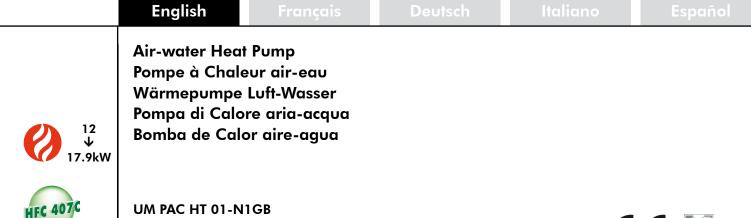
Regulation Manual Manuel de régulation Regelungshandbuch Manuale di regolazione Manual de regulación

PAC HT 12-6 ÷ 18-9





UM PAC HT 01-N1GB Part number / Code / Teil Nummer / Codice / Código : **3990534GB** Supersedes / Annule et remplace / Annulliert und ersetzt / Annulla e sostituisce / Anula y sustituye : **None / Aucun / Keine / Nessuno / Ninguno**



REGULATION MANUAL

MANUEL DE RÉGULATION REGELUNGSHANDBUCH MANUALE DI REGOLAZIONE MANUAL DE REGULACIÓN

English

Français

Deutsch

Italiano

Español

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IN ORDER TO ENSURE THAT APPLIANCE SAFETY PROTECTION SYSTEMS REMAIN ACTIVE (COMPRESSOR CRANKCASE HEATER, ANTI-FREEZE PROTECTION, WATER PUMP ANTI-SEIZE PROTECTION), WE STRONGLY ADVISE AGAINST SWITCHING OFF THE POWER SUPPLY TO THE PAC HT WHEN IT IS NOT IN USE FOR HEATING.

1. MANUAL USER GUIDE

The purpose of this manual is to explain the various functions and possibilities offered by the PAC HT regulation system. The manual also provides a detailed description of all the parameters accessible via the graphic display integrated in the appliance, as well as a few parameters to be set at the time of start-up.

1.1. ICONS

Several different icons are present throughout the document:



WARNING: Warns of a risk to proper operation of the PAC HT, of a strong recommendation associated with occupant comfort or energy savings, or of important points of which a good understanding is necessary.



TIP: Highlights how a simple parameter setting can offer improved installation performance or make start-up easier.



NOTE Attracts the reader's attention to a special point.

1.2. MODIFIABLE PARAMETERS

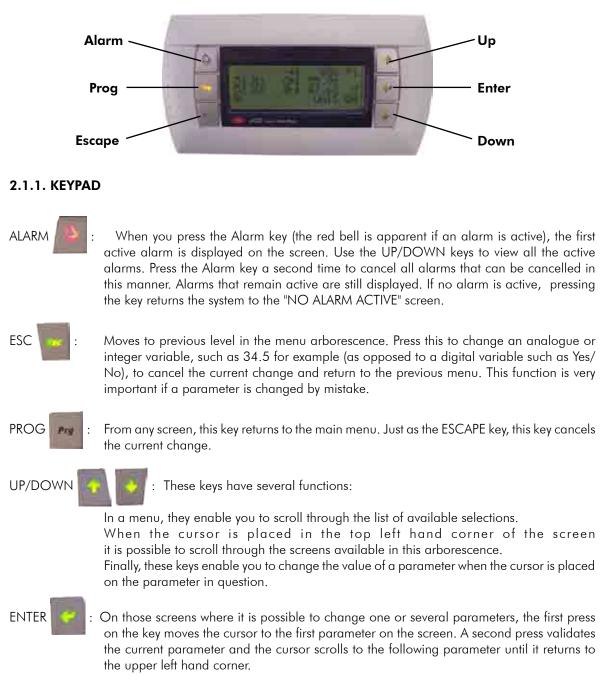
In this document, all the parameters that can be modified via the **PAC HT** display are highlighted in **bold italic**.

All the menus, screens and associated parameters are listed at the end of this manual with the reference screen, the unit of measurement, and with minimum, maximum and default values.

2. MAIN FUNCTIONS

2.1. SEMI-GRAPHIC DISPLAY

The terminal is a 6-button, 4-line x 20-character LCD model, which can display text in various sizes and icons.

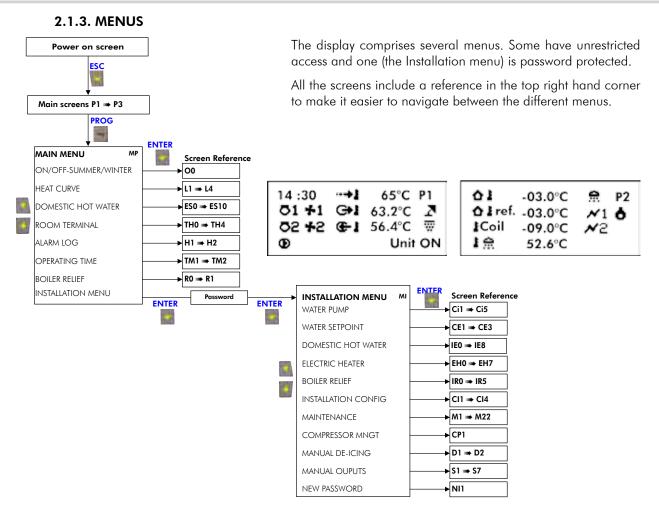


2.1.2. BACKLIGHTING

All the screen keys are backlit.

The ALARM key diode lights up when at least one alarm is active. The PROG key is lit when you are in the main menu or in one of its sub-menus. The ESCAPE, UP, DOWN and ENTER keys light up along with the display backlighting.

If no key is pressed during a 5 minute period, the display automatically reverts to the first main screen (P1) and all backlighting is switched off.



2.1.4. ICONS

	·+1	Leaving water temperature setpoint, calculated from the heat curve parameters, the outdoor temperature, the room setpoint and the variance between the temperature and the setpoint of				
	r m	the room.				
	0 1	Compressor 1 (big) in operation				
	5 2	Compressor 2 (small) in operation				
	+ 1	Fan 1 (upper) in operation				
P1	4 2	Fan 2 (lower) in operation				
	G+i	Leaving water temperature				
	€÷£	Entering water temperature				
	2	PAC HT in Summer mode				
		Flashing: Countdown for de-icing Fixed on: De-icing in progress				
	Ð	Water pump in operation				
	Δł	Instantaneous outdoor temperature				
	₫∎ _{ref.}	Outdoor temperature reference used by the PAC HT (upper fan special management)				
	coil	Outdoor coil temperature (used for the de-icing countdown)				
P2	1e	Domestic hot water temperature (when the option is installed)				
	ê	PAC HT in domestic hot water production mode (flashing)				
	N 1	Electric heater Stage 1 in operation (flashing)				
	~ 2	Electric heater Stage 2 in operation (flashing)				
	6	Boiler relief in operation (flashing)				

2.1.5. STATUS POSSIBLITIES

14 :30	+3	65°C P1
O1 +1	G+1	63.2°C 🏼 🗷
02 + 2	œ1	56.4°C 🐨
Ð		Unit ON

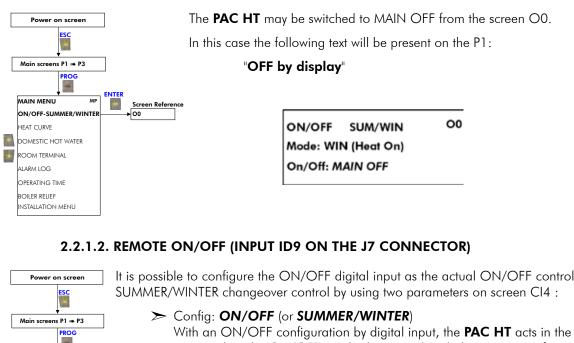
On screen P1 (lower right-hand corner), the **PAC HT** controller provides real time information on its current status.

Status displayed on P1	Significance	
No room need	No need in terms of room settings (Refer to the § HEAT CURVE AND ROOM TEMPERATURE MANAGEMENT , page 11). The PAC HT is on standby and is waiting for a demand for heating from the room terminal.	
Waiting comp.	Waiting for compressor timers. The PAC HT is awaiting the end of the start-up time delay for a compressor before being able to restart (Refer to the § TECHNICAL OPERATING LIMITS , page 17 in the Compressor Management section).	
Waiting water T	Waiting water Temperature. A demand for heating has been received but the leaving water temperature is too high to restart the compressor(s) compared with the water temperature setpoint (calculated by the heat curve). May also appear at the time of taking the outdoor temperature reference.	
Starting	The PAC HT is in start-up phase. It may be awaiting the end of the time delay on water pump start-up.	
ON (alarm)	Only one compressor is operating, while the other is in alarm.	
Unit ON	The compressor(s) are operating.	
Alarm stop	The PAC HT has been shut down by an alarm (Refer to the § ALARM LIST AVAILABLE ON THE PAC HT DISPLAY , page 59)	
OFF by Contact	The PAC HT is completely shut down via the remote ON/OFF digital input (Refer to the § ON/OFF , page 7).	
Room term. OFF	The PAC HT is in forced Summer operating mode (Domestic Hot Water (DHW) production only) via the room terminal set to STANDBY mode $$ (refer to the room terminal documentation).	
OFF by display	The PAC HT has been completely shut down via the MAIN OFF (screen O0) on the appliance's display (Refer to the § ON/OFF , page 7).	
Freeze protect.	Anti-freeze protection. The PAC HT is shut down and the anti-freeze protection has detected an excessively low water temperature, which then activates the anti-freeze protection sequence (Refer to the § ANTI-FREEZE FUNCTION , page 43).	
Anti-seize	Water pump anti-seize function activated (Refer to the § WATER PUMP MANAGEMENT , page 41).	
De-icing	De-icing under way.	
Initialisation	Initialisation displayed for 5 seconds when the screen lights up after power is switched on to the appliance.	
Auto. stop	Automatic stop and re-start of the PAC HT associated with the compressor oil equalisation protection system.	

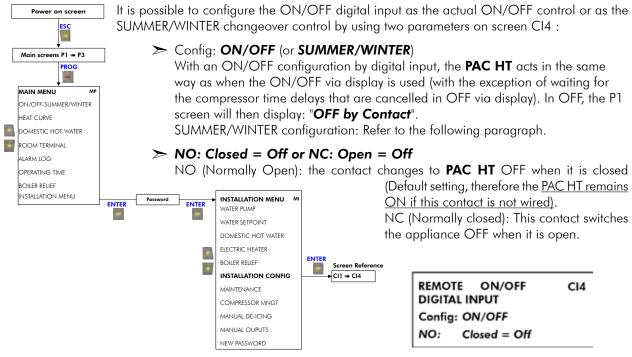
2.2. ON/OFF, SUMMER/WINTER

2.2.1. ON/OFF

The **PAC HT** can be switched to MAIN OFF via the unit display or via one digital input (remote control with independent 24V AC supply, refer to wiring diagrams). In MAIN OFF mode, the appliance provides no regulation functions other than basic protection (anti-freeze, water pump anti-seize and compressor crankcase heaters management). The appliance has to be ON via the display <u>and</u> with the digital input for it to start (apart from in the case of a blocking start-up alarm).



2.2.1.1. PAC HT DISPLAY ON/OFF



2.2.2. SUMMER/WINTER

As opposed to the ON/OFF control, the SUMMER/WINTER control enables the Domestic Hot Water function to be maintained when the heating period is over (SUMMER mode). In this case, the water pump also operates in a special manner (Refer to the § **WATER PUMP MANAGEMENT**, page 41). When the appliance is in SUMMER mode, the umbrella pictogram appears on screen P1. To actually be in WINTER mode, the appliance has to be in WINTER mode via the display, the room terminal and the digital input. If one of these three is in SUMMER mode, the **PAC HT** will remain in SUMMER mode and will only produce DHW.

2.2.2.1. SUMMER/WINTER MODES ON THE ROOM TERMINAL

Refer to the Standby mode (1) in the communicating room terminal manual.

Standby mode switches the PAC HT into SUMMER mode (heating shut down). This is the easiest way to switch your appliance over to SUMMER mode. However, if the room terminal is not connected, switchover has to be performed via the appliance's display or by using the remote input.

2.2.2.2. PAC HT SUMMER/WINTER DISPLAY

Power on screen

Main screens P1 🗰 P3

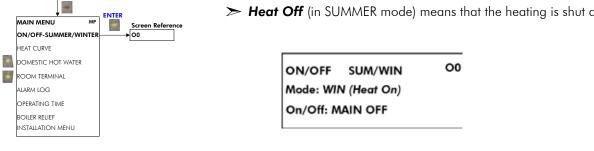
ESC

PROC

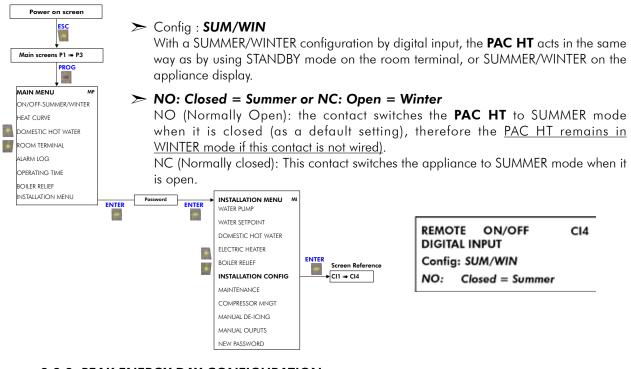
The appliance can be switched to and from SUMMER and WINTER mode from the screen O0.

> Heat On (in WINTER mode) means that the heating is enabled.

> Heat Off (in SUMMER mode) means that the heating is shut down.



2.2.2.3. REMOTE SUMMER/WINTER (INPUT ID9 ON CONNECTOR J7)



2.2.3. PEAK ENERGY DAY CONFIGURATION

It is important to configure the ON/OFF (or SUMMER/WINTER) digital input correctly if the PAC HT is used in conjunction with a peak energy day electricity contract.

2.2.3.1. PEAK ENERGY DAY ONLY, WITHOUT BOILER RELIEF OR DHW PROVIDED BY THE PAC HT

Use the ON/OFF input default parameter settings.

When the peak energy day shuts down the PAC HT, the appliance will be closed down completely, with the exception of its own safety protection systems.

2.2.3.2. PEAK ENERGY DAY WITH BOILER RELIEF BUT WITHOUT DHW PROVIDED BY THE PAC HT

As with the previous case, the ON/OFF input does not require any special configuration. When the Boiler relief option is enabled in the Installation menu, the **PAC HT** will automatically activate the boiler in peak energy day mode. Therefore, it is not necessary to connect the peak energy day contact to the boiler.

Refer to the § BOILER RELIEF, page 37 for further details.

2.2.3.3. PEAK ENERGY DAY WITHOUT BOILER RELIEF BUT WITH DHW PROVIDED BY THE PAC HT

2.2.3.3.1. NO PRODUCTION OF DHW DURING PEAK ENERGY DAY

In this case, the ON/OFF configuration is perfectly suitable. During a peak energy day, the **PAC HT** will be completely shut down (no Heating or DWH production) and will resume normal operation at the end of the period.

2.2.3.3.2. DHW PRODUCTION DURING PEAK ENERGY DAY (PRIORITY PLACED ON DHW COMFORT RATHER THAN ENERGY SAVINGS)

In this case, the appliance must not be OFF when the peak energy day contact is activated, or it will no longer provide DHW. Therefore, the remote ON/OFF input must be configured in SUMMER/WINTER mode. During peak day, the SUMMER mode will shut down the heating, while enabling DHW to be produced as and when required. (This function should be combined with timer settings or the DHW off peak digital input – Refer to the corresponding paragraph in the Domestic Hot Water function description).

2.2.3.4. PEAK ENERGY DAY WITH BOILER RELIEF AND WITH DHW PROVIDED BY THE PAC HT

In this case, the **PAC HT** can no longer manage the boiler. Therefore, the Boiler relief function must not be activated, and the ON/OFF input should be used, configured in SUMMER/WINTER mode.

The boiler must be managed directly by the peak energy day contact. This implies that the boiler must be equipped with a temperature regulation system that is independent of the **PAC HT**.

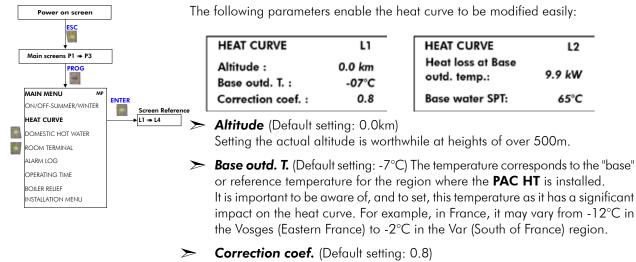
2.3. HEAT CURVE, INTERACTION WITH THE ROOM TERMINAL 2.3.1. GENERAL DESCRIPTION

The **PAC HT** continually manages a law governing the temperature of the leaving water pumped into the heating system. In relation to the various parameter settings, the outdoor temperature and indoor room conditions in the house, the appliance will determine the water temperature best adapted to heating needs.



WE STRONGLY RECOMMEND THE USE OF THE PAC HT HEAT CURVE TO GUARANTEE OPTIMUM PERFORMANCE THROUGHOUT THE YEAR. <u>CANCELLING THE HEAT CURVE</u> <u>CAN LEAD TO SIGNIFICANTLY HIGHER ENERGY CONSUMPTION.</u>

2.3.2. HEAT CURVE IN RELATION TO OUTDOOR TEMPERATURE



This parameter is a correction coefficient that enables the heat curve to be modified for between-seasons outdoor temperatures. In fact, the parameter changes the slope start point and therefore is initially used to alter the start point when the user observes an abnormally low or high room temperature compared with the room setpoint during between-season periods. However, this coefficient has very little influence when outdoor temperatures are negative.

Heat loss at base outd. temp (Default value depending on the PAC HT model, from 9.9kW to 14.9kW) This capacity in kW corresponds to the house's estimated heat losses for the given base outdoor temperature (e.g. -7°C) and for a room temperature of 20°C. It is preferable not to modify this parameter if the heat loss value is not known.

The maximum value of this parameter changes with the base temperature setting as it actually corresponds to the capacity of the **PAC HT** at this same temperature, plus an increase.

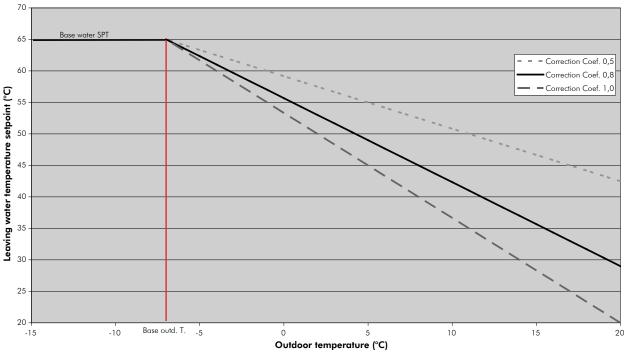
If the house's calculated heat losses exceed the maximum permissible capacity (e.g. 9.9kW on the model 12-6 for a -7°C outdoor temperature), it is highly likely that the appliance installed will not be capable of maintaining a room temperature of 20°C at the base outdoor temperature.

This parameter serves primarily to calculate the balance point outdoor temperature for the small compressor, i.e. the outdoor temperature below which the small compressor's capacity is no longer sufficient to increase the room temperature (around 6°C outdoor temperature at default heat curve settings). The **PAC HT** will then opt to switch to full capacity operation mode (Refer to the § **COMPRESSOR MANAGEMENT**, page 17).

Base water SPT (Default setting: 65°C)

This temperature is the desired leaving water temperature in the heating circuit, at the base outdoor temperature and a room temperature of 20°C. This temperature can be raised to well over 65°C (90°C maximum) but the **PAC HT** will automatically limit its leaving water temperature to 65°C. It may be worthwhile increasing this value when using the system as a substitute for a hot water boiler (Refer to the corresponding paragraph). This value is automatically adjusted to 35°C when the **PAC HT** is configured for use with Floor Heating (Refer to the § **RADIATORS / FLOOR HEATING CONFIGURATION**, page 15).

RADIATOR HEAT CURVE PARAMETERS



2.3.3. HEAT CURVE AND ROOM TEMPERATURE MANAGEMENT

The heat curve is mainly influenced by the outdoor temperature, but account is also taken of room conditions.

2.3.3.1. DECLARED ROOM TERMINAL (DEFAULT)

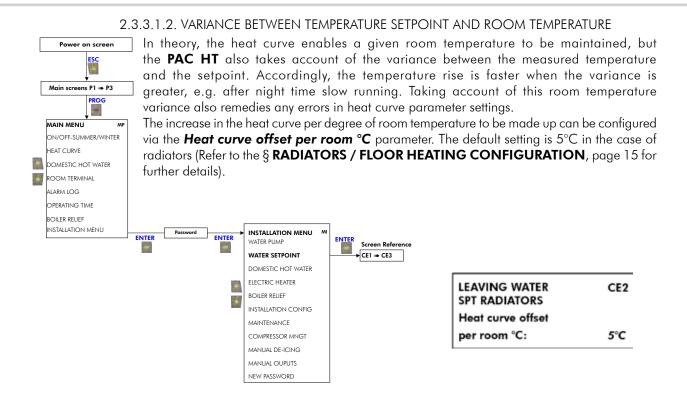
It is vital for the communicating room terminal to be connected to the **PAC HT** to take advantage from fine and precise management of the room temperature and to ensure optimal heating system performance (Refer to the installation and maintenance manual and to the communicating room terminal for wiring details).

The room terminal continuously sends information about the current temperature and the room setpoint to the **PAC HT**, which then calculates the optimal water setpoint in the following manner:

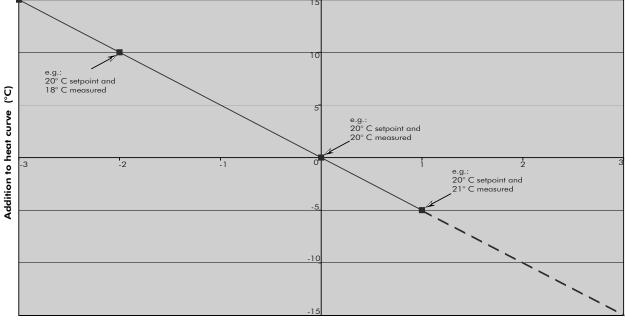
- ➤ Room temperature setpoint
- > Variance between the setpoint and the room temperature
- > PAC HT On/Off control via the room temperature

2.3.3.1.1. ROOM TEMPERATURE SETPOINT

As a default setting, the heat curve is calculated for a desired room temperature of 20° C. As opposed to a dry contact "limiting" room thermostat, the **PAC HT** will alter its heat curve if the user changes the room temperature setpoint. Increasing the room setpoint by one degree (e.g. from 20° C to 21° C) translates into an increase in the heat curve of between 2° C and 3° C.



HEAT CURVE OFFSET PER °C OF ROOM TEMPERATURE TO BE MADE UP – RADIATOR CONFIGURATION



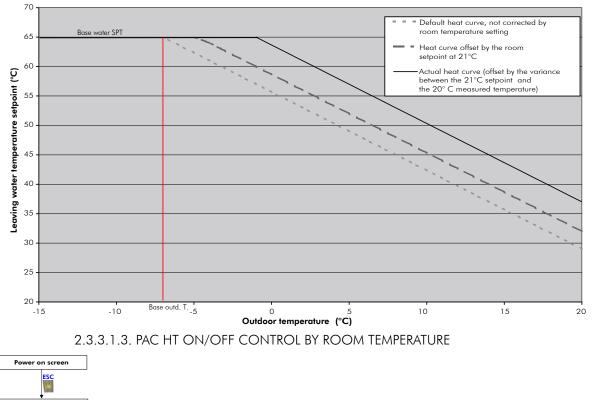
Room Temperature variance (Setpoint - Measured, °C)

For example, this means that the room temperature setpoint is at 20°C but the measured temperature is at 19°C, and that the heat curve will be increased by 5°C. This increase is capped at \pm 15°C. This offset will be negative if the room setpoint is exceeded (Refer to the § **PAC HT ON/OFF CONTROL BY ROOM TEMPERATURE**, page 13).

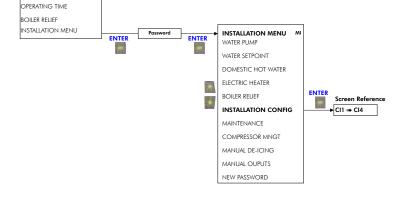
Heat curve calculation example

- > Default heat curve (water leaving temperature at 65°C at -7°C, correction coefficient at 0.8)
- \blacktriangleright Room temperature setpoint = 21°C
- Room temperature = 20°C
- > Offset per °C of room temperature = $5^{\circ}C$

RADIATOR HEAT CURVE



When the room terminal is connected, it is possible to adjust the ON/OFF control parameters of the **PAC HT** in relation to the room temperature. While the terminal does not act to limit operation (no ON/OFF operation via a relay) and while the heat curve can be offset negatively when the room temperature exceeds the desired setpoint, the appliance should still stop functioning if the room temperature rises too much:



➤ Stop diff/SPT (Default: 1°C)

Main screens P1 = P3

ON/OFF-SUMMER/WINTER

DOMESTIC HOT WATER

MAIN MENU

HEAT CURVE

ROOM TERMINAL ALARM LOG

2.5

This parameter enables the user to set the maximum difference between the room temperature and the setpoint to switch the **PAC HT** off. For example, with a default setting of 1°C, this means that the appliance will stop operating if the room temperature rises above 21°C for a setpoint (SPT) at 20°C (even after reducing the heat curve by 5°C, Refer to the § **VARIANCE BETWEEN TEMPERATURE SETPOINT AND ROOM TEMPERATURE**, page 12).

ROOM TERMINAL Connected:	CI3 Yes
Stop diff/SPT:	1.0°C
Start diff/SPT:	0.5°C

Start diff/SPT (Default: 0.5°C)

This parameter enables the user to set the room temperature offset compared with the temperature setpoint to restart the PAC **HT**. For example, with a default setting of 0.5°C, this means that the appliance will restart if the room temperature falls below 20.5°C for a setpoint at 20°C. The room will always tend to be slightly warmer than the desired setpoint.

ROOM TERMINAL Connected:	CI3 Yes
Stop diff/SPT:	1.0°C
Start diff/SPT:	0.5°C

This offers the advantage that the regulation system will not

wait for the room temperature to fall again below the setpoint and will anticipate restarting in order to avoid wide room temperature variations. At a setpoint of 20°C, the room should oscillate between 20°C and 21°C when the house's thermal inertia is taken into account.

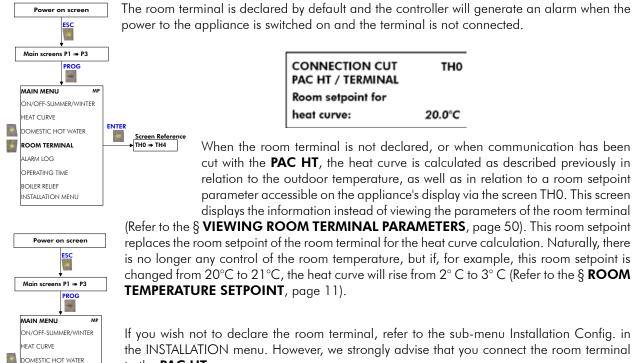
The second advantage presents itself when the temperature is reduced for night time slow running. The **PAC HT** will anticipate restarting (e.g. will restart at 17.5° C when the temperature is lowered to 17°C) and will enable the heating circuit to be already up to temperature when the system switches to day time running mode in the morning. In this way, the time taken to raise the temperature will be reduced, while greatly improving comfort and maintaining the appliance's COP (Coefficient Of Performance), especially if the timer settings on the room terminal correspond to a peak energy day tariff from the electricity provider.

There is always a minimum variance of 0.5°C between these two parameters.

2.3.3.2. UNDECLARED ROOM TERMINAL

Screen Reference

TH0 = TH4

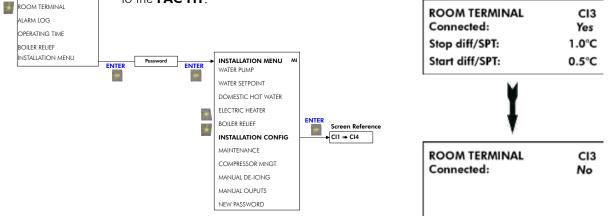


CONNECTION CUT PAC HT / TERMINAL	тно
Room setpoint for	
heat curve:	20.0°C

When the room terminal is not declared, or when communication has been cut with the PAC HT, the heat curve is calculated as described previously in relation to the outdoor temperature, as well as in relation to a room setpoint parameter accessible on the appliance's display via the screen THO. This screen displays the information instead of viewing the parameters of the room terminal

(Refer to the § VIEWING ROOM TERMINAL PARAMETERS, page 50). This room setpoint replaces the room setpoint of the room terminal for the heat curve calculation. Naturally, there is no longer any control of the room temperature, but if, for example, this room setpoint is changed from 20°C to 21°C, the heat curve will rise from 2°C to 3°C (Refer to the § ROOM TEMPERATURE SETPOINT, page 11).

If you wish not to declare the room terminal, refer to the sub-menu Installation Config. in the INSTALLATION menu. However, we strongly advise that you connect the room terminal to the PAC HT.



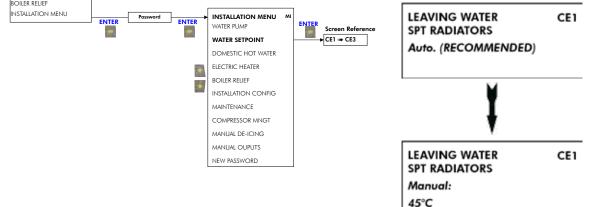
2.3.4. MANUAL LEAVING WATER TEMPERATURE SETPOINT (CONSTANT HEAT CURVE)



As a default setting, the **PAC HT** determines the leaving water setpoint in relation to heat curve parameters and room conditions. However, it is possible to use a leaving water setpoint that ignores all other conditions. In this event, the room terminal only acts as a limiting device. In the same way, the Radiator or Floor Heating configuration has no influence on operation (the leaving water limitation is deactivated).

We **STRONGLY ADVISE AGAINST** running a heat pump without heat curve control (constant setpoint) as this will seriously affect installation performance, while reducing occupant comfort. Accordingly, the constant setpoint control on the **PAC HT** should only be used in cases of very special installations, or possibly during system commissioning.

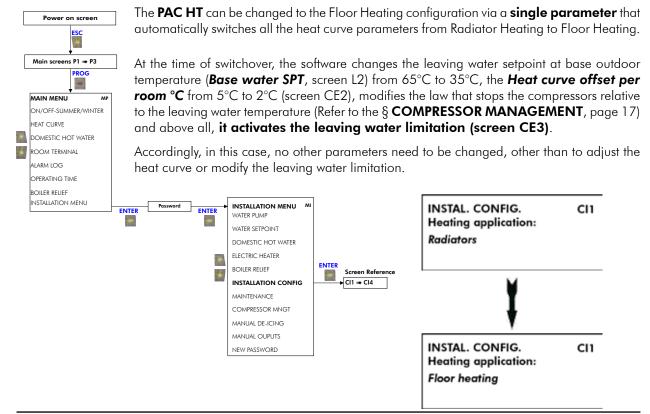
When the manual leaving water temperature setpoint is used, the default setting is 45°C.



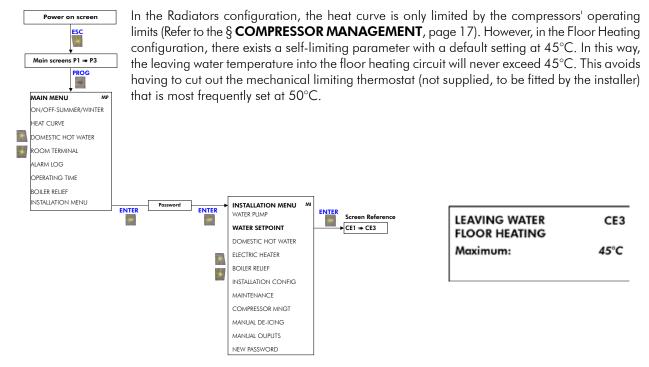
2.4. RADIATORS / FLOOR HEATING CONFIGURATION

The primary aim of the **PAC HT** is to produce water up to 65°C in a radiator heating circuit. Nevertheless, it is possible to make it operate directly and provide leaving water for a floor heating system by adapting the heat curve. In this case, it is **IMPERATIVE** to change the **PAC HT** configuration over to **Floor Heating** (as opposed to changing the parameters one by one) to be able to benefit from the advantages of the special features of the Floor regulation system.

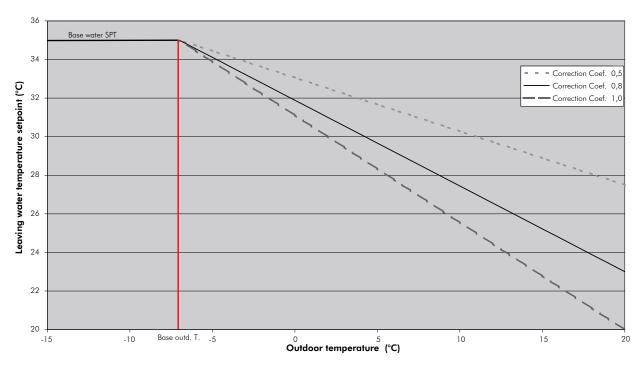
2.4.1. CHANGING FROM RADIATORS TO FLOOR HEATING CONFIGURATION



2.4.2. LEAVING WATER TEMPERATURE LIMITATION



The leaving water temperature limitation acts on the **PAC HT**'s temperature setpoint. If the limit is set at 45° C, then the maximum leaving water temperature setpoint will be 44° C and this value will be displayed on screen P1 (compressors stop at the set temperature + 1°C, refer to the § **COMPRESSOR MANAGEMENT**, page 17).



FLOOR HEATING HEAT CURVE

2.5. COMPRESSOR MANAGEMENT

2.5.1. TECHNICAL OPERATING LIMITS

2.5.1.1. IN RELATION TO OUTDOOR TEMPERATURE

The outdoor temperature plays an important role in limiting the operation of the two stage system. The **PAC HT** limits itself automatically and cannot operate in two stages at outdoor temperature > 7°C. In this case, the leaving water temperature is limited at 55°C in single compressor operation in heating mode and at 60°C in Domestic Hot Water mode (Refer to the § **DHW**).

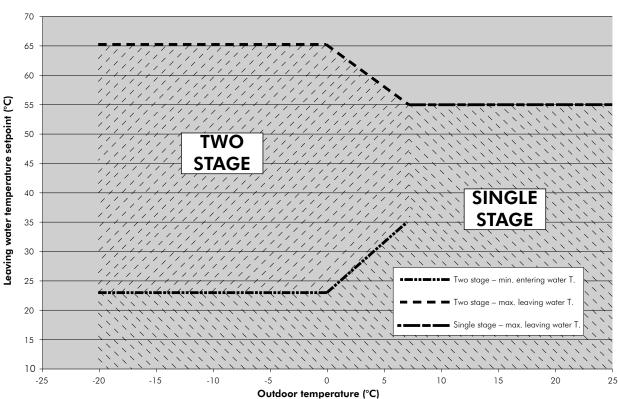
The compressors are always subject to the following anti-short cycle timers (other than in an alarm situation):

- ➤ Minimum ON: 120 seconds
- ➤ Minimum OFF: 60 seconds
- ➤ Between two starts: 300 seconds

2.5.1.2. IN RELATION TO ENTERING WATER TEMPERATURE

The entering water temperature also plays a role to authorise, or otherwise, operation in two stage mode. For entering water temperature $< 23^{\circ}$ C, two stage operation is never authorised (e.g. case of commissioning). Accordingly, the **PAC HT** will operate in single stage mode without a minimum limitation on the entering water temperature.

Nevertheless, we strongly advise against starting a PAC HT on a heating circuit with a water temperature below 10°C.



SINGLE /TWO STAGE OPERATING LIMITATIONS

2.5.2. CHOICE OF COMPRESSOR IN RELATION TO THE HOUSE'S THERMAL LOAD (HEATING MODE)

The heat curve parameters enable the regulation system to determine the outdoor Power on screen temperature above which the capacity from the small compressor will be sufficient to heat the house to the desired temperature setpoint. This balance point (viewable Main screens P1 = P3 on screen L3) is around $+6^{\circ}$ C with the default heat curve (depending on the model PROG of PAC HT). -MAIN MENU ON/OFF-SUMMER/WINTER Screen Reference L3 HEAT CURVE L1 ⇒ L4 Default balance DOMESTIC HOT WATER point outd. temp. ROOM TERMINAL Comp.2 (small) : 06.0°C ALARM LOG OPERATING TIME BOILER RELIEF ISTALLATION MENU

2.5.2.1. C2 SMALL COMPRESSOR DEFAULT BALANCE POINT

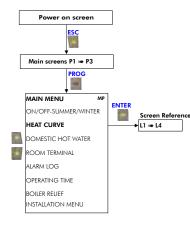
Outdoor temperature > Balance point **____** Small compressor

Outdoor temperature < Balance point **____** Full capacity

Full capacity means both compressor stages or large C1 compressor in operation. If the operating limits of the two-stage compressor prevent it from starting, then the large compressor will be selected.

In this way, the **PAC HT** engages the compressor(s) best suited to achieve the most appropriate Comfort/Electricity consumption compromise. When conditions allow, the **PAC HT** benefits from the small compressor operating on its own, which is half as powerful, to provide sufficient capacity for heating needs, while guaranteeing high performance and smoother operation. This also leads to longer service life.

2.5.2.2. AUTOMATIC BALANCE POINT / LACK OF CAPACITY



In the case where the heat curve is not entirely accurate, and therefore where the theoretical default balance point is also incorrect, the **PAC HT** is designed to detect that the small compressor is inadequate to heat the house due to a lack of capacity. After a few minutes operation, if the water temperature is not rising fast enough, the controller will start the compressor(s) at full capacity, while automatically updating the balance temperature with the current outdoor temperature. Accordingly, at the next start-up, the **PAC HT** will select full capacity running instead of attempting to start the small compressor again.

Automatic balance	L4
point outd. temp. Comp.2 (small) :	06.0°C
Reset :	No

The automatic balance temperature is limited by the default balance temperature \pm 2°C.

It is possible to reset this automatic balance temperature. It will then revert to the default value calculated by the controller (screen L3).

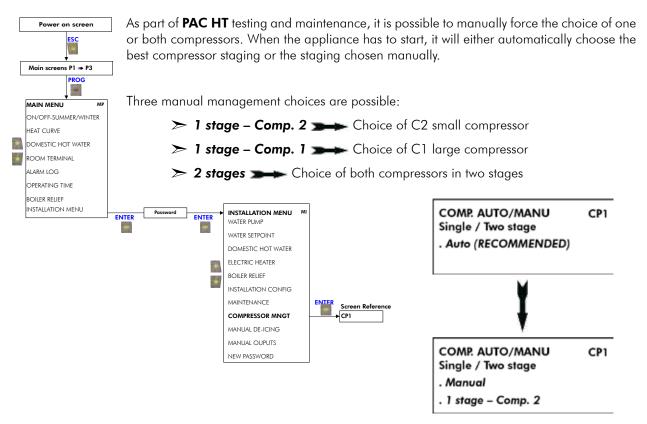


It is also possible that the controller detects a lack of capacity in the case where the volume of water in the installation is greater than the recommended volume (200 to 250 L). If a very high volume is present, the heating circuit's inertia will be stronger and the rate of the rise in water temperature will be slower. In this event, the **PAC HT** will change to full capacity operation more easily with the aim of raising the water temperature faster for greater comfort.

2.5.2.3. ONE COMPRESSOR NOT STARTING

In the case where the **PAC HT** detects that one of the compressors has not started, it will prevent any future startup of the compressor in question and automatically switch over to the other. This feature ensures that a minimum of heating is provided in the house in compressor alarm operating mode.

2.5.3. MANUAL COMPRESSOR MANAGEMENT





The 2 stages choice ensures that the appliance's operating limits are not exceeded. If the outdoor and entering water temperature conditions do not permit the two compressors to start, the PAC HT will remain inactive and the "Waiting Water T" message will be displayed.

Manual management of the compressors cannot exceed a period of 30 minutes. At the end of this period, the compressors management mode will revert to automatic. This avoids the compressor setting being forgotten when the site is left, for example.

2.5.3.1. COMPRESSOR CONTROL IN RELATION TO WATER TEMPERATURE IN HEATING MODE

2.5.3.1.1. COMPRESSOR START-UP

Even though the water temperature setpoint (calculated by the heat curve) is that of the leaving water (65°C maximum), the entering water temperature (equal to the leaving water temperature as the compressors are stopped) is used for start-up in accordance with the following conditions:

Entering water < Leaving setpoint $-\Delta T$ compressor(s) $-2^{\circ}C$

 Δ T compressor(s) is the T variance (Leaving – Entering) registered when the compressors previously stopped. The default values in Heating mode (in the case of the power supply being switched on) are 5°C with the C2 small compressor and 10°C for the two stage compressor, and 3.5°C and 7°C for the Floor heating application (if the type of heating application has been configured, Refer to the § **RADIATORS / FLOOR HEATING CONFIGURATION**, page 15).

The control system always considers that the two stage ΔT is equal to 2 x ΔT C2 as the two stage compressor is theoretically twice as powerful as the small compressor.

In this way, the **PAC HT** always operates for the right amount of time (if the minimum water volume in the installation is correct) and adapts to the change in compressor staging and the different not nominal water flows.



This does not mean that the PAC HT accepts a variable water flow, but that it adapts to different heating installations in which the flow is not necessarily the recommended flow.

Example

For a leaving temperature setpoint at 50°C in a Radiator application:

C2 will be authorised if Entering water T. $< 43^{\circ}C (50^{\circ}C - 5^{\circ}C - 2^{\circ}C)$.

C1+C2 will be authorised if Entering water T. $< 38^{\circ}$ C (50°C - 10°C - 2°C).

2.5.3.1.2. COMPRESSOR STOP

Compressor stop is managed by the temperature of the leaving water in accordance with the following:

Leaving water T. > Leaving water setpoint + Stop offset T.

The stop offset T. is set at 3°C in the Radiator application and at 1°C in the Floor heating application.

Example

For a leaving water setpoint of 50°C in a Radiator application:

The compressors will stop at a leaving water temperature $> 53^{\circ}C (50^{\circ}C + 3^{\circ}C)$.

This stop condition is not followed in the case where the leaving water setpoint is already limited by overall compressor operation parameters (55°C in single stage operation and 65°C in two stage operation for example). The **PAC HT** control system will not allow the leaving water temperature to exceed its operating limits, irrespective of the requested setpoint.

<u>Example</u>

For a leaving water setpoint at 64°C in a Radiator application at -5°C outdoor temperature:

The compressors will stop at a leaving water temperature $> 65^{\circ}$ C (and not 67°C).

2.6. DOMESTIC HOT WATER



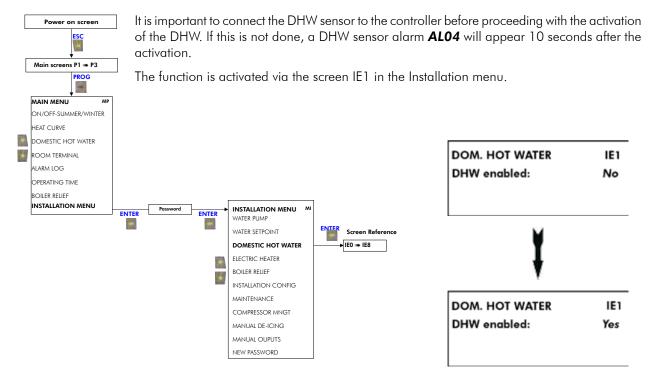
This function requires the installation of a DHW tank or a heat exchange system to supply the DHW tank (plate exchanger type) compatible with the capacity and the water temperatures of a **PAC HT**. The DHW tank available as a kit guarantees effective operation of the DHW option as it includes an internal heat exchanger with a sufficient surface area (over 3m²) and a back-up electric heater. In

the case of the use of a different system, some functions (e.g. Legionnaires' Disease Protection) will be inoperative and there is no guarantee that the satisfactory DHW temperature will be reached.

It is also necessary to connect a specific DHW temperature sensor to the appliance's regulation system (Refer to the Installation Manual).

Two separate menus on the display are used for setting DHW parameters. In the main menu, the DHW screens provide simple everyday user access (temperature setpoint, timer programming ...) while the Installation menu covers the configuration choices possible at the time of **PAC HT** installation (DHW activation, setting off-peak hours operation, Legionnaires' Disease Protection, room temperature management, water pump management ...).

2.6.1. DHW FUNCTION ACTIVATION



2.6.2. DHW DEMAND AND ROOM TEMPERATURE MANAGEMENT

2.6.2.1. DHW DEMAND

The **PAC HT** considers that there is a demand for DHW production when the temperature read by the DHW sensor falls 2° C below the setpoint. For example, if the setpoint is 50°C, there will be a demand for DHW for a temperature measured below 48°C.

The demand for DHW is considered as satisfied when the DHW temperature exceeds the setpoint by 2°C (**Diff.** *comp. stop*, screen IE8). For a setpoint at 50°C, this means that the DHW temperature is going to oscillate between 48°C and 52°C.

2.6.2.2. DHW MANAGEMENT RELATIVE TO ROOM TEMPERATURE

When the room terminal is connected, the **PAC HT** can decide whether to give priority to Heating or DHW production.

The DHW or Heating priority can be configured via two parameters:

> Min. Dif./Room T. for DHW start (Default setting: 2°C)

If the room temperature is lower than the room setpoint minus		
this value the PAC HT remains in Heating mode until the room	DM. HOT WATER	IE5
temperature is restored above this limit. For example, for a room	n. dif./Room T.	
setpoint of 20°C, the switchover to DHW will only occur if the	r DHW start:	2.0°C
room temperature is above 18°C (during 5 consecutive minutes).	ax. delay:	060min

> Max. delay (Default setting: 60 minutes)

Beyond this period of demand for DHW production, the **PAC HT** will automatically switch to DHW mode, irrespective of the room temperature. This time period, set at 60 minutes, is a good compromise between heating comfort and readily available domestic hot water. Moreover, if the timer has been programmed or if an off-peak hours electricity relay has been connected to the **PAC HT**, this set-up ensures that the optimum time period for DHW production is not missed.

To afford greater priority to Heating for example, the **Max delay** can just be increased (up to 3 hours) and/or the **Min. Dif./Room T. for DHW start** can be changed to 0°C instead of 2°C. In this case, the **PAC HT** will be able to remain in Heating mode for 3 hours or until the room temperature has reached the room setpoint. However, there is a risk of not having DHW at the desired temperature at the end of the off-peak period, for example.

On the other hand, priority can be afforded to DHW by changing the **Max. delay** to 0 minute.

2.6.2.3. PAC HT IN SUMMER MODE

When the **PAC HT** is in Summer mode (Refer to the § **SUMMER/WINTER**, page 7), the room temperature is no longer taken into account and the changeover to DHW mode is instantaneous during a demand for DHW production.

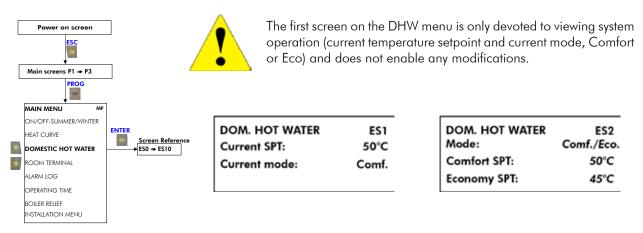
2.6.2.4. ROOM TERMINAL NOT CONNECTED

When the room terminal is not connected to the **PAC HT**, the changeover to DHW mode is identical to operation in Summer mode.

2.6.3. COMFORT/ECO TEMPERATURE SETPOINTS (SCHEDULING)

The user can set the DHW parameters to fulfil all types of needs. To achieve this, the **PAC HT** proposes two temperature setpoints: Comfort and Eco, as well as two operating modes: Permanent Comfort and Comfort/ Economy. Similarly, there are two types of timer programming: via digital input (dry contact) or via daily scheduling (timer programming).

2.6.3.1. ECO/COMFORT TEMPERATURE SETPOINTS



> Comf./Eco. mode (Default setting)

The mode determines how the appliance is going to choose the DHW temperature setpoint.

As the default setting in **Comf./Eco.**, this means that the **PAC HT** is going to switch between the two Comfort and Economy temperature setpoints either in relation to the off-peak hours status (connection to the electricity meter) or in relation to the daily scheduling.

It is possible to configure the mode in **Perm. Comfort** (for Permanent Comfort). This will <u>continuously</u> force the DHW setpoint to the Comfort setpoint (not recommended).



> Comfort and Eco setpoints (Default settings: 50°C and 45°C)

These are the temperature setpoints used in relation to the current mode. These setpoints provide domestic hot water at the right temperature in Comfort mode (e.g. hot water production during off-peak hours at night) and restart production at a lower temperature when the tank has cooled down (e.g. during the day). In this way, comfort is maintained for the user, while ensuring that the **PAC HT** operates under optimum conditions.



To prevent any restart of DHW production during the day time and to produce DHW only during the night, the user just has to set the Eco temperature at 10°C (minimum setting). This setting corresponds to the Anti-freeze protection setting.



These setpoints have been chosen to be compatible with compressor operation. If they are increased to values beyond 55°C, the **PAC HT** will be unlikely to supply DHW at the desired temperature. This will lead to the possible start-up of the electric heater (fitted in the DHW tank as an option) and would considerably increase the system's electricity consumption. In the worst case, and insofar as

the system's priority is to always provide DHW at the required temperature, it is possible that DHW could <u>only</u> be produced by the electric heater. These default settings guarantee that DHW will be produced without recourse to the electric heater.

WE STRONGLY ADVISE AGAINST INCREASING THE DHW TEMPERATURE SETPOINTS BEYOND 53°C.

2.6.3.2. COMFORT/ECO CHANGEOVER To benefit from the dual temperature setpoint function, the DHW mode must be configured Power on screen in Comf./Eco.. The temperature setpoint point changeover can then be programmed in two ESC different ways. Main screens P1 = P3 PROC -MAIN MENU Off-peak hours input ON/OFF-SUMMER/WINTER Daily scheduling HEAT CURVE DOMESTIC HOT WATER ROOM TERMINAL ALARM LOG OPERATING TIME BOILER RELIEF NSTALLATION MENU INSTALLATION MENU M WATER PUMP water setpoint Screen Reference DOMESTIC HOT WATER IEO \Rightarrow IE8 ELECTRIC HEATER C BOILER RELIEF INSTALLATION CONFIG MAINTENANCE COMPRESSOR MNGT MANUAL DE-ICING MANUAL OUPUTS NEW PASSWORD

2.6.3.2.1. OFF-PEAK HOURS INPUT

The default parameters are set on the **PAC HT** to use the off-peak hours contact (ID11 digital input on the controller). It is also possible to configure the type of switching of this input to Normally Open (NO, by default) or Normally Closed (NC). The NO parameter setting means that the DHW will use the Comfort setpoint (e.g. at night) when the contact is closed. Therefore, as a default, if the off-peak hours contact is not connected, the DHW will remain permanently in Eco mode (as the unwired contact is open).

DOM. HOT WATER IE2 ECO mode selection: . Off peak - ID11 NO: Closed = DHW



2.6.3.2.2. DAILY SCHEDULING

THIS FUNCTION REQUIRES THE ROOM TERMINAL TO BE INSTALLED.

To gain access to the timer programming screens from the Main Menu, it is previously necessary to switch the Off-Peak hours – ID11 parameter to Scheduling

	DOM. HOT WATE ECO mode select . Off peak - ID11 . NO: Closed = D	lion:	**	ECO	M. HOT WATER mode selection: eduling	IE2
Power on sc ESC Main screens P1 MAIN MENU ON/OFF-SUMMER/ HEAT CURVE DOMESTIC HOT W	P3 G VINTER ENTER Screen Referen	The time is program (1 per day of the we The time periods, mo is activated (higher so Outside these hours setpoint).	ek). Two time arked 1. and etpoint, STAR	e periods ca 2., represe T to start op	n be programmed nt the hours when eration and STOP	d for each day. the Comfort mode to stop operation).
ROOM TERMINAL ALARM LOG OPERATING TIME BOILER RELIEF INSTALLATION MEN		I	Comfort 1. 2.	MONDAY START 00:00 23:00	ES4 STOP 05:00 24:00	

As a default setting, the Comfort mode is activated <u>every day</u> between Midnight and 05h00 in the morning and between 23h00 and Midnight. In this way, the PAC HT mainly produces DHW during the night when the demand for heating is generally reduced, while benefiting from any possible off-peak electricity tariff.

The time periods can be altered in increments of one hour, while the minutes can be altered in increments of 10 minutes.

The display automatically requires a difference of at least one hour to be maintained between the START and STOP times to avoid inverting these two time settings (START time < STOP time - 1). If the two time periods overlap, the controller will take account of the earliest start time and the latest stop time.

It is also possible to use only one time period per day by deactivating time period 2 ("--" parameter to be set on START time). If the first time period is deactivated, the DHW will remain in Eco mode.

Time period 2 deactivation (e.g. case of DHW production only in the morning).	
The START hour of this time period has to be changed to "" (via the Up or	
Down arrows).	

Both time periods deactivated. In this case, the Eco mode runs continuously during the day (e.g. useful in a second home where the DHW mode can be deactivated during the week. The START hour of the time period has to be

changed to "--", that will automatically deactivate time period 2.

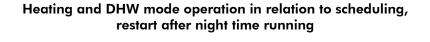
N	ES4	
Comfort	START	STOP
1.	00:00	05:00
2.	:	:

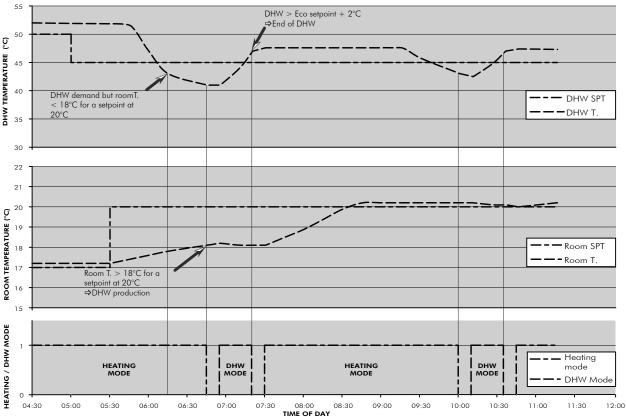
N N	MONDAY		
Comfort	START	STOP	
1.	:	:	
2.	:	:	

2.6.3.2.3. EXAMPLES OF DIFFERENT DHW OPERATING PATTERNS



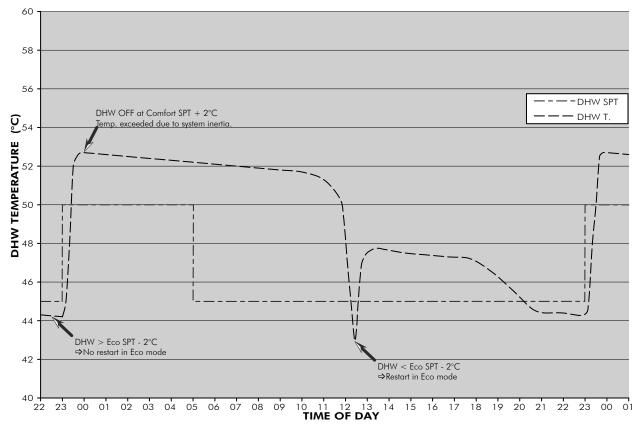
These examples are provided for information purposes only. The different heating or DHW production timeframes are not necessarily representative of all possible installations. These heating times are closely linked to the PAC HT's operating conditions, to the type of heating emitters and the level and frequency of demand for DHW.



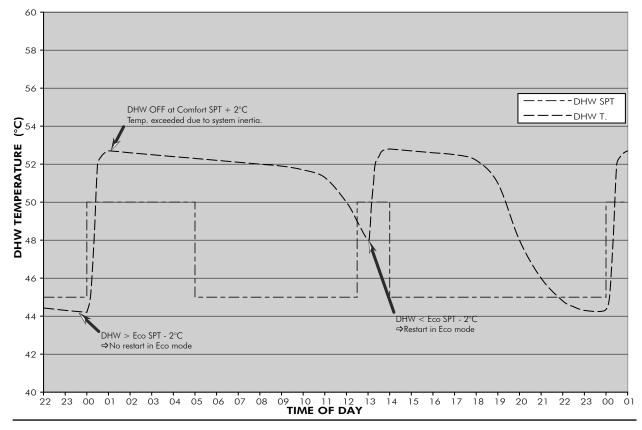


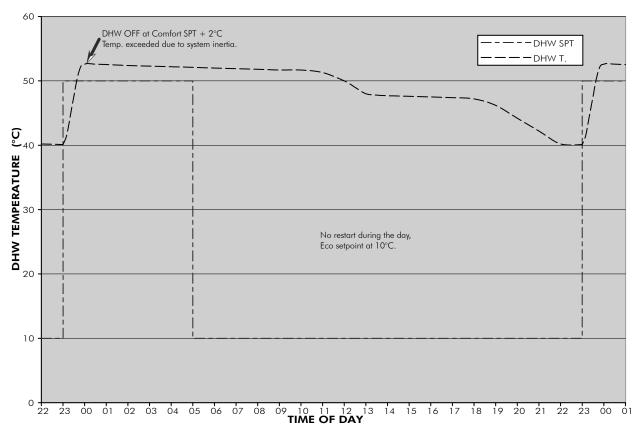
3 DHW schedulings (via off-peak hours input or daily scheduling) without consideration for Heating demand

Off-peak input connected or default daily scheduling (Comfort between 23h00 and 05h00 in the morning, Eco the rest of the time), Comfort and Eco setpoints at 50°C and 45°C default settings



Off-peak input connected or daily scheduling with a restart at midday (Comfort between 0h00 and 05h00 in the morning and between 12h30 and 14h00, Eco the rest of the time), Comfort and Eco setpoints at 50°C and 45°C default settings





Off-peak input connected or default daily scheduling (Comfort between 23h00 and 05h00 in the morning, Eco the rest of the time), set Comfort and Eco temperatures at 50°C and 10°C, no DHW production during the day.

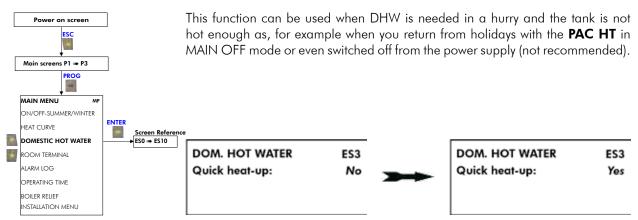
Default scheduling settings during the week but continuous operation in Comfort mode during the weekend.

Comfo	00:00	ES4 STOP 05:00	TUESDAY n START 00:00 23:00	ES5 STOP WEDNESDAY birt START 05:00 00.00 24:00	THURSDAY Comfort START 1. 00:00 2. 23:00	Comfort	FRIDAY START 00:00	ES8 STOP 05:00
2.	23:00	24:00	23:00	24:00	2. 23:00	2.	23:00	24:00

The timer just has to be programmed specifically for Saturday and Sunday in the following way:

S	ATURDAY	ES9		SUNDAY	ES10
Comfort	START	STOP	Comfort	START	STOP
1.	00:00	24:00	1.	00:00	24:00
2.	:	:	2.	:	:

2.6.4. "QUICK HEAT-UP" FUNCTION



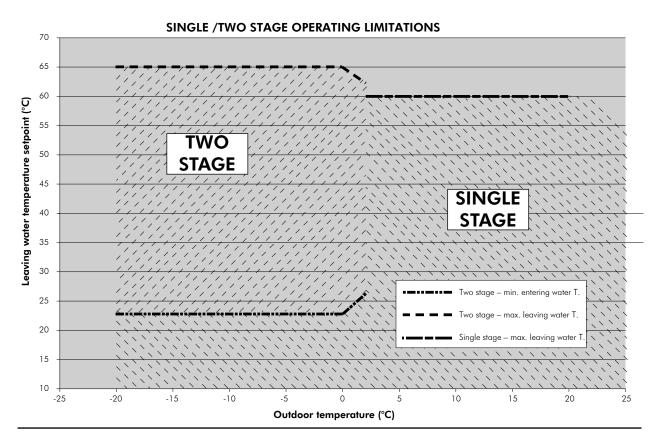
When the "QUICK HEAT-UP" function is activated, the aim is to heat the DHW as rapidly as possible. The **PAC HT**'s controller acts in the following manner :

- > The system is switched to forced DHW mode, and ignores the room temperature conditions,
- > The DHW setpoint changes to the Comfort setpoint, even is the current mode was Eco,
- The electric heater is authorised to start at the same time as the compressors to provide extra heating capacity (Refer to the § ADDITIONAL ELECTRIC HEATER MANAGEMENT, page 29).

When the DHW reaches the setpoint + 2°C (Refer to the § **DHW DEMAND**, page 21), the "QUICK HEAT-UP" function will be automatically deactivated and the **PAC HT** will return to its original operating mode.

2.6.5. COMPRESSOR MANAGEMENT

The operating limits of the two compressors in two stage operation are the same as in Heating mode as these are their technical limits. However, the choice between the small C2 compressor or two stage C1+C2 operation is always made to provide the best compromise between DHW temperature / capacity supplied / performance.



2.6.5.1. OUTDOOR TEMPERATURE ABOVE +2°C AND UP TO +42°C

The C2 compressor operates on its own but the maximum leaving water temperature is increased to 60°C instead of 55°C in Heating mode. In this way, the **PAC HT** does not supply surplus capacity and does ensure that the hottest water possible is available under the most efficient operating conditions.

Note that DHW production is allowed up to $+42^{\circ}$ C outdoor temperature, with water produced at 60°C. Beyond 42° C outdoor temperature, the **PAC HT** will automatically shut down to avoid damaging the compressor (the same is true in Heating mode).

2.6.5.2. BELOW 2°C OUTDOOR TEMPERATURE

The compressors operate in two stage mode with a leaving water temperature at 65°C. The **PAC HT** then provides its maximum capacity and maximum water temperature, while maintaining good performance. The small compressor will start operating if the entering water temperature is too low (below 23°C e.g. at a **PAC HT** start-up).

2.6.5.3. COMPRESSOR NOT STARTING

In this case, as in Heating mode, if it is possible the **PAC HT** will produce DHW with the compressor which is authorised to start.

2.6.6. ADDITIONAL ELECTRIC HEATER MANAGEMENT

The **PAC HT** controller is capable of managing additional electric heater fitted inside the DHW tank (Refer to the example of § **LEGIONNAIRES' DISEASE PROTECTION FUNCTION**, page 30). This additional heater can be used in 4 circumstances.

2.6.6.1. SET TEMPERATURE UNATTAINABLE WITH THE COMPRESSORS

When the **PAC HT** is already in DHW production mode with the compressor(s) in operation and the maximum leaving water temperature has been reached (60° C with C2 compressor or 65° C with C1+C2), the controller considers that it is no longer possible to heat the DHW via the compressors. At this point, if the DHW temperature is below the DHW setpoint minus 2° C (e.g. 55° C for a setpoint of 57° C), then the electric heater is authorised to operate until the DHW temperature reaches the setpoint. In the same time, the **PAC HT** will change back into Heating mode.

When the **PAC HT** is in Heating mode and a demand for DHW production appears, the controller estimates whether it is possible to produce DHW with the compressors. If the DHW temperature is too high, the appliance will remain in Heating mode but the electric heater will be able to operate in accordance with the previous rules. It is for this reason, as recommended above, that it is very important not to set the DHW setpoints too high in order to avoid starting the electric heater too frequently.

2.6.6.2. LEGIONNAIRES' DISEASE PROTECTION FUNCTION

Refer to the corresponding paragraph.

2.6.6.3. "QUICK HEAT-UP" FUNCTION

Refer to the corresponding paragraph.

2.6.6.4. APPLIANCE FAULT PREVENTING START-UP OF THE TWO COMPRESSORS

If neither of the two compressors can provide DHW production, then the electric heater will automatically take over the role with the same setpoint.

2.6.7. LEGIONNAIRES' DISEASE PROTECTION FUNCTION



Power on screen

Main screens P1 = P3

ON/OFF-SUMMER/WINTER

DOMESTIC HOT WATER

ROOM TERMINAL

OPERATING TIME

MAIN MENU

HEAT CURVE

ALARM LOG

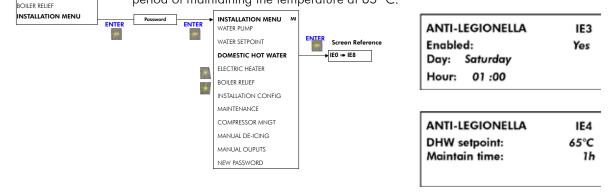
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This function requires the room terminal to be connected to the PAC HT. If the terminal has not been connected or has been disconnected for some reason, the Legionnaires' Disease protection function is deactivated.

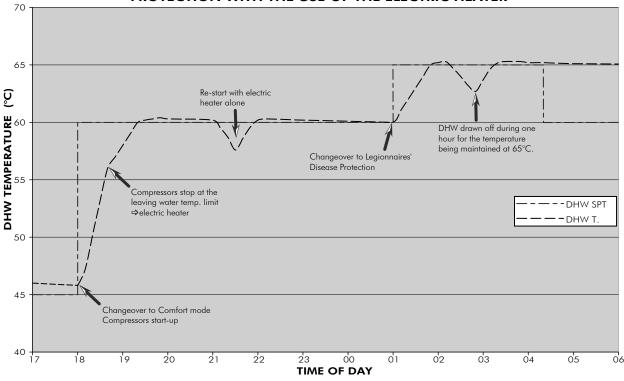
This function is activated as a default setting. Every **Saturday** at **01h00** in the morning, the DHW temperature will be raised to **65°C** and this temperature will be maintained during **1 hour**.

It is possible to change the day of the week, the time of the setpoint change, the setpoint itself, although it is recommended to maintain it at 65° C, and the length of time the temperature is maintained at this level. This time period means that if DHW is drawn off during one hour after the setpoint is reached, causing the DHW temperature to drop below the setpoint minus 2°C, then DHW production will restart until the setpoint is maintained continuously for one hour. In the unlikely event of this sequence re-occuring several times, the Legionnaires' Disease Protection function will automatically deactivate after 5 hours. Under normal operating conditions, the function is deactivated at the end of the 1 hour period of maintaining the temperature at 65° C.



If it is intended to use this function, an electric heater **must** be fitted as it is the only way to attain the required DHW temperature.

EXAMPLE OF DHW PRODUCTION AND OPERATION OF THE LEGIONNAIRES' DISEASE PROTECTION WITH THE USE OF THE ELECTRIC HEATER



2.6.8. HEATING ≒ DHW CHANGEOVER

When the **PAC HT** changes from Heating mode to DHW mode, the following sequence of events occurs:

Power on screen] 1.	Comp	pressors stop.				
ESC	2.		ump waiting tir running.	ne (Post-pump time , Default setting: 60s) with the water			
Main screens P1 => P3 PROG	3.	Water	ater pump stops.				
-				var /Value time Default estimat 000)			
MAIN MENU MP	4.	DIIW	valve changeo	ver (Valve time , Default setting: 90s).			
ON/OFF-SUMMER/WINTER	5.	Water	pump runs du	ring the pre-pump waiting time (Pre-pump time , Default			
HEAT CURVE			g: 60s).	5 T T T 5 (T T ,			
DOMESTIC HOT WATER			,				
ROOM TERMINAL	6.	One o	or both compres	ssors start.			
ALARM LOG							
OPERATING TIME	The cho	angeove	ode into Heating mode occurs in the same manner.				
BOILER RELIEF		5					
INSTALLATION MENU	Password		INSTALLATION MENU				
			WATER PUMP	ENTER			
			WATER SETPOINT	Screen Reterence			
			DOMESTIC HOT WATER	→ IE0 → IE8			
			ELECTRIC HEATER				
			BOILER RELIEF				
		and a	INSTALLATION CONFIG				
			MAINTENANCE				
			COMPRESSOR MNGT				
			MANUAL DE-ICING				
			MANUAL OUPUTS				
			NEW PASSWORD				

When the valve position changes, the water pump is stopped to avoid mixing the two Heating and DHW circuits, even though it is a joint circuit. In this way, especially in summer when the Heating is stopped, cold water is prevented from being dispatched to the DHW tank (Heating **DHW**) or from the hot water tank to the cold Heating circuit (DHW **DHW** Heating). The aim is to maximise the system's overall performance and user comfort.

The time for valve changeover, stop or not of the water pump, and the post and pre-pump time settings, can be changed via the screens IE6 and IE7.



When the **PAC HT** is actually changing from Heating mode to DHW mode, it displays "**No room need**" on the main screen P1. In the event of doubt about actual appliance operating status, the moving icon $\frac{1}{100}$ is displayed on the right of screen P2. If the **PAC HT** is producing DHW with the electric heater, this icon will not appear as it is associated with the changeover of the DHW valve (refer to the green warning light on the DHW tank supplied as an option).



In the case where the DHW tank used is not the model available as an option, it is possible that the **PAC HT** changes to DHW mode but is unable to start the compressor(s) due to excessively high appliance entering water temperature. In this case, the **PAC HT** will remain in DHW mode for 15 minutes (in case the entering water cools down enough for the compressor(s) to start) and will then change to Heating mode for at least 30 minutes while activating the electric heater. This avoids the appliance constantly changing from one mode to the other in case of continuous a demand for DHW (possible if the DHW temperature sensor is placed incorrectly.

2.7. INLINE ELECTRIC HEATER

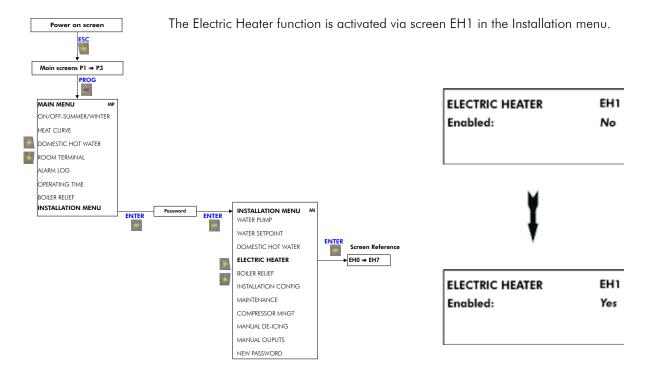
The inline electric heater is an option of the **PAC HT** that is not equipped with an integrated heater.

The **PAC HT**'s controller can manage 2 electric heating stages in 2 different modes: "Emergency only" and "Backup + Emergency".



It is not possible to connect or activate simultaneously the Electrical Heater and the Boiler Relief functions as they use the same digital outputs.

2.7.1. ELECTRIC HEATER FUNCTION ACTIVATION



2.7.2. EMERGENCY AND BACK-UP + EMERGENCY COMMON FUNCTIONS

These two operating modes have relatively different management systems (see the § dedicated to each mode) but some functions are common to both modes. They are identified under "**BACK-UP/EMERG.**" in the Electric heater menu screens.

2.7.2.1. MANAGEMENT BY ROOM TEMPERATURE

The aim of this function is, as a default setting, not to use the electric heaters as the compressors are used, as they are intended to guarantee maximum comfort and energy savings.

Electric Heater management via the room temperature is linked to compressor management (Refer to the § **PAC HT ON/OFF CONTROL BY ROOM TEMPERATURE**, page 13).

The **Additional diff./compressors** parameter offsets the ON/OFF room setpoint of the electric heaters from that of the compressors.

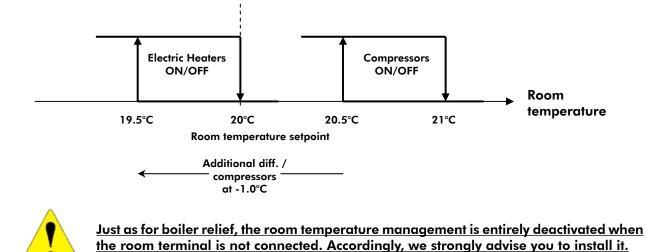
BACK-UP/EMERG. EH3 Room management Additional diff./ compressors: -1.0°C

Increasing this parameter (e.g. to -2.0°C) will reduce user comfort slightly but will also reduce electricity consumption. Changing it to 0°C will guarantee maximum comfort but can significantly increase electricity consumption.

Example

For a room temperature setpoint at 20°C with the parameters **Stop diff./SPT** and **Start diff./SPT** at their original settings (respectively 1.0°C and 0.5°C) and **Additional diff./compressors** at -1.0°C:

- The electric heaters will be authorised to start if room temperature < 19.5°C.</p>
- The electric heaters will stop if room temperature $> 20^{\circ}$ C.
- The compressors will be authorised to start if room temperature < 20.5°C.</p>
- The compressors will stop if room temperature > 21°C.



2.7.2.2. MANAGEMENT BY WATER TEMPERATURE

The overall logic is that the electric heaters should operate for the shortest possible time while enabling the required water temperature to be reached (comfort optimisation), without it being exceeded (unnecessary electricity consumption). Moreover, the stop sequence of the electric heaters in relation to water temperature is offset, favouring the single-stage operation (i.e. the

BACK-UP/EMERG.	EH6
Start diff.:	-3.0°C
Stop diff. S2:	-1.0°C
Stop diff. S2: Stop diff. S1:	0.0°C

less powerful of the two stages) in addition to the compressors and avoiding unnecessary electricity consumption.

3 parameters define operation of the 2 electric stages in relation to the leaving water temperature setpoint:

Start Diff.

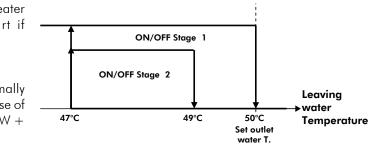
Both heater stages are authorised to start if:

Leaving water T. < Leaving water setpoint + Start diff.

For a setpoint at 50°C, the heater stages are authorised to start if Leaving water $T_{\rm c} < 47^{\circ}C_{\rm c}$.

> Stop diff. S2

The second heater stage (normally the most powerful stage in the case of an unequal two-stage set-up: 2kW + 4kW) will stop if:



Leaving water T. > Leaving water setpoint + **Stop diff. S2**

For a setpoint at 50°C, the 2nd heater stage will stop if Leaving water $T_{c} > 49^{\circ}C_{c}$.

> Stop diff. S1

The first stage of the heater will stop if:

Leaving water T. > Leaving water setpoint + Stop diff. S1

For a setpoint at 50°C, the 1st heater stage will stop if Leaving water T. $> 50^{\circ}$ C.

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2.7.2.3. LEAVING WATER TEMPERATURE LIMITATION

The controller can manage (function activated as a default setting) the electric heater's leaving water temperature (in a theoretical manner, given there is no electric heaters leaving water sensor).

The controller considers that the heaters supply a capacity equivalent to that of the small compressor and therefore takes this ΔT as a reference value (Default: 5°C).

In this case, the leaving water temperature of the heaters running at full capacity = **PAC HT** leaving water T. + ΔT C2 small compressor.

 \succ The electric stages are authorised if:

PAC HT leaving water T. $< 70^{\circ}$ C – Δ T C2 – 4° C

> The electric stages are deactivated if:

PAC HT leaving water T. > $70^{\circ}C - \Delta T C2 - 2^{\circ}C$

In the case where the water flow in the electric heaters varies greatly from that of the PAC HT (in the case of a mixing tank with the heater on the heating loop), it is preferable to deactivate this function, as the ΔT C2 no longer corresponds to that of the heaters.

2.7.2.4. SPECIAL FEATURES OF THE EMERGENCY ONLY MODE

The Emergency only mode is the default setting.

In this mode, the electric heaters are not allowed to start on their own, but only after activation of the ICS input (marked ID4 on the controller. - Refer to the wiring diagrams) and then only in the event of a major alarm on the **PAC HT**. This digital input corresponds to the Emergency button on the heater and that should be connected the appliance.

> When the button on the electric heater is activated it does not force the electric stages to operate but it communicates to the controller that the Emergency mode is requested by the user. The electric stages are always managed by the controller.

This action will generate an "information alarm" AL36 for information purposes only. This alarm message will disappear automatically when the heater button is deactivated.

2.7.2.4.1. MINIMUM OPERATING TIME

In Emergency mode, the start of the electric heaters is not linked to compressor operation and no outdoor temperature condition is required.

When the room and water temperature conditions are both active and when the Emergency button is activated, the first electric stage can start straightaway.

On the other hand, the operation of the second electric heater is related to the operating time of the first stage. This has to operate for a period of Stage 1 -> 2 (Default setting: 20 minutes) before the other stage can start.

BACK-UP/EMERG. EH7 Max. leaving limit enabled (70°C): Yes

EMERGENCY	EH4
Min. ON time	
Comp> stage1 :	
Comp> stage1 : Stage 1 -> 2 :	20min

ELECTRIC HEATER EH2 Mode: Emergency only

EMERGENCY	EH4		
Min. ON time			
Comp> stage1 :			
Comp> stage1 : Stage 1 -> 2 :	20min		

2.7.2.5. BACK-UP+EMERGENCY MODE SPECIAL FEATURES

2.7.2.5.1. CHANGEOVER FROM EMERGENCY ONLY MODE TO BACK-UP + EMERGENCY MODE



Back-up mode leaves electric heaters management under fully automatic control. But the Emergency mode can always be activated via the button on the heater, and this would suppose a fault on the **PAC HT**. In this case, the special features of the Back-up mode are cancelled and the electric stages are managed according to Emergency only mode rules.

For this reason, the Back-up mode is actually a Back-up + Emergency mode.

2.7.2.5.2. MANAGEMENT BY OUTDOOR TEMPERATURE

In Back-up mode, the two electric stages are managed separately using the outdoor temperature. Therefore it is important to know the approximate balance point for each stage (i.e. the outdoor temperature below which electric heating capacity is required to overcome heat losses from the house).

As a default setting, the 1st stage (2kW) starts below 2°C outdoor temperature, while the 2nd stage (4kW) starts below -3°C.

2.7.2.5.3. MINIMUM OPERATING TIME

The difference compared to the Emergency mode is that the 1st stage is related to a compressor operating time. The 2nd stage is always authorised after the 1st stage has been operating for the time **Stage 1 -> 2** (Default setting: 20 minutes).

ELECTRIC HE	LECTRIC HEATER		
Mode:	Back-up	+ Emerg.	
Outd T stage	1:	02°C	
Outd T stage Outd T stage	2:	-03°C	

EMERGENCY	EH4
Min. ON time	
Comp> stage1 :	20min
Stage 1 -> 2 :	20min

Under normal operating conditions

The compressor operating time **Comp. -> Stage 1** corresponds to full capacity operation (two stages or large compressor only). No time is counted when the C2 compressor operates on its own insofar as the **PAC HT** first has to detect automatically a lack of capacity and switch to full capacity operation. The compressor operating time is reset to zero when a compressor stops (except for de-icing mode).

If a compressor does not start

There is an exception in the case of a compressor not starting. In this event, the operating time of the remaining compressor is taken into account.

In the case of de-icing

In the case of de-icing, as the compressors stop operating (Refer to the § **DE-ICING**, page 45) and would therefore also stop electric heaters operation, the compressor operating time is not reset to zero. It is neither counted down during de-icing.

There are two possibilities during a de-icing procedure:

- If the compressor operating time was less than 20 minutes, then when the compressors restart in Heating mode after the end of the de-icing procedure, the countdown will also restart and the electric stages will be able to restart rapidly.
- > If the compressor operating time was already over 20 minutes, the 1st stage (or even the 2nd) was already also in operation and therefore will not be stopped during de-icing.

2.7.2.5.4. COMFORT / ECONOMY SETTINGS

This function can be deactivated via screen EH5.

Its purpose is to avoid using the electric heaters when the compressor capacity alone is sufficient to heat-up the Heating circuit. This is particularly useful in the case of lower night time temperatures when the PAC HT restarts with a loop of cold water. In this way, the electric heaters will only be called upon if the controller detects an excessively slow rise in water temperature.

Default setting: 20% (the best compromise between Economy and Comfort) means that the appliance will only authorise the electric heaters to restart if the compressor capacity is not above 120% of the house's heat losses. In other words, if the compressors supply at least 20% more capacity than is needed to heat the house, then they are going to operate on their own without the help of the electric stages.

Example

If the house has a heat loss of 10kW, the electric heater will only start if the compressors supply less than 12kW (20% more than 10kW). Above 12kW, it is considered that the difference is enough to raise the Heating circuit water temperature.

Reducing the percentage -> ECO

Reducing the percentage (e.g. to 10%) will authorise the electric heaters to start at a later stage and will provide

energy savings, but to the detriment of comfort. We advise against this parameter being reduced in case of big difference between night and day setpoints (pointless in terms of electricity consumption savings if the electric heater enters into operation).

However, this percentage can be reduced when the installation contains a water volume greater than the recommended volume (between 200 and 250 L).

Increasing the percentage -> COMF

Increasing the percentage (e.g. to 30%) will authorise the electric heaters to start at an earlier stage and will provide greater comfort, but to the detriment of energy savings.

2.7.2.5.5. ELECTRIC HEATERS OPERATION IN THE CASE OF AN ALARM ON THE PAC HT

In the event of a fault on the PAC HT, and if the electric heaters has sufficient capacity, it is possible that the user does not become aware of the problem, as the heater takes over from the compressors. In addition, some functions are no longer valid if a compressor is in alarm. For this reason, the logic is altered slightly if an alarm is detected by the controller:

- The Comfort/Economy function is deactivated.
- > The compressor operating time is no longer taken into account.
- > In order to warn the user, while ensuring an adequate level of comfort, the leaving water setpoint is automatically lowered by 10°C for a Radiators configuration and by 5°C for a Floor Heating configuration. In this way, the system forces a slightly lower level of comfort. It is important not to force the stop of the electric heaters in the event of an extended absence, even if this leads to higher electricity consumption, as in this case the house's anti-freeze protection will no longer be guaranteed.

In the event of a fault that cannot be reset (compressor fault, temperature sensor failure...), we recommend that the Emergency mode is activated via the button on the electric heater.

BACK	UP			EH5
Comf				Yes
ECO	←	20%	→	COMF
	••••		000	00000

ŀ	•	•	•	•	0	0		0	0	0	0	0	0	0	0	0	D

10%

EH5

Yes

COMF

BACK-UP

ECO

Comf / Eco mngt:

BACK-	UP			EH5
Comf	/ Eco	mngt:		Yes
ECO		30%	→	COMF
		• • • • •	•••	00000

2.8. BOILER RELIEF

The Boiler Relief function does not require an additional control module. The **PAC HT** can manage both dry contact boiler operation control and a 230V directional valve changeover contact (Refer to the PAC HT's wiring diagrams).

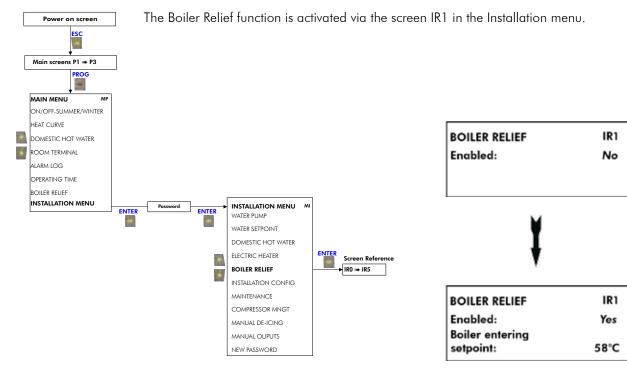
The logic always favours PAC HT operation, while guaranteeing optimum comfort. The stop of the appliance will be driven only by the maximum water temperature limit (65°C).

As in the case of the electric heaters, an Emergency mode is available.



It is not possible to connect or activate simultaneously the Electric Heaters and the Boiler Relief functions, as they use the same digital outputs.

2.8.1. BOILER RELIEF FUNCTION ACTIVATION



2.8.2. BOILER RELIEF MANAGEMENT

2.8.2.1. MANAGEMENT BY OUTDOOR TEMPERATURE

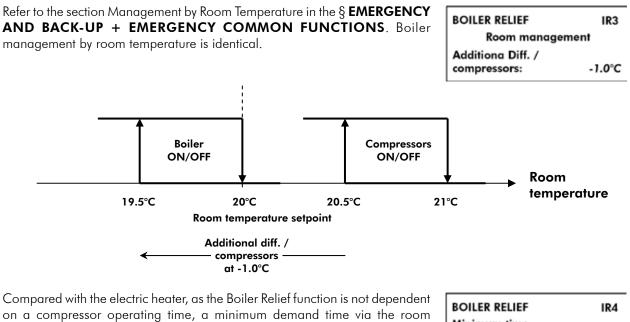
The activation of the boiler is directly related to the outdoor temperature by the balance point, Outd. T. for boiler start . The default setting is 2°C. Above this outdoor temperature, the balance will not be activated automatically.	ROUR
balance point, Outd. T. for boiler start . The default setting is 2°C. Above this	Outd
outdoor temperature, the boiler will not be activated automatically.	start:

BOILER RELIEF	IR2
Outd. T. for boiler	
start:	02°C
OutT PACHT stop:	-20°C

It is also possible to set an outdoor temperature for the **PAC HT** to stop, i.e.

OutT PACHT stop. The default setting is -20°C. Below this outdoor temperature, the appliance will be stopped automatically and the boiler will operate on its own.

The value of -20°C ensures that the **PAC HT** is always authorised to operate, particularly as it has been designed to operate at such low temperature conditions. Therefore, as opposed to a traditional heat pump that would be shut down at -5°C outdoor temperature, there is no benefit to stop the **PAC HT** earlier. However, the controller does provide for this possibility.



Compared with the electric heater, as the Boiler Reliet function is not dependent on a compressor operating time, a minimum demand time via the room temperature has been added. This is the **Minimum time on demand** and the default setting is 30 minutes.

2.8.2.2. MANAGEMENT BY ROOM TEMPERATURE

BOILER RELIEF IR4 Minimum time on demand: 30min

In the previous example, the boiler is considered to be in demand when the room temperature is below a value between 19.5°C et 20°C (depending of the change in the temperature).

Just as for electric heater, the room temperature management is entirely deactivated when the room terminal is not connected. Accordingly, we strongly advise you to install it.

2.8.2.3. MANAGEMENT BY HEAT CURVE

Boiler Entering setpoint = Heat curve setpoint - **Boiler Delta T**

It is also possible to manage a heat curve for the boiler. This function is enabled as a default setting and can be disabled via the screen IR5 in the Installation menu.

In this case, the system considers that the leaving water temperature of the **PAC HT** is the same as the boiler entering temperature (case of a direct circuit from the **PAC HT** to the boiler). However, since there is no temperature sensor on the boiler outlet, the boiler leaving temperature is calculated on the basis of the **PAC HT** leaving temperature and a theoretical boiler temperature difference, the **Boiler delta T**. The default delta T is set at $15^{\circ}C$:

BOILER RELIEF	IR5
Heat curve:	Yes
Boiler delta T:	15°C
Start Diff.:	05°C

BOILER RELIEF	IR1
Enabled:	Yes
Boiler entering	
setpoint:	58°C

The boiler setpoint is displayed on the first screen of the Boiler Relief menu IR1.

The boiler stops when the **PAC HT** leaving water temperature reaches the boiler setpoint. It restarts at Boiler setpoint – **Start diff.** (Default setting: 5° C).

The major difference between the Heat curve used by the boiler and by the **PAC HT** (for the compressors) is that it is not self-limited at 65°C but extended for as long as needed. If the heat curve asks for 85°C (e.g. at -15°C outdoor temperature, albeit an extreme case), the boiler setpoint will be 70°C (85° C - 15° C).

<u>Example</u>

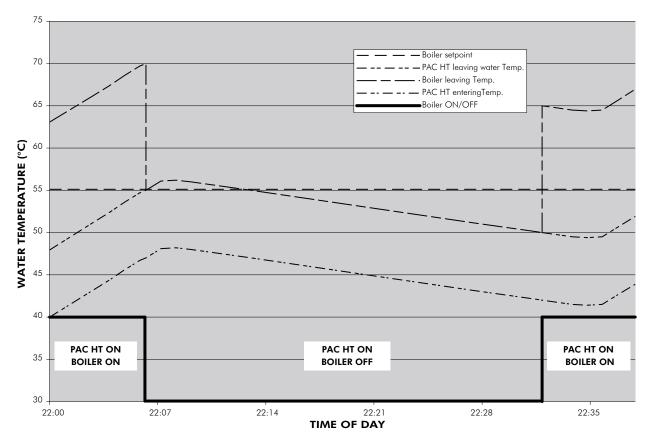
At an outdoor temperature of -10°C, the heat curve asks for 70°C in the radiators (case of a setting at 65°C with -7°C outdoor temperature). The **PAC HT** heat curve is then limited at 65°C and the boiler setpoint is at 55°C (70°C-15°C).

Installation :

Water volume: 250L, house's heat losses: 17kW. A **PAC HT 18-9** model supplies 12.5kW (at -10°C) and the boiler installed supplies 24kW. This means that with the **PAC HT** alone, there is a deficit of 4.5kW (12.5kW - 17kW, therefore the water slowly cools down) and with the **PAC HT** + boiler, there is a surplus of 19.5kW (12.5kw + 24kW - 17kW, therefore the water heats up very quickly).

<u>Note</u>: We do not take into account the radiators' emissivity (that changes the capacity restored to the circuit in relation to the water temperature).

In this example, the PAC HT always remains in operation whereas the boiler operates cyclically.

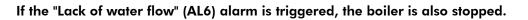


2.8.2.4. BOILER RELIEF OPERATION IN THE EVENT OF AN ALARM ON THE PAC HT

In the event of a fault on the **PAC HT**, just as with the electric heater, it is possible that the user does not become aware of the problem as the boiler substitutes itself for the compressors. For this reason, the logic is altered slightly if an alarm is detected by the controller:

In order to warn the user, while ensuring an adequate level of comfort, the leaving water temperature is automatically lowered by 10°C for a Radiators configuration and by 5°C for a Floor Heating configuration. In this way, the system forces a slightly lower level of comfort. It is important not to force the stop of the boiler in the event of an extended absence, even if this leads to higher consumption, as in this case the house's anti-freeze protection will no longer be guaranteed.

There is an exception to this rule in case of a Peak Energy Day (Refer to the following §).

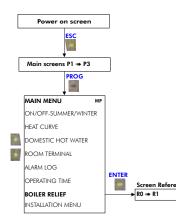


2.8.2.5. PEAK ENERGY DAY CASE (USE OF THE ON/OFF INPUT)

In the event of an alarm on the **PAC HT**, and if the ON/OFF input forces the **PAC HT** to stop and the boiler to operate (case of a Peak Energy Day), then there will be no water setpoint offset.

When the Peak Energy Day input (or ON/OFF) is activated, the law driving the outdoor balance temperature (Default setting: 2°C, Refer to the § **MANAGEMENT BY OUTDOOR TEMPERATURE**, page 37 of boiler substitution) no longer applies. The boiler is then authorised to operate at any outdoor temperature. Refer to the § **PEAK ENERGY DAY CONFIGURATION**, page 8, for further details.

2.8.2.6. EMERGENCY MODE



In Emergency mode, just as in the case of Peak Energy Day, the law driving the outdoor balance temperature is deactivated. However, heat curve and room temperature managements are still active.

There are two ways of forcing boiler relief in Emergency mode:

- ➤ Via the ICS input (marked ID4 on the controller). This digital input normally corresponds to the Emergency button present on the electric heater and therefore it is necessary to connect it to the appliance via a switch in the case of boiler relief (refer to the wiring diagrams).
- Via the display. A part of the main menu is devoted to this purpose in the event where the ICS input is not connected. You just have to change the parameter on screen R1 from NO to YES.





Activating the Emergency mode does not directly force boiler operation but it communicates to the controller that the Emergency mode is requested by the user.

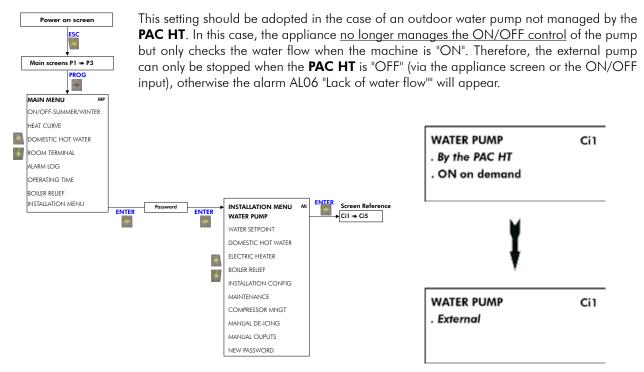
This action will generate an "information alarm" AL36 for information purposes only. This alarm message will disappear automatically when the Emergency mode is deactivated.

3. OTHER FUNCTIONS

3.1. WATER PUMP MANAGEMENT

It is possible to manage the water pump operation in two different ways.

3.1.1. EXTERNAL



The water flow detection starts from the moment when the **PAC HT** is ON. Any interruption in water flow will cause the complete stop of the appliance until the alarm is manually reset.

3.1.2. PUMP ENTIRELY MANAGED BY THE PAC HT

This is the default parameter setting. In this case, the **PAC HT** manages the ON/OFF, Anti-Freeze and Anti-Seize functions.

3.1.2.1. OPERATING MODES

3.1.2.1.1. ON IN WINTER

This is the default parameter setting. The pump is stopped when the **PAC HT** is OFF or in Summer mode and is operating the rest of the time.

Therefore, the principle is to keep the pump operating during the entire heating period (even if the room temperature control is not on demand) and to shut it down for the rest of the year to make energy savings.

3.1.2.1.2. ON ON DEMAND

This parameter setting offers maximum energy savings. The pump management is based on the **ON** in **Winter** mode, but the room conditions are also taken into account. When the room temperature control is no longer on demand, the pump is stopped.

Special attention must be given to the hydraulic circuit. In fact, the pump can make quite frequent ON/OFF cycles (short-cycling) and this may generate unwelcome noises in the pipes each time the pump restarts (e.g. due to the presence of air in the circuit).

This parameter setting is especially recommended in the case of major heat contributions from other sources (e.g. an open fire). In this way, the pump will stop on its own when the room temperature setpoint is exceeded and this will avoid the volume of water in the buffer tank from cooling down and will facilitate the restarting of the Heating circuit (which can take some time when the installation's entire water volume is at the room temperature).

WATER PUMP Ci1 . By the PAC HT . ON in winter

WATER PUMP Ci1 . By the PAC HT . ON on demand

3.1.2.1.3. ALWAYS ON

The pump starts operating as soon as the power to the **PAC HT** is switched on, and it never stops.

3.1.2.2. WATER FLOW DETECTION

The controller checks the presence of a continuous water flow after the pump has operated for at least 25 seconds. Any interruption in water flow will cause the complete stop of the appliance until the alarm is manually reset.

3.1.2.3. TIME DELAYS

Two time delays control the pump operation.

> Pre-pump time

Default setting 120 seconds. When it is managed by the **PAC HT**, this is the minimum pump operating time before the compressors are authorised to start, irrespective of the operating mode selected on screen Ci1.

Pre-pump	Ci2
time:	120s
Post-pump	
time:	300s

WATER PUMP

. By the PAC HT . Always ON

> Post-pump time

Default setting 300 seconds. When the pump has to stop, this is the minimum operating time after the compressors have stopped.

3.1.2.4. ANTI-FREEZE

Refer to the § ANTI-FREEZE FUNCTION.

3.1.2.5. ANTI-SEIZE

With this function, when the pump has been stopped for a long time, the **PAC HT** controller starts it operating at regular intervals (**Off time**, Default setting 23h) and for a set time (**On time**, Default setting 120 s). In this way, the pump never remains too long without operating and there is therefore no need for it to be un-seized when the Heating installation is put back into service (typically when restarting in the autumn after the summer).

WATER PUMP ANTI-SEIZE	Ci5
Off time:	23h
On time:	120s

Ci1

3.2. ANTI-FREEZE FUNCTION

When the PAC HT is powered on, it automatically protects itself against the risk of freezing.

Only two parameters have to be configured: *Min Water T.* (Default setting 6°C) and *Differential* (Default setting 5°C).

Ci3
06.0°C
5.0°C

3.2.1. WATER PUMP

When the pump is not operating, the **PAC HT** continuously checks the water temperature (the lower temperature between the water entering and leaving temperatures) in order to restart the pump if needed:

➤ Minimum (Water entering, leaving) ≤ Min water T. → water pump starts

>> Minimum (Water entering, leaving) ≥ Min water T. + Differential →→ water pump stops

If there is a fault on the water entering sensor, **Min water T.** is offset by 4° C (therefore the default setting becomes 10° C) to ensure that the anti-freeze function operates based on the leaving water temperature (the hottest as it is at the top of the plate heat exchanger).

In the event of a simultaneous fault on both water temperature sensors, the pump is forced to operate continuously.

3.2.2. PLATE HEAT EXCHANGER PROTECTION

The plate heat exchanger is protected against freezing by an electric heater affixed to one side. This heater is activated via a mechanical pipe circuit thermostat when the latter detects a water temperature below 3°C.

3.2.3. COMPRESSOR MANAGEMENT

The compressors are not authorised to start if leaving temperature < Min water T.

When the compressors are operating, they are forced to stop if leaving temperature < **Min water T.** – 1°C.

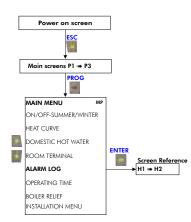
During an installation start-up and if the water temperature in the Heating circuit is lower than 6° C, it is always possible to reduce **Min water T.** (minimum value -15°C) in order to be able to start the compressors.



If the PAC HT circuit water does not contain glycol, we strongly advise against setting Min water T. below 6°C. In order to warn the user of the absolute necessity of adding glycol if Min Water T. < 3°C, another screen Ci4 appears when exiting screen Ci3. This screen offers the possibility of changing this parameter after the fact.

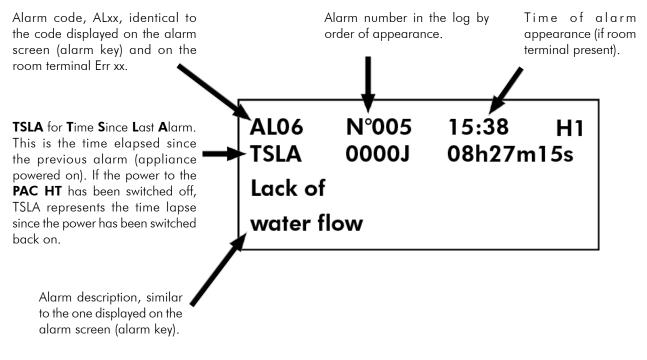
WATER TEMP.	Ci4	
ANTI-FREEZE < 3°	С	
- GLYCOL REQUIRED -		
VALIDATE:	2.9°C	

3.3. ALARM LOG



The **PAC HT** controller has a very complete alarm log that stores the last 150 alarms and their codes, the chronological number, the time of occurrence, the time lapse between each alarm, and the description of the fault. On another screen (H2), there are the 4 temperatures (Outdoor, Water entering and leaving and Coil temperatures) read at the moment the alarm appears.

3.3.1. H1



It is possible to scroll through the alarms by order of appearance via the UP

e UP 🚺 and DOWN 🔰 arr

arrows. The

first alarm in the log is the oldest and the last one is the most recent.

In the above example, the alarm code **AL06** is the **5th** to appear on this **PAC HT** and therefore the 5th in the log. It appeared at **15h38** (time read on the room terminal), 8 hours, 27 minutes and 15 seconds after the previous alarm. This alarm is the one for "**Lack of water flow**".



A TSLA of 1 second indicates that the alarm occurred at the same time as the previous alarm but it is stored in the log with the following sequence number and at a 1 second interval.



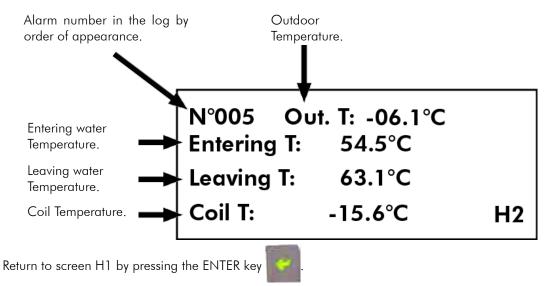
The time used in the log is provided by the room terminal. Therefore it is important to install this terminal to have an accurate log.

3.3.2. H2

The second screen of the log (H2) is accessible via the ENTER key

on the screen H1.

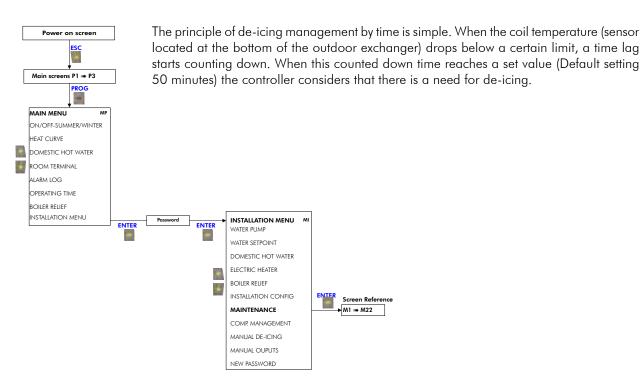
On the H2 screen all the **PAC HT** temperature sensors are displayed with the values recorded exactly at the time of appearance of the alarm.



3.4. DE-ICING

The **PAC HT** automatically detects a need for de-icing in two different ways.

3.4.1. DE-ICING MANAGEMENT BY TIME



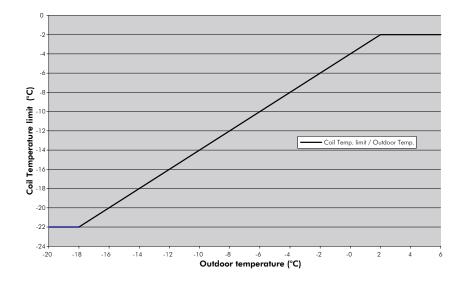
3.4.1.1. TEMPERATURE FOR THE START OF THE TIME COUNTDOWN

Screen M5 displays the parameters for the start of the time countdown before de-icing.

Coil T. is the instantaneous temperature read by the sensor located at the bottom of the outdoor exchanger (known as the evaporator).

Coil T. limit for countdown is the coil temperature limit for starting the countdown. When Coil T. drops below this value, the time countdown starts. The maximum value of this parameter is -2°C, but it changes automatically in relation to the outdoor temperature in the following manner:

DE-ICING PARAM. Coil T.:	M5 -03.8℃
Coil T. limit for	
countdown:	-02.0°C



3.4.1.2. TIME COUNTED DOWN BEFORE DE-ICING

When the coil temperature has remained below the **Coil T. limit for countdown** for a time **Coil T.<lim.** (50 minutes), de-icing starts.

Screen M6 enables the user to change the time before de-icing (Coil T. < lim.) and to view the time already counted down (<u>Time passed</u>, very useful when commissioning the **PAC HT** or during maintenance, as you always know how much time remains before the next de-icing).

DE-ICING PARAM. Time (configurable)	M6
Coil T. < lim:	50min
Time passed:	13min



We do not recommend that the time before de-icing is changed without knowledge of the actual operating conditions of the **PAC HT**, and of heat pump systems in general. Increasing this time may lead to major de-icing malfunctions. Reducing it will lead to degraded product performance.

We also advise against reducing this time with the view to launching a de-icing sequence quickly. It is preferable to use the Manual De-icing function (Refer to the following §) that avoids altering the de-icing parameters.

The lapsed (or counted down) time only resets itself to zero in the case of de-icing, if the power to the **PAC HT** is switched off, or under very special conditions with the appliance stopped (Outdoor temperature > 7° C, coil temperature > 5° C and both compressors stopped for at least 30 minutes). If the compressors stop, this time is frozen and the countdown resumes when the compressors restart. If an alarm stops the de-icing, the time is not reset to zero and the **PAC HT** will attempt to proceed with a new de-icing sequence after the alarm has been reset.

(Refer to the § EXAMPLE OF DE-ICING, page 49)

3.4.1.3. POSSIBILITY OF DE-ICING WHEN THE COMPRESSORS STOP

When the compressors stop, either because the water or the room temperature setpoint has been reached, it is possible for the **PAC HT** to force a de-icing sequence.

When the compressors stop, if:

Time counted down (Time passed) > time limit (Coil T. < lim.) – 5minutes (therefore default setting)</p> = 45 minutes),

it is considered more worthwhile to de-ice straightaway with the hot water in the Heating circuit, rather than launching a de-icing sequence just after compressor restarting.

There is an exception in relation to the stop by MAIN OFF (display) or remote OFF input. In this case, the **PAC HT** is immediately forced to stop and the de-icing sequence is not started.

3.4.2. ANTICIPATED DE-ICING

Under certain unfavourable outdoor conditions (e.g. freezing fog), it is possible that the PAC HT would need to start an anticipated de-icing sequence.

To start an anticipated de-icing sequence the following conditions are required:

- \succ Entering water Temperature > 22°C,
- > Outdoor Temperature $< 10^{\circ}$ C,
- \succ Coil Temperature < -2°C,
- > Time passed > 30 minutes (*Minimum delay*)
- M7 ANTICIPAT. DE-ICE Coil/Out C1+C2: 17.0°C Minimum delay: 30min Max Coil/Outd: 20.0°C
- - AND Two stage or large compressor alone operation Outdoor Temperature – Coil Temperature > 17°C (Coil/Out C1+C2) Small compressor operation on its own

Outdoor Temperature – Coil Temperature > 15° C (**Coil/Out C1+C2** – 2° C). This forces the compressors to have operated for a least 30 minutes before de-icing,

OR Outdoor Temperature – Coil Temperature $> 20^{\circ}$ C (**Max Coil/Outd**), without a time delay as the difference is too high and therefore de-icing is instantaneous.

Therefore, the principle is to anticipate the de-icing sequence when the controller detects an abnormal difference between the Outdoor temperature and the Coil temperature, while respecting a compressor operating time of at least 30 minutes. If this difference is too high (e.g. case of restarting after a power cut, with a lot of ice on the coil), the anticipated de-icing sequence is started immediately without taking account of **Time passed**.

3.4.3. DE-ICING SEQUENCE

When all the de-icing conditions are present, the following sequence is activated:

- ➤ Compressors stop for 1 minute,
- > De-icing valve changes over to "cold" position,
- ➤ Large C1 compressor starts,
- \succ The compressor stops when coil temperature > 14°C during 10 consecutive seconds,
- > De-icing valve changes over to "hot" position,
- ➤ Both fans operate for 30 seconds,
- > The compressors restart after a stop of at least 1 minute.

The normal condition for an end to the de-icing sequence is the coil temperature above 14°C. However, other "abnormal" conditions may stop the de-icing cycle:

- > De-icing time too long, longer than 10 minutes. The alarm AL 22 is for information purposes only and automatically disappears after 2 minutes.
- Leaving water temperature < 10°C, risk of the plate exchanger freezing. Just as the alarm AL 22, the alarm AL 23 will disappear automatically after 2 minutes.



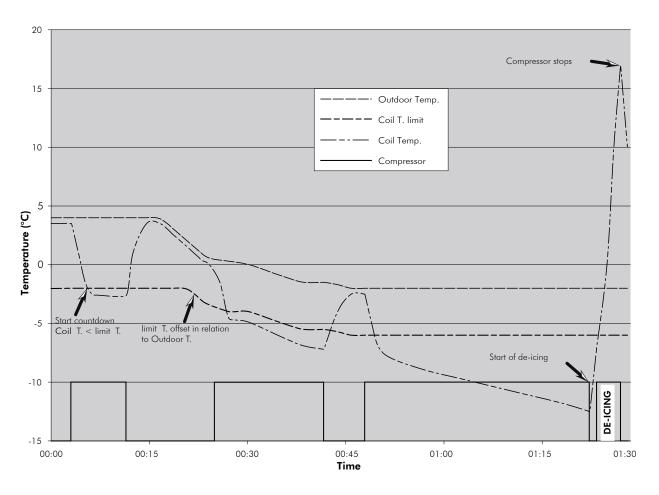
Action should be taken if these two de-icing malfunctions occur repeatedly. Care must be taken to ensure that the PAC HT de-ices correctly (correct water flow, no obstruction of the airflow over the outdoor coil...).

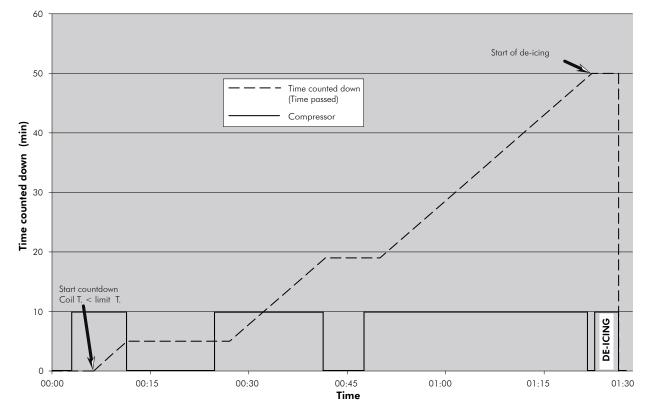
During de-icing, a pressostat manages the restarting of the upper fan in order to control the condensing pressure. When the latter is too high (around 24 bars), the fan starts until the pressure is lowered sufficiently. The fan then stops.



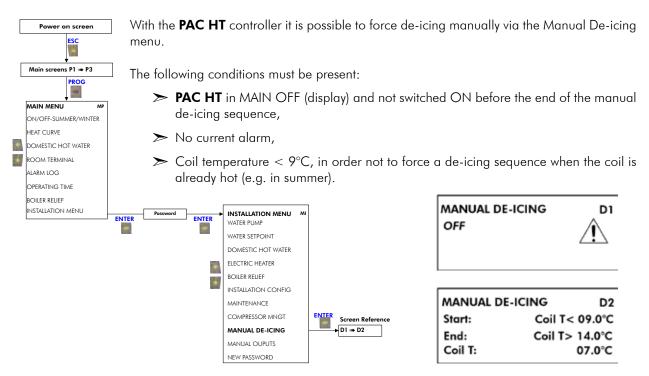
Apart from the coil temperature condition, excessively long de-icing or too cold leaving water, the alarms such as water flow interruption can also stop the de-icing sequence. However, if the **PAC HT** is already in a de-icing sequence, switching the system off via MAIN OFF will not stop it and the de-icing will continue right until the end of the cycle.







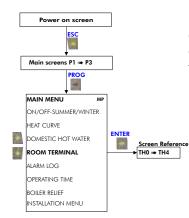
3.4.5. MANUAL DE-ICING



The condition required for de-icing to end is the same as usual, i.e. Coil Temperature $> 14^{\circ}$ C during 10 consecutive seconds.

We recommend the use of this function when you wish to check proper operation of the de-icing sequence. It is preferable to use this function as it does not require any changes to parameters, as opposed to the de-icing parameters in the Maintenance menu. Therefore, it avoids forgetting to restore the default parameters after de-icing and having to alter the sequence under normal operating conditions.

3.5. VIEWING ROOM TERMINAL PARAMETERS



It is vital to connect the room terminal to the **PAC HT** in order to optimise the heat curve and thereby achieve energy savings, while providing maximum comfort for occupants. It is possible to display on the screen of the **PAC HT** all the parameters that the room terminal sends to the controller via the communication bus.

3.5.1. SCREEN TH1 → Current room temperature setpoint

This is the current room temperature setpoint that changes in relation to the mode selected and the corresponding setpoint.

➤ Mode

This is the mode selected (Refer to the room terminal user manual). It can display the values:

- ✓ <u>Comfort</u>: "Forced" Comfort → or Comfort in Automatic mode Auto
- <u>Economy (lower setpoint)</u>: "Forced" Night Time Running or Night Time Running in Auto
 <u>Auto</u>.
- Vacation (Holidays) : Parameters for this mode set via on the room terminal. The PAC
 HT is then in Antifreeze Protection mode for a certain time period (parameter).
- ✓ <u>Anti-freeze:</u> The **PAC HT** provides a minimum of Heating in this mode. (very low room setpoint).
- ✓ <u>OFF</u>: Standby mode U. In this case, the **PAC HT** changes to Summer mode and the umbrella is displayed on screen P1. In this mode, the **PAC HT** no longer provides any Heating for the house, and simply provides the system safety functions (anti-freeze and water pump anti-seize protection...) and especially Domestic Hot Water.

3.5.2. SCREEN TH2

> Room Temp.

This is the room temperature displayed on the room terminal.

> Comfort SPT

Comfort setpoint. This one is used in "forced" Comfort mode and in Auto mode.

> Economy SPT

Economy setpoint. This one is used in "forced" Night Time mode

3.5.3. SCREEN TH3

≻ Anti-freeze SPT

This is the Anti-freeze Protection setpoint \cancel{K} .

➤ Bef. mode ch.

This is the time in minutes before a change of operating mode, i.e. the time remaining (in Automatic mode) before switching

over from Comfort to Economy and vice-versa. In forced Comfort or Economy modes, this time is 1 440 minutes.

≻ Bef. vac. end

This is the time in hours remaining before the end of the Vacation (Holidays) mode and the return to Automatic mode.

3.5.4. SCREEN TH4

Time and day of the week read on the room terminal.

TERMINAL	PARAM	TH4
Hour:	16h32n	nin18s
Day:	Τι	vesday

CONNECTION CUT PAC HT / TERMINAL	тно
Room setpoint for	
heat curve:	20.0°C

3.5.5. SCREEN THO

Refer to the § UNDECLARED ROOM TERMINAL, page 14 in the chapter on HEAT CURVE AND ROOM TEMPERATURE MANAGEMENT.

This screen is displayed when the room terminal is deactivated in the Installation menu **Theorem** Installation Config or when there is a communication fault between the terminal and the **PAC HT**'s controller.

5	1	

TERMINAL PARAM.	TH2
Room temp.:	19.8°C
Comfort SPT:	20.0°C
Economy SPT:	18.5°C

TERMINAL PARAM	тнз
Antifreeze SPT:	12.0°C

0094min

0000h

Ĺ	and in	Auto	mode.

 and in	Auto	mod

Bef. mode ch.:

Bef. vac. end:

TERMINAL PARAM.

Current room

setpoint:

Mode:

TH1

20.0°C

Comfort

3.6. VIEWING INPUTS/OUTPUTS

[Power on screen	All the controller inputs/outputs are displayed in the Maintenance menu.			
	ESC	3.6.1. SENSOR INPUTS			
l	Main screens P1 => P3		14 and M5 prov or the PAC HT	vide access to the 4 temperature sensors (analogue inputs) to operate:	
	MAIN MENU MP ON/OFF-SUMMER/WINTER	>	► Water leav	ving temperature	
-	HEAT CURVE DOMESTIC HOT WATER	>	> Water ente	ering temperature	
1	ROOM TERMINAL ALARM LOG	>	 Outdoor t 	emperature	
	OPERATING TIME BOILER RELIEF	 Coil temperature (sensor at the bottom of the outdoor coil) 		erature (sensor at the bottom of the outdoor coil)	
	INSTALLATION MENU	ENTER Password ENTER	WATER PUMP WATER SETPOINT		
			DOMESTIC HOT WATER ELECTRIC HEATER BOILER RELIEF		
			INSTALLATION CONFIG	ENTER Screen Reference M1 → M22	
			COMP. MANAGEMENT MANUAL DE-ICING		
			MANUAL OUPUTS NEW PASSWORD		

3.6.2. DIGITAL INPUTS

Screens M8 to M12 display the status of all the digital inputs. This includes the fault inputs (fans, water flow...) and the inputs that can be connected at the time of installation (remote ON/OFF, Comfort/Eco for DHW and emergency Switch for the Electric Heater and the Boiler relief).

DIGITAL INPUTS	M8
Flowswitch:	Open
Fans:	Clos
Intermediate HP:	Clos

DIGITAL OUTPUTS

Comp.1 / Big:

Comp.2 / Small:

Comp 4-w. valve:

M13

OFF

ON

ON

- "CLOS" means Closed (power is supplied to the contact so no fault).
- > "OPEN" means Open (power is not supplied to the contact, an alarm may appear).

3.6.3. DIGITAL OUTPUTS

Screens M13 to M17 indicate the status of all the digital outputs, including those associated with options that can be activated (Domestic Hot Water, Electric Heater and Boiler Relief). Screen M16 only appears if the DHW is activated. Screen M17 corresponds to the Electric Heater and Boiler Relief.

- > "**OFF**" signifies that the output is inactive.
- ➤ "ON" signifies that the output is activated.

-		

If there is any doubt over the active or inactive status of a **PAC HT** component, over the causes for the appearance of an alarm or a digital output associated with an option (e.g. DHW tank heater or boiler ON/OFF contact ...), it is very worthwhile to observe the status of the inputs/outputs. The displayed information corresponds instantaneously to the status of what is active or not in the controller.

3.7. MANUAL OUPUTS

	Power on screen	exc	cluding t	he com	pressors (Refer	es manual operation of all the digital outputs on the PAC HT , o the § MANUAL COMPRESSOR MANAGEMENT , page AGEMENT chapter).
L	PROG	Th	e follow	ing cor	nditions must be	present to activate the manual Outputs function:
]	\succ	PAC H	IT in MAIN OFF	OFF via the screen O0)
	ON/OFF-SUMMER/WINTER HEAT CURVE		\succ	No de	-icing sequence	under way
	DOMESTIC HOT WATER					
2	ROOM TERMINAL					
	ALARM LOG					
	OPERATING TIME					
	BOILER RELIEF					
	INSTALLATION MENU	ENTER	Password		INSTALLATION MENU MI WATER PUMP	
		100		100	WATER SETPOINT	
					DOMESTIC HOT WATER	
					ELECTRIC HEATER	
					BOILER RELIEF	
					INSTALLATION CONFIG	
					MAINTENANCE	
					COMPRESSOR MNGT	
					MANUAL DE-ICING	ENTER Screen Reference
					MANUAL OUPUTS	S1 ⇒ S7
					NEW PASSWORD	

3.7.1. MANUAL OUTPUT FUNCTION ACTIVATION

Before being able to activate separately each digital output, you have to activate the global function via the S1 screen. This operation will give access to the following screens.



3.7.2. WATER PUMP

The pump can be activated via the screen S2.



When it is activated manually, the water flow safety system is deactivated.

3.7.3. VALVES

Screens S2 and S3 provide access to the outputs for the valves, compressor four-way valve and oil equalisation valve on screen S2, de-icing valve on S3.

MAN. DIGIT. OUTP.	\$3
De-icing valve:	ON

S2

ON

OFF

OFF

OFF

MAN. DIGIT OUTP.

Comp 4-w. valve:

Crankcase heater:

Oil equ. valve:

Water pump:

3.7.4. COMPRESSOR CRANKCASE HEATERS

The compressor crankcase heaters can be activated via the screen S3. Both heaters are driven by a single digital output.

3.7.5. FANS

The two fans can be activated separately via the screen S4.

When the fan fault input is open, it is impossible to activate them manually. "Al." for Alarm then appears in the place of OFF.

3.7.6. DOMESTIC HOT WATER (DHW)

Screen S5 dedicated to DHW is only available if this function has been activated via the screen IE1.

The **DHW Valve** output enables the switching test of the DHW valve.

The **DHW Elec. heater** drives the DHW tank back-up electric heater. If it is forgotten, the heater is automatically deactivated after 10 minutes.

3.7.7. ELECTRIC HEATER

Screen S6 dedicated to the electric heater is only available if this function has been activated via the screen EH1.

In the same way as the DHW heater, the two stages of the electric heater are cut off automatically after 10 minutes.

It is possible to activate the two stages of the electric heater separately, but only if the water pump has been operating for at least 40 seconds beforehand, without any interruption in the water flow. If this is not the case, the electric stages are inaccessible.

3.7.8. BOILER RELIEF

Screen S7 dedicated to Boiler Relief appears when this function has been activated via the screen IR1.

The **Boiler** output activates the boiler operation contact.

The **Boiler Valve** output switches the boiler valve.

The message "Info: Water pump OFF" is a warning when the **PAC HT** pump has not been activated manually. Therefore, it is preferable to start the pump manually beforehand when starting the boiler.

MAN. DIGIT. OUTP.	S 5
DHW valve: DHW Elec. heater:	ON
DHW Elec. heater:	OFF

MAN. DIGIT. OUTP.	S6
Electric heater	
Stage 1:	OFF
Stage 2:	ON
MAN. DIGIT. OUTP.	S6
Electric heater	

Pump OFF (ON 40s)

or lack of water fl.

MAN. DIGIT.	OUTP. S7
Boiler:	OFF
Boiler valve:	ON
Info:	Water pump OFF

3.8. OUTDOOR TEMPERATURE / REMOTE SENSOR MANAGEMENT

As a default setting, the **PAC HT** manages the upper fan in order to always have a valid outdoor temperature reference $\mathbf{D}_{ref.}^{ref.}$ visible on screen P2. This reference temperature is very important insofar as it used to calculate the heat curve and the choice of compressor(s), as well as to determine their operating limits in Heating and DHW modes.

I Coil	-03.0°C -03.0°C -09.0°C	
18	52.6°C	

When the controller considers that the reference $\mathbf{D}\mathbf{E}_{ref.}$ is no longer up to date and that it is necessary to take a new value, the upper fan operates for 90 seconds before replacing $\mathbf{D}\mathbf{E}_{ref.}$ by the instantaneous outdoor temperature value $\mathbf{D}\mathbf{E}$. For this reason, there may be a difference between the reference and the instantaneous values.

The reference value is also updated when at least one of the compressors operates for longer than 90 second with the fans running.

3.8.1. ROOM HEATING MODE

In the case where there is a demand for Heating from the room temperature and if the **PAC HT** is stopped due to water temperature (display message: "Waiting Water T"), the controller will take an outdoor temperature reference every 30 minutes. If one of the compressors restarts before the end of this time, the reference temperature will only be updated after the compressor has been operating for 90 seconds. This means that in normal operating mode in winter, there is no special management of the upper fan.

3.8.2. DHW MODE

When there is a demand for DHW production (Refer to the § **DOMESTIC HOT WATER**, page 21), the **PAC HT** always ensures that it has an updated reference outdoor temperature in order not to change into DHW mode if the compressors are unable to start (in the event of the DHW being too hot in the tank). However, the time lapse between two reference temperatures readings for DHW is 60 minutes (versus 30 minutes in Heating mode).

Under normal DHW operating conditions, i.e. when the setpoint is compatible with compressor operation, the reference temperature will only be taken rarely and DHW production will start thereafter.



If the reference temperature is taken every hour and the **PAC HT** does not change over to DHW production, it means that the setpoint has been set too high to operate the compressors. If the tank is equipped with an electric heater, then this will start instead of the compressors and lead to excessive electricity consumption.

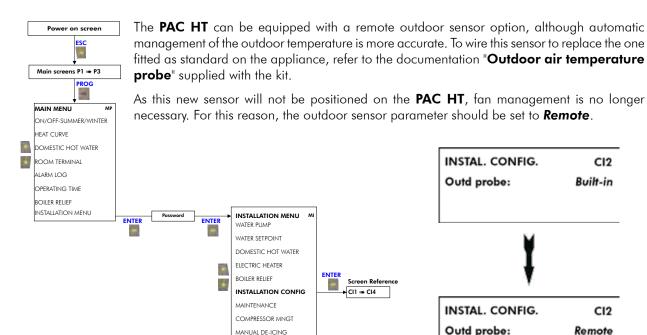
3.8.3. NO NEED FROM ROOM TEMPERATURE OR IN SUMMER MODE

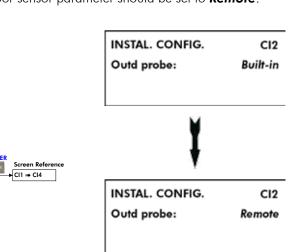
When no situation requires the compressors to start (no need from room temperature or in Summer mode, no demand for DHW production), the reference outdoor temperature is no longer updated, avoiding unnecessary fan operation.

3.8.4. DE-ICING

During de-icing, the reference outdoor temperature is frozen, as well as 5 minutes after the de-icing sequence has ended. In this way the reference temperature is not influenced at all by a sharp change in outdoor temperature at the level of the sensor.

3.8.5. REMOTE OUTDOOR SENSOR





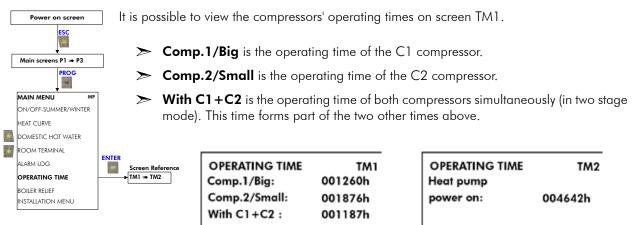


Never declare the presence of a *Remote* outdoor temperature sensor if it is not actually installed.

3.9. OPERATING TIME, NUMBER OF STARTS

MANUAL OUPUTS NEW PASSWORD

3.9.1. OPERATING TIME



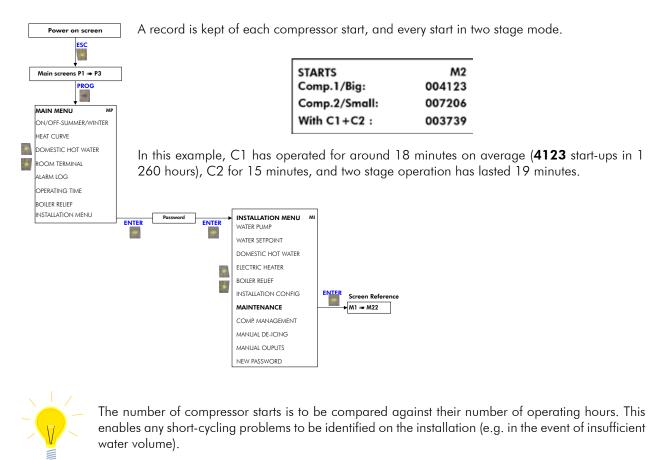
In this example, C1 has operated for **1260h** of which **1187h** were in two stage mode (therefore 83h on its own). C2 has operated for **1876h**, therefore 689h on its own (1876-1187).

Screen TM2 provides access to the number of hours during which the mains power to the PAC HT has been switched on.



During maintenance at each season change, it is worthwhile noting the compressors' operating times and calculating the total number of operating hours during the heating season. If the number of operating hours is too high, it could mean that the **PAC HT** is under-sized for the installation.

3.9.2. NUMBER OF STARTS



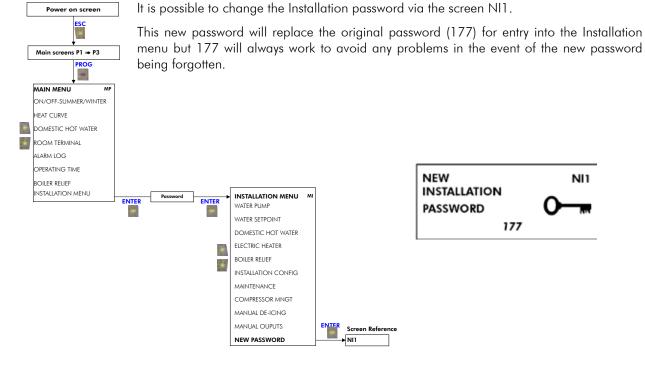
3.10. COMPRESSOR CRANKCASE HEATER MANAGEMENT

On the **PAC HT**, the compressor crankcase heaters are managed by the controller according to the following rules:

- > One of the two compressors stopped for longer than 10 consecutive minutes
- ➤ Outdoor Temperature < 5°C</p>

When these conditions are present, power is supplied to the two heaters simultaneously (both heaters are powered via the same digital output). Power to the heaters is switched off when one or both of the stopped compressors restart(s) or when the outdoor temperature is greater than 7° C.

3.11. NEW INSTALLATION PASSWORD





When the **PAC HT** is being commissioned, changing the new password to 0 saves a lot of time during installation setting, when viewing the inputs/outputs and when activating the manual outputs.

4. ALARM LIST AVAILABLE ON THE PAC HT DISPLAY

Software version: 5.1

Some terms may differ depending on the software version.

Ref.	Alarm description	PAC HT action	Alarm cancellation	Time delay	Possible cause(s)	Recommended action(s)
AL01	Entering (return) water sensor disconnected or damaged	Complete shutdown	Manual	10 s		
AL02	Leaving water sensor disconnected or damaged	Complete shutdown	Manual	10 s		
AL03	Outdoor temperature sensor disconnected or damaged	Complete shutdown	Manual	10 s	Disconnected or faulty sensor	Replace the sensor
AL04	Domestic hot water sensor disconnected or damaged	DHW shutdown	Manual	10 s		
AL05	Outdoor coil sensor disconnected or damaged	Complete shutdown	Manual	10 s		
	- - -	Complete shutdown		- - - - - - - - - - - - - - - - - - -	Seized water pump	Check pump operation (stop it from seizing)
AL06	Lack of water flow, risk of freezing		Manual	of water pump	Water flow too low or air in the system	Check the PAC's temperature difference in operation. Increase the flow (change the pump speed)
AL07	Not allocated					
AL08	Outdoor fans fault	Complete shutdown	Manual	None	Internal overheating protection tripping out on one of the fans	Reset the alarm after the fan motors have cooled down. Check which fan is overheating and replace it
	C1 – Big	Automatic changeover to C2 combressor	Manual (PAC		Fuse(s) blown (single phase)	Test the fuses. Replace as required
ALUY	compressor overload	<u>WARNING: De-icing</u> impossible	biy (ye		Thermo-magnetic circuit breaker tripped (three phase)	Reset the circuit breaker. Check that the setting corresponds to specifications
		Automatic	Manual (PAC		Fuse(s) blown (single phase)	Test the fuses. Replace as required
AL10	compressor overload	changeover to C1 compressor	HT OFF via display)	None	Thermo-magnetic circuit breaker tripped (three phase)	Reset the circuit breaker. Check that the setting corresponds to specifications
AL11	High Pressure lockout	Complete shutdown	Manual (PAC HT OFF via display) after at	None	Refer to the fault diagnosis guide in the Installation and Maintenance Manual	Refer to the fault diagnosis guide in the Installation and Maintenance Manual
)	(no automatic reset)	least 2 minutes stop		Water flow too low or air in the system	Re-establish nominal water flow or bleed the system

Ref.	Alarm description	PAC HT action	Alarm cancellation	Time delay	Possible cause(s)	Recommended action(s)
			Manual (PAC HT OFF	60 s after	Refer to the fault diagnosis guide in the Installation and Maintenance Manual	Refer to the fault diagnosis guide in the Installation and Maintenance Manual
AL12	Low Pressure lockout	Complete shutdown (no automatic reset)	via keypaa) after at least	compressor start-up	Coil blocked	Clean the finned coil
			2 minutes stoppage		Incomplete de-icing (lack of refrigerant charge)	Check the amount of refrigerant charge
AL13	Not allocated					
AL14	Both compressors alarm, unit stopped	Complete shutdown	Manual (PAC HT OFF via keypad)	None	Both compressors in Alarm mode	Find the cause of the alarm for each compressor
AL15	B cable disconnected PAC HT /Terminal, forced heating	Switchover to forced heating mode via a pre-set room temperature (20° C by default)		20s	Only the wire on terminal B is disconnected or faulty. Any other communication fault will be flagged up by Alarm 16.	Only the wire on terminal B is disconnected Check the connections on the PAC HT and the or faulty. Any other communication fault terminal. Check the continuity of the B polarity will be flagged up by Alarm 16.
		Switchover to forced		Variable depending on the cause of	Room terminal is not connected	Deactivate it via the PAC HT display
9116	PAC HT/Terminal communication loss, forced Heating	heating mode via a pre-set room temperature (20° C	Manual	the problem (clean trip	One of the communication cables is disconnected	Check the connections on the \textbf{PAC} HT and the terminal as well as the polarities (A and B)
)	by default)		or trip due to electrical interference)	Too much interference on the communication bus	Use shielded cable as recommended
AL17	Phase inversion or one phase missing	Complete shutdown	Manual	None	Power supply fault detection by the phase controller (three phase)	Two phases have been inverted or one phase is missing. Refer to the Installation and Maintenance Manual
AL18	De-icing required, compressor 1/big not available	Complete shutdown	Auto. if outdoor conditions permit natural de-icing	None	There is a fault on the large C1 compressor at a time when it is required by the PAC HT for de-icing	Rectify the fault on the C1 compressor
AL19 to 21	Not allocated					

None De-icing has lasted over 10 minutes. This is abnormal as de-icing usually takes between 3 and 4 minutes None Leaving water temperature during de-icing has fallen below 10° C None Leaving water temperature during de-icing usually takes None Tripped out by the C1 compressor None Tripped out by the C1 compressor None Tripped out by the C2 compressor None Tripped out by the C2 compressor None Tripped out by the C2 compressor 90 s Tripped out by the C3 compressor 90 s Fault detected automatically by the system management (e.g. when the water Temp. difference is too low, indicating that the compressor has not started) 90 s Zero water temperature difference during de-icing due to C1 compressor not started) 90 s Marm generated by the intermediate to determine the cause with certainty so compressor changeover valve. Impossible to determine the cause with certainty so compressor changeover valve. Impossible to determine the cause with certainty so compressor C1 lockout 10 s Alarm generated by the intermediate pressorat. Compressor condition of the compressor changeover valve intervalue to determine the cause with certainty so compressor changeover valve intervalue to determine the cause with certainty so compressor changeover valve intervalue to determine the cause with certainty so compressor C1 lockout	Ref.	Alarm description	PAC HT action	Alarm cancellation	Time delay	Possible cause(s)	Recommended action(s)
De-icing abnormal end by leaving water temperature too cold end by leaving water temperature too cold temperature too cold be-icing stopped compressor Auto. Alarm disployed for information None by leaving water temperature during de- information Discharge thermostati compressor De-icing stopped information None Impeed out by the C1 compressor Discharge thermostati Complete shurdown Manual None Impeed out by the C1 compressor Discharge thermostati Complete shurdown Manual None Impeed out by the C1 compressor Discharge thermostati Complete shurdown Manual None Impeed out by the C2 compressor Not allocated Manual None Impeed out by the C3 compressor Manual De-icing valve failure Complete shurdown Manual PO PO De-icing valve failure Complete shurdown Manual PO PO De-icing valve failure Complete shurdown Manual PO PO De-icing valve failure Manual PAC PO PO PO De-icing valve failure Manual PAC PO PO PO PO <td>AL22</td> <td>De-icing abnormal end by maximum duration</td> <td></td> <td>Auto. Alarm displayed for 2 minutes for information purposes</td> <td>None</td> <td>De-icing has lasted over 10 minutes. This is abnormal as de-icing usually takes between 3 and 4 minutes</td> <td>Monitor the appliance to see if this fault is a one-off occurrence, If not, check all possible causes of poor de-icing (lack of refrigerant charge)</td>	AL22	De-icing abnormal end by maximum duration		Auto. Alarm displayed for 2 minutes for information purposes	None	De-icing has lasted over 10 minutes. This is abnormal as de-icing usually takes between 3 and 4 minutes	Monitor the appliance to see if this fault is a one-off occurrence, If not, check all possible causes of poor de-icing (lack of refrigerant charge)
Discharge thermostation Complete shurdown Manual None Tripped out by the C1 compressor Discharge thermostation Compressor 1/big Compressor 1/big None Tripped out by the C2 compressor Discharge thermostation Compressor 2/small Manual None Tripped out by the C2 compressor Not allocated Excharge thermostation Manual PAC Desicing valve fault detected automatically by the system Desicing valve faulture Compressor 1/big Manual (PAC 90 s Desicing valve disconnected, inverted or blocked Desicing valve faulture Compressor 1/big Manual (PAC 90 s Desicing valve disconnected, inverted or blocked Compressor 1/big Automatic Manual (PAC 90 s Desicing valve disconnected, inverted or blocked Manual (PAC Manual (PAC 90 s Desicing valve disconnected, inverted or blocked Desicing protected outomatically by the system Compressor 1/big Manual (PAC 90 s Desicing valve disconnected, inverted or blocked Desicing protected outomatically by the system Manual (PAC Manual (PAC 90 s Desicing protected outomatically by the system <t< td=""><td>AL23</td><td>De-icing abnormal end by leaving water temperature too cold</td><td></td><td>Auto. Alarm displayed for 2 minutes for information purposes</td><td>None</td><td></td><td>Check that there is sufficient water volume in the system, as recommended in the Installation and Maintenance Manual</td></t<>	AL23	De-icing abnormal end by leaving water temperature too cold		Auto. Alarm displayed for 2 minutes for information purposes	None		Check that there is sufficient water volume in the system, as recommended in the Installation and Maintenance Manual
Discharge thermostat compressor 2/smallComplete shutdown ManualManual ManualNoneTripped out by the C2 compressor discharge thermostatNot allocatedNot allocatedManual discharge tailureManual display)De-icing valve fault detected automatically by the control system. Valve disconnected, inverted or blockedDe-icing valve faultreCompressor 1/big compressor 1/bigManual display)PO sDe-icing valve fault detected automatically by the control system. Valve disconnected, inverted or blockedCompressor 1/big alarm by controllerAutomatic impossible_PO sDe-icing valve fault detected automatically by the system management (e.g. when the water femp. difference is too low, indicating that the compressor valve during de-icing or not activation of the compressor reversingDe-icing problem - compressor reversingAutomatic AutomaticManual (PAC pO sPO sDe-icing problem - compressor reversingAutomatic display)PO sZero water temperature difference during de-icing or non activation of the too algorith or starting or non activation of the too appressor reversingDe-icing problem - compressor reversingAutomatic display)PO sZero water temperature difference during de-icing during de-icing during de-icing or non activation of the too appressor reversingDe-icing problem - compressor reversingAutomatic display)PO sZero water temperature difference during de-icing during de-icing during de-icing or non activation of the too appressor reversingDe-icing problem - compressor reversingAutomatic displa	AL24	Discharge thermostat compressor 1/big	Complete shutdown	Manual	None		Monitor the appliance to see if this fault is a one-off occurrence, if not check the level
Not allocated Manual (PAC De-icing valve fault detected automatically by the control system. Valve disconnected, display) De-icing valve failure Complete shutdown HT OFF via display) 90 s De-icing valve fault detected automatically by the control system. Valve disconnected, inverted or blocked Automatic Automatic PA Pa Compressor 1/big alarm by controller Automatic PA Manual (PAC 90 s Fault detected automatically by the system management (e.g. when the water Temp. differences is too low, indicating that the compressor 2/small Automatic Manual (PAC 90 s Fault detected automatically by the system management (e.g. when the water Temp. differences is too low, indicating that the compressor nor of lampeover to C1 De-icing problem - Automatic Manual (PAC 90 s De-icing problem - Automatic Manual (PAC 90 s De-icing problem - Automatic Manual (PAC 90 s Compressor than geover to C1 compressor display) De-icing problem - Automatic Manual (PAC 90 s Zero water temperature difference display) De-icing problem - Automatic Manual (PAC 90 s Compressor changeover vole. Imossible display	AL25	Discharge thermostat compressor 2/small	Complete shutdown	Manual	None		of the charge in the expansion tank or for compressor overheating (perhaps too hot due to a discharge lockout)
De-icing valve failureComplete shutdownManual (PAC display)90 sDe-icing valve fault detected automatically by the control system. Valve disconnected, inverted or blockedDe-icing valve failureCompressor 1/big dhangeover to C2Manual (PAC display)90 sDe-icing valve fault detected automatically by the system management (e.g. when the water Temp. difference is too low, indicating that the compressor 2/smallCompressor 1/big alarm by controllerAutomatic impossible_90 sFault detected automatically by the system management (e.g. when the water Temp. display)Compressor 1/big alarm by controllerAutomatic impossible_90 sFault detected automatically by the system management (e.g. when the water Temp. difference is too low, indicating that the compressor too so too to	AL26	Not allocated					
Compressor 1/big dungeover to C2Automatic changeover to C2Manual (PAC HT OFF via display)Po s po sFault detected automatically by the system management (e.g. when the water Temp. difference is too low, indicating that the admonging that the compressor 2/smallCompressor 2/small 	AL27	De-icing valve failure	Complete shutdown	Manual (PAC HT OFF via display)	90 s	De-icing valve fault detected automatically by the control system. Valve disconnected, inverted or blocked	Check valve wiring. Activate the Manual controller outputs and check that the valve operates. Replace the valve if the slide is blocked or the coil is burnt out
Compressor 2/small alarm by controllerAutomatic changeover to C1Manual (PAC display)90 scompressor nas not started)De-icing problem - C1 compressor or compressor or compressor valveHT OFF via display)90 sCompressor nas not started)De-icing problem - C1 compressor or compressor valveAutomatic display)Manual (PAC pO s90 sCompressor nas not started)De-icing problem - compressor or compressor valveAutomatic display)Manual (PAC pO s90 sCompressor nas not started)De-icing problem - compressor valveAutomatic display)Manual (PAC display)90 sCompressor nas not started)De-icing problem - compressor valveAutomatic display)Manual (PAC display)90 sCompressor changeover valve. Impossible 	AL28	Compressor 1/big alarm by controller	Automatic changeover to C2 compressor <u>WARNING: De-icing</u> impossible	Manual (PAC HT OFF via display)	s 06	Fault detected automatically by the system management (e.g. when the water Temp. difference is too low, indicating that the	Refer to fault diagnosis guide in the Installation and Maintenance Manual Probable cause: single phase soft starter
De-icing problem - Cl compressor or compressor valveAutomatic changeover to C2 display)Manual (PAC HT OFF via do sZero water temperature difference during de-icing due to C1 compressor not starting or non activation of the compressor valve. Impossible to determine the cause with certainty so compressor compressor clangeover valve. Impossible to determine the cause with certainty so compressor teversing display)Compressor valve compressor valve valve failureAutomatic compressorPO s display)Zero water temperature difference during de-icing due to C1 compressor to determine the cause with certainty so compressor changeover valve to determine the cause with certainty so compressor compressor cl lockoutCompressor reversing valve failure compressorAutomatic display)I0 sAlarm generated by the intermediate pressortat. Compressor changeover valve display)	AL29	Compressor 2/small alarm by controller	Automatic changeover to C1 compressor	Manual (PAC HT OFF via display)	90 s	compressor has not started)	defective or supply voltage too low
Compressor reversing valve failureAutomatic changeover to C2Manual (PAC HT OFF viaAlarm generated by the intermediate pressostat. Compressor changeover valve display)	AL30	De-icing problem – C1 compressor or compressor valve	Automatic changeover to C2 compressor	Manual (PAC HT OFF via display)	90 s	Zero water temperature difference during de-icing due to C1 compressor not starting or non activation of the compressor changeover valve. Impossible to determine the cause with certainty so compressor C1 lockout	Check that C1 is operating correctly Check the compressor changeover valve wiring. Activate the Manual controller outputs and check that the valve operates. Replace the valve if the slide is blocked or the coil is burnt out
	AL31	Compressor reversing valve failure	Automatic changeover to C2 compressor	Manual (PAC HT OFF via display)	10 s	Alarm generated by the intermediate pressostat. Compressor changeover valve disconnected, blocked or coil burnt out	Check the compressor changeover valve wiring. Activate the Manual controller outputs and check that the valve operates. Replace the valve if the slide is blocked or the coil is burnt out

Ref.	Alarm description	PAC HT action	Alarm cancellation	Time delay	Possible cause(s)	Recommended action(s)
AL32	Entering /leaving water sensors reversed	Complete shutdown	Manual (PAC HT OFF via display)	90 s	Automatic detection by the controller if the water temperature sensors are reversed	Reverse the sensors at the level of the controller. Check the sensor values during operation of both compressors
AL33	Delta T > 20°C, low water flow, clean the filter	Complete shutdown	Manual (PAC HT OFF via display)	90 s	Insufficient water flow in the circuit, flow too low for proper PAC HT operation	Check that the water flow in the system is always adequate (presence of thermostatic radiator valves) Clean the entering water filter on the PAC HT
AL34	Compressor 1/big alarm by controller. Automatic restart	Complete shutdown during 7 minutes. 2 cut-outs AL28	Automatic	90 s	Fault detected automatically by the Refer to fault diagnosis gu controller (e.a. when the Temp. difference and Maintenance Manual	Fault detected automatically by the Refer to fault diagnosis guide in the Installation controller (e.a. when the Temp. difference) and Maintenance Manual
AL35	Compressor 2/small alarm by controller. Automatic restart	Complete shutdown during 7 minutes. 2 cut-outs AL29	Automatic	90 s	is too low, indicating that the compressor has not started)	is too low, indicating that the compressor Probable cause: single phase soft starter has not started) defective or supply voltage too low
AL36	Information Boiler/ Electric heater emergency active	Information	Stop emergency mode	None	Activation of the ICS digital input of the controller or emergency mode through the display for boiler relief	
Gener	General comments:					
	If you have a doubt about a via the "INSTALLATION" mer in question is also activated	ubt about a PAC HT ATION" menu on the so activated.	component, use appliances displc	the Manual ac iy. Use a voltme	tivation function for the outputs (all the ster to check that the controller output	If you have a doubt about a PAC HT component, use the Manual activation function for the outputs (all the digital outputs excluding the compressors) via the "INSTALLATION" menu on the appliances display. Use a voltmeter to check that the controller output is activated (230V) and that the component in question is also activated.
The P / and le	The PAC HT retains a very complete log of alarms, i.e. the 150 last alarms, a and leaving, outdoor air and outdoor coil) when the alarm appears. You can access Press the ENTER (🚺) key to switch back and forth between the log screen and the sensor screen.	ery complete log and outdoor coil) switch back and fort	i of alarms, i. when the alari h between the lo	e. the 150 n appears. Y 3 screen and th	arms, i.e. the 150 last alarms, as well as temperature the alarm appears. You can access this log from the main sen the log screen and the sensor screen.	arms, i.e. the 150 last alarms, as well as temperature sensor values (water entering the alarm appears. You can access this log from the main menu (sub-menu "Alarm log"). sen the log screen and the sensor screen.
<						



Generally, an alarm means that there is an anomaly with the appliance. We strongly **advise against** repeatedly resetting an alarm at the risk of causing **irreparable damage** to one or several components.

5. 10	MENU DESCRIPTION									
Description / Note	Choice of Winter (Heating ON) or Summer (Heating off) modes.	PAC HT ON / OFF. MAIN OFF means that only appliance's protection systems are operating, but there is no heating or DHW.	Altitude of the PAC HT installation site. Not applicable below a height of 500m.	Base outdoor temperature of the installation site.	Correction coefficient for the foot of the heat curve slope.	House heat losses at base outdoor temperature. The default value, as it is the maximum value, is automatically calculated in relation to the PAC HT model and the base outdoor temperature.	Desired water leaving temperature towards the emitters at the base outdoor temperature. In Radiators configuration default is 65° C and Max. 90°C. In Floor heating configuration, default is 35°C and Max. 50°C.	Outdoor temperature, calculated from the heat curve parameters, above which the C2 small compressor's capacity is sufficient to heat the house.	Balance point updated automatically, above which the C2 small compressor's capacity is actually sufficient to heat the house.	Resets to the default value setting of the automatic balance point.
Ref. §	2.2.2	2.2.1				2.3.2			2.5.2	
Мах.			4.0	7	L	Max.	90 / 50			
Def.	WINTER (Heat. On)	MAIN OFF	0.0	- 7	0.8	Max.	65 / 35			No
Min.			0.0	-20	0.5	0.0	20			
Unit	WINTER (Heat. On) / SUMMER (Heat. Off)	MAIN OFF / ON	km	S	-	kW	Ŝ	Э°	Э.	Yes / No
Parameter	Mode	On/Off	Altitude	Base outd. T.	Correction coef.	Heat loss at base outd. Temp.	Base water SPT	Default setting Comp.2 (small)	Automatic Comp.2(small)	Reset
Screen Ref.	<u> </u>					<u><u> </u></u>		F1	L4	
Section	ON/OFF SUMMER/ WINTER					Heat curve		L3 Balance point outdoor temperature L4		
Main Menu MM							HEAT CURVE			

5. MENU DESCRIPTION

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Μαχ.	Ref. §	Description / Note
	Not available	ESO						2.6	Screen displayed when the DHW is not declared in the Installation menu or when the DHW sensor is not detected.
	Setpoint /		Current SPT	Ç					Current DHW setpoint selected depending on the current mode.
	Current mode		Current Mode	Eco. / Comf.					Current mode, dependant on the daily scheduling or the dedicated off-peak hours input.
			Mode	Perm. Comfort / Comf./Eco.		Comf./Eco.		2.6.3	Choice of DHW operating mode: Permanent Comfort (using the comfort setpoint only) or Comfort/Eco (which will automatically change from Comfort to Eco in relation to the scheduling or the off-peak hours input).
DOMESTIC HOT WATER	Setpoint / Mode selection	ES2	Comfort SPT	Ç	10	50	80		Comfort setpoint, at 50°C, so that DHW can always be produced by the compressors only (without back-up electric heating). <53°C RECOMMENDED.
			Economy SPT	Ô	10	45	80		Economy setpoint, lower than the Comfort setpoint. Is only displayed if the Comf./Eco. mode is selected.
	Quick Heat-up	ES3	Quick Heat-up	Yes / No		No		2.6.4	Activation of the DHW tank quick heat-up function. Is automatically deactivated.
			1.START	ı	0:00	0:00	23:50		Start time of the Comfort mode in the 1st time period.
	Daily scheduling	ES4/	STOP		0:00	05:00	24:00	с У С	End (or Stop) time of the comfort mode in the 1st time period.
	- worday io Sunday	ES10	2.START		0:00	23:00	23:50	0.0.7	Start time of the Comfort mode in the 2nd time period.
			STOP	1	0:00	24:00	24:00		End (or Stop) time of the comfort mode in the 2nd time period.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Μαχ.	Ref. §	Description / Note
	PAC HT/Terminal connection cut	ТНО	Room setpoint for heat curve	Ŷ	12.0	20.0	30.0	2.3.3	"Manual" room setpoint in the case of no communication with the room terminal (terminal undeclared in the Installation menu or controller/terminal communication fault).
		TH1	Current room setpoint	Ŷ				2.3.3	Display of the current room setpoint.
			Mode	,					Display of the current mode selected on the room terminal.
ROOM			Room Temp.	Ŝ					Room temperature read by the terminal.
TERMINAL		TH2	Comfort SPT	°.					Display of the parameter of the Comfort setpoint.
	Room terminal parameters		Economy SPT	S					Display of the parameter of the Night Time Slow Running setpoint.
			Antifreeze SPT	С.				3.5.1	Display of the parameter of the Anti-freeze setpoint.
		TH3	Bef. mode ch.	min					Time remaining until Comfort ≒ Night Time changeover.
			Bef. vac. end	Ч					Time remaining until the end of the Vacation (holidays) period.
		1 1	Hour	-					Time set on the room terminal.
		+ + +	Day	1				_	Day of the week set on the room terminal.
ALARM LOG	Alarm Log	H						3.3 .3	Display of the alarm code and its order and time of appearance (if the room terminal is connected), time elapsed since the last alarm and its description.
		H2							Display of the sensor values when the alarm appears.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
			Comp.1/Big	Ч					Number of operating hours of the C1 compressor (alone and in two stage mode).
OPERATING	Compressors	TM1	Comp.2/Small	۲					Number of operating hours of the C2 compressor (alone and in two stage mode).
TIME			With C1 + C2	ے					Total number of operating hours of the compressors in two stage mode.
	PAC HT	TM2	Power ON	ح					Total number of hours with the PAC HT powered on.
	Not available	RO						2.8	Screen displayed when the Boiler Relief function is not activated in IR1.
	Emergency mode	R1	Emergency mode	Yes / No		oN		2.8.2	Manual activation of the Boiler Relief Emergency mode.
			By the PAC HT	By the PAC HT / External		By the PAC HT		3.1	Water pump management by the $\ensuremath{\textbf{PAC}}\xspace$ HT or external to the appliance.
	Water pump management	ij	ON in Winter	,	Always ON	ON in Winter	ON on demand	3.1.2	Pump ON/OFF management (when managed by the PAC HT): Always ON (even when the PAC HT is in MAIN OFF), ON in Winter (stopped in Summer) or ON on demand (stopped when there is no demand from the room, even in Winter).
	-	; ;	Pre-pump time	S	30	120	600		Minimum pump operating time before compressors start.
WATER PUMP	Operating time	CIZ	Post-pump time	s	0	300	006		When it is authorised to stop, pump running time after the compressors stop.
			Min water T.	°C	-10.0	6.0	15.0		Water temperature relative to Anti-freeze protection.
	Anti-freeze	Ci3	Differential	°C	4.0	5.0	9.9	3.2	Temperature differential for Anti-freeze protection to stop.
	Anti-freeze - Warning	Ci4	Min water T.	Ĉ	-10.0	6.0	15.0	3.2.3	Warning screen displayed when Min Water T. $< 3^\circ C.$ Demand for glycol in the PAC HT' s hydraulic circuit to avoid any risk of freezing.
		<u>.</u>	Off time	Ч	3	23	27	с - с	Pump stop time before the anti-seize procedure.
	2012	2	On time	S	10	120	300	N	Pump operating time during the anti-seize procedure.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
	Leaving water setpoint – Radiators / Floor	CE1	Auto / Manual	Auto. (RECOM- MENDED) / Manual		Auto. (RECOM- MENDED)		2.3.4	Automatic or Manual management of the leaving water temperature setpoint, in Radiators or Floor Heating configuration (Refer to Installation Config screen CI1).
	heating		Manual setpoint	Ç	20	45	65		Manual leaving water setpoint. Displayed only in manual setpoint mode.
	Room management	CE2	Heat curve offset per room °C	Э.	0	5/2	6	2.3.3	Offset of the leaving water setpoint per room °C, to be made up. Default setting: 5°C in Radiators configuration, 2°C in Floor Heating configuration.
	Maximum Ieaving water Temperature	CE3	Maximum	Э.	/ 30	/ 45	/ 50	2.4.2	Limitation of leaving water temperature. No maximum 2.4.2 value in Radiators configuration, default setting at 45°C, limited to 50°C, in Floor Heating configuration.
	Enabled	IE1	DHW enabled	Yes / No		No		2.6.1	DHW function enabled. Beforehand, the DHW sensor must be connected to the controller.
DOMESTIC HOT WATER	ECO mode	c	Off-peak hours	Scheduling / Off-peak-ID11		Off-peak- ID11		ר א כ	Choice of type of Eco mode selection. By default, this is the off-peak hours input to be wired to the PAC HT . Scheduling (accessible in ES4) requires a room terminal to be connected.
	selection		Oz	NO: Closed=DHW / NC: Open=DHW		NO: Closed = DHW		0.0	Only displayed for the off-peak hours input. Choice of type of input switching, NO: Normally Open or NC = Normally Closed.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Μαχ.	Ref. §	Description / Note
			Enabled	Yes/No		Yes			Legionnaires' Disease Protection activation. Function enabled by default and which requires a room terminal to be connected.
		IE3	Дау	,	Monday	Saturday	Sunday		Choice of day of the week for Legionnaires' Disease Protection activation.
	Legionnaires' Disease Protection		Hour	,	00:00	01:00	23:00	2.6.7	Choice of time of day for Legionnaires' Disease Protection activation.
			DHW setpoint	S	0	65	80		DHW setpoint to be attained in Legionnaires' Disease Protection mode.
		IE4	Maintain time	ч	0	-	З		Time the DHW temperature is maintained at the Legionnaires' Disease Protection setpoint before automatic deactivation of this function.
DOMESTIC HOT WATER	Room temperature	IE5	Min. dif./Room T. for DHW start	S°	0.0	2.0	3.0	2.6.2	Maximum difference between the room setpoint and temperature to authorise changeover to DHW mode.
	management		Max. delay	min	0	60	180		Maximum duration of Heating mode when there is a demand for DHW production.
	Valve	IE6	Valve time	s	0	06	600		DHW changeover valve time. Used to stop the pump during the valve changeover.
			Stop pump/valve	Yes/No		Yes		2.6.8	Stop or not of the pump during DHW valve changeover. By default, the pump stops and restarts after the time period set in IE6.
	Water pump	IE7	Post-pump time	S	0	60	300		Pump operating time after the compressors stop and DHW valve changeover.
			Pre-pump time	ω	0	60	300		Pump operating time before the compressors start in DHW mode.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
			Min OFF Time	min	0	0	30	-	Minimum compressor stop time before restarting in DHW.
DOMESTIC HOT WATER	Compressors	IE8	Min ON Time	min	2	5	20		Minimum compressor operating time in DHW production.
			Diff. comp stop	ů	0	7	10	2.6.2	Temperature difference above the setpoint to stop DHW production by the compressors.
	Not available	ЕНО						2.7	Screen displayed when the Boiler Relief function is enabled.
	Activation	EH1	Enabled	Yes/No		No		2.7.1	Electric Heater function activation.
	-		Emergency only	Emergency only / Back- up+Emerg.		Emergency only			Choice of the Electric Heater operating mode: Emergency only (default setting) or Back-up + Emergency.
	Mode / Balance points	EH2	Outd T stage 1	ů	-30	7	30		In Back-up mode, outdoor temperature (balance point) that authorises the Stage 1.
			Outd T stage 2	°C	-30	-3	30		In Back-up mode, outdoor temperature (balance point) that authorises the Stage 2.
ELECTRIC	Room management	EH3	Additional diff. / compressors	Ŷ	-5.0	-1.0	0.0		Temperature difference over the room setpoint to delay the electric heater ON/OFF compared to the compressors.
	Minimum	EH4	Comp> Stage 1	uim	0 /	/ 20	/ 90	2.7.2	Minimum compressor operating time to authorise Stage 1 to start, in Back-up mode. This time does not exist () in Emergency mode only.
			Stage 1 -> 2	min	0	20	90		Minimum stage 1 operating time to authorise Stage 2 to start.
	Comfort /	L L L	Comf/Eco mngt	Yes/No		Yes			Screen displayed in Back-up mode. Activation of the Electric Heater Comfort/Eco management in relation to the compressors.
	Economy settings	<u>-</u>	ECO <> COMF	%	0	20	40		Percentage of compressor over-capacity in relation to the house heat losses that determines whether or not the electric stages start.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Мах.	Ref. §	Description / Note
			Start diff.	°	-5.0	-3.0	Stop diff. S2 - 1		Differential on the leaving water setpoint below which the electric stages are authorised to start.
ELECTRIC	Leaving water setpoint	EH6	Stop diff. S2	°.	-5.0	-1.0	Stop diff. S1	020	Differential on the leaving water setpoint above which Stage 2 is forced to stop.
HEATER			Stop diff. S1	°C	Stop diff. S2	0.0	3.0	 	Differential on the leaving water setpoint above which Stage 1 is forced to stop.
	Maximum water temperature	EH7	Max. leaving limit enabled (70°C)	Yes/No		Yes			Activation of the electric heater maximum leaving water temperature management, at 70°C.
	Not available	IRO						2.8	Screen displayed when the electrical heater is activated.
			Enabled	Yes/No		No		2.8.1	Activation of the Boiler Relief function.
	Activation	IR 1	Boiler entering setpoint	°C					The setpoint of the boiler entering water (considered equal to the PAC HT leaving temperature) is displayed when the Boiler Relief and the Boiler heat curve (IR5) are activated.
			Outd. T. for boiler start	°C	-30	2	30		Outdoor (balance) temperature below which the boiler is authorised to start.
Boiler Relief			OutdT unit stop	°C	-30	-20	30		Outdoor temperature below which the PAC HT is forced to stop.
	Room	IR3	Additional diff. / compressors	°C	-5.0	-1.0	0.0	2.8.2	Temperature difference over the room setpoint to delay the boiler ON/OFF compared to the compressors.
	management	IR4	Minimum time on demand	min	0	30	120		Minimum time in room temperature demand before the boiler is authorised to start.
			Heat curve	Yes/No		Yes			Activation of the Boiler heat curve.
	Boiler heat curve IR5	IR5	Boiler delta T	°C	5	15	30		Boiler theoretical temperature Delta.
			Start diff.	°	m	5	15		Temperature difference for restarting the boiler compared to the boiler setpoint (IR1).

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
	Installation configuration	CI1	Heating application	Radiators / Floor heating		Radiators		2.4.1	Configuration of the type of emitters in the house: Radiators (default setting) or Floor Heating. Changing this configuration will automatically alter the heat curve and room temperature management parameters.
)	CI2	Outd Probe	Built-in / Remote		Built-in		3.8.5	Type of management of the outdoor temperature sensor, PAC HT Built-in (default setting) or remote via the corresponding kit.
			Connected	Yes/No		Yes			Activation of the communicating room terminal. As a default setting, the PAC HT must operate with the terminal as it optimises heating installation operation.
INSTALLATION CONFIG	Room Terminal	Cl3	Stop diff/SPT	Э.	-1.0	1.0	5.0	2.3.3	Difference in relation to the room setpoint to stop the compressors.
			Start diff/SPT	°C	-2.0	0.5	Stop diff/SPT - 0.5		Difference in relation to the room setpoint to authorise the compressors to start.
			Config	ON / OFF		ON/OFF / SUM/WIN			Configuration of the remote ON/OFF input: either actually ON/OFF (same effect as MAIN OFF in O0) or SUMMER/WINTER (same effect as SUMMER (Heating Off) in O0).
	kemote ON/OFF input	Cl4	Q	NO: Closed=Off (or Summer) / NC: Open=Off (or Summer)		NO: Closed= OFF (or Summer)		2.2.1	Choice of input switching type - NO: Normally Open or NC: Normally Closed.
	PAC HT info	١W	Version 5.1 xx/xx/11						Version and date of issue of the software installed in the controller.
			Model						PAC HT model: 12-6, 14-7 or 18-9.
MAINTENANCE	-		Comp.1/Big						Total number of start-ups of compressor C1 (alone and in two stage mode).
	Number of compressor start- ups	M2	Comp.2/Small					3.9.2	Total number of start-ups of compressor C1 (alone and in two stage mode).
	-		With C1+C2						Total number of start-ups of compressors in two stage mode.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
	Number of start-ups and		Starts	'				'	Number of start-ups of each stage of the electric heater or the boiler.
	operating hours of the Electric Heater or the Boiler	M3	Hours	ب				-	Number of operating hours of each stage of the electric heater or the boiler. The display depends on which function is activated.
			Leaving T.	°C					PAC HT leaving water temperature.
	Analogue inputs	M4	Entering T.	Ĉ				3.6.1	Entering water temperature.
			Outdoor T.	S					Instantaneous outdoor temperature.
			Coil T.	°C					Temperature at the base of the outdoor coil.
MAINTENANOF		M5	Coil T. limit for countdown	Ç					Coil temperature limit below which the de-icing countdown starts.
	De-icing		Time Coil T. <lim< td=""><td>min</td><td>5</td><td>50</td><td>06</td><td>3.4.1</td><td>Time beyond which de-icing by time is statted.</td></lim<>	min	5	50	06	3.4.1	Time beyond which de-icing by time is statted.
		OM	Time passed	min					Time already elapsed to start the de-icing sequence (to be compared with Time Coil T. $<\!$ lim).
			Coil/Out C1+C2	ç	12.0	15.0	20.0		Maximum admissible difference between the outdoor and the coil temperatures to anticipate the de-icing, while respecting the minimum delay.
	Anticipated de- icing	M7	Minimum delay	min	10	25	06	3.4.2	Minimum time already elapsed for de-icing by time (M6) before starting the anticipated de-icing by Coil/ Out C1+C2.
			Max Coil/Outd	ŷ	12.0	17.0	22.0		Maximum difference between the outdoor and the coil temperatures to start the anticipated de-icing immediately.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Мах.	Ref. §	Description / Note
			Flowswitch	Open / Clos					Status of the water Flowswitch digital input.
		M8	Fans	Open / Clos					Status of the Fan fault digital input.
			Intermediate HP	Open / Clos					Status of the Intermediate High Pressure Pressostat digital input.
			HP Pressostat	Open / Clos					Status of the High Pressure Pressostat digital input.
		6W	LP Pressostat	Open / Clos					Status of the Low Pressure Pressostat digital input.
			Disch. C1 Th.	Open / Clos					Status of the Compressor 1 discharge Thermostat digital input.
MAINTENANCE	Diaital inputs		Disch. C2 Th.	Open / Clos				3.6.2	Status of the Compressor 2 discharge Thermostat digital input.
	2 2 3 3 3 3	M10	Remote ON/OFF	Open / Clos					Status of the remote ON/OFF (or SUMMER/WINTER) digital input.
			Phase alarm	Open / Clos					Status of the Phase alarm digital input.
			DHW input	Open / Clos					Status of the Off-peak hours for DHW digital input.
		L I M	De-icing pres.	Open / Clos					Status of the de-icing Pressostat digital input.
			C1/Big fault	Open / Clos					Status of the Compressor 1 fault digital input.
			C2/Small fault	Open / Clos					Status of the Compressor 2 fault digital input.
		M12	Emerg. Switch	Open / Clos					Status of the Emergency Electric Heater / Boiler relief digital input.
			Comp.1 / Big	ON / OFF					Status of the Compressor 1 digital output.
MAINTENANCE Digital outputs	Digital outputs	M13	Comp.2 / Small	ON / OFF				3.6.3	Status of the Compressor 2 digital output.
			Comp 4-w. valve	ON / OFF					Status of the Compressors 4 way valve digital output.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
			Water pump	ON / OFF					Status of the water pump digital output.
		M14	Upper Fan	ON / OFF					Status of the Upper Fan digital output.
			Lower Fan	ON / OFF					Status of the Lower Fan digital output.
			Oil equ. valve	ON / OFF					Status of the Oil Equalisation Valve digital output.
		M15	De-icing valve	ON / OFF					Status of the De-icing Valve digital output.
	Dicital cutouts		Crankcase heater	ON / OFF				יז ע יז	Status of the Compressor Crankcase heaters digital output.
		M16	DHW valve	ON / OFF)))	Screen available if the DHW function is activated. Status of the DHW digital output.
			DHW elec. heater	ON / OFF					Status of the DHW electric heater digital output.
MAINTENANCE			Electric heater Stage 1 / Boiler	ON / OFF					Screen available if the Electric Heater or Boiler Relief function is activated. Status of the Electric Heater Stage 1 or the Boiler Start digital output.
			Electric heater Stage 2 / Boiler valve	ON / OFF					Status of the Electric Heater Stage 2 or the Boiler Valve digital output.
	Model selection	M19	PAC HT	-	12-6	14-7	18-9	I	Choice of the model of PAC HT . May be useful in the event of software updating or controller replacement, if the model has been incorrectly set the first time the power supply is switched on.
	Language selection	M20	Language selection	Francais/ English					Display language selection.
	Room Terminal communication	M22	COM. protocol						Display of the various communication parameters between the PAC HT controller and the room terminal when it is declared in CI3.

Main Menu MM	Section	Screen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
ressor	Auto / Manual	CP1	Single / Two stage	Auto (RECOM- MENDED) / Manual		Auto (RECOM- MENDED)		2.5.3	Automatic or manual management of the staging of the compressors. It is preferable to leave the compressors in automatic management mode but it is possible to change to manual mode to force the choice of a compressor (which will be started when the PAC HT will start an operating cycle).
D NW	management		Manual		1 stage - Comp. 1	1 stage - Comp. 2	2 stages		Choice of one compressor alone (1 stage, compressor 1 or 2) or double stage (2 stages). In the 2 stages case, it is possible that neither compressor starts if the water and outdoor temperature conditions are inadequate.
	Activation	IQ	ON / OFF	ON / OFF		OFF			Activation of the manual de-icing. The PAC HT must be in MAIN OFF and there must not be any blocking alarm. In addition, the coil temperature must be below 9°C.
MANUAL DE-ICING			Start: Coil T < 9°C					3.4.5	Mandatory condition to be able to start the manual de-icing.
	Temperatures	D2	End: Coil T $> 14^{\circ}$ C						End of the manual de-icing condition.
			Coil T.						Current Coil temperature. Makes it easier to view the progress of the manual de-icing sequence.
MANUAL OUTPUTS	General activation	S1	ON / OFF	ON / OFF		OFF		3.7.1	Activation of the global Manual Outputs function (does not activate any output). The PAC HT has to be in MAIN OFF and with no de-icing sequence under way.

		ocreen Ref.	Parameter	Unit	Min.	Def.	Max.	Ref. §	Description / Note
			Water pump	ON / OFF		OFF		3.7.2	Manual activation of the Water Pump output. Deactivates the water flow control.
		S2	Comp 4-w. Valve	ON / OFF		OFF			Manual activation of the Compressor 4 way Valve output.
			Oil equ. valve	ON / OFF		OFF		3.7.3	Manual activation of the Oil Equalisation Valve output.
			De-icing valve	ON / OFF		OFF			Manual activation of the De-icing valve output.
		S3	Crankcase heater	ON / OFF		OFF		3.7.4	Manual activation of the Compressor crankcase heaters output.
		ŭ	Upper Fan	ON / OFF		OFF		и Г С	Manual activation of the Upper Fan output.
		40	Lower Fan	ON / OFF		OFF		0.7.0	Manual activation of the Lower Fan output.
MANUAL Digital ou OUTPUTS activation	tputs	ربر در	DHW valve	ON / OFF		OFF		7 Z Z	Screen available if the DHW function is activated. Manual activation of the DHW Valve output.
		2	DHW Elec. heater	ON / OFF		OFF		0	Manual activation of the DHW Electric Heater.
		S6	Electric Heater Stage 1	ON / OFF		OFF		3.7.7	Screen available if the Electric Heater is enabled. Manual activation of the Stage 1 output if the water pump has been operating for at least 40 seconds.
			Electric Heater Stage 2	ON / OFF		OFF			Manual activation of the Stage 2 output.
		S7	Boiler	ON / OFF		OFF		3.7.8	Screen available if the Boiler Relief is enabled. Manual activation of the Boiler start output.
			Boiler valve	ON / OFF		OFF			Manual activation of the Boiler Valve output.
NEW New Inst PASSWORD Password	New Installation Password	ΓZ	Password		0	177	666	3.11	New installation password. The password 177 will always be valid.



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