

Airwell

PACKAGED AIR CONDITIONERS

VERTICAL UNITS

X 1100

X 1900

- air cooled (AR)
- water cooled (AO)



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CODE NUMBERS

These instructions are applicable to the following basic appliances
(for appliances with options, refer to identification plate) :

MODELS	VOLTAGE NOT INTERCHANGEABLE		CODE NUMBERS			
			Indoor unit		Outdoor unit	
	3N~400V - 50 Hz	3~230V - 50 Hz*	X 1100 R-407C	X 1900 R-407C	UC 33A (X 1100)	UC 53A (X 1900)
AR with air cooled separated condenser	•	•	7XU022082A 7XU022075A	7XU022077A 7XU022083A	7XU031025A	7XU031026A
AO power supply - wasted water - recycled water	•	•	7XU012025A	7XU012028A	-	-

* Installation regulated in France

The information contained in these instructions are subject to modification without advance notice.

INTRODUCTION

" When the HCFC fluids are replaced, these appliance have been optimized to operate with the R-407C coolant which contains no chlorine and has no effect on the ozone layer."

1. DEFINITION

The **X 1100** and **X 1900** packaged air conditioners are presented :

- Single packaged for the **WATER** cooled models (**AO**),
- with a separate outdoor condensing unit for the **AIR** cooled models (**AR**).

The air intake and discharge is provided :

- either directly by air intake grilles and a discharge plenum (accessory),
- or by ducts for intake and/or discharge, to be connected to the connection flanges (accessory).

This well-finished, single packaged unit combines many features such as easy installation, high efficiency, quiet operation and reliability, which make it well suited for air conditioning, dehumidification and air filtering in offices, stores and industrial premises.

These packaged air conditioners can be equipped with the following accessories :

- Electric heater (integrated or in ducts),
- Hot water coil,
- Fresh air intake (lateral or rear),
- Remote control,
- Air discharge plenum with remote control.

They benefit from 30 years experience and are perfectly suited to working with :

- Wasted water; its consumption being reduced to a minimum by a pressure valve (included in the **AO**-wasted water model).
- Recycled water; supplied by a cooling tower or an outdoor heat exchanger.
- Outside air; with the possibility of operating at very low temperatures (down to -10°C with the "ALL SEASONS" option on the **AR** models).

2. MAIN DATA

- Cabinet with reduced floor dimensions,
- Standard ventilation :
Three fan speeds (high/normal/low) which can be pre-selected on the terminal block to adapt to the installations aeraulic pressure losses.
- Equipment option of "High Speed Ventilation" with a single speed motor.
- Vertical discharge with or without duct, or horizontal discharge with plenum (accessory).
- Two air intake possibilities :
On the front with grilles or on the rear with ducts, with the rear air intake (accessory).
- M1 flame retardant filters, mounted on a metal frame with stiffening netting.
- Integrated unit controls (Control Panel) or remote control (accessory).

- Electrical, water and refrigerant pipe connections on the right or left side.
- Cooling with wasted water with a pressure valve or recycled water without a valve.
- Possibility of running in Cooling mode down to an outdoor temperature of -10° C for the **AR** models with the "ALL SEASONS" accessory.
- Two heating possibilities (accessories) : Integrated electric coils or hot water heating coils
- Three control possibilities : Inverting type (standard), automatic thermostat for "heating/cooling" with neutral zone (accessory supplied with integrated electric heating) and air monitoring control (remote control accessory).
- Two refrigerant connection pipe possibilities (**AR** models): up to 25 m maximum with factory pre-charged pipes (accessory) or with pipes brazed and charged on site (set of female valves supplied as an accessory for connections up to 45 m).

3. DESCRIPTION

3.1 Bodywork

- Panels and side faces made of profiled sheet steel covered with enamel finish, baked in a high temperature oven.
- Intake grilles made of modular elements in flameproof, shock resistant polystyrene, classified UL-VO according to UL94.

3.2 Insulation and protection

- Thermal and acoustic insulation of the unit.
- Watertight unit base for the possible collection of condensates or abnormal overflowing (e.g. condensate drain tray clogging).

3.3 Refrigerant circuit

• All models

- Hermetic type compressor fitted with thermal and electrical protections, linked to a factory sealed and brazed cooling circuit.
- Pressostats and high and low pressure measurement Schrader valves.
- Liquid circuit protected by a strainer (**AO** model) or by a filter (**AR** model)
- Copper tube evaporator with aluminium fins and anti-corrosion protected condensate tray.

• AO Model

- Coaxial condenser with counter flow circulation, equipped with finned copper tube in a steel cover.
- Pressure valve on the water inlet for reducing water consumption to a minimum (wasted water model).
- On request, the unit is supplied without a pressure valve but with an additional Schrader valve connection for independent control of the water flow (recycled water model).

• **AR Model**

- Reserve liquid receiver.
- Thermostatic pressure reducer with pressure balancing.
- Liquid indicator and valve on liquid line.
- Shut off valves on indoor unit and outdoor condensing unit (UC) for refrigerant pipes.
- Outdoor condensing unit with copper tube and aluminium fins.

3.4 Ventilation / Filters

- Blower equipped with two, direct drive, centrifugal fans with double air intakes.
- Standard 3 speed fan motor (VS) switchable from the electrical terminal box (refer to electrical connections).
- Specific “High Speed Ventilation” (FV) motor available as an optional extra.
- Cooling fan assembly mounted on a sliding chassis with anti-vibration seals for easy maintenance.
- M1 flame retardant re-usable filters, made of synthetic fibres, with a metal frame and protective grille.
- UC single phase, 400 V/230 V dual voltage switchable fan motors (operating on 230 V – 50Hz).
- UC large diameter fan blower with direct drive and low rational speed (650 r.p.m.)

3.5 Electricity / Safety

Manufactured in large series, these air conditioners undergo numerous controls during fabrication and are systematically tested before delivery. Safety devices effectively protect this equipment :

- Protection of the compressor with fuses, thermal relay and electronic anti- short cycle timer.
- Protection of the integrated heater (accessory) with fuses and dual automatic and manual reset overload protection devices.
- Fuses on the control circuit.
- Protection of the fan motors (VS and FV) by fuses and an internal safety device.
- Low pressure pressostats with automatic reset and high pressure pressostats with manual reset.
- Solenoid shut off valve on the liquid line (**AR** model).
- Crankcase heater as standard on the air cooled models.
- Protection of the UC fan motor with internal thermostat.
- Mains power supply 3 N ~ 400 V – 50 Hz as standard and 3 ~ 230 V – 50 Hz as an option.
- Terminal block for single phase 230 V power supply to the control circuit with a 400 V / 230 V transformer (not supplied) if the neutral wire is not available.

3.6 Control / Regulation

- Fascia grouping the controls (Main “ON/OFF” switch with control light – Heating “ON/OFF” and Cooling “ON/OFF”) and the regulation (inverting thermostat).
- Automatic cooling/heating with neutral zone thermostat supplied with the integrated electric heater accessory.
- Remote control with integrated inverting thermostat with the additional possibility of ventilation control (**VA** or **VB** connection).
- **VA** connection: Continuous ventilation during cooling and heating
- **VB** connection: Ventilation regulated during heating and continuous ventilation during cooling.
- “ALL SEASONS” system (accessory) controlling the condensing pressure; allowing cooling on the **AR** models down to –10° C outdoor temperature.

4. AFTER SALES SERVICE / MAINTENANCE

CAUTION

Procedures for working on the cooling circuit, and the technical characteristics, are different from the R22. Consult the corresponding instructions and follow the recommendations when carrying out any work.

Access to the air filters is from the front after removal of the air intake grille.

All the refrigeration, electrical and ventilation devices are easily accessible from the front of the unit after removal of the front panels.

Every accessory is supplied with fitting instructions (and adjustment instructions, if necessary).

The technical data, installation instructions, maintenance and operation instructions, exploded views and spare parts lists are available on request .

TECHNICAL DATA

Réfrigerant			R-407C			
Models			X 1100		X 1900	
			AR	AO	AR	AO
NOMINAL COOLING CAPACITY (1)		W BTU	9700 33400	11700 39900	16200 55300	18000 61400
FLOW	TREATED AIR	Nominal Mini./maxi. m³/h	2000 1500/2500	2000 1500/2500	3200 2500/3800	3200 2500/3800
	FRESH AIR	Nominal (with accessory) m³/h	180	180	285	285
AVAILABLE STATIC PRESSURE (2) NOMINAL/MAXI.	Standard Ventilation	High speed daPa Normal speed daPa Reduced speed daPa	14/20 0/13 0/4	14/20 0/13 0/4	15/30 0/21 0/4	15/30 0/21 0/4
POWER INPUT VENTILATION	Standard Ventilation	High speed W Normal speed W Reduced speed W	510 450 260	510 450 260	580 500 380	580 500 380
		High Ventilation (optional) W	570	570	980	980
SOUND PRESSURE INDOOR UNIT (3)	High speed dBA Normal speed dBA Reduced speed dBA	59 53 50	58 52 49	62 56 52	61 55 51	
POWER SUPPLY	Nominal voltage V	3 N ~ 400 V - 50 Hz 360/440		3 N ~ 400 V - 50 Hz 360/440		
	Voltage range			7260	5800	
WATER CIRCUIT (1)	Wasted water	Flow m³/h Pressure drop kPa		0,7 22		0,95 30
	Recycled water	Flow m³/h Pressure drop kPa		2,1 50		3,05 65
OUTDOOR CONDENSING UNIT (UC)	Model Quantity Air flow m³/h Power input W Sound pressure dBA		UC 33 A 1 3700 160 48		UC 53 A 1 5000 295 53	
PACKING	INDOOR UNIT	Width x Depth x Height net mm Width x Depth x Height packed mm Weight net/packed kg	890 x 430 x 1540 940 x 495 x 1690 136/145	151/160	1000 x 500 x 1735 1050 x 565 x 1890 182/195	199/212
	DISCHARGE PLENUM	Width x Depth x Height net mm Width x Depth x Height packed mm Weight net/packed kg	890 x 430 x 220 1020 x 550 x 340 10/12		1000 x 500 x 260 1120 x 620 x 380 13/15	
OUTDOOR CONDENSING UNIT (UC)	Width x Depth x Height net mm Width x Depth x Height packed mm Weight net/packed kg	885x825x831 940x850x980 59/69			885x825x831 940x850x980 68/78	
OPTIONS	Equipment "High Ventilation" Power supply 3~230V-50 Hz (5)		• •	• •	• •	• •
ACCESSORIES	Electrical heater kW Hot water coil (6) kW	9 15,5	9 15,5		12 29,7	12 29,7
	Front discharge plenum	•	•		•	•
	Fresh air intake	•	•		•	•
	Discharge duct connection flange	•	•		•	•
	Intake duct connection flange	•	•		•	•
	Remote control	•	•		•	•
	Crankcase heater	standard	-		standard	standard
	"All seasons" system	•	-		•	-

(1) International standard ISO 51.51 conditions

Type A : 27°C/19 wet bulb. - Outside air 35°C/24°C wet bulb.

Washed water : inlet +15°C - Recycled water inlet/outlet : 29/35°C.

(2) Nominal pressure with nominal air flow } with nominal voltage without accessory
Maximum pressure with minimum air flow }

(3) Total sound pressure in dBA (4m) under nominal conditions in a room of 1000 m³ (reverberation 0.83 sec)

(4) Total sound pressure in dBA (4m) under nominal conditions in open space on reflecting surface.

(5) Voltage range minimum 198V maximum 242 V (the other electrical values are not changed)

(6) Hot water coil 90/80°C - Treated air 20°C - 50% with nominal air flow.

COOLING PERFORMANCES

Model X 1100 AR

AIR FLOW : 2000 m³/h

Air temperature at evaporator inlet (°C)			Air temperature at condenser inlet (°C)							
BH	BS		15	20	25	30	35	40	45	
15	PT	W	10028	9664	9300	8937	8573	8209	7845	
	PA	W	3215	3410	3605	3799	3994	4189	4384	
	21	PS	W	6192	6327	6461	6596	6731	6865	7000
	23			6981	7133	7284	7436	7588	7740	7845
	25			7770	7938	8107	8937	8573	8209	7845
	27			9760	9664	9300	8937	8573	8209	7845
	29			10028	9664	9300	8937	8573	8209	7845
	31			10028	9664	9300	8937	8573	8209	7845
17	PT	W	10647	10269	9891	9512	9134	8756	8377	
	PA	W	3239	3437	3636	3835	4034	4233	4432	
	21	PS	W	5939	6068	6197	6326	6455	6584	6713
	23			6779	6926	7074	7221	7368	7516	7663
	25			7619	7785	7951	8116	8282	8447	8377
	27			8460	8643	9663	9508	9134	8756	8377
	29			10166	10166	9891	9512	9134	8756	8377
	31			10571	10269	9891	9512	9134	8756	8377
19	PT	W	11271	10879	10486	10093	9700	9307	8914	
	PA	W	3280	3485	3690	3895	4100	4305	4510	
	21	PS	W	4738	4841	4944	5047	5150	5253	5356
	23			5630	5753	5875	5998	6120	6242	6365
	25			6523	6665	6806	6948	7090	7232	7374
	27			7415	7576	7738	7899	8060	8221	8382
	29			8308	8488	8669	8849	9030	9211	8914
	31			9200	10571	10474	10093	9700	9307	8914
21	PT	W	11936	11523	11111	10699	10287	9874	9462	
	PA	W	3426	3637	3848	4059	4271	4482	4693	
	23	PS	W	4307	4401	4495	4588	4682	4776	4869
	25			5254	5368	5482	5596	5711	5825	5939
	27			6200	6335	6470	6604	6739	6874	7009
	29			7146	7302	7457	7612	7768	7923	8079
	31			8093	8269	8445	8621	8797	8972	9148
	33			9039	9236	9432	9629	10511	10239	9910
23	PT	W	12605	12173	11741	11310	10878	10446	10015	
	PA	W	3598	3815	4033	4250	4467	4685	4902	
	25	PS	W	3797	3879	3962	4044	4127	4209	4292
	27			4797	4902	5006	5110	5215	5319	5423
	29			5798	5924	6050	6176	6302	6429	6555
	31			6799	6947	7095	7242	7390	7538	7686
	33			7800	7969	8139	8309	8478	8648	8817

BS = Dry bulb temperature (°C)

BH = Wet bulb temperature (°C)

PT = Total cooling capacity (W)

PA = Power absorbed by the compressor (W)
(without fan motor)

PS = Sensitive cooling capacity (W)

Power absorbed by the indoor fan = 450 W.

WORKING RANGE

INDOOR TEMPERATURE °C		Thi	13	Tsi	17	INDOOR TEMPERATURE °C		Thi	19	22	MAXIMUM TEMPERATURE	
OUTDOOR TEMPERATURE	Basic equ. °C	Tse	+19	OUTDOOR TEMPERATURE °C		Tse	30	32	Tse		50	47
with TTS*	°C	Tse	-10	*	with accessory "All seasons" system							

COOLING PERFORMANCES
Model X 1900 AR
AIR FLOW : 3200 m³/h

Air temperature at evaporator inlet (°C)			Air temperature at condenser inlet (°C)							
BH	BS		15	20	25	30	35	40	45	
15	PT	W	16748	16140	15533	14925	14318	13710	13103	
	PA	W	5301	5622	5943	6264	6585	6906	7228	
21	PS	W	10448	10675	10903	11130	11357	11584	11811	
23			11765	12021	12277	12533	12,789	13044	13103	
25			13083	13367	15461	14925	14318	13710	13103	
27			16300	16140	15533	14925	14318	13710	13103	
29			16748	16140	15533	14925	14318	13710	13103	
31			16748	16140	15533	14925	14318	13710	13103	
17	PT	W	17782	17150	16518	15886	15255	14623	13991	
	PA	W	5340	5668	5995	6323	6651	6979	7307	
21	PS	W	10042	10261	10479	10697	10915	11134	11352	
23			11446	11694	11943	12192	12441	12690	12939	
25			12849	13128	13408	13687	13966	14,246	13841	
27			14252	16300	16138	15879	15255	14623	13991	
29			16978	16978	16518	15886	15255	14623	13991	
31			17655	17150	16518	15886	15255	14623	13991	
19	PT	W	18824	18168	17512	16856	16200	15544	14888	
	PA	W	5408	5746	6084	6422	6760	7098	7436	
21	PS	W	8041	8216	8390	8565	8740	8915	9090	
23			9531	9738	9946	10153	10360	10567	10774	
25			11022	11261	11501	11740	11980	12220	12459	
27			12512	12784	13056	13328	13600	13872	14144	
29			14002	14307	14611	14916	15220	15544	14888	
31			17655	17655	17493	16856	16200	15544	14888	
21	PT	W	19934	19245	18557	17868	17180	16491	15803	
	PA	W	5649	5997	6345	6693	7041	7389	7738	
23	PS	W	7325	7484	7644	7803	7962	8121	8281	
25			8906	9099	9293	9486	9680	9874	10067	
27			10486	10714	10942	11170	11398	11626	11854	
29			12067	12329	12591	12854	13116	13378	13641	
31			13647	13944	14241	14537	14834	15131	15427	
33			15228	15559	15890	16221	17554	17101	16550	
23	PT	W	21051	20330	19609	18889	18168	17447	16726	
	PA	W	5933	6291	6649	7007	7366	7724	8082	
25	PS	W	6475	6616	6757	6898	7038	7179	7320	
27			8147	8324	8501	8678	8855	9032	9209	
29			9818	10032	10245	10459	10672	10885	11099	
31			11490	11739	11989	12239	12489	12739	12988	
33			13161	13447	13733	14019	14305	14592	14878	

BS = Dry bulb temperature (°C)

BH = Wet bulb temperature (°C)

PT = Total cooling capacity (W)

PA = Power absorbed by the compressor (W)
(without fan motor)

PS = Sensitive cooling capacity (W)

Power absorbed by the indoor fan = 500 W.

WORKING RANGE

INDOOR TEMPERATURE °C			Thi	13	Tsi	17	INDOOR TEMPERATURE °C			Thi	19	22	Tsi	30	32	OUTDOOR TEMPERATURE °C			Tse	50	47	MAXIMUM TEMPERATURE		
OUTDOOR TEMPERATURE	Basic equ. °C	Tse +19	OUTDOOR TEMPERATURE	Basic equ. °C			Tse -10	OUTDOOR TEMPERATURE	Basic equ. °C	Tse -10	OUTDOOR TEMPERATURE	Basic equ. °C	Tse -10	OUTDOOR TEMPERATURE	Basic equ. °C	Tse -10	MAXIMUM TEMPERATURE							

* with accessory "All seasons" system

COOLING PERFORMANCES

Wasted water • Model X 1100 AO

NOMINAL AIR FLOW Qn : 2000 m³/h

Air temperature at evaporator inlet (°C)				Wasted water supply				
BH	BS			Water temperature	°C	10	15	20
15		PT	W	10372	Water consumption	l/h	541	633
		PA	W	3246	Water pressure	kPa	13	18
	21	PS	W	7063				
	23			8100				
	25			9138				
	27			10372				
	29			10372				
	31			10372				
17		PT	W	11031	Water consumption	l/h	569	666
		PA	W	3290	Water pressure	kPa	15	20
	21	PS	W	6625				
	23			7728				
	25			8831				
	27			9935				
	29			11031				
	31			11031				
19		PT	W	11700	Water consumption	l/h	598	700
		PA	W	3350	Water pressure	kPa	16	22
	21	PS	W	4990				
	23			6160				
	25			7330				
	27			8500				
	29			9670				
	31			10840				
21		PT	W	12411	Water consumption	l/h	631	739
		PA	W	3475	Water pressure	kPa	18	25
	23	PS	W	4373				
	25			5614				
	27			6855				
	29			8097				
	31			9338				
	33			10579				
23		PT	W	13133	Water consumption	l/h	665	779
		PA	W	3616	Water pressure	kPa	20	27
	25	PS	W	3654				
	27			4967				
	29			6280				
	31			7594				
	33			8907				

BS =Dry bulb temperature (°C)
 BH =Wet bulb temperature (°C)
 PT =Total cooling capacity (W)
 PA =Power absorbed by the compressor (W) (without fan motor)
 PS =Sensitive cooling capacity (W)
 Power absorbed by the indoor fan = 450 W
 Qn =Nominal air flow

Air output correction Qn						Working range	Mini. temperature	Maxi. temperature
	0,8xQn	0,9xQn	Qn	1,1xQn	1,2xQn		Air temperature at evaporator inlet	
Total cooling capacity	0,940	0,970	1,000	1,020	1,040		BH (°C)	
Sensitive cooling capacity	0,890	0,950	1,000	1,050	1,100		BS (°C)	
Power absorbed	0,970	0,985	1,000	1,005	1,010		Water temperature (°C)	
							10	34

COOLING PERFORMANCES
Wasted water • Model X 1900 AO
NOMINAL AIR FLOW Qn : 3200 m³/h

Air temperature at evaporator inlet (°C)				Waste water supply				
BH	BS	PT	W	Water temperature	°C	10	15	20
15		PT	W	15910	Water consumption	l/h	735	861
		PA	W	5205	Water pressure	kPa	18	25
	21	PS	W	10994				
	23			12585				
	25			14176				
	27			15910				
	29			15910				
	31			15910				
17		PT	W	16950	Water consumption	l/h	772	905
		PA	W	5235	Water pressure	kPa	20	27
	21	PS	W	10274				
	23			11969				
	25			13664				
	27			15359				
	29			16950				
	31			16950				
19		PT	W	18000	Water consumption	l/h	811	950
		PA	W	5300	Water pressure	kPa	22	30
	21	PS	W	7800				
	23			9600				
	25			11400				
	27			13200				
	29			15000				
	31			16800				
21		PT	W	19086	Water consumption	l/h	856	1003
		PA	W	5508	Water pressure	kPa	24	33
	23	PS	W	6881				
	25			8790				
	27			10698				
	29			12607				
	31			14516				
	33			16424				
23		PT	W	20182	Water consumption	l/h	903	1057
		PA	W	5751	Water pressure	kPa	27	37
	25	PS	W	5807				
	27			7825				
	29			9843				
	31			11861				
	33			13879				

BS = Dry bulb temperature (°C)
 BH = Wet bulb temperature (°C)
 PT = Total cooling capacity (W)
 PA = Power absorbed by the compressor (W) (without fan motor)
 PS = Sensitive cooling capacity (W)
 Power absorbed by the indoor fan = 500 W
 Qn = Nominal air flow

Air output correction Qn					
	0,8xQn	0,9xQn	Qn	1,1xQn	1,2xQn
Total cooling capacity	0,940	0,970	1,000	1,020	1,040
Sensitive cooling capacity	0,890	0,950	1,000	1,050	1,100
Power absorbed	0,970	0,985	1,000	1,005	1,010

Working range	Mini. temperature	Maxi. temperature
Air temperature at evaporator inlet		
BH (°C)	15	23
BS (°C)	21	32
Water temperature (°C)	10	34

COOLING PERFORMANCES

Recycled water • Models X 1100 /X 1900 AO

					Recycled water supply			
Air temperature at evaporator inlet (°C)					X1100	X1900		
BH	BS				Inlet water temperature	°C	29	29
		PT	W	10372	15910			
		PA	W	3246	5205			
15	21	PS	W	7063	10994	Outlet water temperature	°C	35
	23			8100	12585			
	25			9138	14176			
	27			10372	15910			
	29			10372	15910			
	31			10372	15910			
		PT	W	11031	16950			
		PA	W	3290	5235			
17	21	PS	W	6625	10274	Outlet water temperature	°C	35
	23			7728	11969			
	25			8831	13664			
	27			9935	15359			
	29			11031	16950			
	31			11031	16950			
		PT	W	11700	18000			
		PA	W	3350	5300			
19	21	PS	W	4990	7800	Outlet water temperature	°C	35
	23			6160	9600			
	25			7330	11400			
	27			8500	13200			
	29			9670	15000			
	31			10840	16800			
		PT	W	12411	19086			
		PA	W	3475	5508			
21	23	PS	W	4373	6881	Outlet water temperature	°C	35
	25			5614	8790			
	27			6855	10698			
	29			8097	12607			
	31			9338	14516			
	33			10579	16424			
		PT	W	13133	20182			
		PA	W	3616	5751			
23	25	PS	W	3654	5807	Outlet water temperature	°C	36
	27			4967	7825			
	29			6280	9843			
	31			7594	11861			
	33			8907	13879			

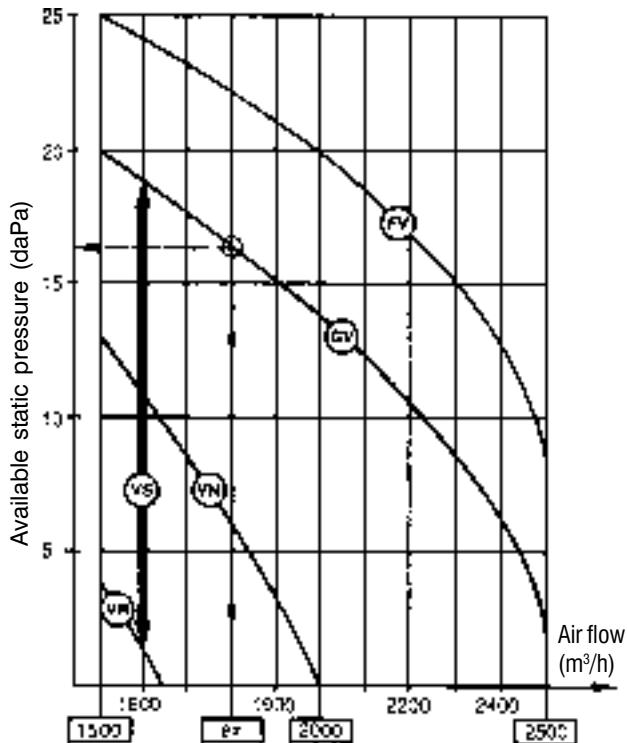
BS =Dry bulb temperature (°C)
 BH =Wet bulb temperature (°C)
 PT =Total cooling capacity (W)
 PA =Power absorbed by the compressor (W) (without fan motor)
 PS =Sensitive cooling capacity (W)
 Power absorbed by the indoor fan = 500 W

AERAULIC CHARACTERISTICS

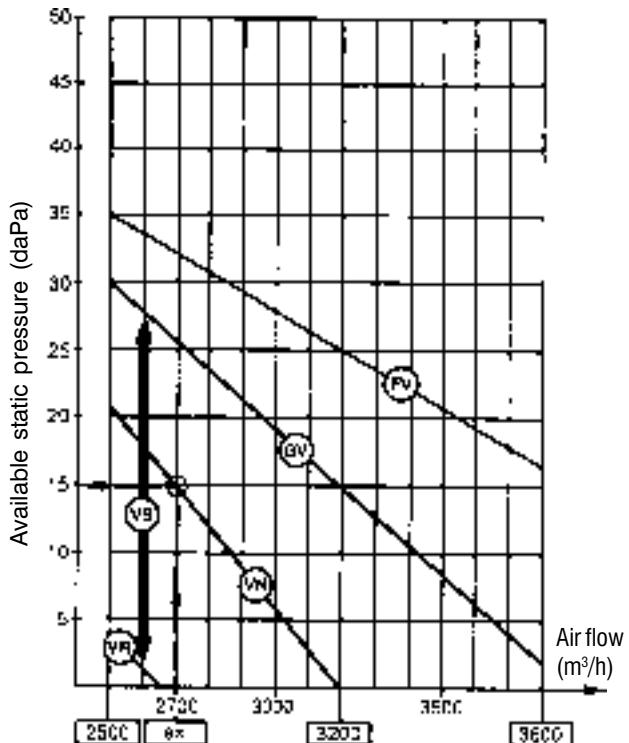
Models AR/AO

FRONT AND REAR AIR INTAKE WITH CLEAN AIR FILTER

Model X 1100



Model X 1900



Example :

Model X 1100 - $Q_a = 1800 \text{ m}^3/\text{h}$

Standard ventilation (VS) with high rotation speed (GV)

Available static pressure : 17 daPa

Fan rotation speed : 1000 R.P.M.

Power input : 510 W

Exemple :

Model X 1900 - $Q_a = 2700 \text{ m}^3/\text{h}$

Standard ventilation (VS) with normal rotation speed (GV)

Available static pressure : 15 daPa

Fan rotation speed : 800 R.P.M.

Power input : 480 W

VENTILATION EQUIPMENT	"Standard ventilation" (VS) Motor 0,3 kW			"High ventilation" (FV) Motor 0,43 kW
	GV High	VN Normal	VR Red.	FV High
Rotational speed motor /propeller R.P.M.	1000	850	670	1360
Available pressure (daPa)	nominal	14	0	0
	maximal	20	13	4
Power input (W)		510	405	260
				570

ÉQUIPEMENT DE VENTILATION	"Ventilation Standard" (VS) Moteur 0,43 kW			"Forte Ventilation" (FV) Moteur 1 kW
	GV Grande	VN Normale	VR Réduite	FV Forte
Vitesse de rotation moteur/turbine (t/min)	900	800	670	1265
Pression disponible (daPa)	nominale	15	0	25
	maximale	30	21	35
Puissance électrique absorbée (W)		580	480	380
				980

Accessory pressure loss ($Q_n = 2000 \text{ m}^3/\text{h}$)

Hot water coil	daPa	1
Discharge plenum	daPa	2

Accessory pressure low ($Q_n = 3200 \text{ m}^3/\text{h}$)

Hot water coil	daPa	1
Discharge plenum	daPa	2

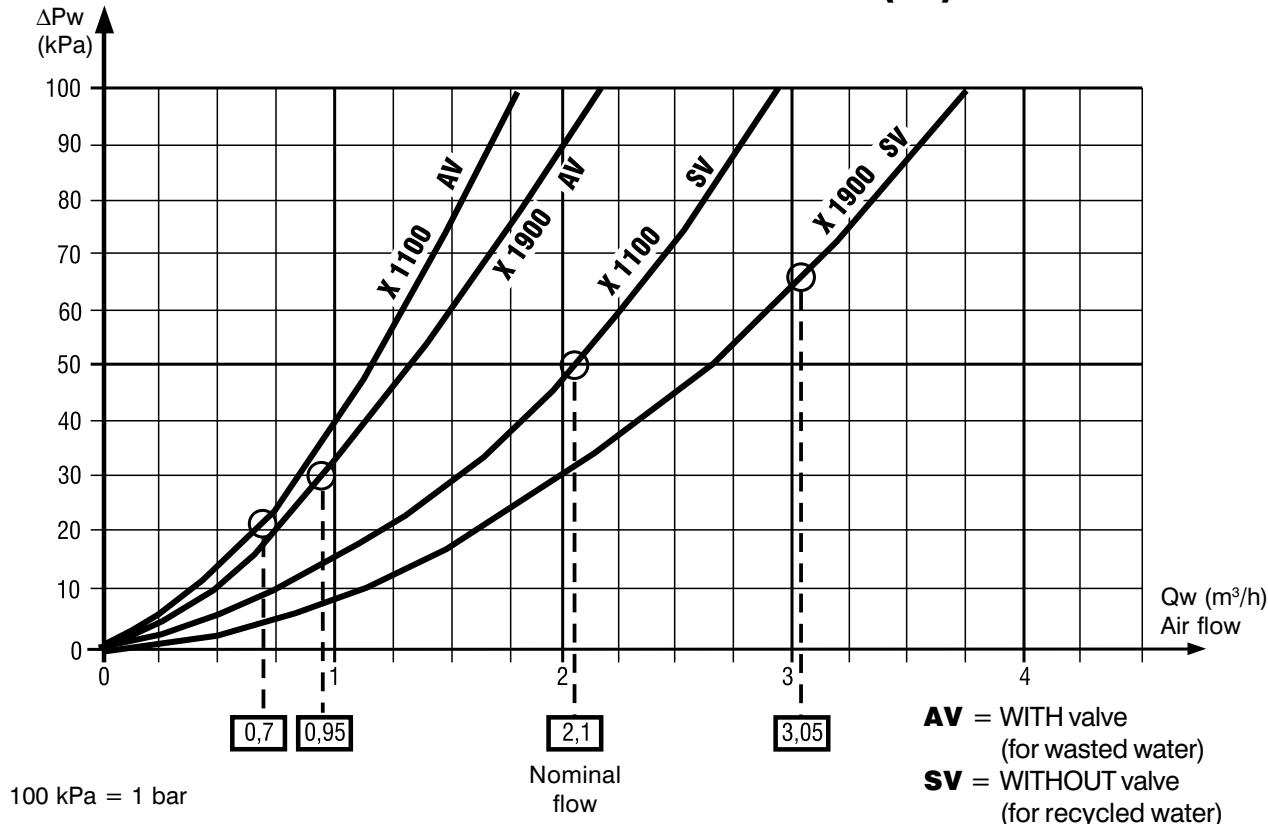
Q_a = Treated air flow

Q_n = Nominal air flow

HYDRAULIC CHARACTERISTICS

Model AO - Condenser supply

HYDRAULIC PRESSURE LOSS
WITH PRESSOSTAT VALVE (AV)
WITHOUT PRESSOSTAT VALVE (SV)



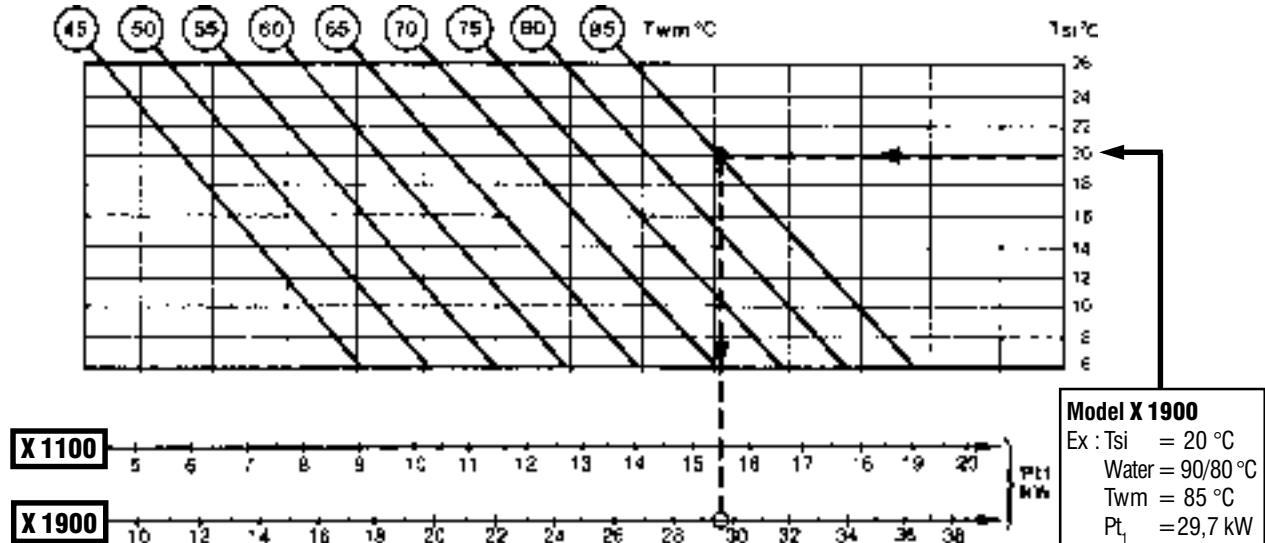
WATER SUPPLY		WASTED WATER		RECYCLED WATER	
MODELS		X 1100	X 1900	X 1100	X 1900
NOMINAL WATER FLOW (Air to be treated 27°C – 47%)	(m^3/h)	0,70	0,95	2,1	3,05
Nominal water temperature	Inlet (°C) Outlet (°C)		15 -	26 32	
WATER PRESSURE	Minimum (kPa) Maximum (kPa)	50 1000		- 1000	
Connection on hoses length = 1 m	Ø Inlet/Outlet (mm)	F 20 x 27	F 20 x 27	F 20 x 27	F 26 x 34

HYDRAULIC CONNECTIONS

Condensate water outlets • Models AO – AR

MODELS	X 1100/X 1900	
CONDENSATE WATER DRAINING HOSE	mm	Ø 20 x 25
BOTTOM TRAY OUTLET (for hose Ø 20 x 25 mm)		Ø 7/8" (Ø 22 mm out.)

HEATING PERFORMANCE HOT WATER COIL Models AR/AO (Accessory)



K₁ COEFFICIENT AIR FLOW	
Q _a /Q _n	K ₁
0,80	0,87
0,90	0,95
1	1
1,1	1,06
1,2	1,13

$$Pt = K_1 \times K_2 \times Pt_1$$

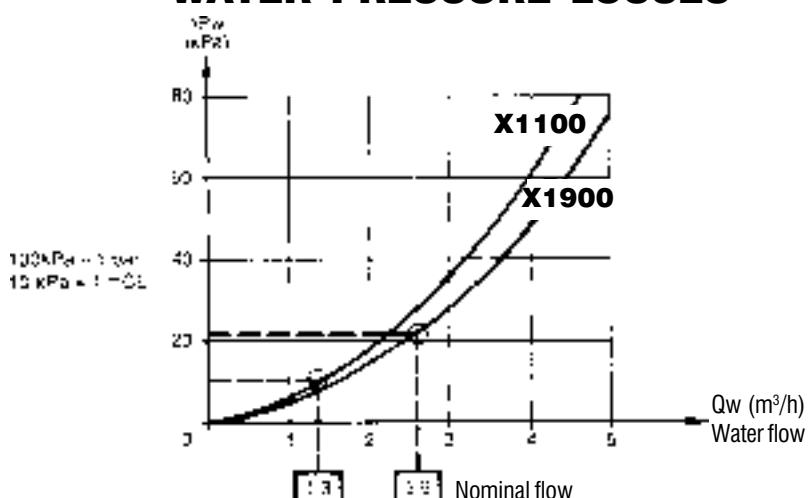
$$\text{WATER FLOW} \\ Q_w (\text{m}^3/\text{h}) = \frac{0,86 \times Pt (\text{kW})}{\Delta T_w}$$

K₂ COEFFICIENT ΔTw									
ΔTw °K	4	6	8	10	12	14	16	18	20
K ₂	1,05	1,03	1,01	1	0,98	0,96	0,95	0,94	0,92

	X 1100	X 1900
Capacity	2	3
Nominal water flow m ³ /h	1,3	2,6
Maxi. water pressure kPa	1000	1000
Maxi. water inlet temperature (Twe) °C	90	90
Mini. dry indoor temperature (Tsi) °C	+ 6	+ 6
Ø Connection mm	M 26 x 34	M 26 x 34

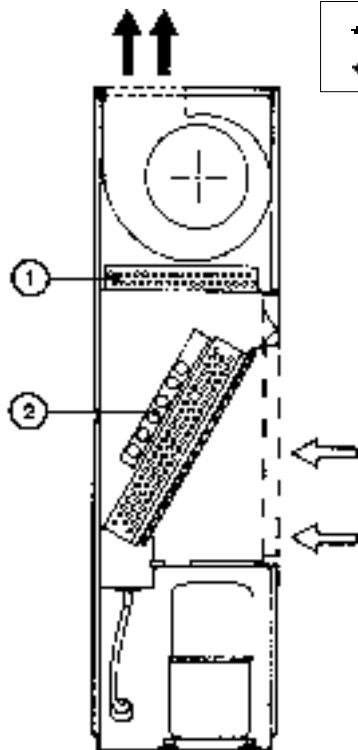
Pt_1 = Total cooling capacity with nominal air flow
 Pt = Total cooling capacity
 T_{si} = Dry indoor temperature
 Q_a = Treated air flow
 Q_n = Nominal air flow
 Q_w = Water flow
 T_{we} = Hot water inlet temperature
 T_{ws} = Hot water outlet temperature
 ΔT_w = Difference in temperature water inlet/outlet
 T_{wm} = Hot water average temperature
 ΔP_w = Hot water pressure drops

WATER PRESSURE LOSSES



ELECTRICAL HEATER / HOT WATER COIL ACCESSORIES

IN-BUILT HEATER



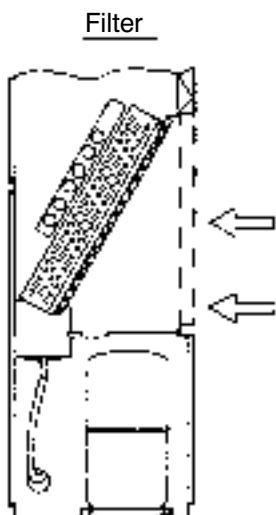
INTAKE
DISCHARGE

Marks	Models		X 1100	X 1900
①	HOT WATER COIL	Nominal power input kW	15,5	29,7
		Nominal water flow m³/h	1,3	2,6
		Water pressure loss kPa	10	22
②	ELECTRICAL HEATER	Ø Connections mm	M 26 x 34	
		Total power input kW	9	12
		Number of stages	1	1
		Number of elements	3	3
		Power input/element kW	3	4

NOTES :

- The electrical heater and the hot water coil can not both be fitted.
- Provide for a separate regulation for the hot water coil.
- The integrated electric heater is supplied with an automatic cooling/heating thermostat with neutral zone and is equipped with 2 temperature limit controls (manual/automatic).

FILTER



Models	X 1100	X 1900
FILTER	Flat with metal frame, mounted on sliding rails	
MATERIAL	Flame retardant synthetic fibres	
NUMBER OF FILTERS	1 - Re-usable	
DIMENSIONS W x D x H mm	740 x 12 x 525	790 x 12 x 615
EFFICIENCY (1) %	83,8	
EUROVENT /CSTB (2) CLASSIFICATION	EU3/M1	
ACCESS	Air intake grilles (front)	

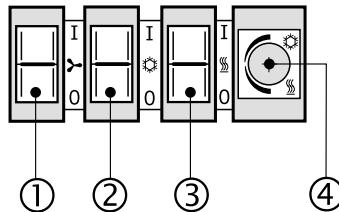
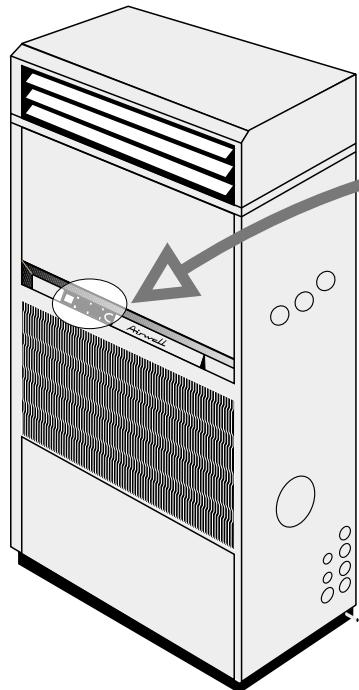
COMMENT :

The filters also provide clean air from the fresh air intake (fresh air intake accessory) and the rear air intake.

- (1) Test report 603 325/3 dated 05.05.76 issued by the L.N.E. (PARIS)
(2) Test report 82.18176 dated 12.05.82

CONTROLS AND REGULATION

Control panel



- ① Ventilation On/Off switch
0 Off
1 On (with control light)
- ② "Cooling" selection switch
0 Off
1 On "Cooling"
- ③ "Heating" selection switch
0 Off
1 On "Heating"
- ④ Ambient thermostat type :
- inverting thermostat (included)
- with neutral zone (accessory)

NOTES :

With the automatic "Cooling/Heating" thermostat with neutral zone supplied with the integrated electric heater, auto-matic operation is obtained by placing the 2 selection switches ② and ③ on position 1.

REMOTE CONTROL (accessory)

VENTILATION OPERATION

There are two possibilities :

1) CONTINUOUS FAN OPERATION FOR HEATING AND COOLING (VA) :

Fan operation is continuous in both HEATING and COOLING modes. Terminal A of the REMOTE CONTROL unit must be connected to the terminal 7 on the air conditioner (VA wiring).

2) ON/OFF FAN OPERATION IN HEATING MODE AND CONTINUOUS OPERATION IN COOLING MODE (VB)

Fan operation is regulated in HEATING mode but continuous in COOLING mode. Terminal B of the remote control unit must be connected to terminal 7 on the air conditioner (VB wiring).

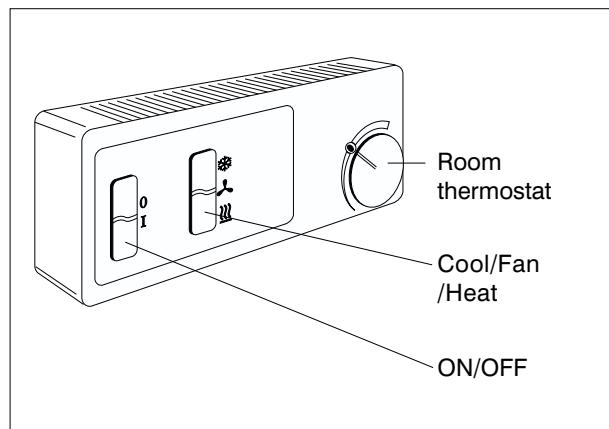
OPERATION WITHOUT ELECTRIC HEATING

Terminal 8 of the remote control unit must not be connected.

Shunt SHC* must be placed across terminals 13 and 14 of the air conditioner.

OPERATION WITH ELECTRIC HEATING

Terminal 8 of the remote control unit must be connected to terminal 12 of the air conditioner. Shunt SHC* must be removed and replaced by heating safety devices FC5* and FC8* wired in series across terminals 13 and 14 of the air conditioner.



HEATING CONTROL

IN-BUILT ELECTRICAL HEATER

This accessory is supplied with an automatic "Cooling/Heating" thermostat with neutral zone which replaces the ambient thermostat ④ supplied with the unit.

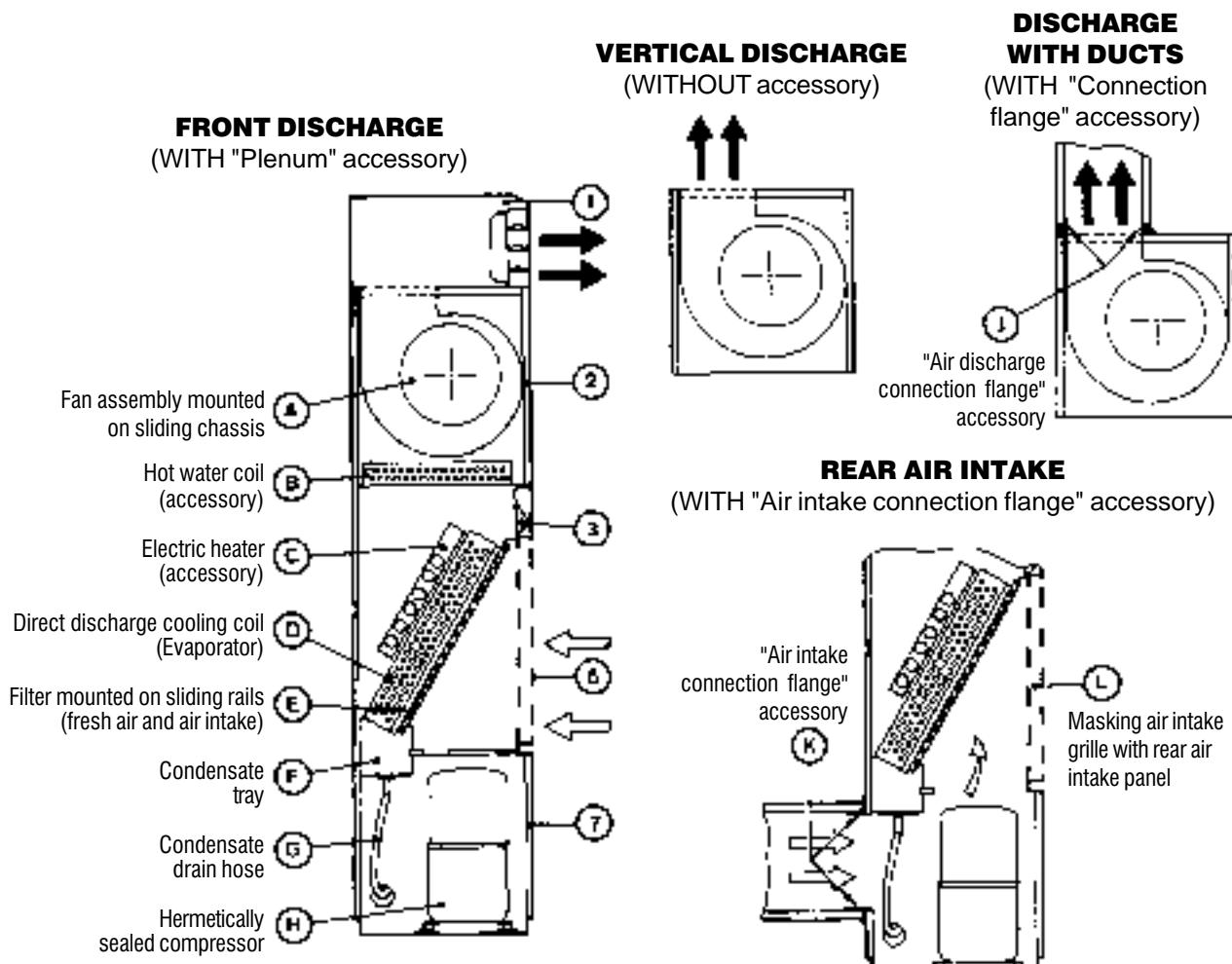
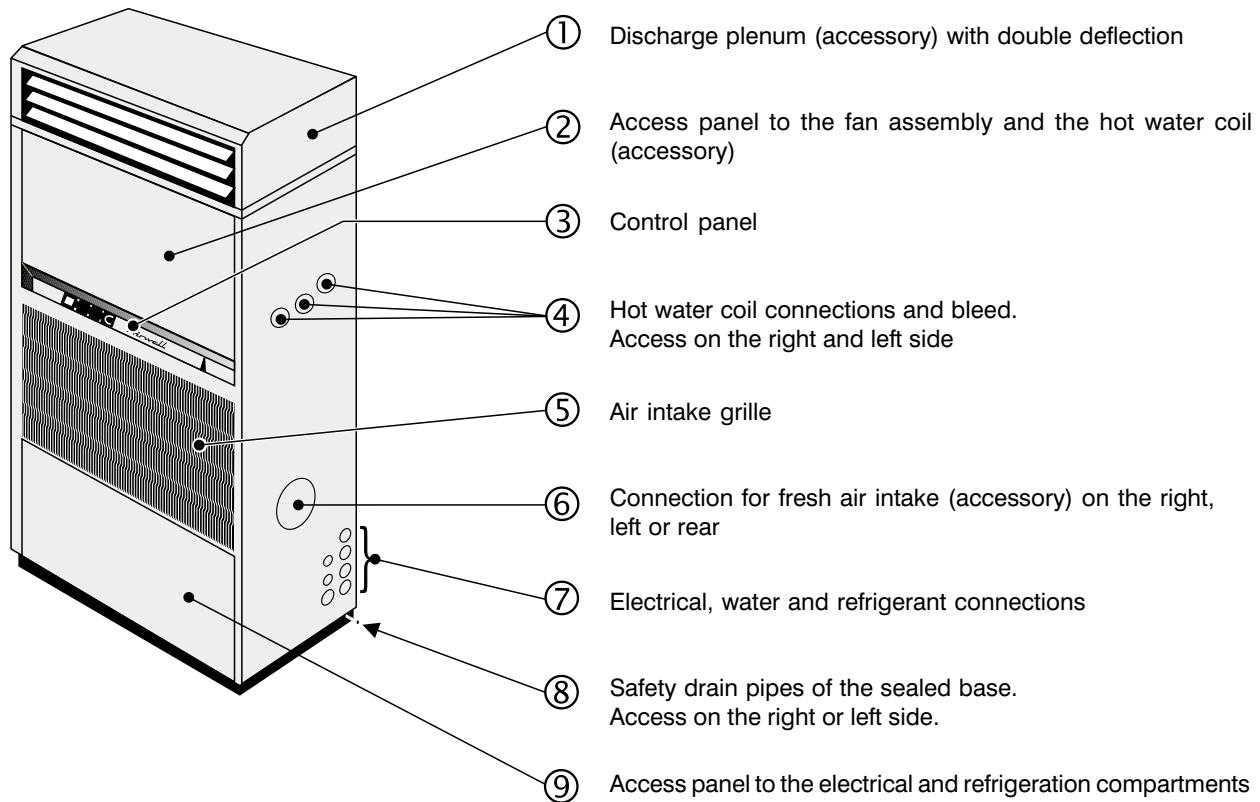
In the case of a remote control (accessory) the inverting thermostat pilots the cooling or the heating according to the position of the "Cooling/Heating" reversing switch (item ③).

HOT WATER HEATING

This accessory must be equipped with an anti-freeze safety device and a regulation system (not supplied) compatible with the installation.

(*) Reference on electrical diagram.

DESCRIPTION OF THE AIR TREATMENT UNIT

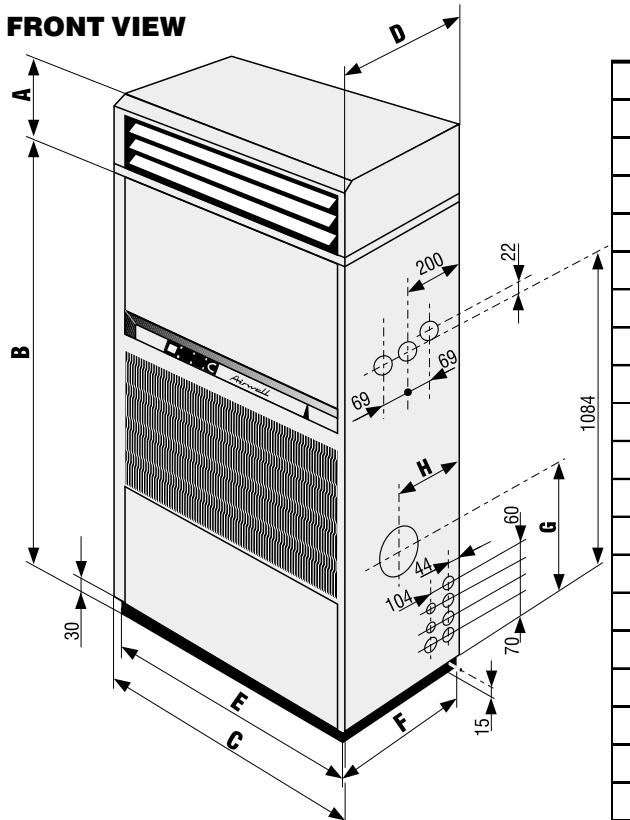


DIMENSIONS • INSTALLATION

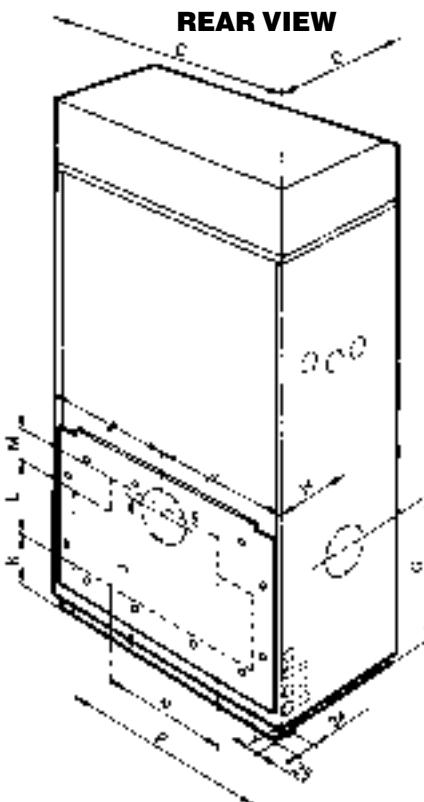
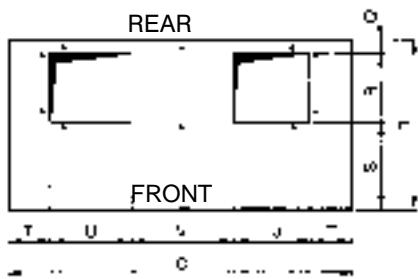
Air treatment unit

Dimensions in mm

See exact mounting specifications in the installation instructions supplied with the material.

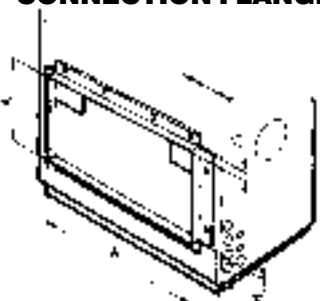
FRONT VIEW

Models		
	X 1100	X 1900
A	220	260
B	1540	1735
C	890	1000
D	430	500
E	834	944
F	404	474
G	515	580
H	220	260
J	471	542
K	168	180
L	210	270
M	140	155
N	410	460
P	750	860
Q	22	32
R	182	295
S	226	173
T	105	192
U	208	273
V	264	271

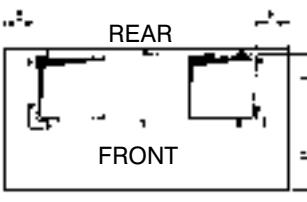
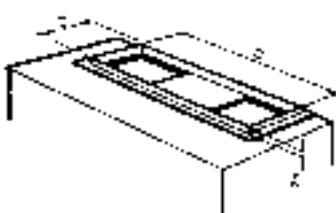
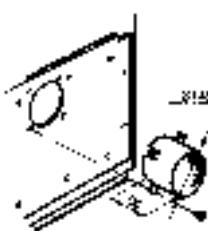
**TOP VIEW (without plenum)****CLEARANCES(mm)**

FRONT		REAR		LATERAL	
DISCHARGE		INTAKE		SIDE	
Vertical	Plenum	Front	Rear	Conn.	Oppos.
650	1200	-	650	650	-

ACCESSORIES (External dimensions)

AIR INTAKE DUCT CONNECTION FLANGE

REAR VIEW

AIR DISCHARGE DUCT CONNECTION FLANGE**FRESH AIR INTAKE**

REAR VIEW

Models	A	B	C	D	E	F	G	H	J
X 1100	350	750	682	184	104	21	225	168	70
X 1900	425	860	819	297	90,5	31	172	180	70

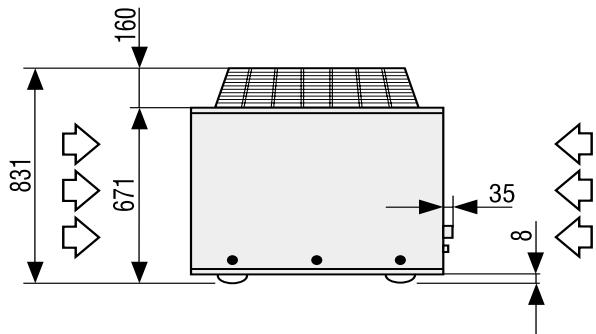
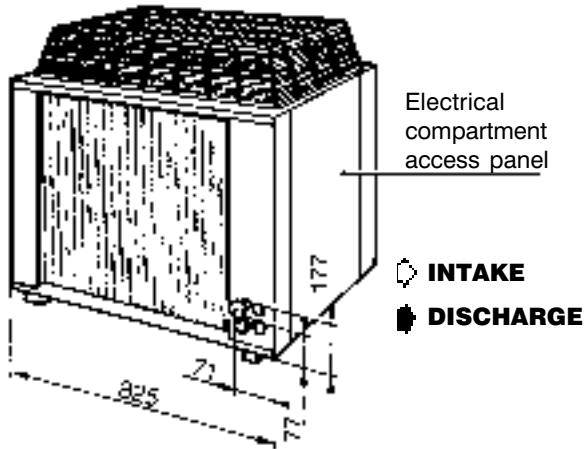
TOP VIEW

DIMENSIONS • INSTALLATION

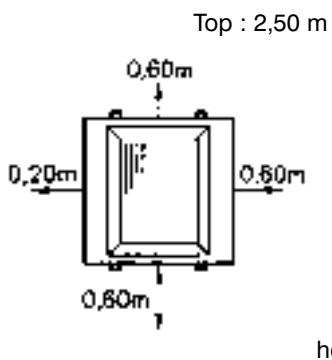
Outdoor condensing unit - Type UC 33A/UC 53A

Model AR

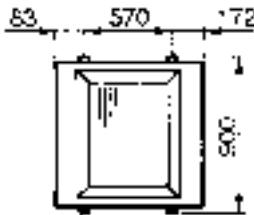
Dimensions in mm



CLEARANCES



FLOOR MOUNTING AND FIXING



		UC 33A	UC 53A
Air flow	m ³ /h	3700	5000
Rotational speed ventilation	R.P.M.	650	630
Sound pressure at 10 m (1)	dBA	40	45
Power input	W	160	295
Motor interch. 230/400 V		•	•
Power supply		~ 230 V - 50 Hz	

(1) Sound pressure in open space on reflecting surface

"ALL SEASONS" SYSTEM

(Accessory - Model AR)

The "ALL SEASONS" permits running the air cooled units in "Cooling" position with low outdoor temperatures down to -10°C for air conditioning of rooms with high internal heat gains.

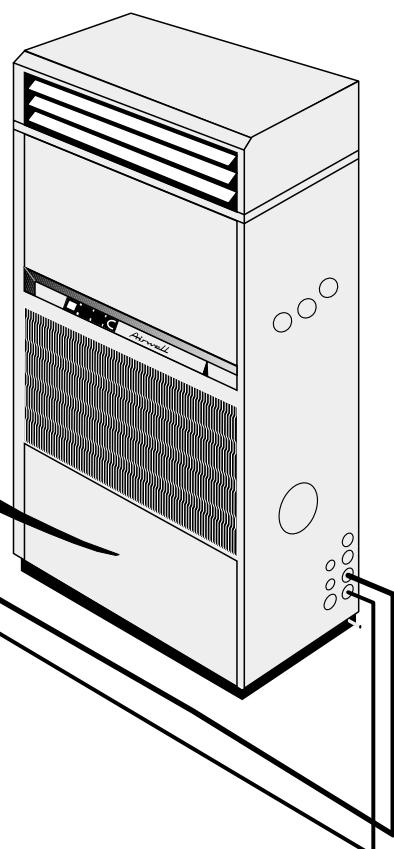
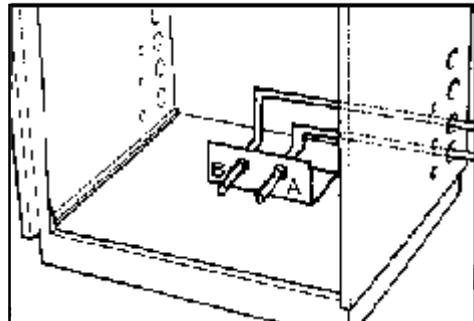
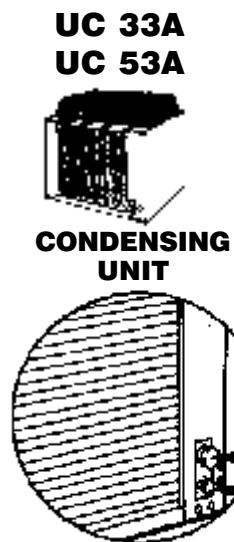
It comprises :

- 1 pressure controller "Low speed/off" (ref : EA 21*)
- 1 pressure controller "Low/high speed" (ref : EA 22*)
- 1 drop resistor (ref : RH*)
- 1 low pressure timer (ref : EB 21*)

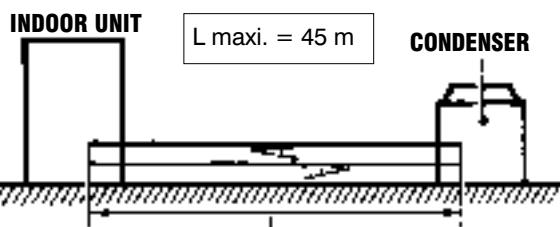
* References on wiring diagram.

REFRIGERATION PIPEWORK

Model AR



CONDENSER AT THE SAME LEVEL AS THE INDOOR UNIT



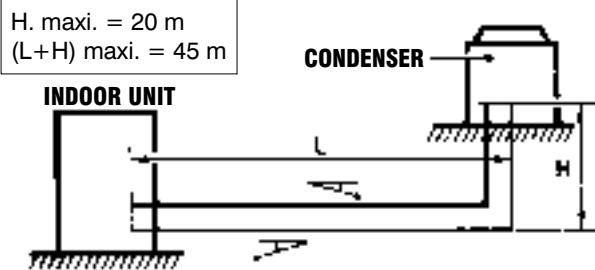
Bending of refrigeration pipes : $R \geq \emptyset 3,5$

Minimum slope downwards : 1 cm/m

— Discharge Line

— Liquid Line

CONDENSER HIGHER THAN THE INDOOR UNIT

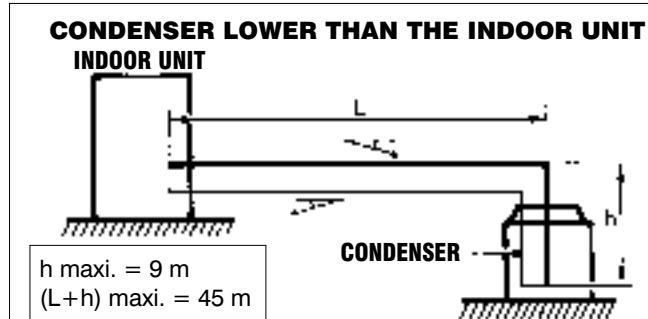


REFRIGERANT CHARGE in R-407C

	X 1100	X 1900
Air treatment		
Model AR	g 1013	1704
Condensing units		
UC 33A	g 3237	-
UC 53A	g -	3796
Precharged linking pipes (maxi. length 25 m)		
• Discharge line	\emptyset charge	1/2" precharge
• Liquid line	\emptyset charge	3/8" 55
charge g/m*		

Model A0 (indoor unit)	1260	2850
-------------------------------	------	------

* per m above 2 ml

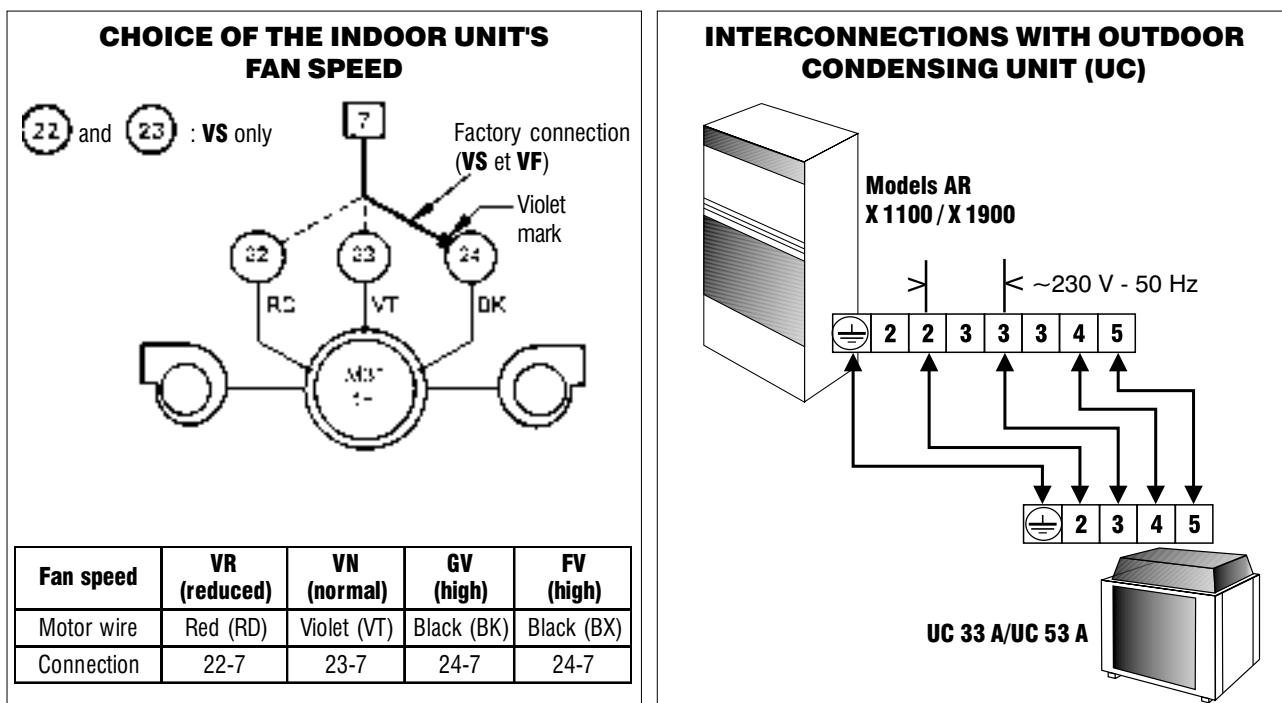
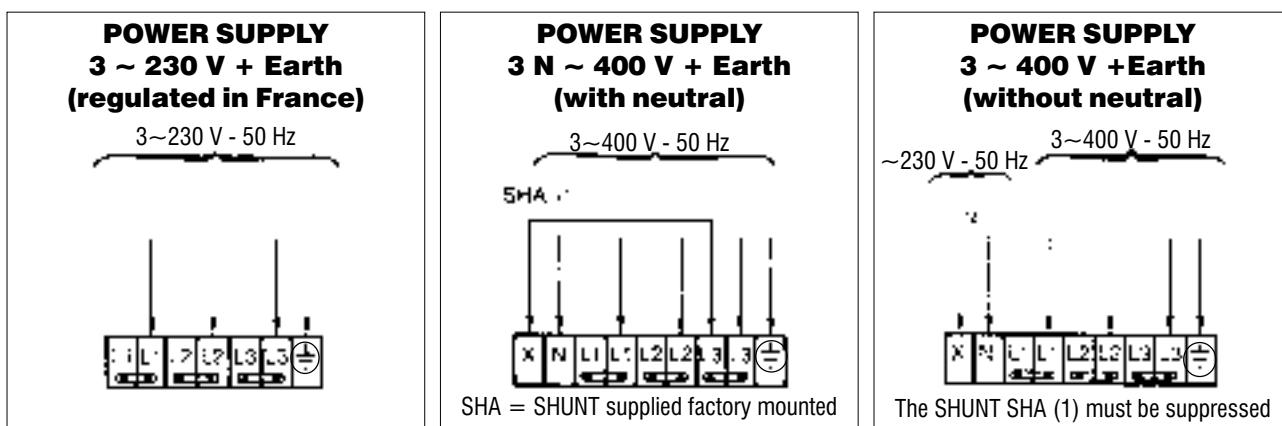


NOTES :

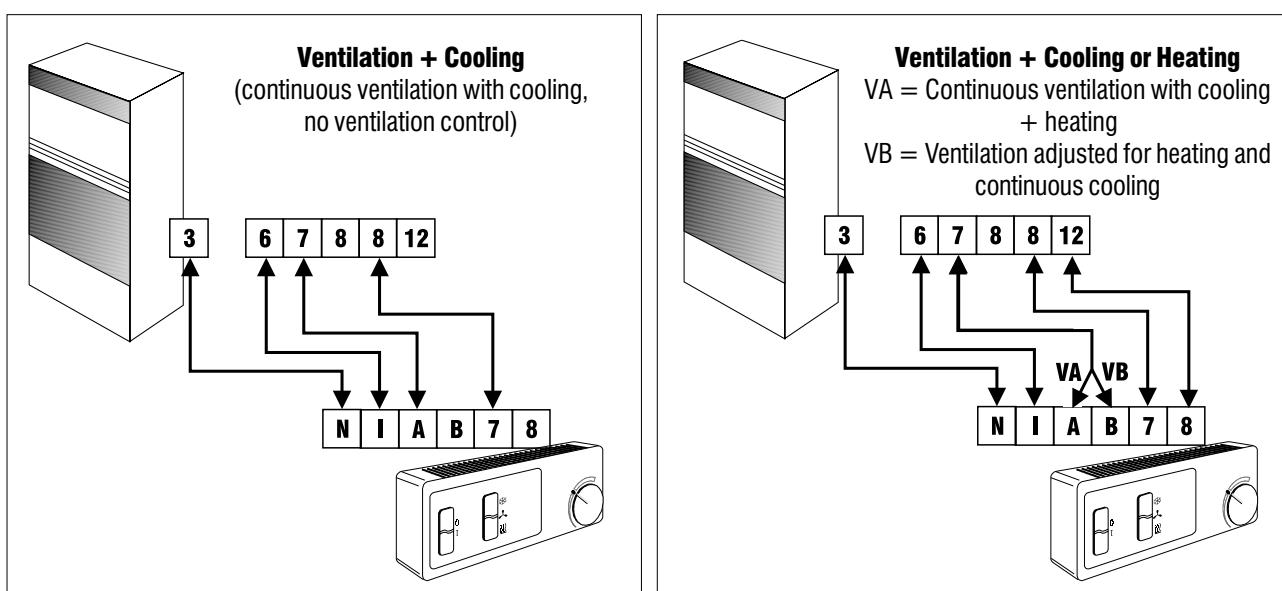
For pipes between 25 and 45 m long (made on the site) the choice of the pipes (diameter) and the installation must be made professionally.

ELECTRICAL CONNECTIONS

Main power supply



INTERCONNECTIONS WITH REMOTE CONTROL



ELECTRICAL SPECIFICATIONS

Main power supply

Unit type	Model X 1100				Model X 1900			
Power supply	3 ~ 230 V* - 50 Hz		3N ~ 400 V - 50 Hz		3 ~ 230 V* - 50 Hz		3N ~ 400 V - 50 Hz	
Models	AR	AO	AR	AO	AR	AO	AR	AO
• Cooling + Ventilation(VS/FV)*								
- Nominal power input	kW	4,2/4,4	3,8/4	4,2/4,4	3,8/4	6,7/7,2	5,5/6	6,7/7,2
- Nominal intensity	A	14,8/15,5	12,1/12,8	9,7/10,4	7,8/8,5	21,6/23,9	17,8/20,1	14,1/16,4
- Maximum intensity	A	22/23	18/19	13/14	11/12	33/36	28/31	21/24
- Starting intensity	A	60/61	58/59	38/39	37/38	106/110	103/107	60/64
- Motor fuse rating	A	25	20	16	12	40	32	25
- Cable size	mm ²	4 x 2,5	4 x 2,5	5 x 1,5	5 x 1,5	4 x 6	4 x 4	5 x 2,5
• Electrical heating + Ventilation (VS/FV)								
- Nominal power input	kW	9,4/9,6	9,4/9,6	9,4/9,6	9,4/9,6	12,5/13	12,5/13	12,5/13
- Nominal intensity	A	25,5/26,2	25,5/26,2	15,5/16,2	15,5/16,2	33,7/34,2	33,7/34,2	20,4/20,9
- Maximum intensity	A	30/31	30/31	19/20	19/20	40/43	40/43	24/27
- Starting intensity	A	60/61	58/59	38/39	37/38	106/110	103/107	60/64
- Motor fuse rating	A	32	32	20	20	40/45	40/45	25/32
- Cable size	mm ²	4 x 4	4 x 4	5 x 2,5	5 x 2,5	4 x 10	4 x 10	5 x 4
• Cooling+ Ventilation (VS/FV) + Electrical heating								
- Nominal power input	kW	13,2/13,4	12,8/13	13,2/13,4	12,8/13	18,7/19,2	17,5/18	18,7/19,2
- Nominal intensity	A	38,4/39,1	35,7/36,4	23,3/24	21,4/22,1	53,1/55,4	49,3/51,6	32,3/34,6
- Maximum intensity	A	49/50	45/46	29/30	27/28	70/73	64/67	42/45
- Starting intensity	A	87/88	85/86	54/55	53/54	142/145	140/143	81/84
- Motor fuse rating	A	50	45	32	32	80	80	45
- Cable size	mm ²	4 x 10	4 x 6	5 x 4	5 x 4	4 x 16	4 x 16	5 x 10

* VS : Standard ventilation - PV : High ventilation

INTERCONNECTIONS WITH OUTDOOR UNIT • Model AR

Unit type	Model X 1100			Model X 1900	
Power supply	3 ~ 230 V* - 50 Hz		3N ~ 400 V - 50 Hz	3 ~ 230 V* - 50 Hz	
• Outdoor unit					
- Nominal power input	kW	~ 230 V - 50 Hz	~ 230 V - 50 Hz	~ 230 V - 50 Hz	~ 230 V - 50 Hz
- Nominal intensity	A	160	160	295	295
- Maximum intensity	A	0,9	0,9	1,6	1,6
- Starting intensity	A	1	1	2	2
- Cable size	mm ²	1,5	1,5	3	3
		5 x 1,5	5 x 1,5	5 x 1,5	5 x 1,5

* THREE PHASE 230 V : Installation regulated in France.

** **IMPORTANT** : These values are for information only, they should be checked and selected to comply with local and/or national codes and regulations. They are also subject to the type of installation and to the type of cables.

INTERCONNECTIONS WITH REMOTE CONTROL • TRANSFORMER

INTERCONNECTION WITH REMOTE CONTROL			
Unit type	Model X 1100	Model X 1900	
• Cooling+ventilation (VS/FV)			
- Nominal intensity	A	2,1/2,8	2,4/4,7
- Maximum intensity	A	3/4	3/6
- Starting intensity	A	4/5	5/9
- Cable size	mm ²	4 x 1,5	4 x 1,5
• Heating+ventilation (VS/FV)			
- Nominal intensity	A	2,1/2,8	2,4/4,7
- Maximum intensity	A	3/4	3/6
- Starting intensity	A	4/5	5/9
- Cable size	mm ²	5 x 1,5	54 x 1,5

TRANSFORMER (Not supplied) for power supply 3~400 V + Earth, without neutral			
Models		AO	AR
Nominal power input	VS	630	1000
single phase transformer	FV	X 1100	1000
400 V / 230 V in VA		X 1900	1600
		1600	1600

Airwell

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Saint-Quentin-en-Yvelines
78284 GUYANCOURT Cedex

Tél. 33 1 39 44 78 00 Fax 33 1 39 44 11 55 www.airwell.com

ACE Klimatechnik GmbH**DEUTSCHLAND :**

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