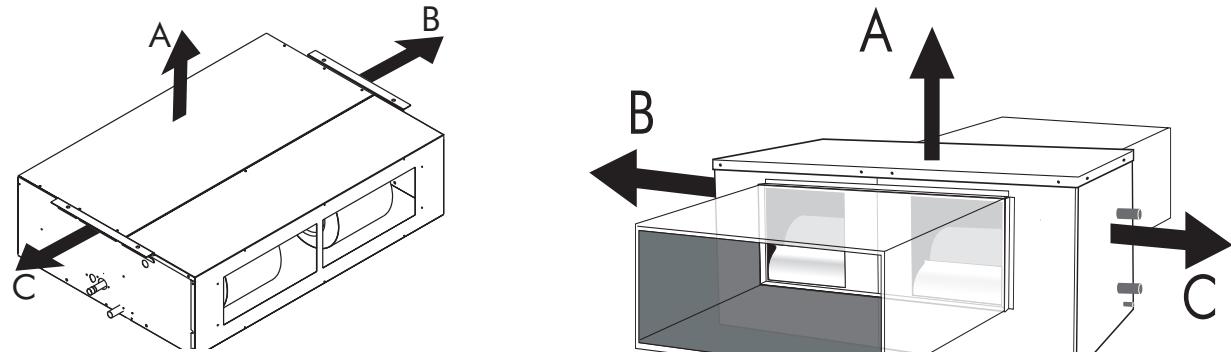
In addition to the service clearances noted on the dimension sheet it is essential that provision is made for adequate and safe service access.

INDOOR UNIT

CLEARANCE

125 - 155
125V - 155V

185 - 205 - 255 - 305 - 405
505 - 605 - 755 - 905

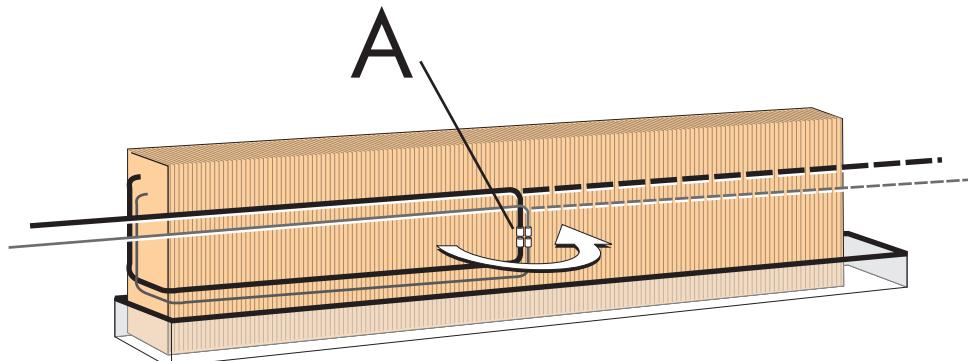


Models	Minimum free clearance (mm)																			
	125	125V	155	155V	185	205	255	305	405	505	605	755	905							
A	20				200															
B side opposed to the connections	300																			
C side connections	800																			

CHANGING THE POSITION OF PIPE LINKS ON MODELS 125-155-185-305-405-505-605

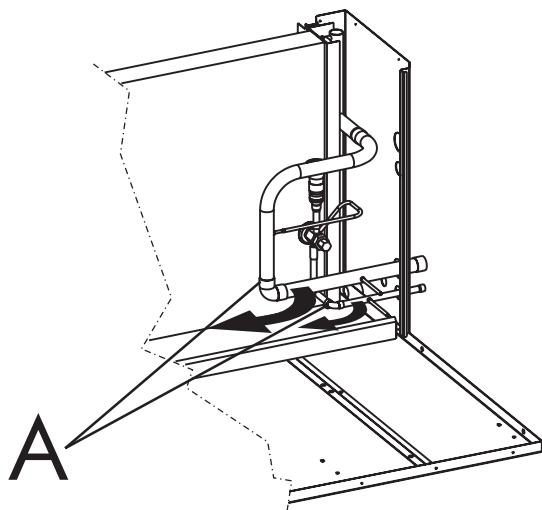
Possibility of refrigerant pipes exiting on either the left or right side.

125 - 155 - 185



For the refrigerant pipes, break the brazing on the Gas and Liquid pipes at the level of Rep. **A** and re-weld the pipes in the required configuration.

In the event of making a change to the position of the links, the free clearances around the unit must be reviewed in accordance with the data on the above chart.

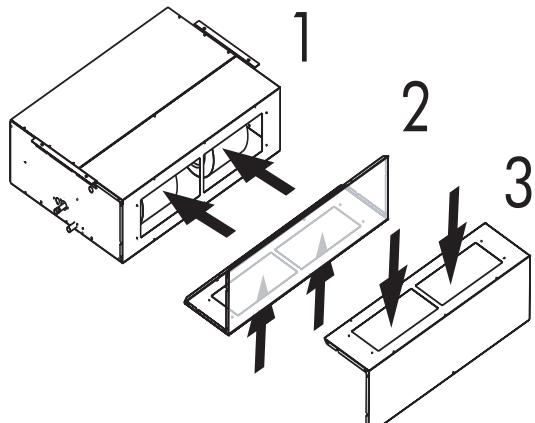


For the refrigerant pipes, break the brazing on the Gas and Liquid pipes at the level of Rep. A and re-weld the pipes in the required configuration.

125V - 155V UNIT INSTALLATION CONFIGURATION

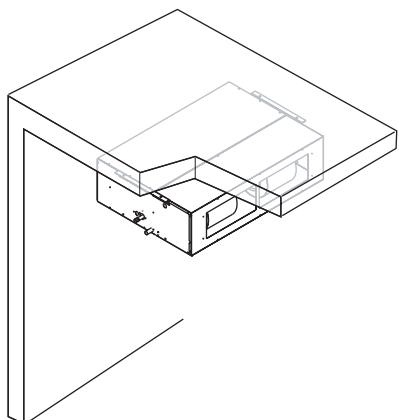
Select the appropriate configuration for the inlet panel and the mounting angle brackets before installing the unit.

This unit can be configured for air inlet from the rear (1), from above (2), or below (3).

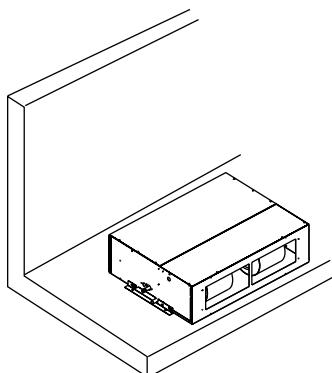


Then select the mounting location for positioning the mounting angle brackets:

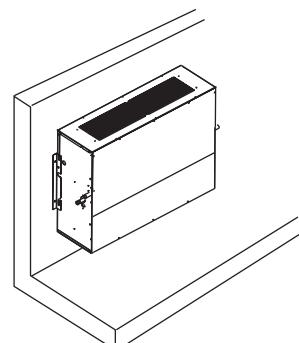
Ceiling mounting



Floor mounting



Wall mounting



INDOOR UNIT LOCATION



WARNING :

Indoor units are supplied with a charge of dry nitrogen at 40 Psi.

The indoor unit is designed for installation in a suspended ceiling, supported by 4 anchoring points that enable it to be attached and levelled.

The unit must not be located in zones containing, smoke, odours or dust that would clog the intake filters, reduce system performance and have a negative effect on the treated air quality.



As illustrated on the diagram, the siphon to be made on site (30 mm minimum) is located on the condensate evacuation pipe, in order to guarantee drainage when the indoor fan is in operation.

Lift the unit up to install the condensate evacuation pipe siphons.

Evacuation orifice : **Ø 5/8"** (125 / 185)

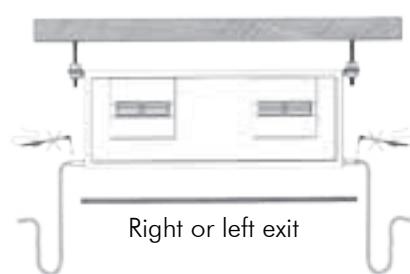
Evacuation orifice : **Ø 7/8"** (205 / 255)

Evacuation orifice : **Ø 1"** (305 à 905)



WARNING :

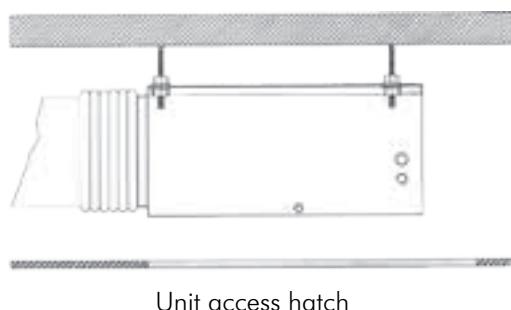
Never braze the condensate evacuation pipe to the unit's outlet connectors.



It is advisable to install a flexible sleeve on the duct to prevent any noise from being transmitted to the treated air side.

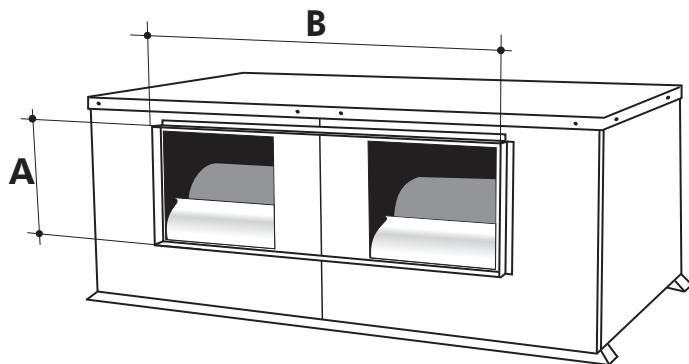
NB

In the case of the indoor unit being installed in a zone with high relative humidity, additional unit insulation should be provided to protect the unit against risks of condensation.



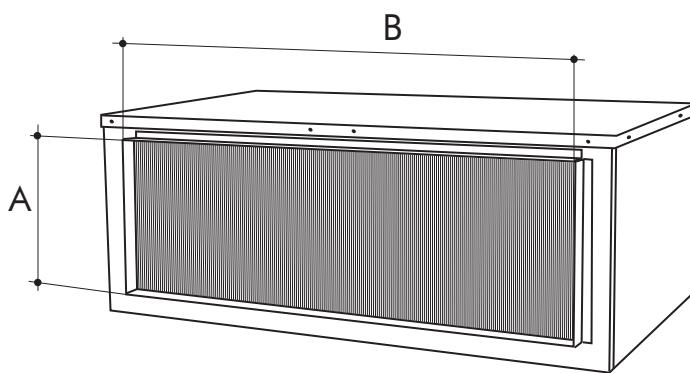
DUCT ENTRY DIMENSIONS AIR DISTRIBUTION

	A	B
125V	306	871
125	290	1100
155V	306	1031
155	290	1300
185	350	1300
205 / 255	350	1302
305 / 405	382	1159
505 / 605	421	1382
755	448	1098
905	448	1098



AIR INTAKE

	A	B
125V	321	858
125	340	1150
155V	321	1016
155	340	1350
185	350	1300
205 / 255	350	1302
305 / 405	559	1505
505 / 605	601	1969
755	662	2002
905	812	2002



In the case of an installation with a filter box (option) take account of the thickness of the box for the duct entry:
~ 100 mm.

The duct network must be sized by a qualified air conditioning engineer in compliance with industry rules and best practices. The engineer must ensure that the network is compatible with the unit's aerdraulic characteristics (refer to § "FLOW/ AVAILABLE STATIC PRESSURE")

FLOW/ AVAILABLE STATIC PRESSURE

The chart below provides the available static pressure ranges on the blowing side of the indoor units in relation to nominal flows.

	125V	125	155V	155	185	205	255
Nominal airflow (m ³ /h)		2100		2850	3500	4500	4680
min/max Ps (Pa)	PE	93/172	51/122	16/74	10/62	20/108	63/165
	GE	-	-	-	-	-	-

	305	405	505	605	755	905
Nominal airflow (m ³ /h)	5760	7560	9360	9720	12000	14300
min/max Ps (Pa)	PE	11/81	0/68	58/159	109/165	109/283
	GE	47/141	22/137	304/477	185/276	-

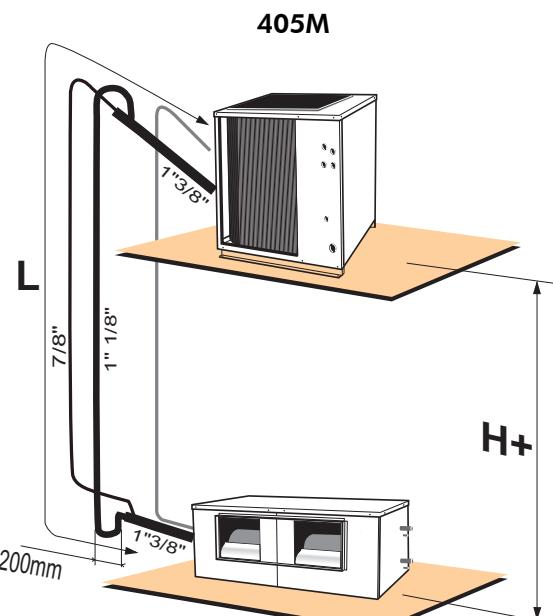
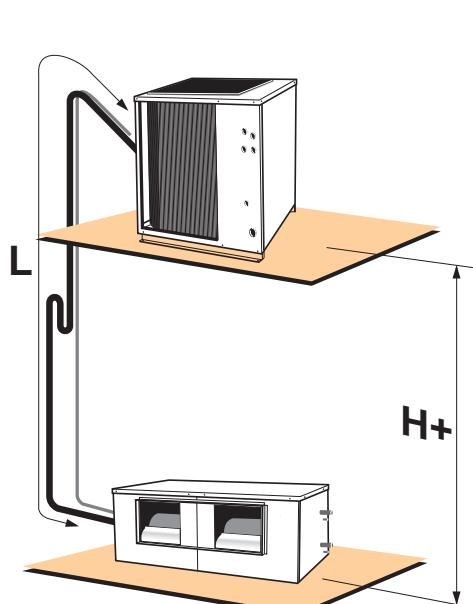
For units from 125 to 185 inclusive, flow / static pressure adjustment is achieved via the electrical connection. For other units, this adjustment is made with the aid of a variable pulley. **When adjusting this pulley, it is important to ensure that the belt is positioned properly. The pulleys / belt assembly must be aligned perfectly and the belt tensioned in accordance with best practices.**

Refer to the Appendices for the units' electrical diagrams and the aerdraulic characteristics in relation to fan speed settings.

REFRIGERANT CONNECTIONS

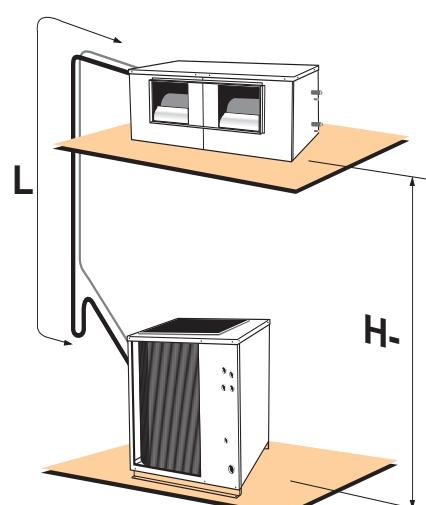
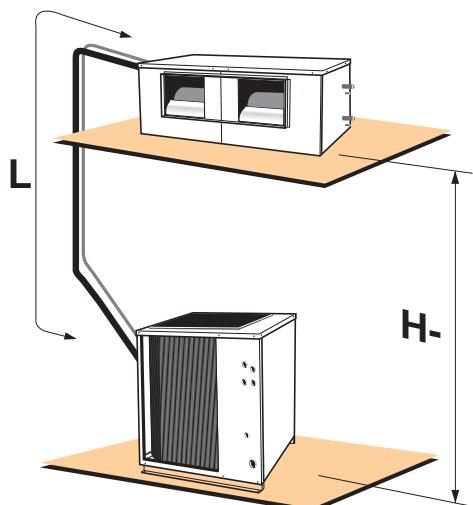
POSITION OF THE UNITS

OUTDOOR UNIT AT A HIGHER LEVEL



Install a siphon on the Gas pipe every 5 m

OUTDOOR UNIT AT A LOWER LEVEL



The pipe links should have a minimum slope of 1/250 towards the outdoor unit.

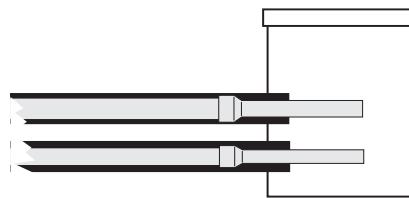
On **HEAT PUMP MODELS ONLY** install a siphon at the foot of the column (Gas pipe) for this installation configuration.

Models	125 - 125V 155 - 155V 185		405M		205 - 255 - 305 405 - 505 - 605 755 - 905
H+ maxi	50 m	50 m	10 m	10 m	15 m
H- maxi	50 m	50 m	10 m	15 m	15 m
Maximum length	50 m	50 m	30 m	30 m	30 m

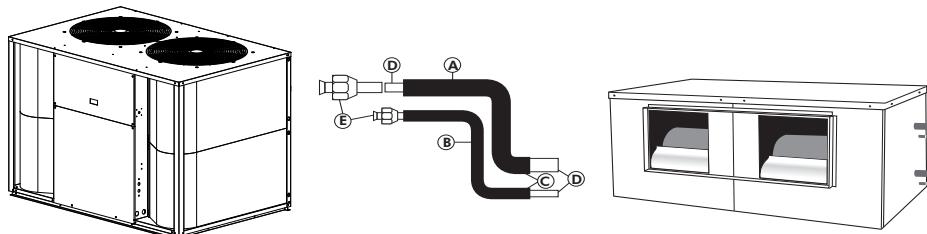
REFRIGERANT LINES



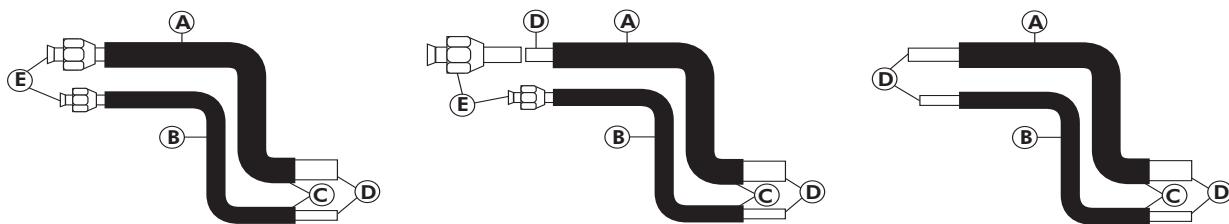
PIPE INSULATION TO GO INSIDE THE UNIT



PRINCIPLE



CONNECTING PIPES



1

A "Gaz" pipe

D End to be brazed

B "Vapour" pipe

E Flare connector

C Pipe insulation (6 mm minimum)

2

3

MODELS	OUTDOOR UNIT		INDOOR UNIT		TYPE	QUANTITY	CONNECTING PIPES				
	Ø CONNECTOR		Ø CONNECTOR				Ø CONNECTOR				
	GAZ	LIQUID	GAZ	LIQUID			GAZ	LIQUIDE			
125 - 125V	3/4"	1/2"	3/4"	1/2"	1	1	length < 50m	3/4"	1/2"		
155 - 155V	3/4"	1/2"	7/8"	1/2"	2	1	length < 50m	7/8"	1/2"		
185	3/4"	5/8"	7/8"	5/8"	2	1	length < 50m	7/8"	5/8"		
205	1" 1/8"	5/8"	1" 1/8"	1/2"	3	1	length < 30m	1" 1/8"	1/2"		
255	1" 1/8"	5/8"	1" 1/8"	1/2"	3	1	length < 20m	1" 1/8"	1/2"		
							length > 20m	1" 3/8"	5/8"		
							vertical connections > 20m	1" 1/8"	5/8"		
305	1" 1/8"	5/8"	7/8"	5/8"	3	1	length < 10m	1" 1/8"	1/2"		
							length > 10m	1" 3/8"	5/8"		
							vertical connections > 10m	1" 1/8"	5/8"		
405M	1" 3/8"	5/8"	1" 3/8"	5/8"	3	1	length < 30m	1" 3/8"	5/8"		
							vertical connections	SEE P15 diagram			
405	7/8"	5/8"	7/8"	1/2"	3	2	length < 30m	1" 1/8"	1/2"		
505	7/8"	5/8"	7/8"	1/2"	3	2	length < 20m	1" 1/8"	1/2"		
							length > 20m	1" 3/8"	5/8"		
							vertical connections > 20m	1" 1/8"	5/8"		
605	1" 1/8"	5/8"	1" 1/8"	1/2"	3	2	length < 10m	1" 1/8"	1/2"		
							length > 10m	1" 3/8"	5/8"		
							vertical connections > 10m	1" 1/8"	5/8"		
755	1" 3/8"	5/8"	1" 3/8"	5/8"	3	2	length < 30m	1" 3/8"	5/8"		
905	1" 3/8"	5/8"	1" 3/8"	5/8"	3	2	length < 30m	1" 3/8"	5/8"		

PIPS TO BE MADE ON SITE

Pipe links installation, system tightness testing and filling and draining the refrigerant charge must be performed by a qualified air conditioning engineer in compliance with industry rules and best practices (brazing, vacuum draining, filling, etc...).

Only use new, clean and dry refrigeration quality copper pipe of an appropriated diameter.

When installing the gas and liquid pipe links between the outdoor unit and the indoor unit, care must be taken to avoid contact with any hot surfaces such as hot water pipes, boilers, chimneys etc..

Refrigerant fluid conduits must be as short and as straight as possible to ensure operation at maximum efficiency.



The bending radius of the pipes should be equal to or more than 3,5 times de outside diameter of the pipe.

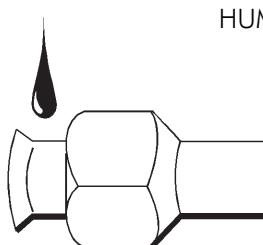
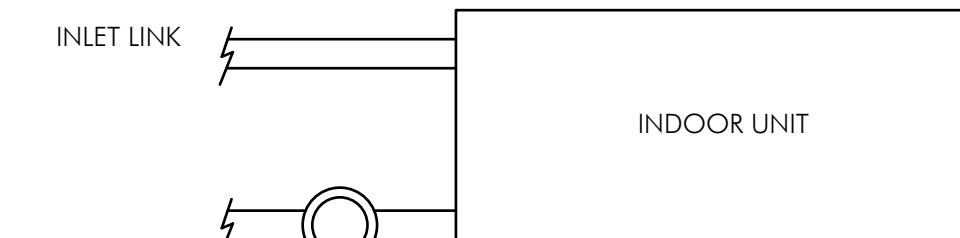
Do not bend the pipes consecutively more than three times and do not make more than 12 bends over the complete length of the link..

ASSEMBLY PROCEDURE

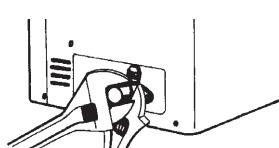
In certain outdoor units, the pipe links are attached at the level of the brazing connection points in order to avoid damage during transport. If this is the case, the attachments should be removed when making the pipe connections between the indoor and outdoor units.

For certain machines, the liquid inspection glass is supplied separate to the unit. In this case, the liquid inspection glass must be located just before the indoor unit as shown on the following diagram:

The liquid inspection glass is an important item and its proper location is vital. The information provided is indispensable when filling the system with refrigerant fluid and also for ensuring that the humidity level in the circuit is below the critical level that could lead to damage to certain refrigeration components. Therefore, the liquid seen through the inspection glass must always remain green (humidity level below 60 ppm).



To obtain the right tightening, cover the surface with cooling oil.



The use of a counter wrench is required to tighten the valves.

The values of the tightening torque are shown in the table below.

PIPE Ø	TIGHTENING TORQUE
1/4"	15-20 Nm
3/8"	30-35 Nm
1/2"	50-54 Nm
5/8"	70-75 Nm
7/8"	90-95 Nm

SYSTEM PUMP DOWN

The 125, 155 and 185 outdoor units are supplied pre-filled with their refrigerant fluid charges. It is necessary to pump down the piping as well as the indoor unit and to conduct a leakage test before opening the Flare valves. Follow the instructions below for vacuum draining and leakage detection. Adjust the refrigerant charge accordingly (refer to § refrigeration specifications) for pipe lengths other than stated on the unit's Maker's Plate.,.

The 205, 255, 305, 405M, 405, 505, 605, 755 and 905 units are supplied filled with nitrogen. It is imperative to drain the nitrogen charge, then vacuum drain the entire system and finally check for the absence of leaks prior to proceeding with filling the system with refrigerant fluid.



In no event should the compressor be used to pump down the system. It is not designed for this usage and serious damage may result.

A vacuum pump must be used for system pump down. Connect the pump to the service taps on either side of the compressor.

Start the vacuum pump and let it run until the pressure level in the system is below 10-1 mbar, as this pressure is sufficiently low to remove humidity.

If this pressure level cannot be achieved, check the capacity of the pump and the entire system for any possible leakages.

When the system has been pumped down, allow it to remain at this level of vacuum for a period of 12 hours. If no significant rise in pressure occurs, the system is ready to be filled with the refrigerant charge.

The bottle of refrigerant must be connected to the HP service tap on the liquid pipe. A dryer placed as near as possible to the service tap on the liquid pipe must be used when charging the refrigerant . In the case of R407C, ensure that the charge is filled in liquid form. The vacuum created in the indoor and outdoor units causes a considerable quantity of refrigerant to enter the system.

The charges are indicated (refer to § refrigeration specifications) for 4 metre pipe lengths between the indoor and outdoor units and are provided for information purposes only. The filling operation must continue until 80% to 90% of the indicated charge has entered the system (corrected for pipe lengths other than 4 metres).

Start the system. The outdoor and indoor temperatures should be as close as possible to actual operating conditions. Continue to add refrigerant until the refrigerant passing under the liquid inspection glass is "clear". In this event, the refrigerant is entirely in liquid form. Allow the system to operate for about one hour to reach a stable operating regime.

If necessary, adjust the refrigerant charge in relation to the information provided by the liquid inspection glass and the measurement of the subcooler temperature. This value is equal to the saturated liquid temperature in relation to the condensing pressure (refer to the R22 and R407C refrigerant characteristics charts) less the condenser outlet temperature (liquid line temperature measured with the aid of a thermocouple). The subcooler temperature value must be between 4°C and 8°C. If bubbles can be seen in the liquid through the liquid inspection glass, refrigerant needs to be added. A subcooler temperature above 8°C is a sign of overfilling and in this case, refrigerant must be drained from the system.

R407C refrigerant characteristics

Absolute pressure (bar)	Saturated liquid temperature (°C)	Saturated vapour temperature (°C)	Absolute pressure (bar)	Saturated liquid temperature (°C)	Saturated vapour temperature (°C)	Absolute pressure (bar)	Saturated liquid temperature (°C)	Saturated vapour temperature (°C)
1,0	-44,1	-37,0	10,5	20,5	26,0	20,0	45,7	50,3
1,5	-35,3	-28,4	11,0	22,2	27,7	20,5	46,8	51,3
2,0	-28,5	-21,8	11,5	23,8	29,2	21,0	47,8	52,3
2,5	-23,0	-16,3	12,0	25,4	30,8	21,5	48,8	53,3
3,0	-18,3	-11,7	12,5	26,9	32,2	22,0	49,8	54,2
3,5	-14,1	-7,6	13,0	28,4	33,7	22,5	50,8	55,2
4,0	-10,4	-4,0	13,5	29,8	35,1	23,0	51,7	56,1
4,5	-7,0	-0,7	14,0	31,2	36,4	23,5	52,7	57,0
5,0	-3,9	2,3	14,5	32,6	37,7	24,0	53,6	57,9
5,5	-1,0	5,2	15,0	33,9	39,0	24,5	54,5	58,7
6,0	1,7	7,8	15,5	35,2	40,3	25,0	55,5	59,6
6,5	4,2	10,3	16,0	36,5	41,5	25,5	56,3	60,4
7,0	6,6	12,6	16,5	37,7	42,7	26,0	57,2	61,3
7,5	8,9	14,8	17,0	38,9	43,8	26,5	58,1	62,1
8,0	11,0	16,9	17,5	40,1	45,0	27,0	58,9	62,9
8,5	13,1	18,9	18,0	41,3	46,1	27,5	59,8	63,7
9,0	15,1	20,8	18,5	42,4	47,2	28,0	60,6	64,5
9,5	16,9	22,6	19,0	43,5	48,2	28,5	61,4	65,2
10,0	18,8	24,3	19,5	44,6	49,3	29,0	62,3	66,0

WIRING DIAGRAM AND LEGEND

WIRING DIAGRAM

SEE APPENDIX

LEGEND

N 708

SE : 3025	models 125 / 155	3-N 400V +/-10% 50Hz
SE : 3072	model 185	3-N 400V +/-10% 50Hz
SE : 3033	models 205 / 255	3-Phase 400/230 V +/-10% 50Hz
SE : 3034	model 305	3-Phase 400/230 V +/-10% 50Hz
SE : 3498	models 405M CONTROL	1-Phase 230 V +/-10% 50Hz
SE : 3497	model 405M POWER	3-Phase 400/230 V +/-10% 50Hz
SE : 3035	models 405 / 505 CONTROL	1-Phase 230 V +/-10% 50Hz
SE : 3036	models 605 CONTROL	1-Phase 230 V +/-10% 50Hz
SE : 3037	models 405 / 505 / 605 POWER	3-Phase 400/230 V +/-10% 50Hz
SE : 3496	models 755 / 905 CONTROL	1-Phase 230 V +/-10% 50Hz
SE : 3495	models 755 / 905 POWER	3-Phase 400/230 V +/-10% 50Hz

POWER CIRCUIT

Voltage: 400 V~ + Neutral + Earth

On terminals P-E - L1 – L2 - L3 of the Q1 mains supply switch on the outdoor unit.

This supply comes from a general fuse holder FFG supplied by the installer, in accordance with electric specifications.

The electrical installation and wiring of this unit must comply with local electrical installation standards.

The Q2 mains supply switch for the indoor unit shall be fitted on site by the installer. It must be located adjacent to the unit.

TABLE 1:

Models	Rating of Q2 (minimum characteristics)
125	I th = 10 A Pdc =20 A
155	I th = 10 A Pdc =20 A
185	I th = 10 A Pdc =20 A
205	I th = 10 A Pdc =20 A
255	I th = 10 A Pdc =20 A
305	I th = 10 A Pdc =25 A
405M	I th = 10 A Pdc =30 A
405	I th = 10 A Pdc =30 A
505	I th = 10 A Pdc =50 A
605	I th = 10 A Pdc =50 A
755	I th = 10 A Pdc =50 A
905	I th = 10 A Pdc =50 A

ELECTRICAL DIAGRAM ABBREVIATIONS

COMPRESSOR / SAFETIES CIRCUITS

K1	: M1 compressor contactor	M2	: Compressor (2)
K2	: M2 compressor contactor (1)	RV1	: Cycle reversal valve (Heat pump model)
FT1/FT2:	compressor M1/M2 thermal relay	RV2	: Cycle reversal valve (Heat pump model) (2)
KA1	: order and cutted phase controller for "SCROLL" compressor (according to models)	RT	: Anti-frost thermostat (option)
LP1	: Low pressure pressostat (automatic reset)	ICT	: Indoor coil temperature sensor (option)
LP2	: Low pressure pressostat (automatic reset) (1)	OCT	: Outdoor coil temperature sensor
HP1	: High pressure pressostat (automatic reset)	OCT2	: Outdoor coil temperature sensor (1)
HP2	: High pressure pressostat (automatic reset) (1)	SM1	: Remote ON/OFF switch (not supplied) (disconnect the shunt SHM on the circuit board)
R1	: Sump heating resistance	X	: Terminal block
R2	: Sump heating resistance (2)	PCB	: Controller board
FF7	: Cut-out switch	T1	: PCB's transformer
M1	: Compressor	<u>Note 1</u> : depending on model.	

Note 2: Only models with 2 compressors

FAN MOTORS & THEIR EQUIPMENT

MO1	: Outdoor unit fan motor. (See table 2)	FT3	: MI3 motor thermal relay or cut-out switch(1)
MO2	: Outdoor unit fan motor. (1) (See table 2)	K3	: MI3 contactor (1)
CO1	: MO1 motor condenser (1)	MI3	: Indoor unit motor
CO2	: MO2 motor condenser (1)	C3	: Condenser MI3 (single phase model)
FO1	: Safeties of motor MO1 (1) (<u>automatic reset</u>)	<u>Note 1</u> :depending on model.	
FO2	: Safeties of motor MO2 (1) (<u>automatic reset</u>)		

ALL SEASONS KIT

ACS1/ACS2	: Three phase frequency regulator
S1/S2	: Pressure transducer
KA2/KA3	: Heat pump mode signal relay (Heat pump models)
KO1/KO2	: "ON/OFF" relay

TABLE 2:

Outdoor unit	Fan low speed	Capacitor value
125/155/255/305	white wire	12 µF
185/205	red wire	12 µF
405/505/605/755/905	red wire	10 µF

INDOOR FAN MOTOR THERMAL RELAY RANGE AND SETTINGS (CLASSE AC3)**SINGLE CIRCUIT**

Model	125	155	185	205	255	305	405M
overload relay setting							
FT3 Range Adjustment	/	/	6A	2.6 –3.7A 2.8A	2.6-3.7A 2.8A	2.6-3.7A 3.5A	2.5-4A 4A
AC3 Contactor							
K1	12A	12A	18A	18A	25A	25A	18A
K2	-	-	-	-	-	-	18A
K3			6A	9A	9A	9A	9A

DUAL CIRCUITS

Model	405	505	605	755	905
overload relay setting					
FT1/FT2 Range Adjustment	/	/	/	16-24A 24A	23-32A 32A
FT3 Range Adjustment	2.5-4A 4A	6-10A 6.6A	6-10A 6.6A	6-10A 9A	9-14A 12A
AC3 Contactor					
K1	25A	25A	25A	25A	32A
K2	25A	25A	25A	25A	32A
K3	9A	9A	9A	9A	12A

PRESSOSTAT SETTINGS

- LP1 : Low pressure fixed setting 50kPa 0.5bar
- LP2 : Low pressure fixed setting 50kPa 0.5bar (depending on model)
- HP1 : High pressure fixed setting 2920kPa 29,2bar (423,7PSI)
- HP2 : High pressure fixed setting 2920kPa 29,2bar (423,7PSI) (depending on model)

COLOUR CODE

BK	: Black	WH	: White	BU	: Blue
OG	: Orange	RD	: Red	GY	: Grey
GNYE	: Green/Yellows	VT	: Violet	BN	: Brown

ELECTRICAL CONNECTIONS

As standard, these units are equipped with a local switch acting as a mains supply terminal block.

This switch can be padlocked.



A trip switch or a fuse holder (not supplied) must be installed upstream of the unit, in accordance with the wiring diagram, refer to the electrical specifications

<p>Model 125 - 155 - 185 - 205 - 255 - 305 - 405M</p> <p>Press to unclip and remove the local switch from the electrical board.</p>  <p>3N~400V- 50HZ</p> <p>Use a POZIDRIV M 3.5, Z screwdriver for connecting the wires.</p>	<p>Model 405 - 505 - 605 - 755</p> <p>①  ② </p> <p><u>Maximum tightening torque</u></p> <p>Mod 125 155 185 205 255 305 405M 2,1Nm</p> <p>Mod 405 - 505 - 605 - 755 4Nm</p> 
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<p>3N~400V- 50 HZ</p>  <p>Use a key for hexagonal socket screws of 4mm for connecting the wires.</p>	<p><u>Maximum tightening torque</u></p> <p>Mod 905 6Nm</p> 
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VERY IMPORTANT:

3N~400V-50HZ+ 

The outdoor unit is equipped as standard with a phase sequence and cut-out controller located in the electrical box.

THIS PRODUCT IS EQUIPPED WITH A PHASE SEQUENCE CONTROLLER. THE LED's INDICATE THE FOLLOWING CONDITIONS:

Green LED = 1

Yellow LED = 1

Low voltage supply

The compressor rotation direction is correct

Green LED = 1

Yellow LED =0

Phase inversion or phase absent (L1)

The compressor and the fans do not start.

Yellow LED =0

Phase absent (L2 or L3)

the compressor and the fans do not start.

Green LED = 0

FREQUENCY DRIVE

This equipment is installed on external units 405M, 755 and 905.



WARNING FREQUENCY DRIVE

EMC

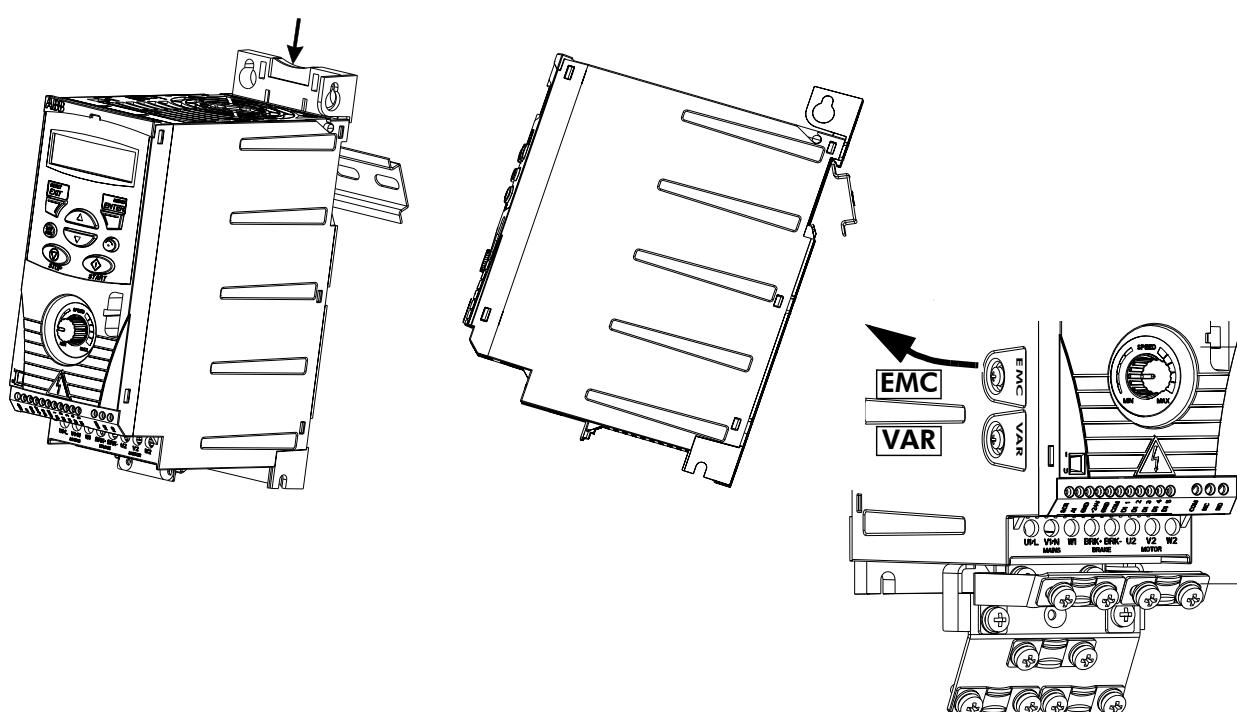


When the building power supply is of an IT (ungrounded) type or corner grounded TN type, disconnect the internal EMC filter by removing the screw at EMC.

WARNING! If a drive whose EMC filter is not disconnected is installed on an IT system [an ungrounded power system or a high resistance-grounded (over 30 ohms) power system], the system will be connected to earth potential through the EMC filter capacitors of the drive. This may cause danger or damage the drive.

If a drive whose EMC filter is not disconnected is installed on a corner grounded TN system, the drive will be damaged.

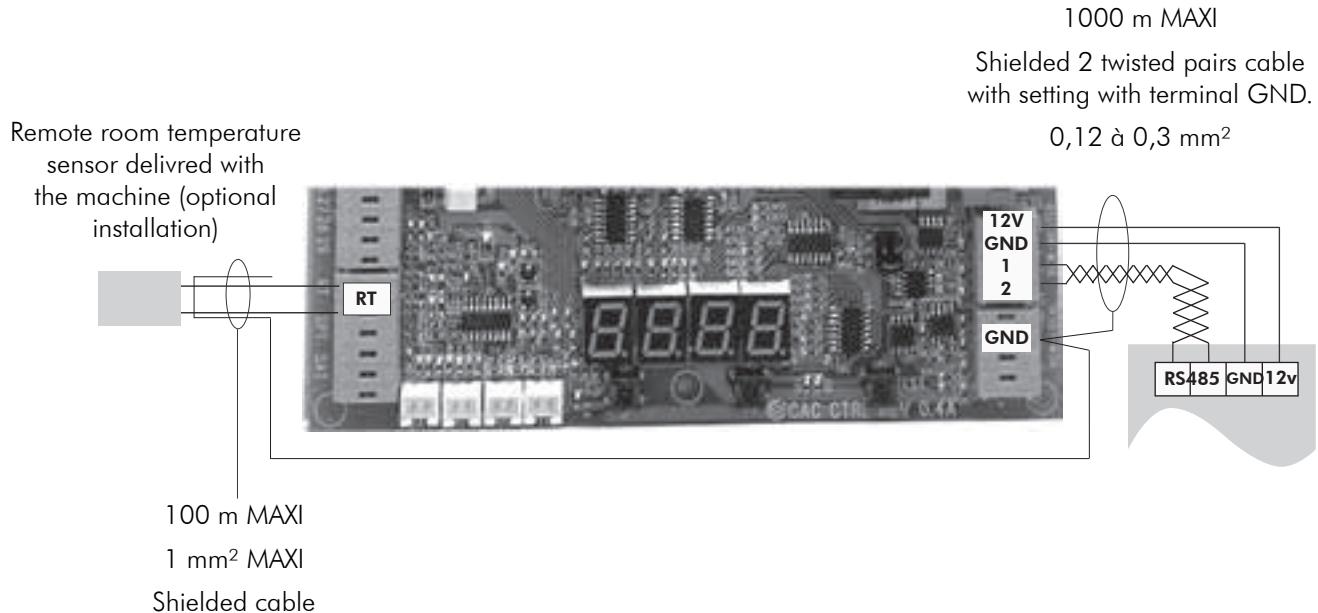
Press the release lever on top of the drive.



CONNECTION OF OUTDOOR AND INDOOR UNITS

SEE APPENDIX

CONNECTION OF RCW2 + REMOTE ROOM TEMPERATURE



IF the RT sensor is not used, the RCW2 must be configured in Zone 1 with the local temperature function activated.

FINAL TASKS

Place the plugs back on the valves and check that they are properly tightened.

If needed, fix the cables and the pipes on the wall with clamping collars.

Operate the air conditioner in the presence of the user and explain all functions.

Show him how to remove, clean and place back the filters.

IN-WARRANTY RETURN MATERIAL PROCEDURE

Material must not be returned without permission of our After Sales Department.

To return the material, contact your nearest sales office and ask for a "return voucher". This return voucher shall be sent out with the returned material and shall contain all necessary information concerning the problem encountered.

The return of the part does not constitute an order for replacement. Therefore, a purchase order must be entered through your nearest distributor or regional sales office. The order should include part name, part number, model number and serial number of the unit involved.

Following our personal inspection of the returned part, and if it is determined that the failure is due to faulty material or workmanship, and in warranty, credit will be issued on customer's purchase order. All parts shall be returned to our factory, transportation charges prepaid.

SERVICE AND SPARE PARTS ORDER

The model number, the confirmation number and the unit serial number indicated on the name plate must be provided whenever service works or spare parts are ordered.

For any spare part order, indicate the date of unit installation and date of failure. Use the part number provided by our service spare parts, if it not available, provide full description of the part required.

SERVICING

ROUTINE SERVICING

To ensure the correct operation of the installation, it is necessary to have preventive maintenance of the indoor and outdoor units carried out by qualified personnel.

GENERAL INSTALLATION

Carry out a visual inspection of the complete installation in service.

Check the general cleanliness of the installation, and check that the condensate evacuations are not blocked, particularly on the indoor unit, before the summer season.

Check the condition of the tray.

OUTDOOR UNIT

COILS

Clean the heat exchanger using a special product for aluminium-copper heat exchangers, and rinse with water. Do not use hot water or steam, as this could cause the pressure of the coolant to increase.

Check that the surface of the aluminium fins of the heat exchanger is not damaged by impacts or scratches, and clean with an appropriate tool if necessary.

ELECTRICAL SECTION

Check that the main power supply cable is not damaged or altered in such a way as to affect the insulation

Check that the interconnecting cables between the two units are not damaged or altered, and that they are correctly connected.

Check the earth connection.

INDOOR UNIT

In order for the installation to operate correctly, it is essential to regularly clean the air filter located in the intake of the indoor unit.

When clogged, the filter reduces the air flow through the heat exchanger of the indoor unit, which in turn reduces the efficiency of the installation and inhibits the cooling of the fan motor.

Check the cleanliness of the indoor heat exchanger.

CAUTION

BEFORE CARRYING OUT ANY OPERATION ON THE EQUIPMENT, CHECK THAT THE ELECTRICAL POWER SUPPLY IS SWITCHED OFF AND THAT IT CANNOT BE SWITCHED ON INADVERTENTLY.

IT IS RECOMMENDED THAT THE LOCAL SWITCH BE PADLOCKED

**APPENDIX
ANNEXE
ANLAGE
ALLEGATO
ANEXO**

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

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405 - 505 - 605.....	VII	405M CONTROL	XVIII
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125 - 155.....	III	125 - 155.....	XIV
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405 - 505 - 605.....	VII	405M CONTROL	XVIII
755 - 905.....	VIII	405M POWER.....	XIX
DIMENSIONES.....	IX	405 - 505 CONTROL.....	XX
125V	IX	605 CONTROL.....	XXI
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		AJUSTE DEL SISTEMA AEROLICO	XXIX

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

DIMENSIONS OUTDOOR UNITS

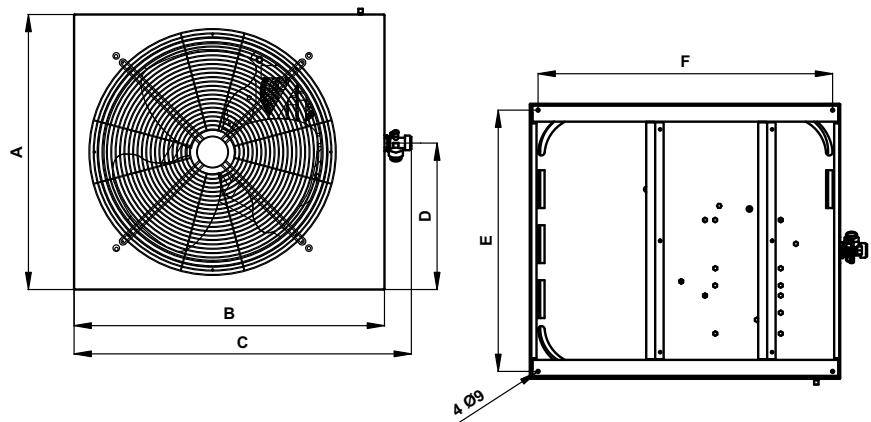
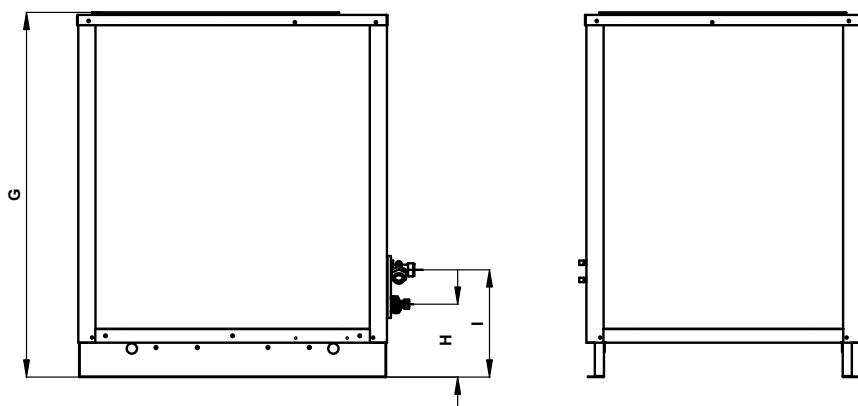
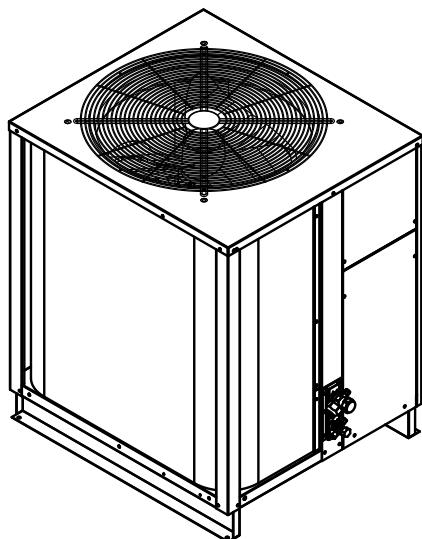
DIMENSIONS UNITES EXTERIEURES

ABMESSUNGEN

DIMENSIONI

DIMENSIONES

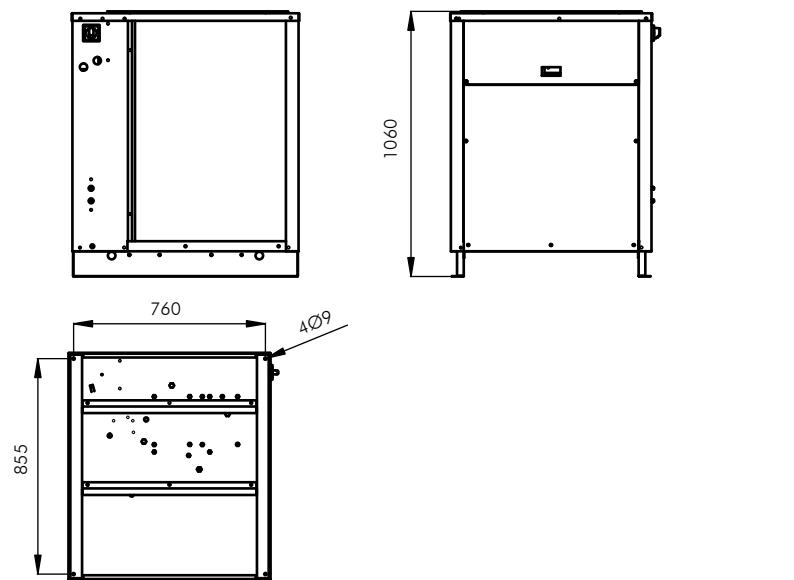
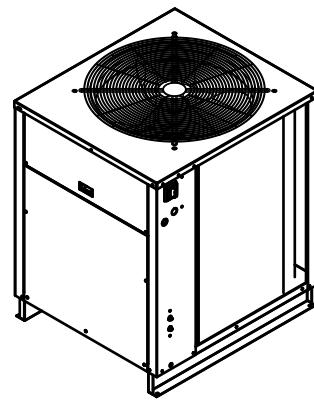
125 - 155



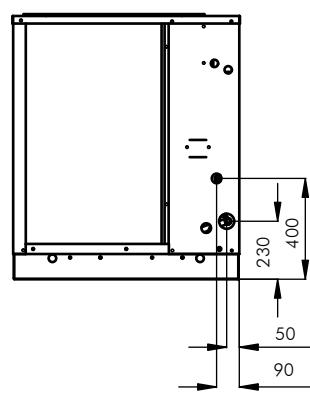
	A	B	C	D	E	F	G	H	I
125	746	746	823	440	707	699	909	212	313
155	800	900	980	426	760	855	1060	212	312

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

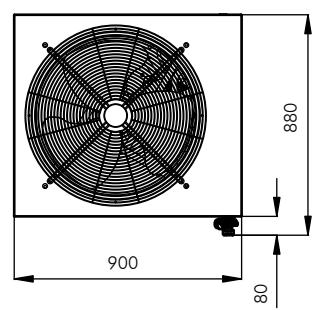
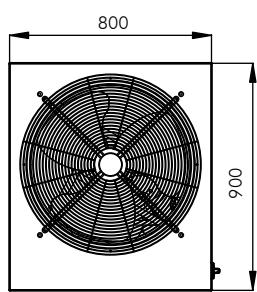
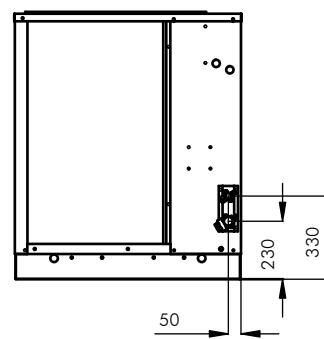
185 - 205 - 255



205 - 255

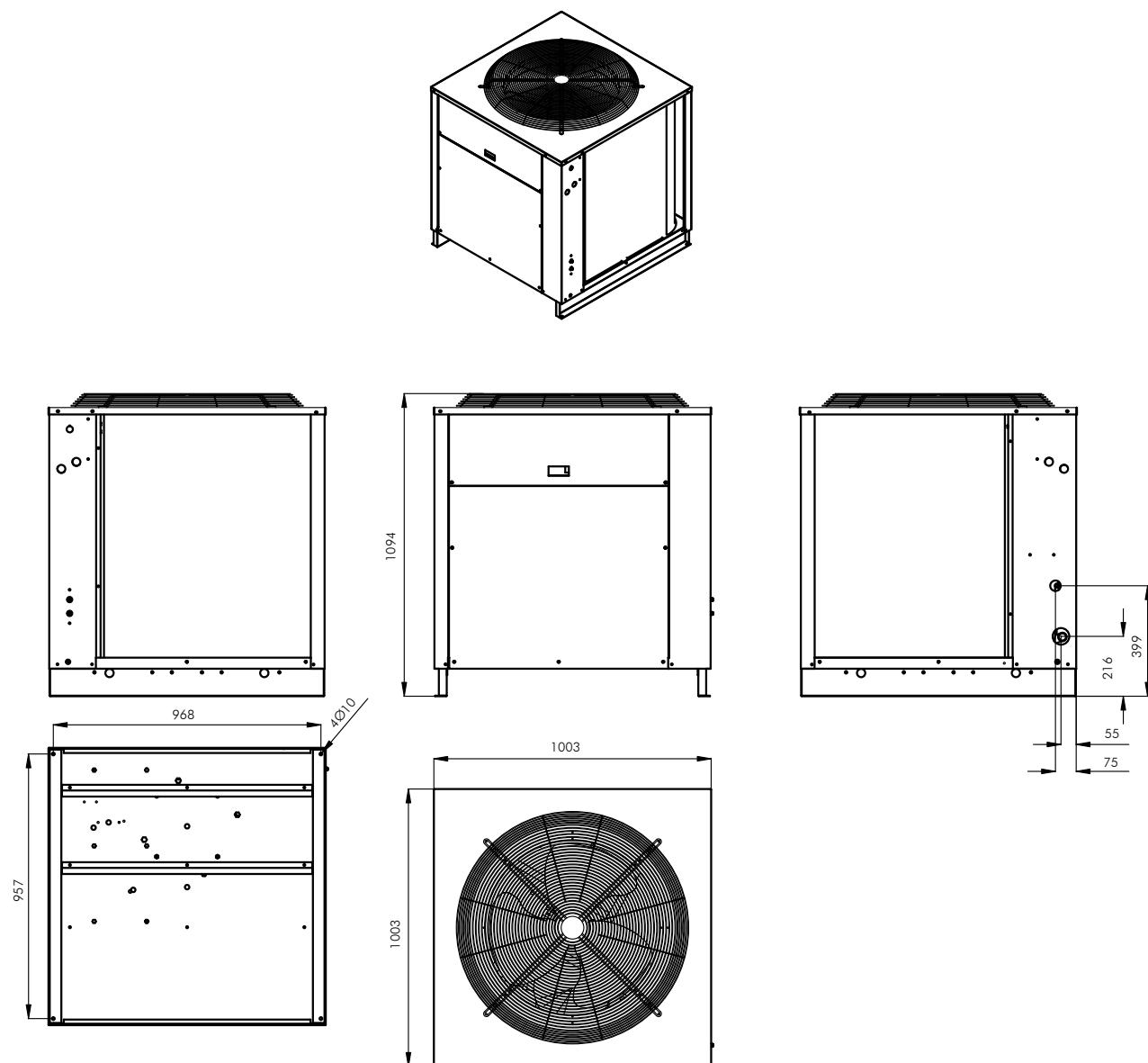


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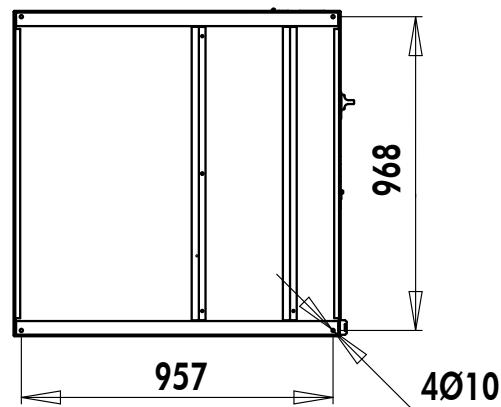
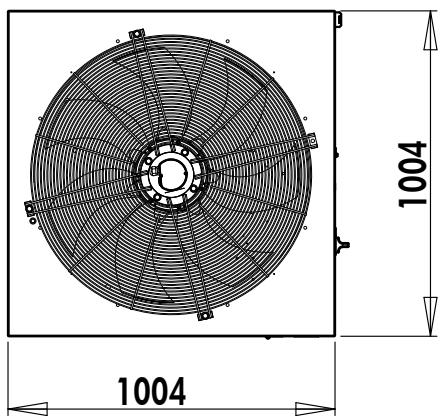
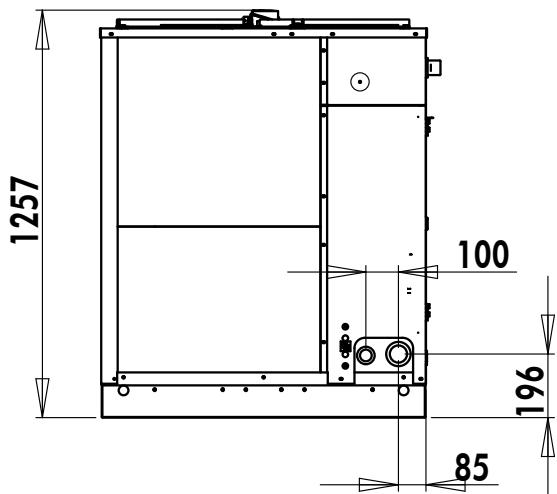
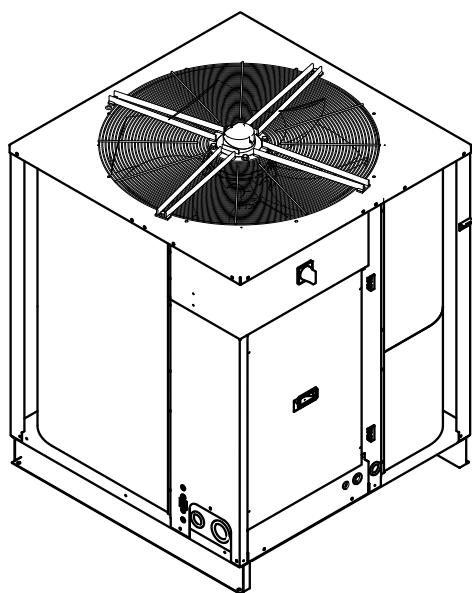
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

305



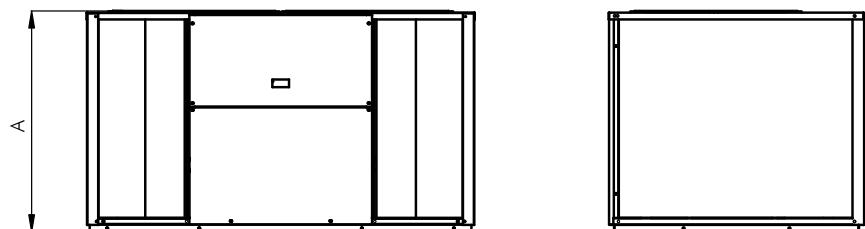
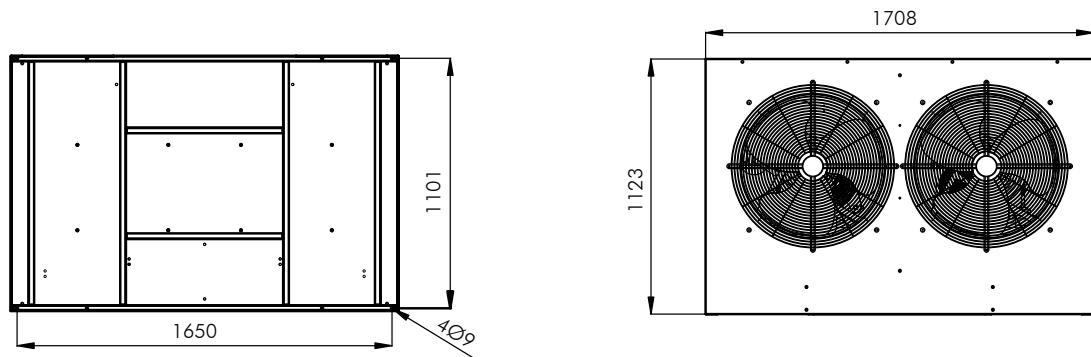
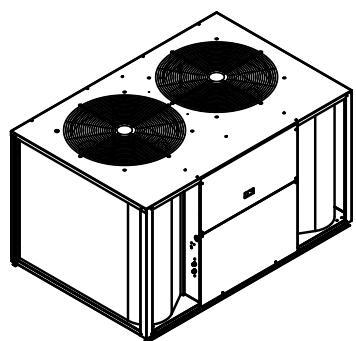
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

405M

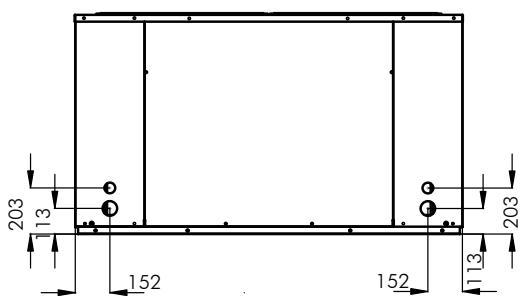


APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

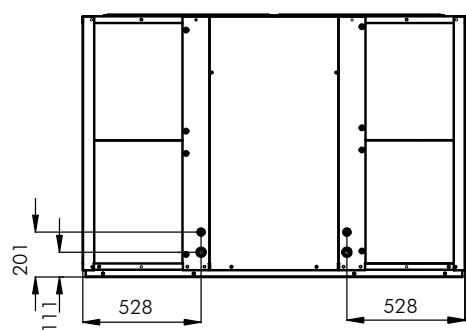
405 - 505 - 605



	405	505	605
A	972	1171	1171



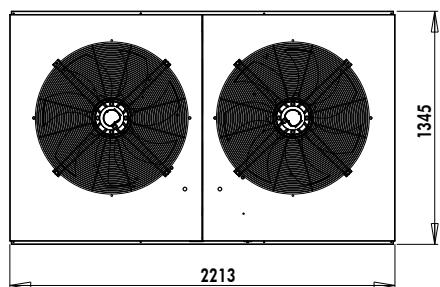
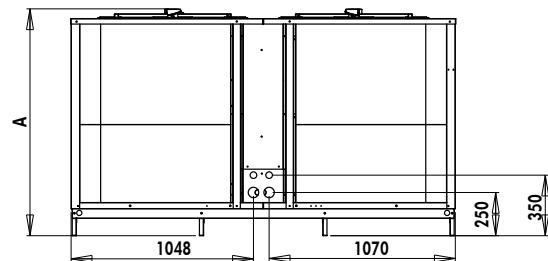
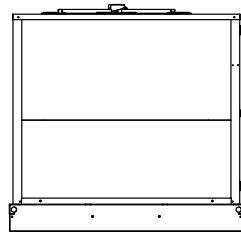
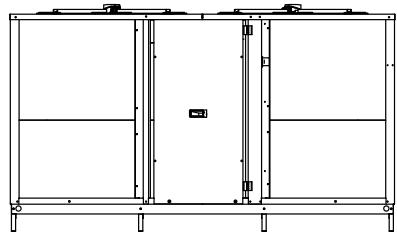
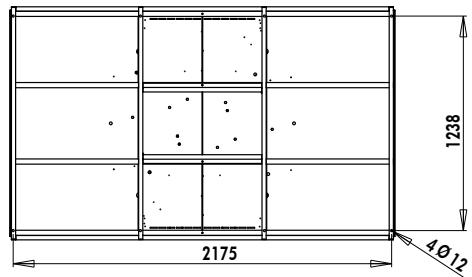
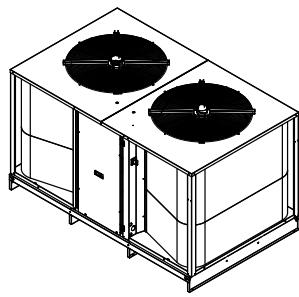
405



505 - 605

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

755 - 905



	755	905
A	1309	1459

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

DIMENSIONS INDOOR UNITS

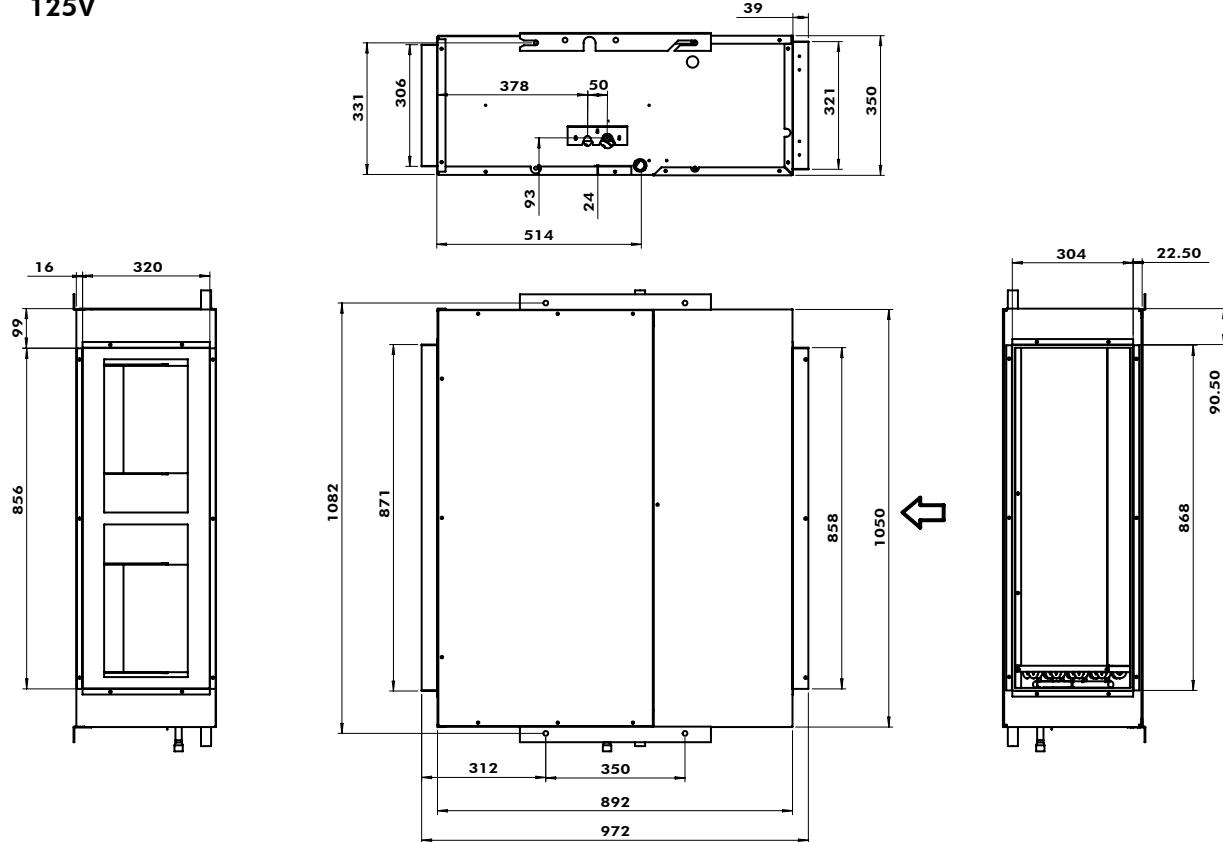
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ABMESSUNGEN

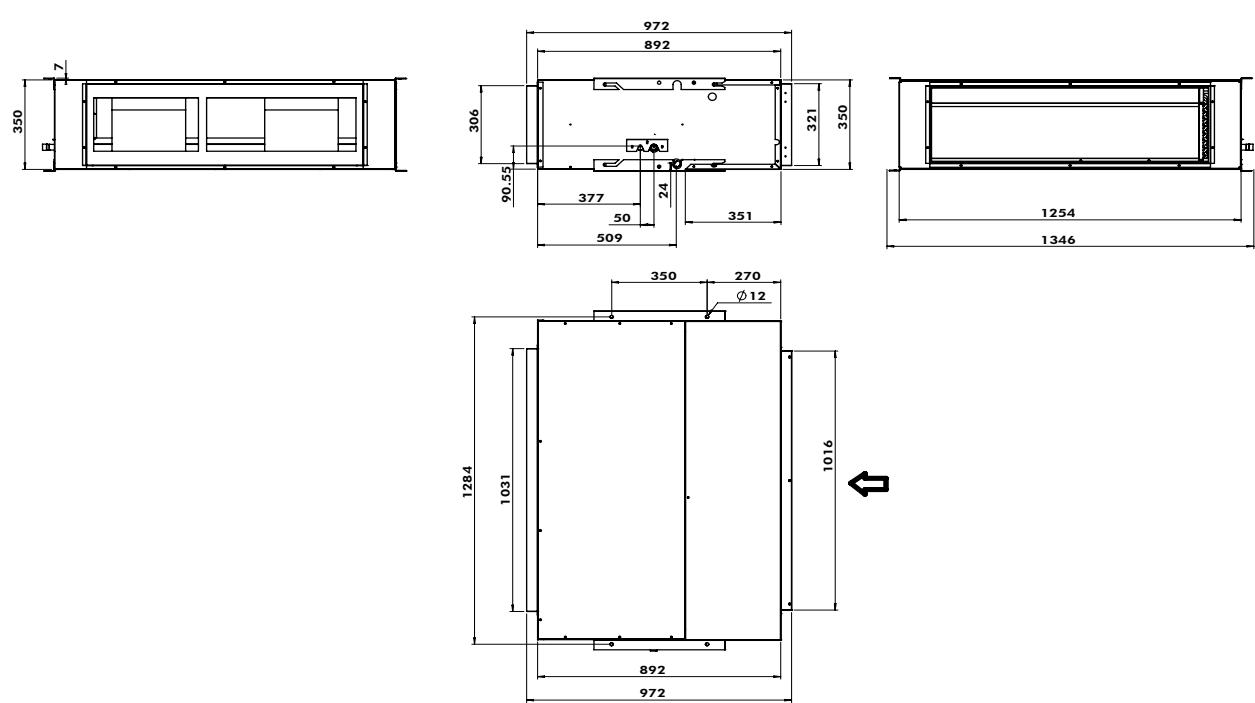
DIMENSIONI

DIMENSIONES

125V



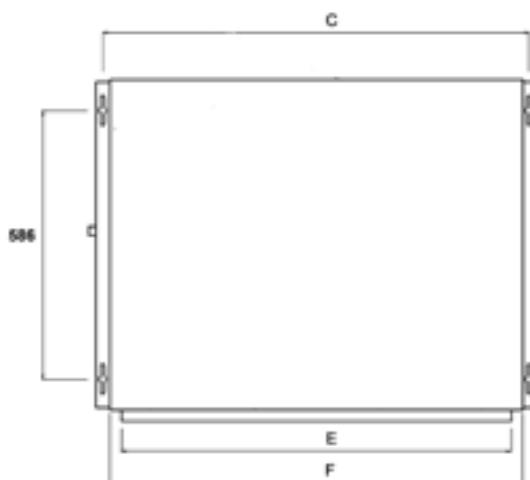
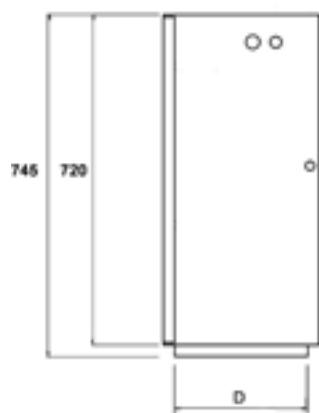
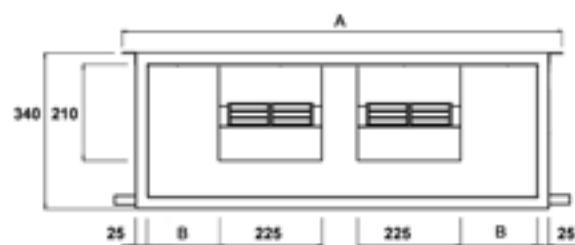
155V



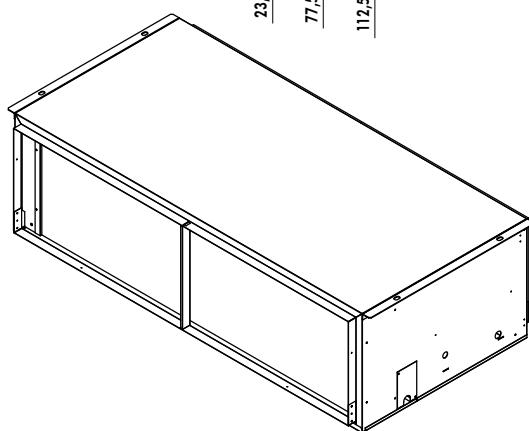
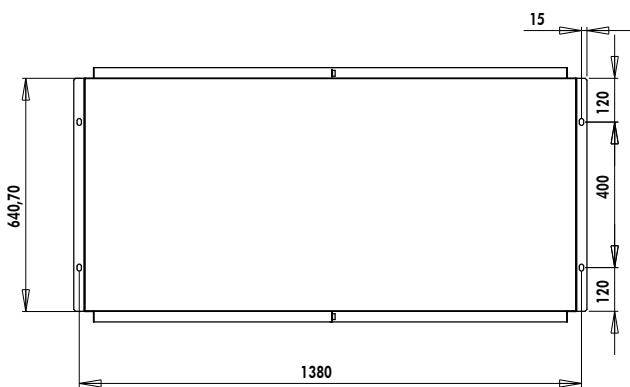
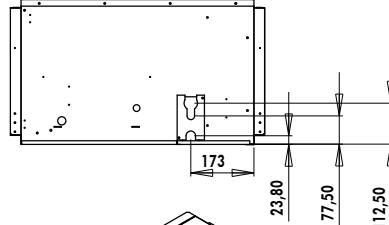
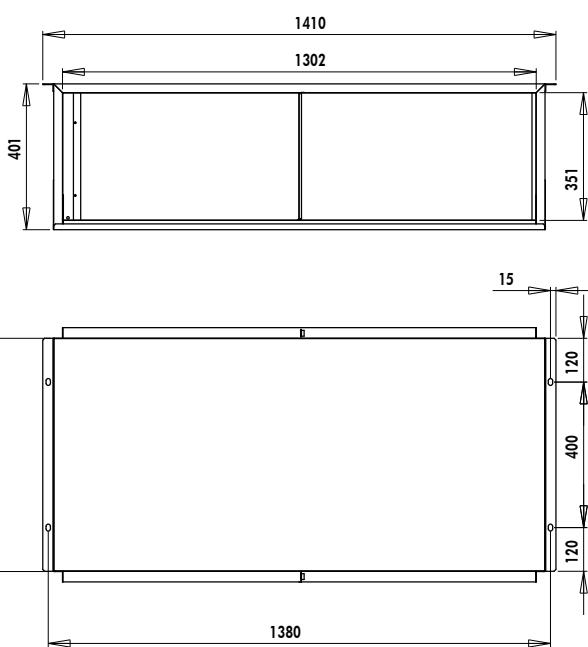
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

125 - 155

	125	155
A	1210	1410
B	190	290
C	1180	1380
D	290	290
E	1100	1300
F	1150	1350

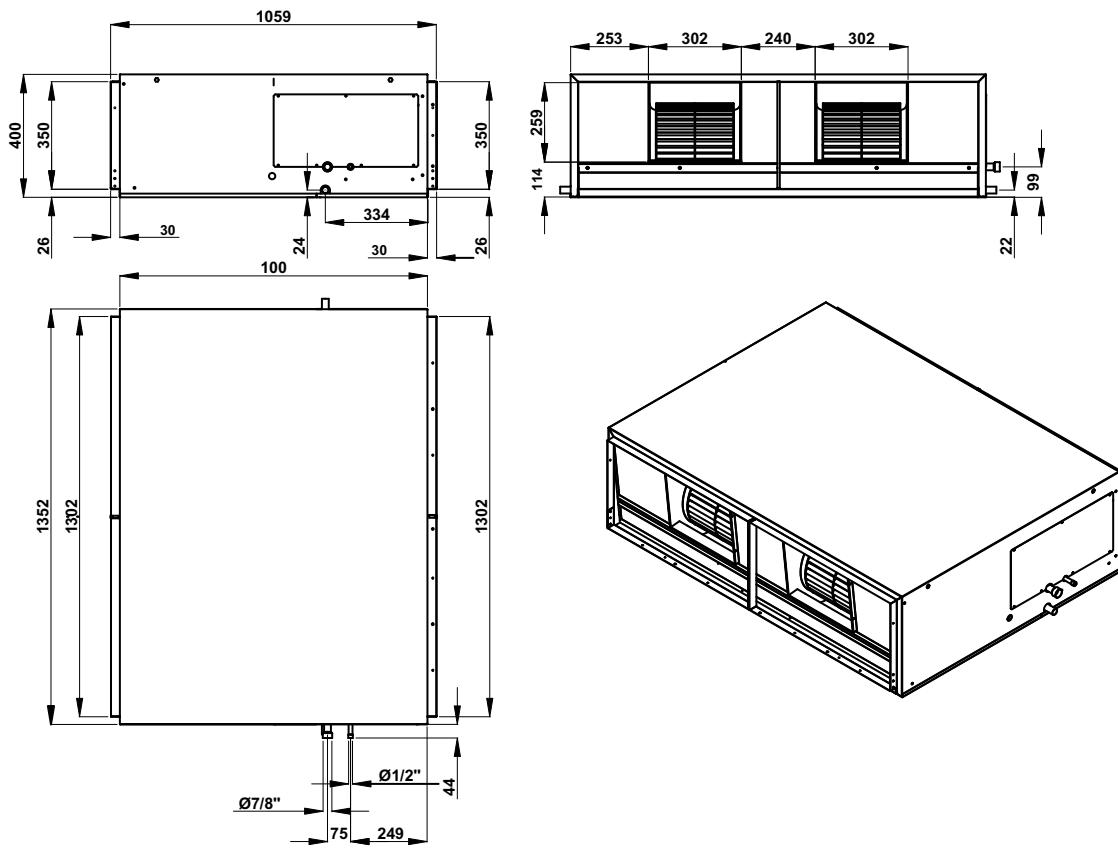


185

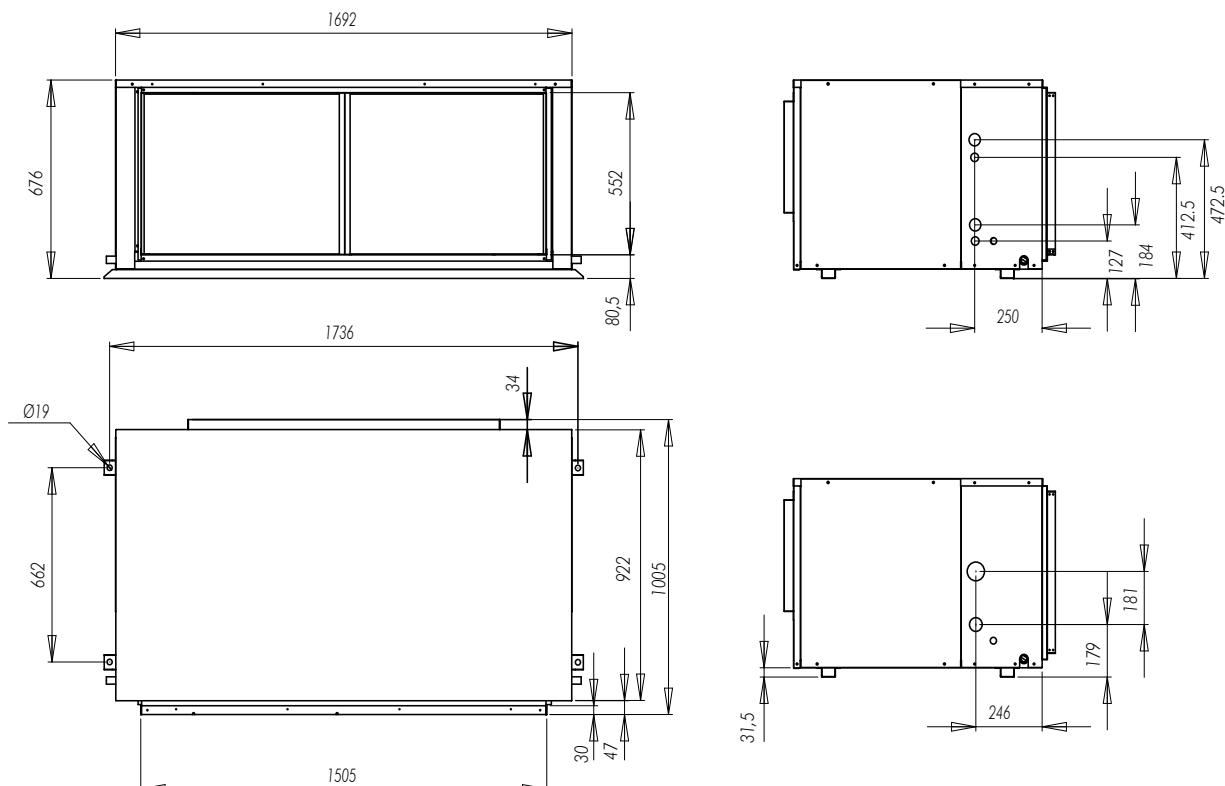


APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

205 - 255

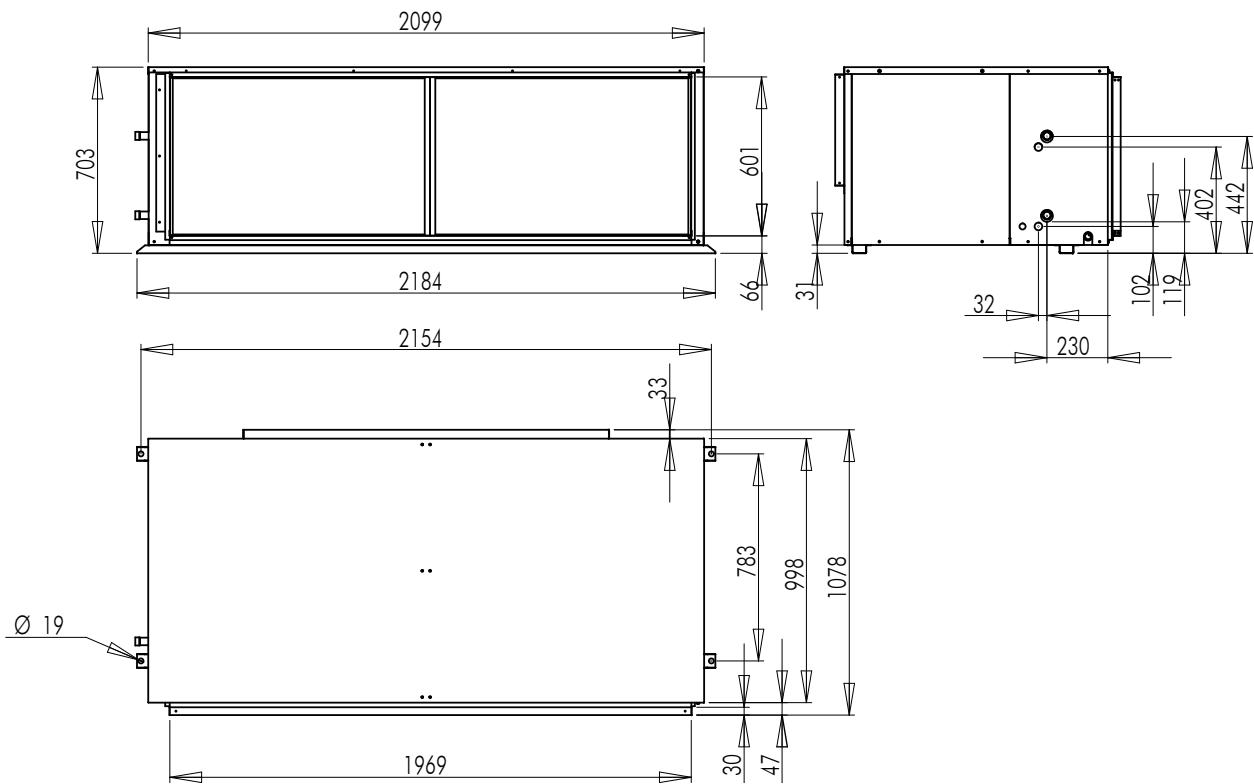


305 - 405

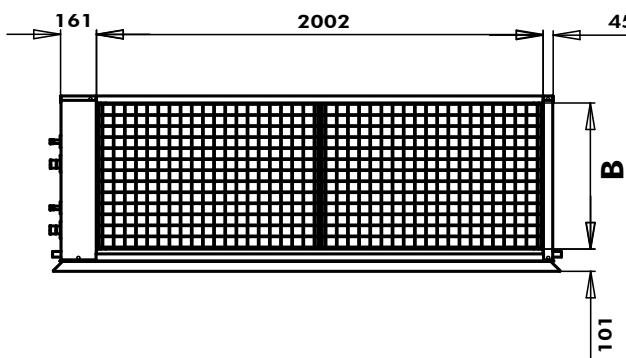
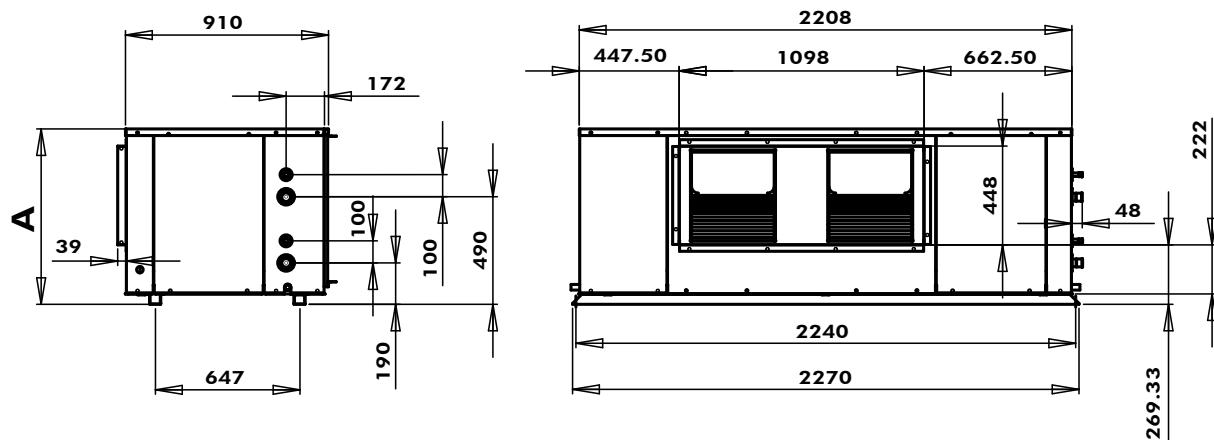


APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

505 - 605



755 - 905



	755	905
A	795	945
B	662	812

WIRING DIAGRAM

SCHEMAS ELECTRIQUES

STROMLAUFPANS

SCHEMA ELETTRICO

ESQUEMA ELECTRICO

TAKE CARE!

These wiring diagrams are correct at the time of publication. Manufacturing changes can lead to modifications. Always refer to the diagram supplied with the product.

ATTENTION

Ces schémas sont corrects au moment de la publication. Les variantes en fabrication peuvent entraîner des modifications. Reportez-vous toujours au schéma livré avec le produit.

ACHTUNG!

Diese Stromlaufpläne sind zum Zeitpunkt der Veröffentlichung gültig. In Herstellung befindliche Varianten können Änderungen mit sich bringen. In jedem Fall den mit dem Produkt gelieferten Stromlaufplan hinzuziehen.

ATTENZIONE !

Questi schemi sono corretti al momento della pubblicazione. Le varianti apportate nel corso della fabbricazione possono comportare modifiche. Far sempre riferimento allo schema fornito con il prodotto.

ATENCIÓN !

Estos esquemas son correctos en el momento de la publicación. Pero las variantes en la fabricación pueden ser motivo de modificaciones. Remítase siempre al esquema entregado con el producto.

**POWER SUPPLY MUST BE SWITCHED OFF BEFORE
STARTING TO WORK IN THE ELECTRIC CONTROL BOXES!**



**MISE HORS TENSION OBLIGATOIRE AVANT TOUTE
INTERVENTION DANS LES BOITIERS ELECTRIQUES.**

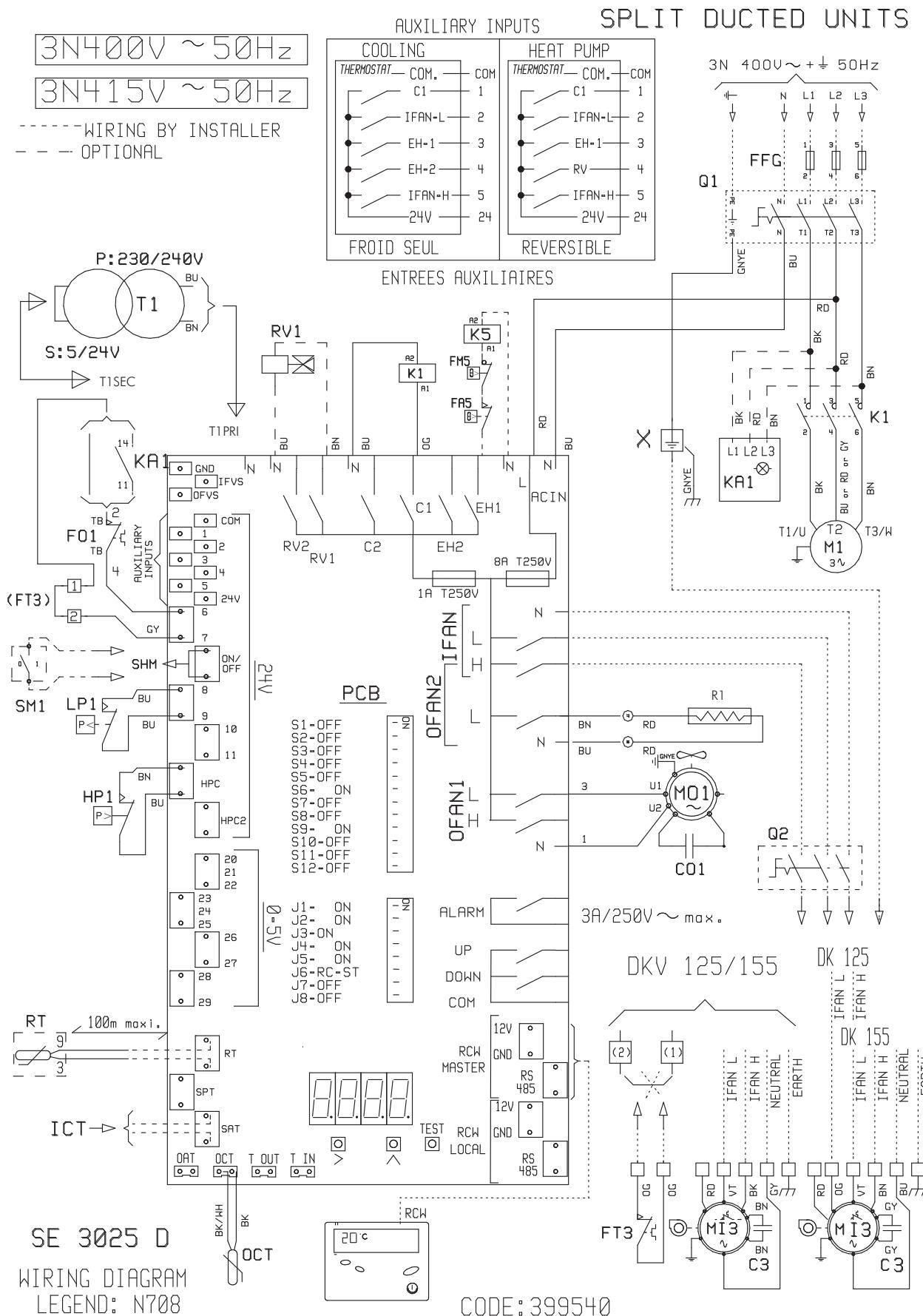
**VOR JEDEM EINGRIFF AN DEN ANSCHLUßKÄSTEN
UNBEDINGT DAS GERÄT ABSCHALTEN!**

**PRIMA DI OGNI INTERVENTO SULLE CASSETTE
ELETTRICHE ESCLUDERE TASSATIVAMENTE
L'ALIMENTAZIONE !**

**PUESTA FUERA DE LA ENERGÍA OBLIGATORIA ANTES DE
CUALQUIER INTERVENCIÓN EN LAS CAJAS ELÉCTRICAS!**

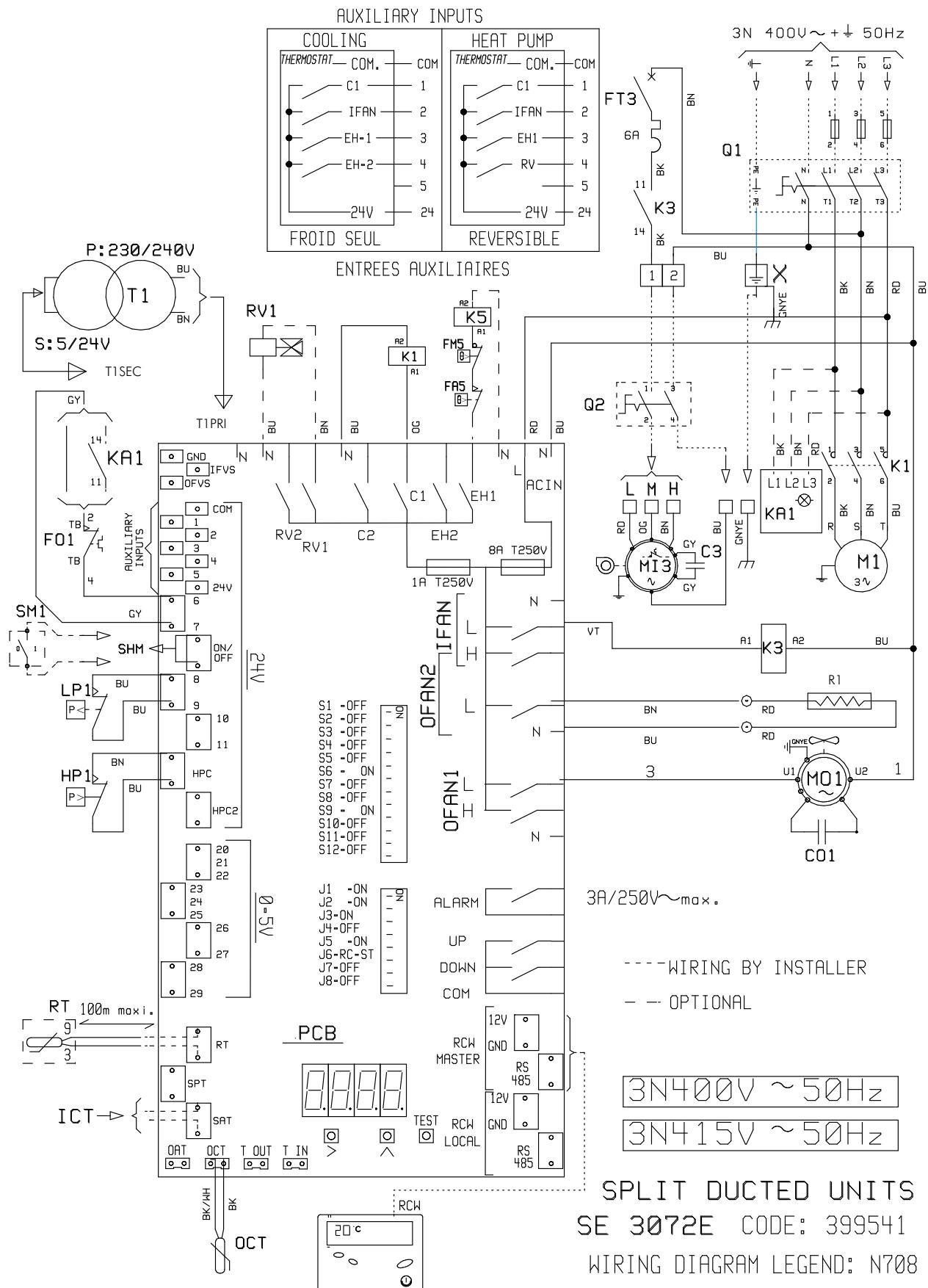
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

125 - 155



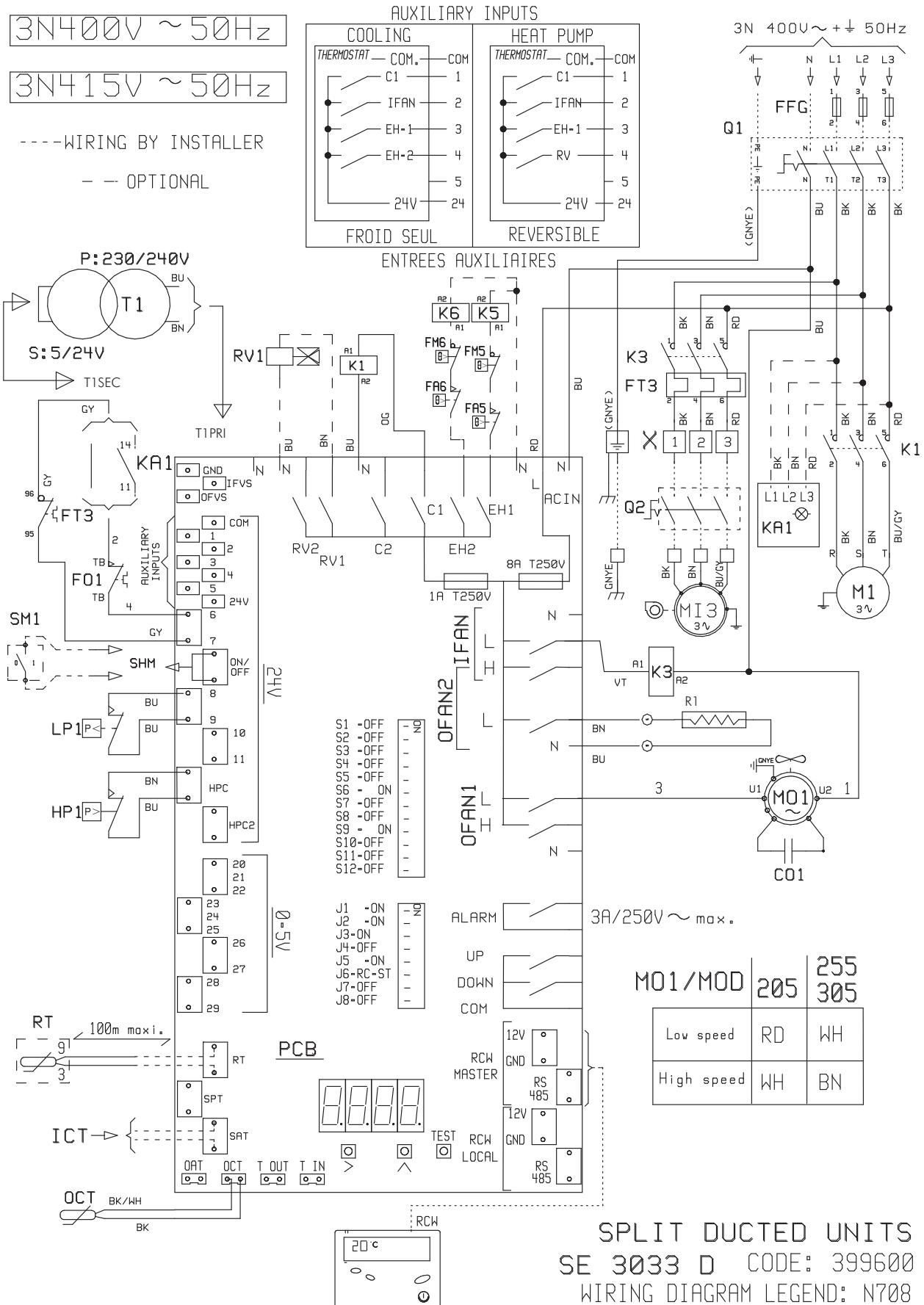
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

185



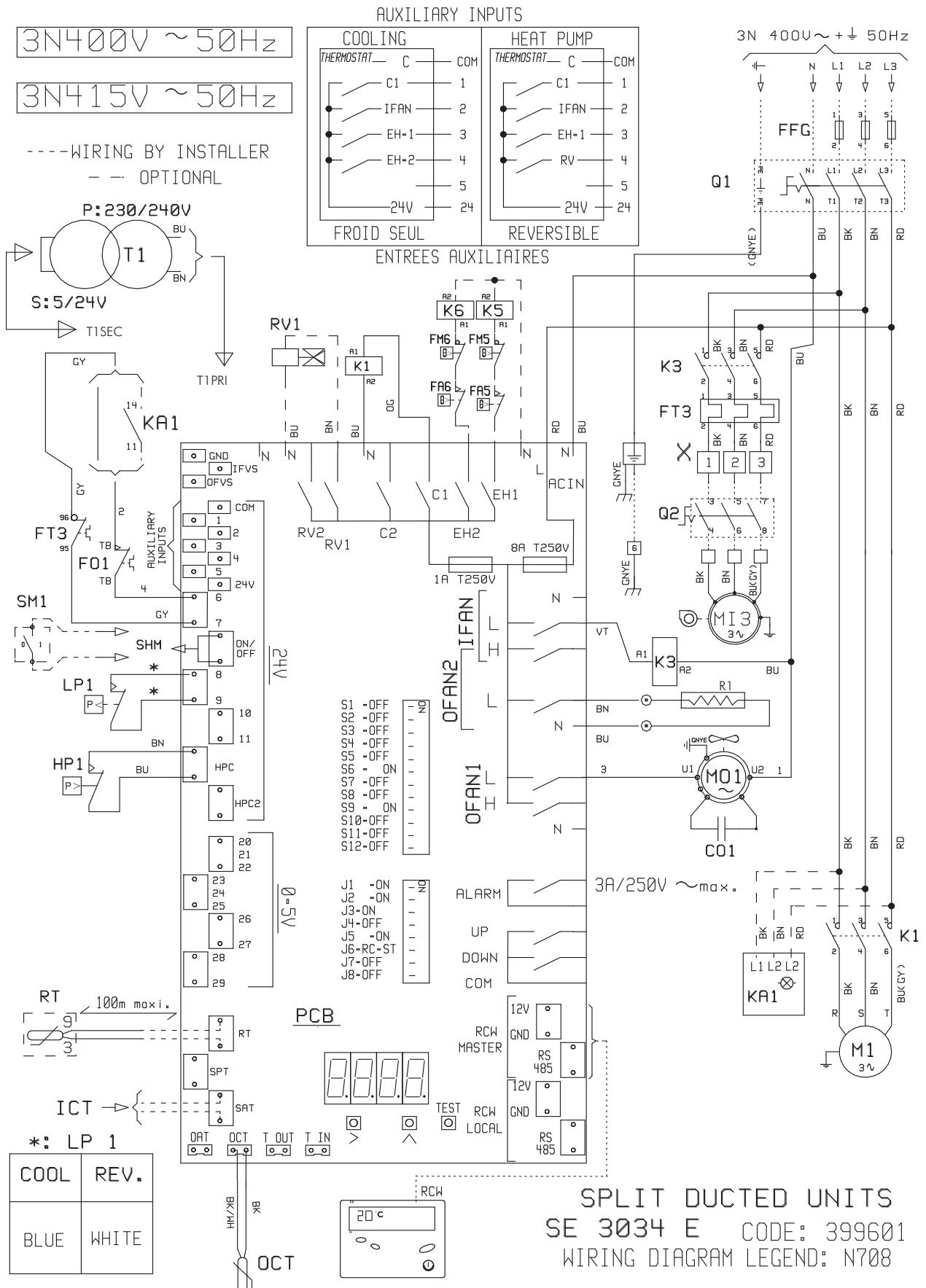
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205 - 255



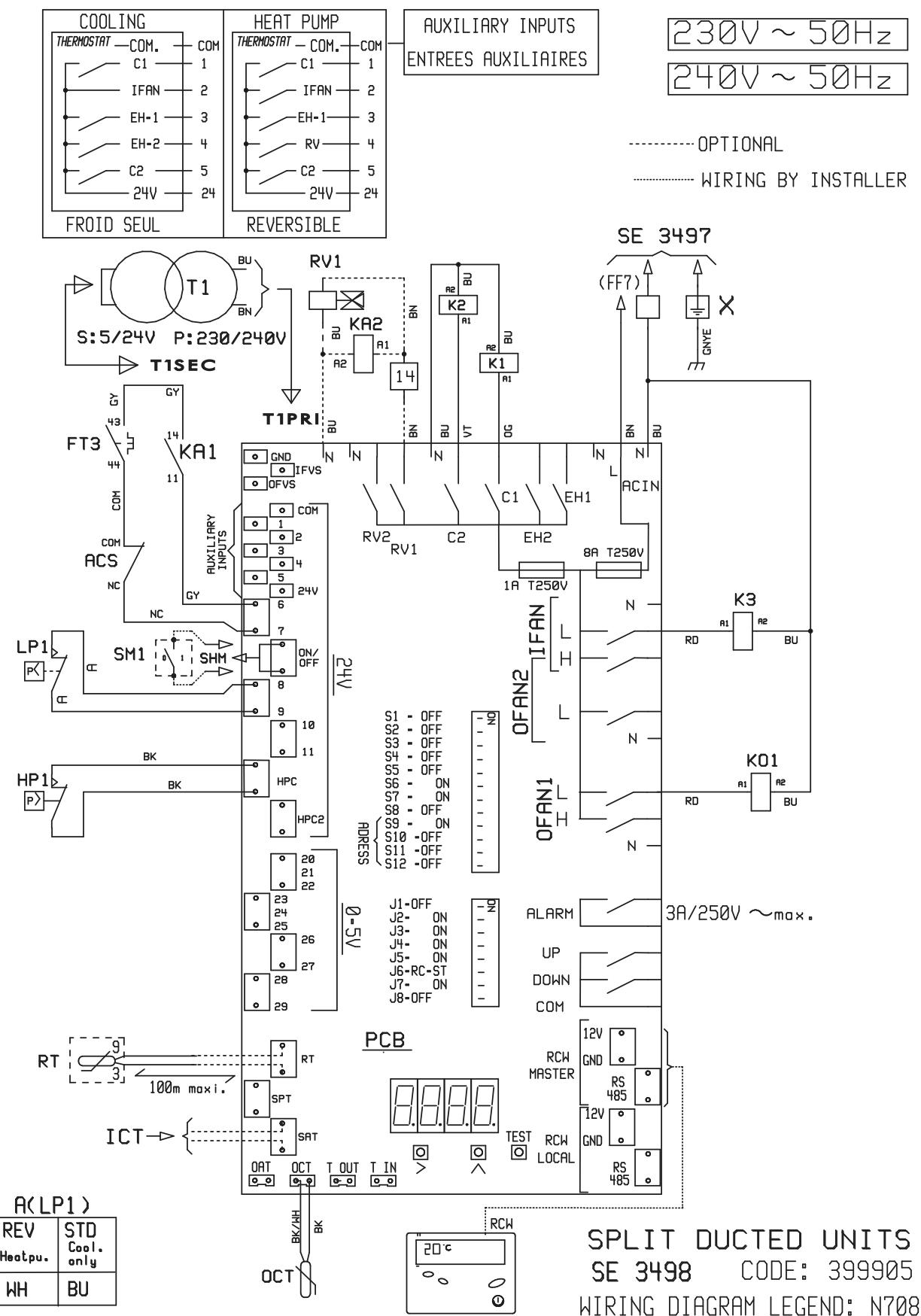
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

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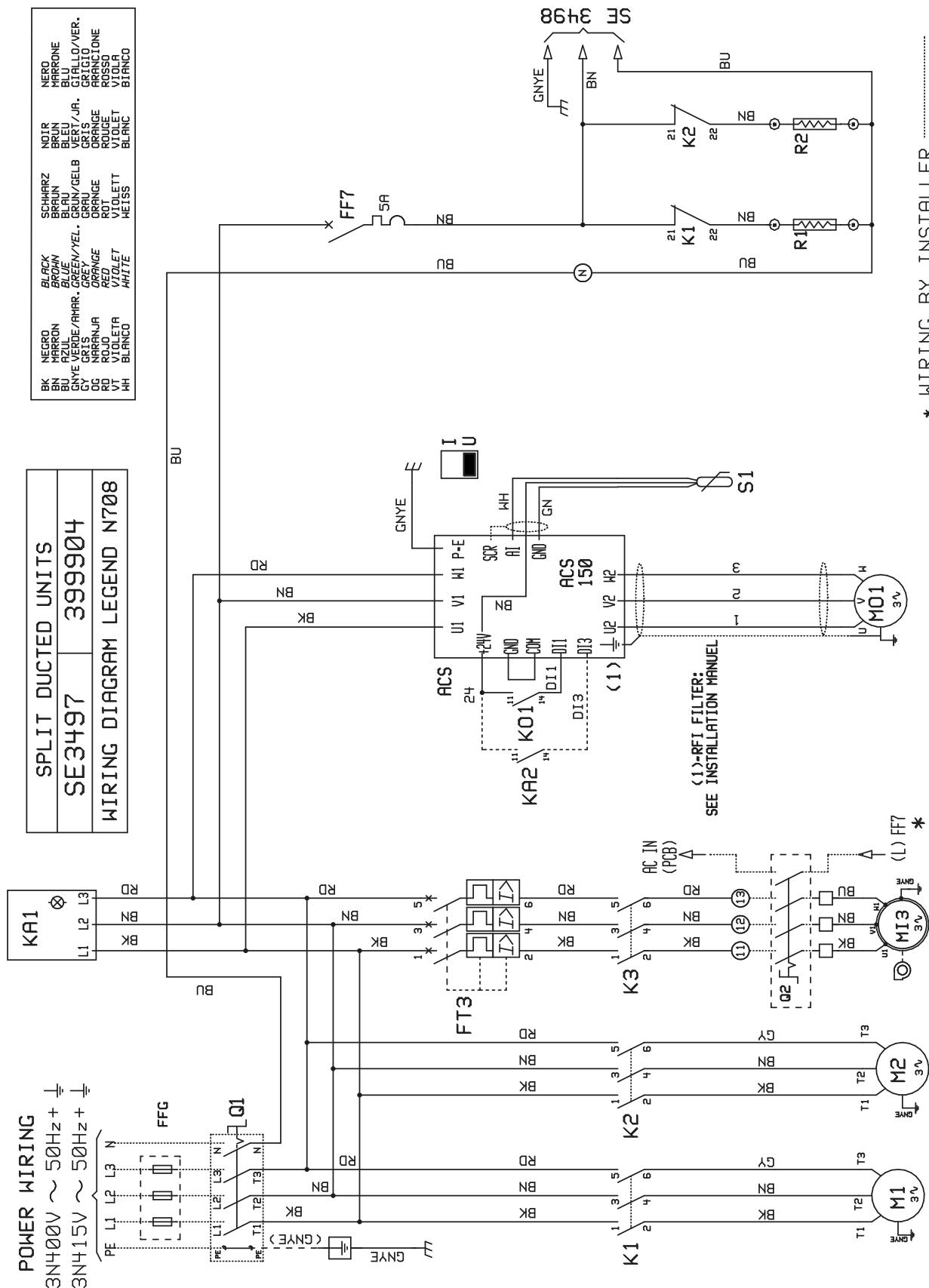
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

405M CONTROL



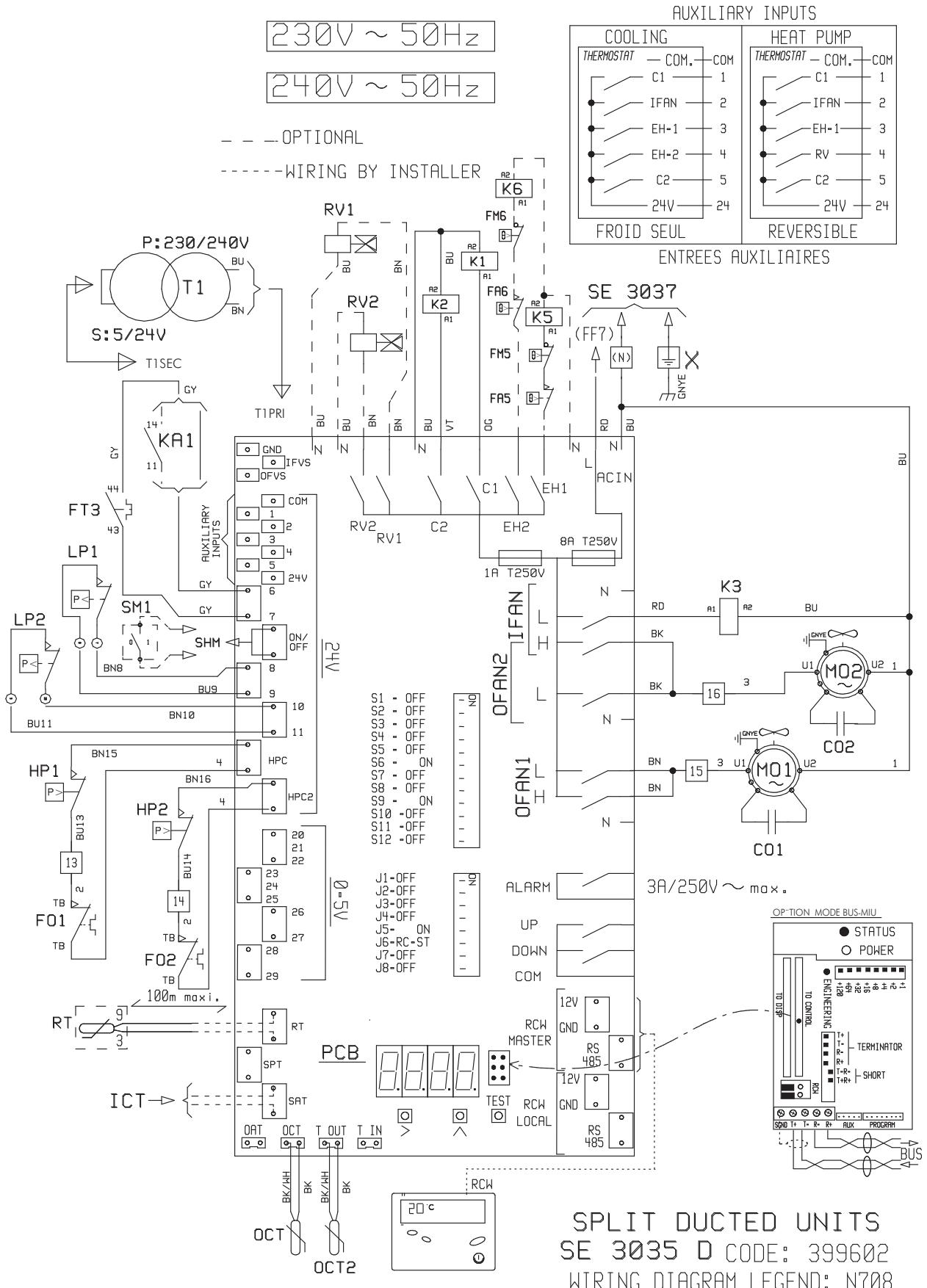
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

405M POWER



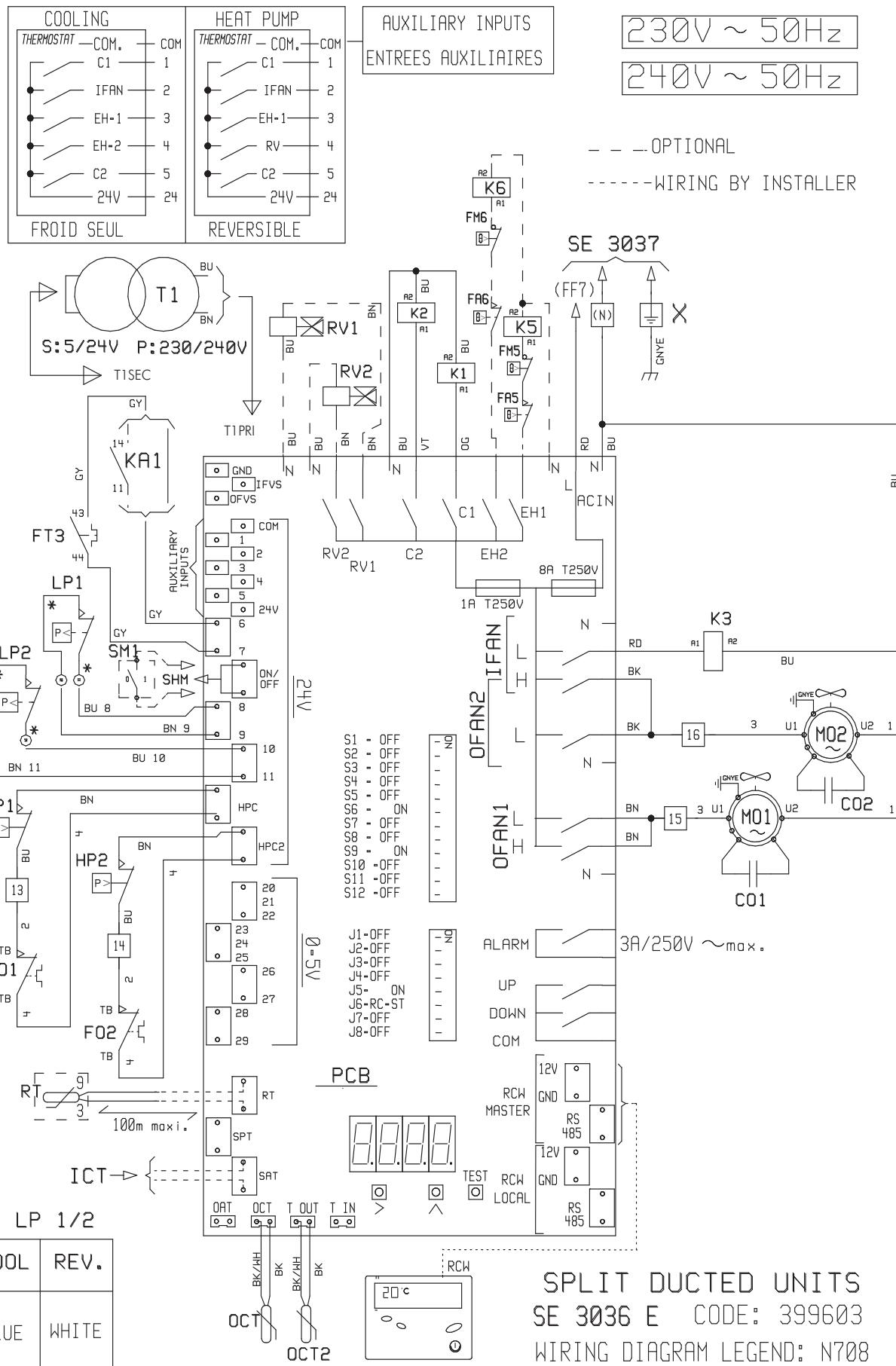
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

405 - 505 CONTROL



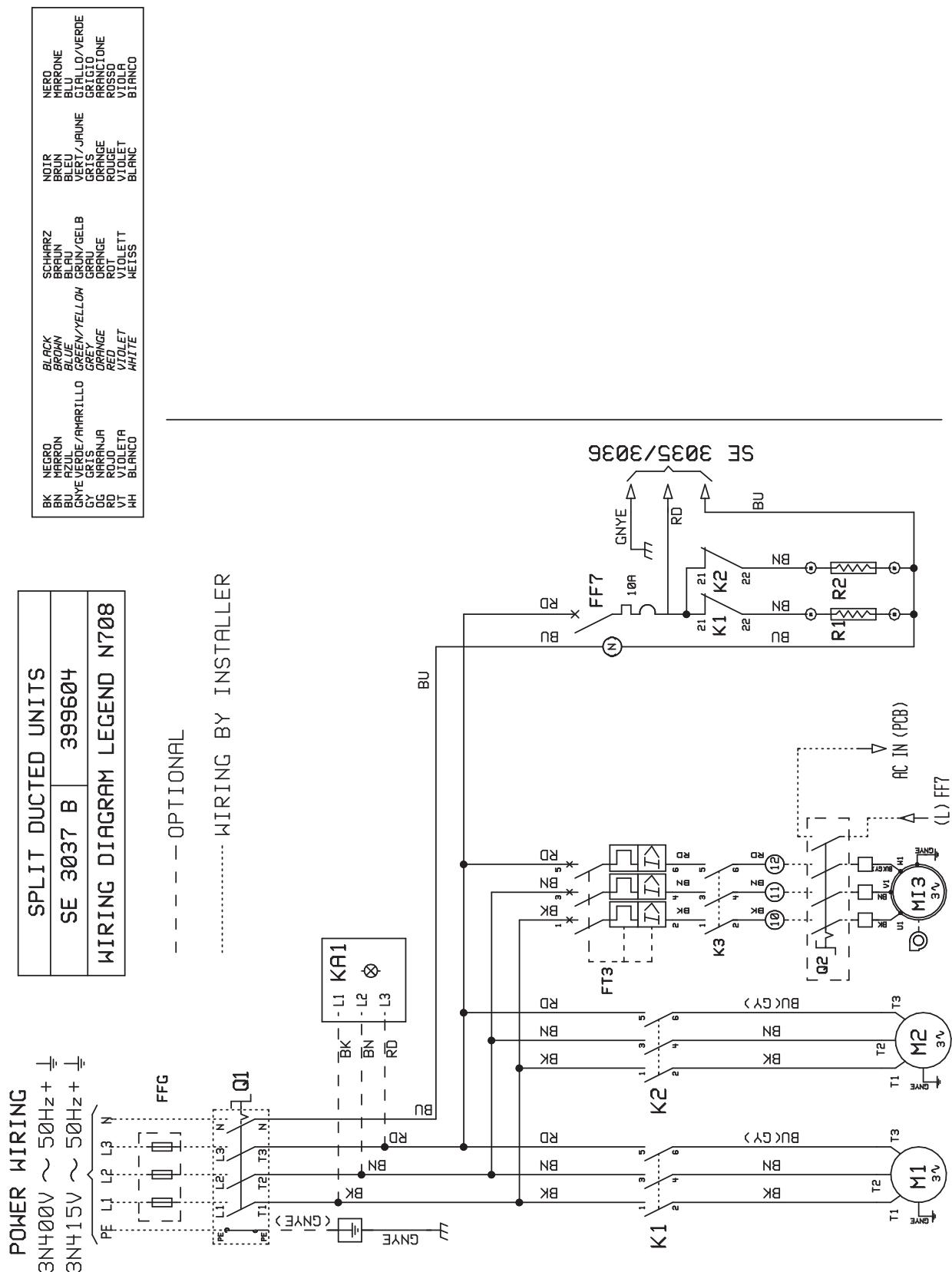
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

605 CONTROL



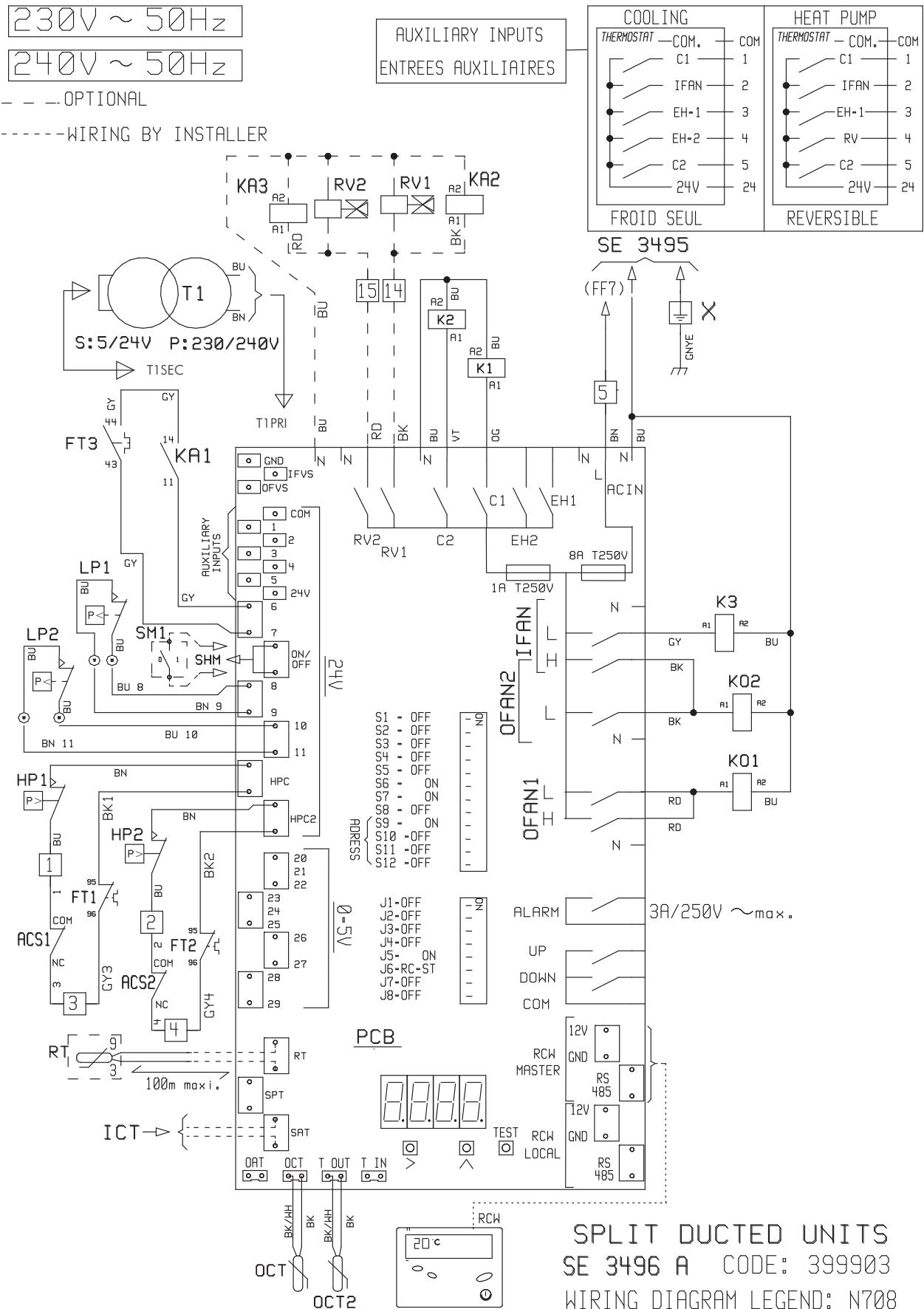
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

405 - 505 - 605 POWER



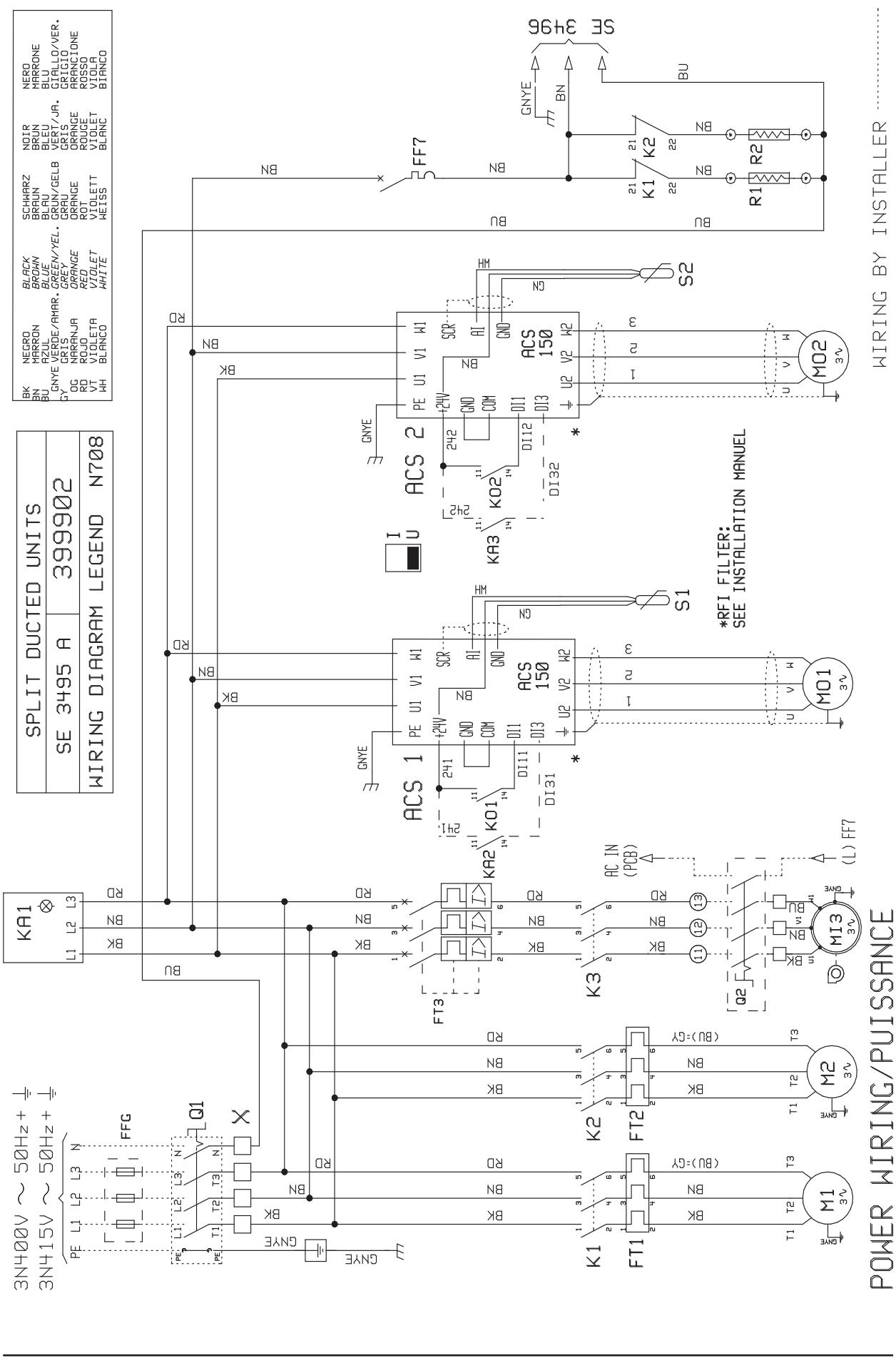
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

755 - 905CONTROL



APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

755 - 905 POWER



ELECTRICAL CONNECTIONS

RACCORDEMENT ELECTRIQUE

ELEKTRISCHER ANSCHLUSS

COLLEGAMENTO ELETTRICO

CONEXIONES ELÉCTRICAS



Comply with the marking on the terminal block when making electrical connections, including the mains supply connection (neutral, earth, etc.).

Respecter le raccordement des liaisons électriques y compris l'alimentation secteur (phase, neutre, terre, etc...) par rapport au repérage du bornier.

Den Anschluss der elektrischen Verbindungen einschließlich Netzanschluss (Phase, Mittelleiter, Erdleiter usw.) gemäß den Markierungen auf der Klemmenleiste berücksichtigen.

Rispettare l'allacciatura dei collegamenti elettrici compresa l'alimentazione rete (fase, neutro, terra, ecc...) rispetto alla marcatura della morsettiera.

Efectuar las conexiones eléctricas, incluyendo la alimentación de la red (fase, neutro, tierra, etc.) según indica el marcado de la placa de bornes.

**** Electrical protection to be during installation**

Protection électrique à prévoir lors de l'installation

Elektrischer Schutz bei der Installation vorzusehen

Protezione elettrica da prevedere durante l'installazione

Protectión electrica que se debe prever durante la instalación

***** Connection to the local switch**

Raccordement sur l'interrupteur de proximité

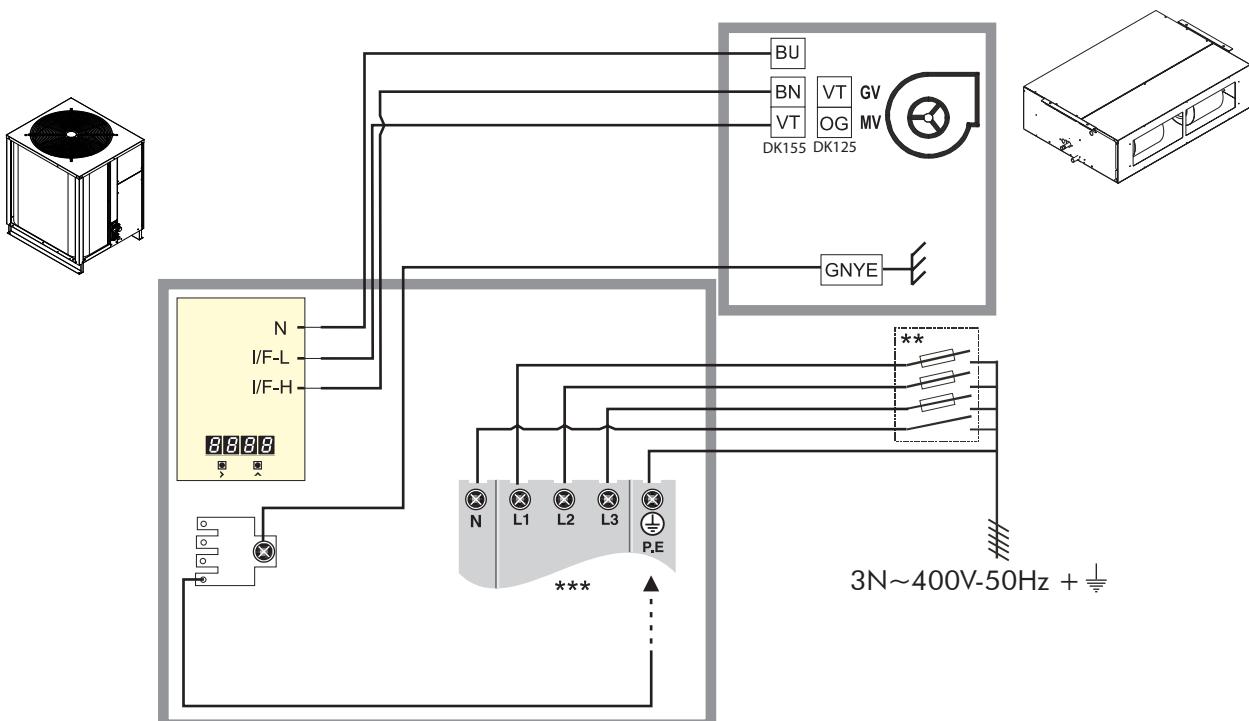
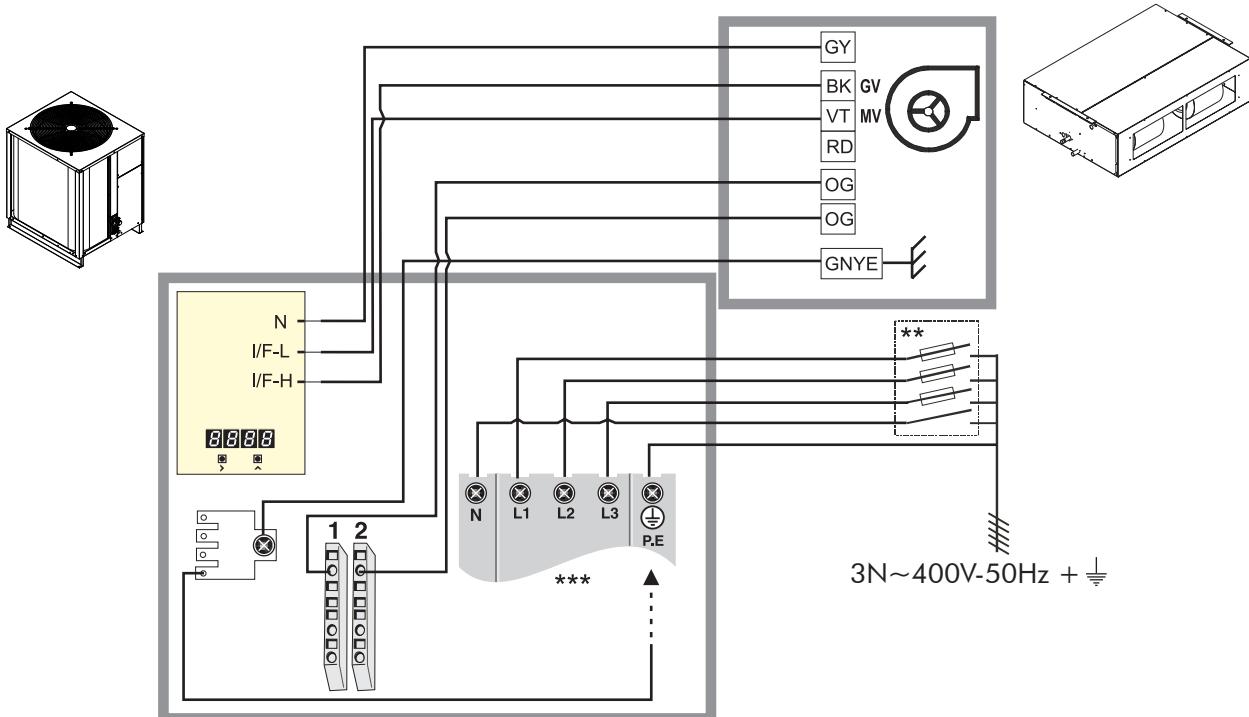
Anschluss an Näherungsschalter

Collegamento all'interruttore di prossimità

Conexión en el interruptor de proximidad

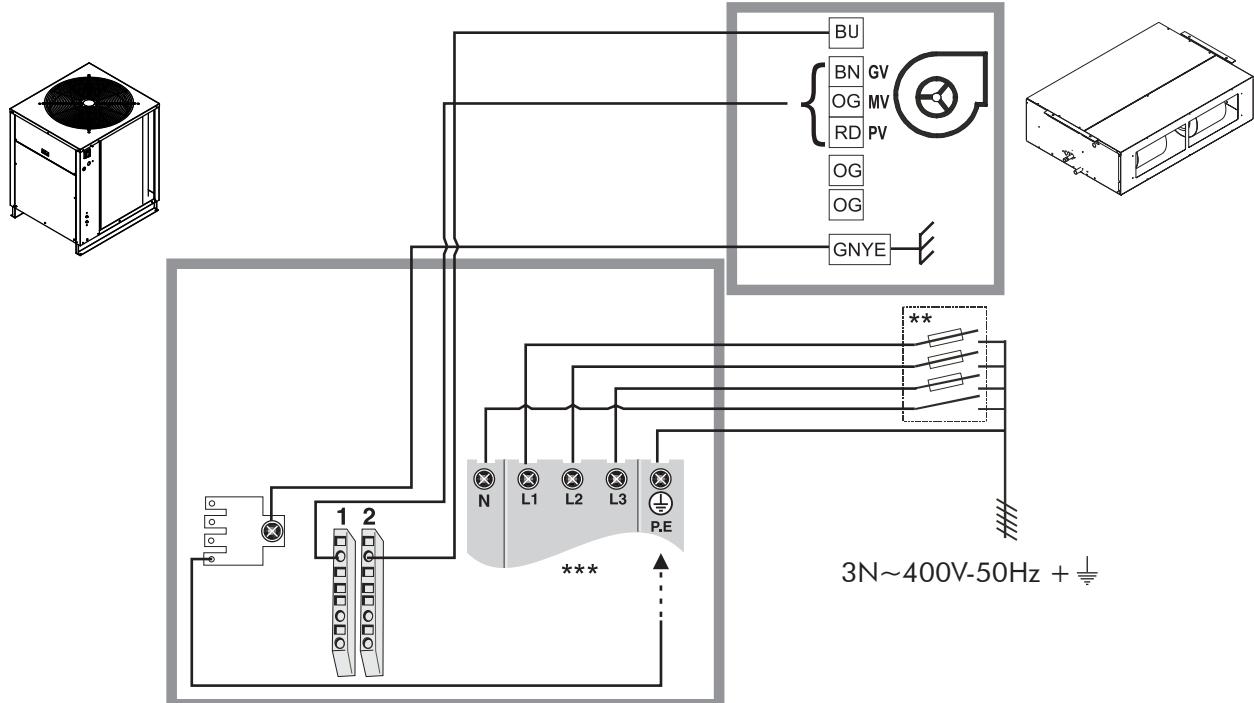
APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

125 - 155

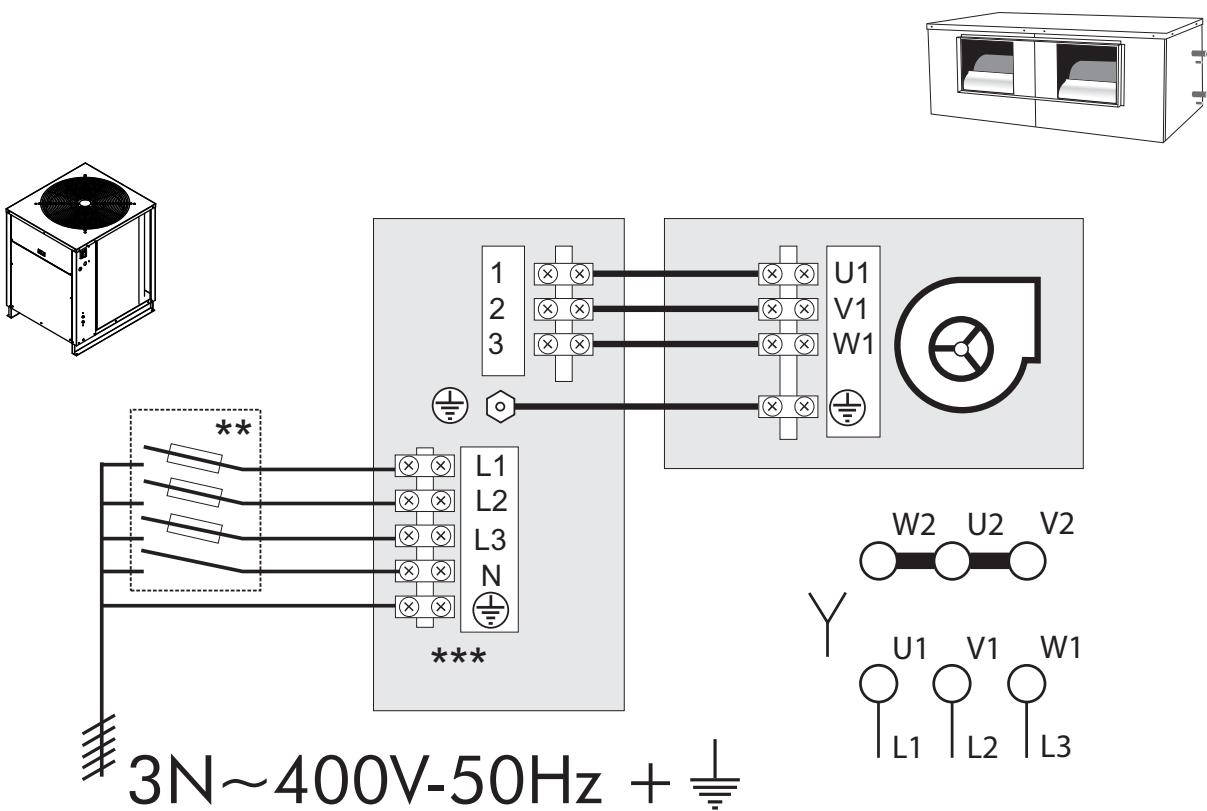


APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

185

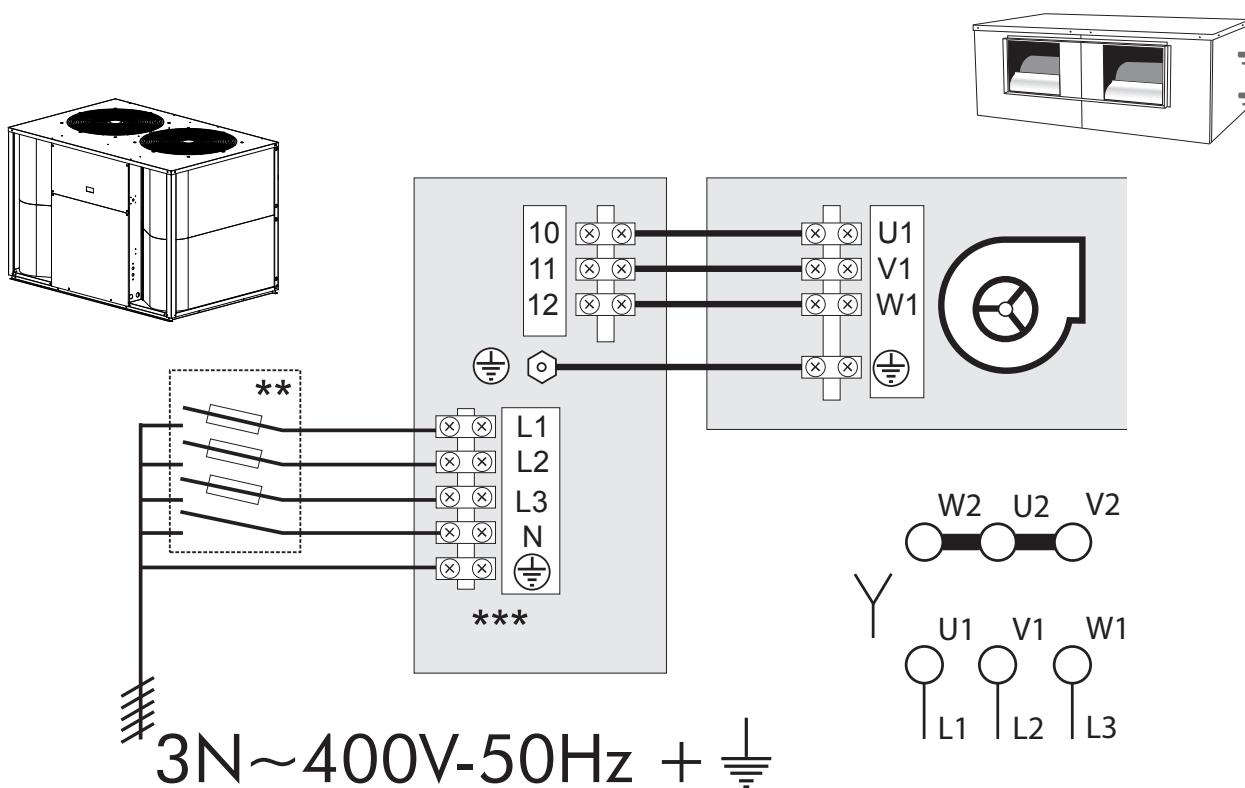


205 - 255 - 305

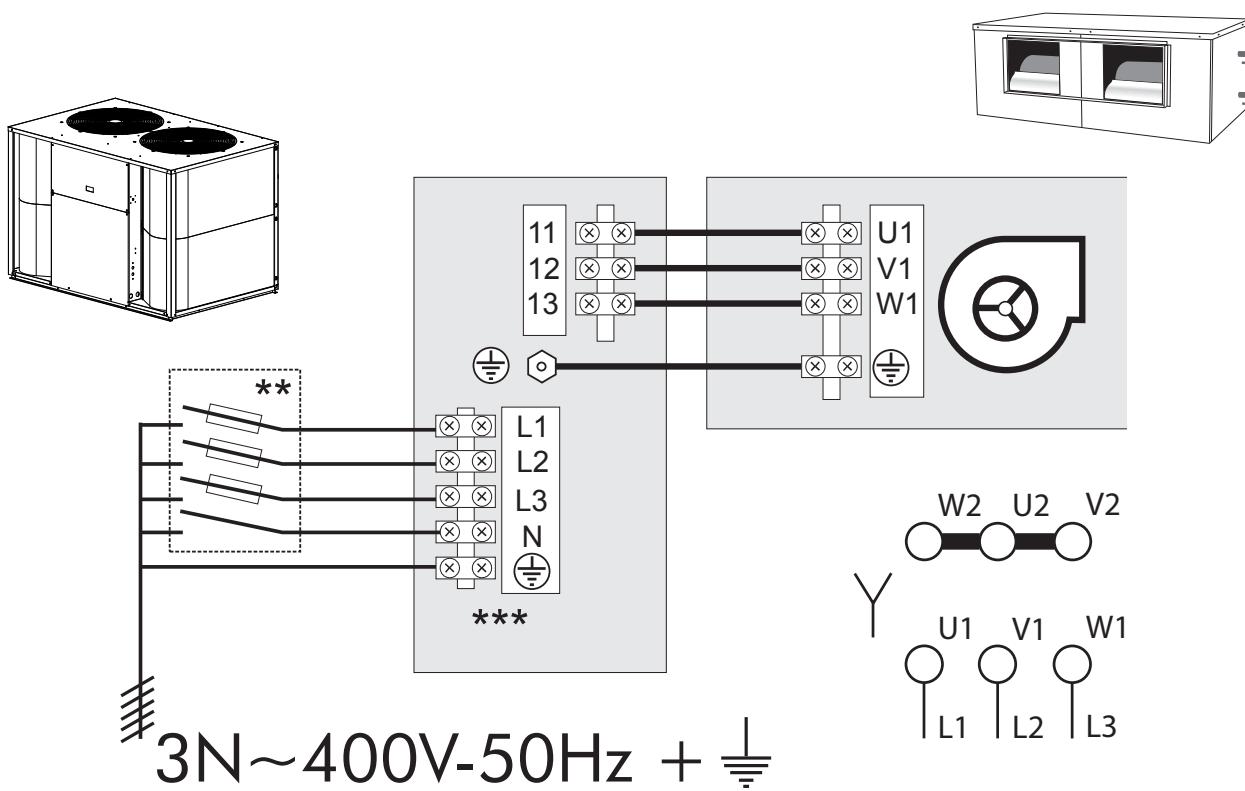


APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

405 - 505 - 605



405M - 755 - 905



APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

AERAULIC ADJUSTMENT

CARACTÉRISTIQUES AÉRAULIQUES

REGELUNG DES LÜFTERSYSTEMS

REGOLAZIONE DEL SISTEMA DI TRATTAMENTO DELL'ARIA

AJUSTE DEL SISTEMA AEROLICO

125		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m³/h)				
		1700	1900	2100	2300	2500
Ps (Pa)	GV	162	142	122	97	70
	MV	142	120	96	68	37
	PV	115	85	51	12	-

125V		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m³/h)				
		1600	1850	2100	2250	2400
Ps (Pa)	GV	218	198	172	156	138
	MV	198	172	142	123	100
	PV	167	131	93	68	40

Supplied without an inlet air filter as standard equipment.

Livré de série sans filtre à air à l'aspiration.

Serienmäßig ohne Lufilter am Ansaug geliefert.

Fornito di serie senza filtro dell'aria all'aspirazione.

Entregado de serie sin filtro de aire en la aspiración.

155		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m³/h)				
		2300	2575	2850	2975	3100
Ps (Pa)	GV	130	98	62	45	28
	MV	98	57	10	-	-
	PV					

155V		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m³/h)				
		2100	2475	2850	3000	3150
Ps (Pa)	GV	148	111	74	60	41
	MV	115	68	16	-	-
	PV					

Supplied without an inlet air filter as standard equipment.

Livré de série sans filtre à air à l'aspiration.

Serienmäßig ohne Lufilter am Ansaug geliefert.

Fornito di serie senza filtro dell'aria all'aspirazione.

Entregado de serie sin filtro de aire en la aspiración.

185		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m³/h)				
		2800	3150	3500	3700	3900
Ps (Pa)	GV	197	155	108	77	45
	MV	140	85	20	-	-
	PV					

205		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m³/h)				
		3600	4050	4500	4750	5000
Ps (Pa)	0	212	190	165	143	126
	1tr	182	159	131	109	91
	2tr	152	127	97	74	55
	3tr	122	96	63	40	20

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

255		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		3800	4240	4680	4890	5100
Ps (Pa)	0	213	190	159	140	120
	1tr	180	154	122	102	82
	2tr	147	118	85	64	44
	3tr	113	82	47	25	5
	4tr	80	46	10	-	-

305 PE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		4600	5180	5760	6030	6300
Ps (Pa)	0	123	102	81	67	56
	1tr	105	83	61	47	35
	2tr	87	64	41	26	14
	3 ^{1/2} tr	60	36	11	-	-

305 GE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		4600	5180	5760	6030	6300
Ps (Pa)	0	186	164	141	127	115
	1tr	160	137	114	100	88
	2tr	133	110	87	74	62
	3 ^{1/2} tr	94	70	47	34	22

405 PE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		6000	6780	7560	7880	8200
Ps (Pa)	0	138	108	68	45	23
	1tr	111	74	27	1	-
	2tr	83	41	-	-	-

405 GE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		6000	6780	7560	7880	8200
Ps (Pa)	0	178	158	137	121	107
	1tr	151	128	99	78	59
	2tr	125	99	60	35	12
	3tr	98	69	22	-	-

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

505 PE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		7500	8430	9360	9830	10300
Ps (Pa)	0	188	175	159	147	132
	1tr	166	151	134	121	106
	2tr	144	128	109	95	80
	4tr	99	80	58	43	27

505 GE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		7500	8430	9360	9830	10300
Ps (Pa)	0	525	497	477	462	449
	1tr	474	448	428	414	401
	2tr	423	398	378	365	352
	3 ^{1/2} tr	347	324	304	293	280

605 PE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		7780	8750	9720	10360	11000
Ps (Pa)	0	200	183	165	150	133
	1tr	188	170	151	135	118
	2tr	177	157	137	120	103
	4tr	153	131	109	90	72

605 GE		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		7780	8750	9720	10360	11000
Ps (Pa)	0	318	297	276	259	243
	1tr	296	275	253	236	219
	2tr	275	252	231	213	195
	4tr	231	207	185	167	147

755		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		9600	10800	12000	12600	13200
Ps (Pa)	0	330	316	283	261	233
	1tr	292	274	240	217	189
	2tr	254	233	196	172	144
	4tr	178	149	109	83	55

905		Air flow / Débit d'air / Luftmenge / Porta d'aria / Caudal de aire (m ³ /h)				
		11440	12870	14300	15015	15730
Ps (Pa)	0	460	420	375	350	320
	1tr	395	349	298	270	240
	2tr	330	278	220	190	160
	4tr	190	146	95	68	37

APPENDIX / ANNEXE / ANLAGE / ALLEGATO / ANEXO

EC Compliance declaration

Under our own responsibility, we declare that the product designated in this manual comply with the provisions of the EEC directives listed hereafter and with the national legislation into which these directives have been transposed.

Déclaration CE de conformité

Nous déclarons sous notre responsabilité que les produits désignés dans la présente notice sont conformes aux dispositions des directives CEE énoncées ci-après et aux législations nationales les transposant.

EG-Konformitätserklärung

Wir erklären in eigener Verantwortung, dass die in der vorliegenden Beschreibung angegebenen Produkte den Bestimmungen der nachstehend erwähnten EG-Richtlinien und den nationalen Gesetzesvorschriften entsprechen, in denen diese Richtlinien umgesetzt sind.

Dichiarazione CE di conformità

Dichiariamo, assumendone la responsabilità, che i prodotti descritti nel presente manuale sono conformi alle disposizioni delle direttive CEE di cui sopra e alle legislazioni nazionali che li recepiscono.

Declaración CE de conformidad

Declaramos, bajo nuestra responsabilidad, que los productos designados en este manual son conformes a las disposiciones de las directivas CEE enumeradas a continuación, así como a las legislaciones nacionales que las contemplan.

DK/WDK/SKX 125-125V-155-155V-185-205-255-305-405-505-605-755-905
DN//WDN/SCU 125-155-185-205-255-305-405M-405-505-605-755-905

MACHINERY DIRECTIVE 2006 / 42 / EEC

LOW VOLTAGE DIRECTIVE (DBT) 2006 / 95 / EEC

ELECTROMAGNETIC COMPATIBILITY DIRECTIVE 2004 / 108 / EEC

PRESSURISE EQUIPMENT DIRECTIVE (DESP) 97 / 23 / EEC

MODULE A CATEGORY I: DK/WDK/SKX AND DN//WDN/SCU 125 TO 205 AND 405

SUB-MODULE A1 CATEGORY II: DN//WDN/SCU 255 TO 305 AND 405M TO 905

NOTIFIED BODY: TÜV RHEINLAND - 62 BIS, AVENUE HENRI GINOIX - 92120 MONTROUGE - FRANCE.

THE PRODUCTS ARE PROVIDED WITH CE 0035 MARKING OF CONFORMITY

DIRECTIVE MACHINES 2006 / 42 / C.E.E.

DIRECTIVE BASSE TENSION (DBT) 2006 / 95 / C.E.E.

DIRECTIVE COMPATIBILITE ELECTROMAGNETIQUE 2004 / 108 / C.E.E.

DIRECTIVE DES EQUIPEMENTS SOUS PRESSION (DESP) 97 / 23 C.E.E.

MODULE A CATEGORIE I : DK/WDK/SKX ET DN//WDN/SCU 125 A 205 ET 405

SOUS-MODULE A1 CATEGORIE II : DN//WDN/SCU 255 A 305 ET 405M A 905

AVEC SURVEILLANCE PAR LE TUV RHEINLAND 62 BIS, AVENUE HENRI GINOIX - 92120 MONTROUGE - FRANCE.

LES PRODUITS SONT FOURNIS AVEC LE MARQUAGE DE CONFORMITE CE 0035

RICHTLINIE MASCHINEN 2006 / 42 / EG

RICHTLINIE NIERDERSPANNUNG (DBT) 2006 / 95 / EG

RICHTLINIE ELEKTROMAGNETISCHE VERTRÄGLICHKEIT 2004 / 108 / EG

RICHTLINIE FÜR AUSRÜSTUNGEN UNTER DRUCK (DESP) 97 / 23 / EG

MODUL A, KATEGORIE I : DK/WDK/SKX UND DN//WDN/SCU 125 BIS 205 UND 405

UNTER MODUL A1, KATEGORIE II : DN//WDN/SCU 255 BIS 305 UND 405M BIS 905

MIT KONTROLLE DURCH DEN TUV RHEINLAND 62 BIS, AVENUE HENRI GINOIX - 92120 MONTROUGE - FRANCE.

DIE PRODUKTE WERDEN MIT DER MARKIERUNG CONFORMITE CE 0035 GELIEFERT.

DIRETTIVA MACHINE 2006 / 42 / CEE

DIRETTIVA BASSA TENSIONE (DBT) 2006 / 95 / CEE

DIRETTIVA COMPATIBILITA ELETTRONICA 2004 / 108 / CEE

DIRETTIVA DEGLI IMPIANTI SOTTO PRESSIONE (DESP) 97 / 23 / CEE

MODULO A, CATEGORIA I : DK/WDK/SKX E DN//WDN/SCU 125 - 205 E 405

SOTTOMODULO A1, CATEGORIA II : DN//WDN/SCU 255 - 305 E 405M - 905

CON SUPERVISION POR EL TUV RHEINLAND 62 BIS, AVENUE HENRI GINOIX - 92120 MONTROUGE - FRANCE.

I PRODOTTI SONO FORNITI CON LA MARCATURA DI CONFORMITE CE 0035.

DIRECTIVA MAQUIAS 2006 / 42 / CEE

DIRECTIVA BAJA TENSION (DBT) 2006 / 95 / CEE

DIRECTIVA COMPATIBILIDAD ELECTROMAGNETICA 2004 / 108 / CEE

DIRECTIVA DE LOS EQUIPOS A PRESION (DESP) 97 / 23 / CEE

MODULO A, CATEGORIA I : DK/WDK/SKX Y DN//WDN/SCU 125 A 205 Y 405

BAJA MODULO A1, CATEGORIA II : DN//WDN/SCU 255 A 305 Y 405M A 905

CON SORVEGLIANZA DAL TUV RHEINLAND 62 BIS, AVENUE HENRI GINOIX - 92120 MONTROUGE - FRANCE.

LOS PRODUCTOS SE PROPORCIONAN CON EL MARCADO DE CONFOR CE 0035.

And that the following paragraphs of the harmonised standards have been applied.

Et que les paragraphes suivants les normes harmonisées ont été appliqués.

Und dass die folgenden Paragraphen der vereinheitlichten Normen Angewandt wurden.

E che sono stati applicati i seguenti paragrafi delle norme armonizzate.

Y que se han aplicado los siguientes apartados de las normas armonizadas.

EN 60 335-1
EN 61 000-6-1
EN 61 000-3-12

EN 60 335-2-40
EN 61 000-6-3

EN 378
EN 61 000-3-11

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📠 : +33 (0)2 32 32 55 13



As part of our ongoing product improvement programme, our products are subject to change without prior notice. Non contractual photos.

Dans un souci d'amélioration constante, nos produits peuvent être modifiés sans préavis. Photos non contractuelles.

In dem Bemühen um ständige Verbesserung können unsere Erzeugnisse ohne vorherige Ankündigung geändert werden. Fotos nicht vertraglich bindend.

A causa della politica di continua miglioria posta in atto dal costruttore, questi prodotti sono soggetti a modifiche senza alcun obbligo di preavviso. Le foto pubblicate non danno luogo ad alcun vincolo contrattuale.

Con objeto de mejorar constantemente, nuestros productos pueden ser modificados sin previo aviso. Fotos no contractuales.