

Airwell

Just feel well

Installation and operating manual



1 - GENERAL

It is advisable to read it carefully so you will save time during operations.

Follow the indications so you will not cause damages to things and injuries to people

Before going ahead with operations, read the GENERAL WARNINGS .

Pay particular attention to :



WARNING, identifies particularly important operations or information



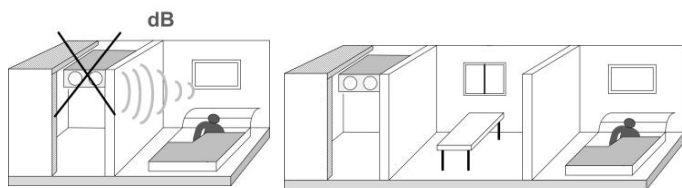
PROHIBITIONS, identifies operations that must not be carried out, that compromises the operating of the unit or may cause damages to persons or things.

A

Consider sound emissions

Avoid installations next to bedrooms

For details see the manual sections



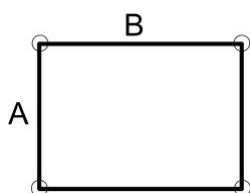
Install in a local or compartment where the temperature can't drop below 0 ° C.

B

Aeraulic ducts

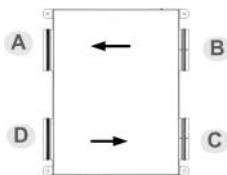
Unit fixing points

Install supplied antivibration



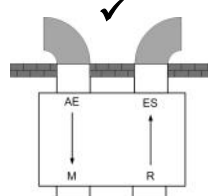
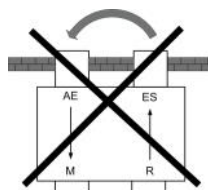
Size	200-300	650
A (mm)	666	710
B (mm)	760	993

Dimensions connections

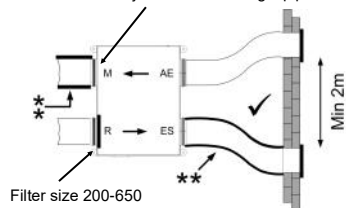


Size	200-300	650
A Air expulsion	Ø 200 mm	Ø 250 mm
B Ambient air return	Ø 200 mm	Ø 250 mm
C Ambient air distribution	Ø 200 mm	Ø 250 mm
D Fresh air intake	Ø 200 mm	Ø 250 mm

Avoid air bypass

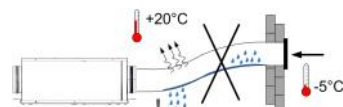


Anti-vibration joint when used rigid pipes



Filter size 200-650

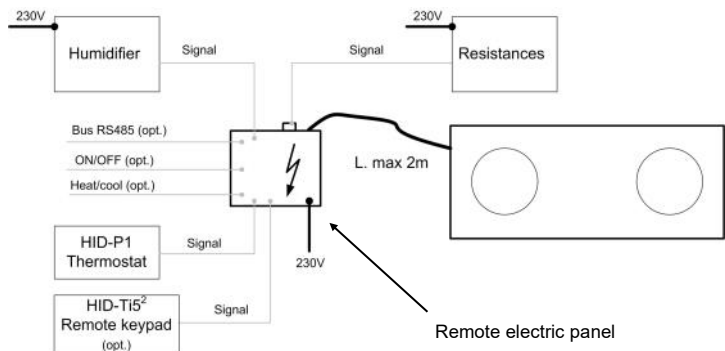
** Insulated ducts



Should not be tilted towards unit

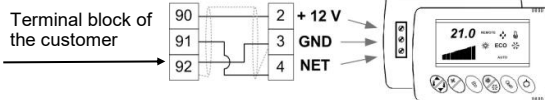
C

RCW15 ambient thermostat



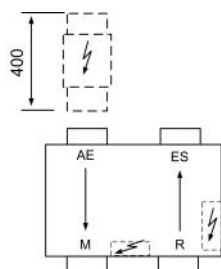
Connect the ambient thermostat to the terminal block of the customer connections

Connections
Cable 3x0,34 mm² shielded
Max. length 80 m

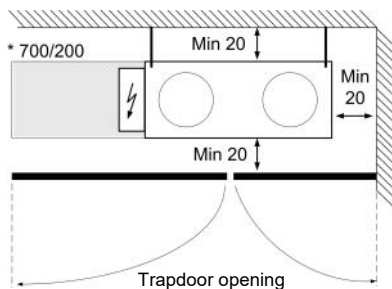


Ceiling access

If there are electric heaters, increase access space

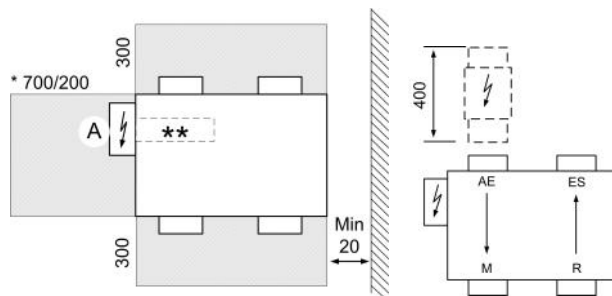


AE fresh air intake
ES air expulsion
M ambient air distribution
R ambient air return



Space to access:

- * 700 - filter access from below, electrical panel on board unit
- * 200 - filter access from below, remote electrical panel

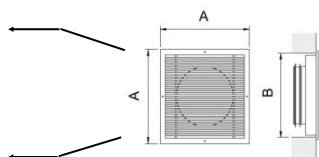


** extraction air filter from below

D

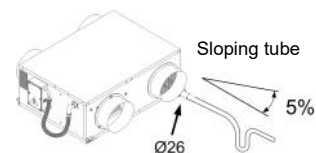
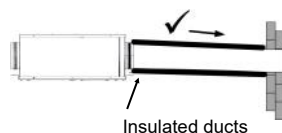
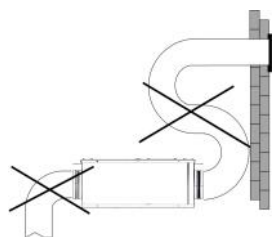
Condensate discharge

Safety grilles

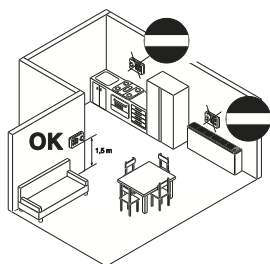


Size	A	B
200-300	310	276
650	370	336

Avoid tight bends



Positions thermostat



Pag. 22/26/30

The thermostat must be placed:

- at a height of 150 cm
- preferably on an internal wall
- Positions to avoid:
- next to heat sources
- points exposed to direct sunlight
- Ecc....

BEFORE REQUESTING START-UP

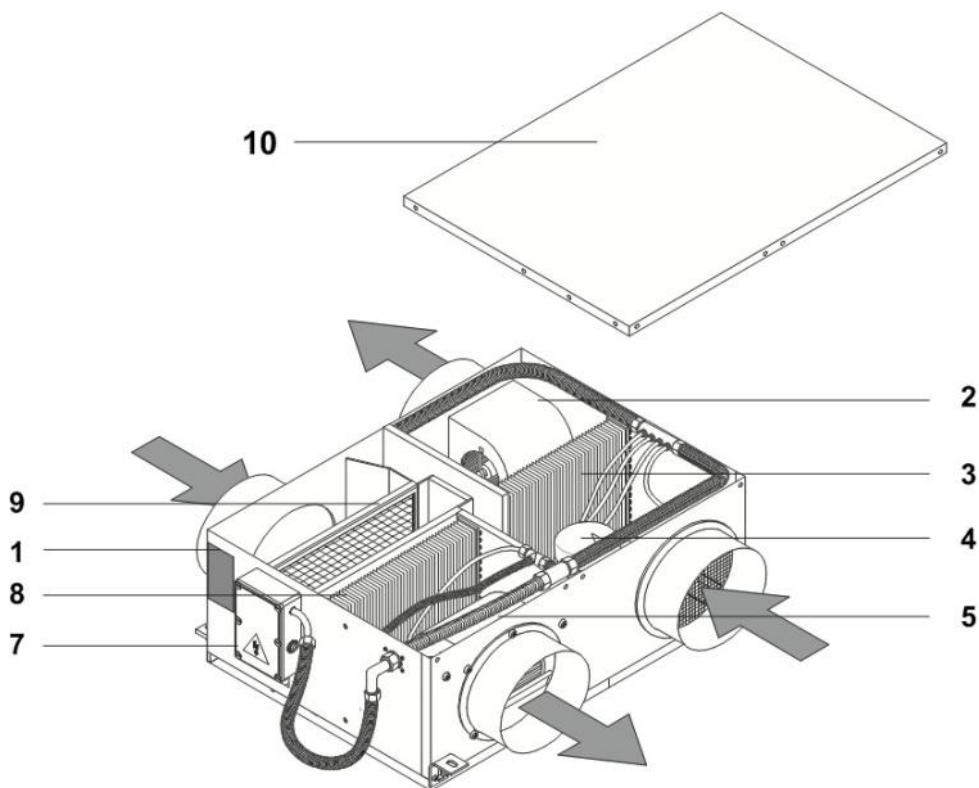
- Completed system
- Completed aeraulic system and free of dirt
- Electric connections

Quick guide Airflow 2020

Airwell

1 - GENERAL

1.1 UNIT DESCRIPTION



1 Serial number label

2 Exhaust air fan

It rejects the unhealthy air outdoors.

3 Internal exchanger

It transfers energy (heat / cool) to the fresh air .

4 Compressor

5 Supply fan

It blows treated air in the rooms.

7 Electrical remote panel

It is possible to remove the electrical panel and make it remote to facilitate the installation

8 External exchanger

It recovers energy (heat / cool) from the exhaust air.

9 Air filter

It purifies the fresh air before introducing it into the rooms

10 Upper panel

11 Electronic filter (option)

12 Electrical panel

1.2 ACCESSORIES

Electronic filter kit

Kit of exhaust air filter

Serial communication module to supervisor (MODBUS)

Airflow 2020

Is the air distribution system.

1 - GENERAL

1.3 UNIT IDENTIFICATION

Serial number label

The serial number label is positioned on the unit, generally next to the electrical panel, and allows you to identify all the unit features.

The serial number label has not to be removed for any reason.

It reports the regulations indications such as:

- Type of unit series → **AW-AIRFLOWxxx-N11**
- size → **200.....650**
- serial number
xxxxxxxxxxxx
- year of manufacture
- wiring diagram number
- electrical data
- manufacturer logo and address

Serial number

It identifies uniquely each unit.

It identifies specific spare parts for the unit.

Intervention requests

Note data from the serial number label and write them in the table sideways, so you will find them easily when needed.

In case of intervention you have to provide the data indicated sideways.

Serie
Size
Serial number
Year of manufacture
Wiring diagram

2 - RECEPTION

2.1 DELIVERY CONTROL



Before accepting the delivery you have to check:

- that the unit hasn't been damaged during transport
- that the materials delivered correspond with that indicated on the transport document comparing the data with the identification label 'A' positioned on the packaging.

In case of damage or anomaly:

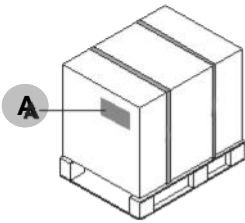
- write down on the transport document the damage you found and quote this sentence: "Conditional

acceptance — clear evidence of deficiencies/damages during transport".

- Contest by fax and registered mail with advice of receipt to supplier and the carrier.

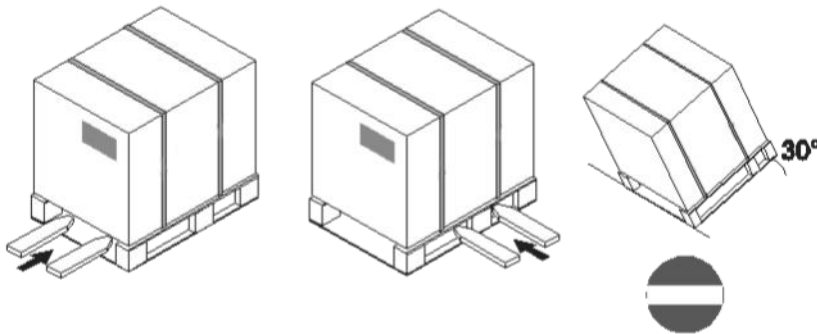
Any disputes must be made within the 8 days owing the delivery. Complaints after this period are invalid.

AIRFLOW 2020



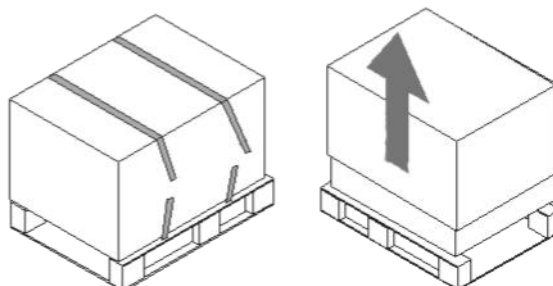
Lifting with forks:

- Insert the forks as indicated in the figure.
- During the handling is forbidden to exceed the maximum allowable inclination as indicated in the figure.
- It is forbidden to lift simultaneously more packages letting them loose.
- In case of lifting of more units at the same time, an appropriate container must be used.



Packaging removing

- Cut the fixing strips.
- Remove the packaging lifting it upwards.



2 - RECEPTION

2.2 KIT REMOVAL

Installation kit

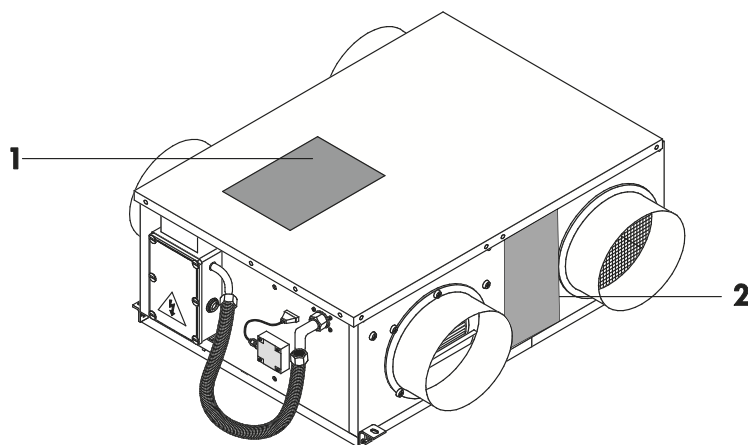
A	spring antivibrations	n.4
B	M8 nuts	n.4
C	plain washers	n.4
D	toothed washers	n.4
E	M8 bolts	n.4
F	ambient thermostat	



AIRFLOW 2020

The unit is supplied in a single pack and is equipped with:

- 1 installation manual
- 2 installation kit - Ambient thermostat




3 - POSITIONING

3.1 CLEARANCE ACCESS RECOMMENDED

The unit has been designed to be installed :

- **indoor**
- **in fixed position**

 The unit can not be installed outdoor or in a room / compartment where the temperature can drop below 0 ° C.

Installation criteria:

- safe accessible position
- customer approval
- avoid flood-prone places;
- verify the unit weight and bearing point capacity;
- verify that all bearing points are aligned and levelled
- unit in bubble level
- plan in the false ceiling (or in the floor) the openings indicated in the functional clearances to allow the access to the unit for the maintenance operations
- Ceiling positioning : let free the projection to the ground of the unit and of the functional clearances to allow the access with ladders or other means
- Floor positioning : install the unit raised from the ground .

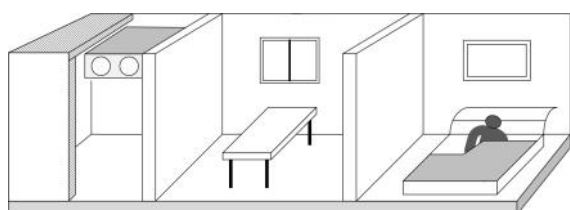
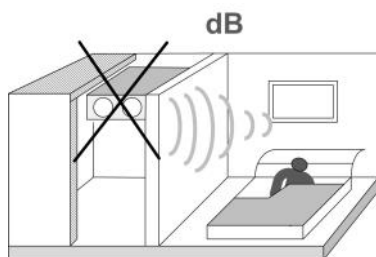


Limit vibration transmission:

- use antivibration devices on unit bearing/ supporting points
- install flexible joints on the hydraulic/aeraulic connections.

Consider sound emissions

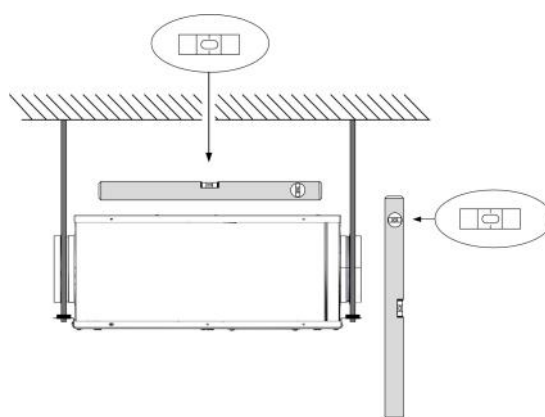
Avoid installations next to bedrooms



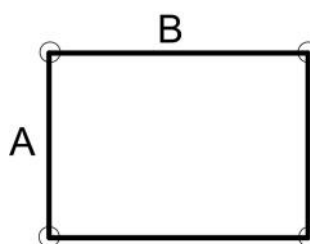
The functional clearances have to :

- guarantee the unit good operating
- allow the maintenance operations
- safeguard the authorized operators and the exposed person.
- position the unit taking into consideration the clearances indicated in the figure.(following pages)
- consider the space necessary for return ambient filter extraction (see option).

UNIT IN BUBBLE LEVEL



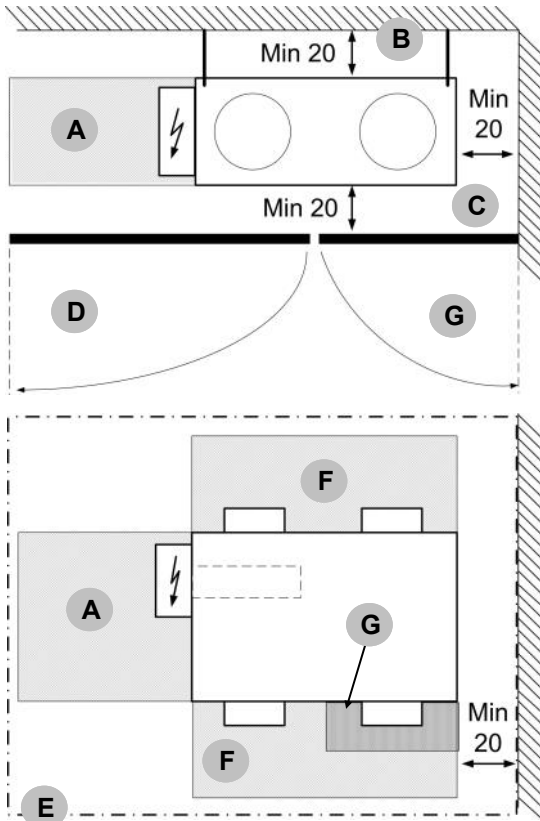
UNIT FIXING POINTS



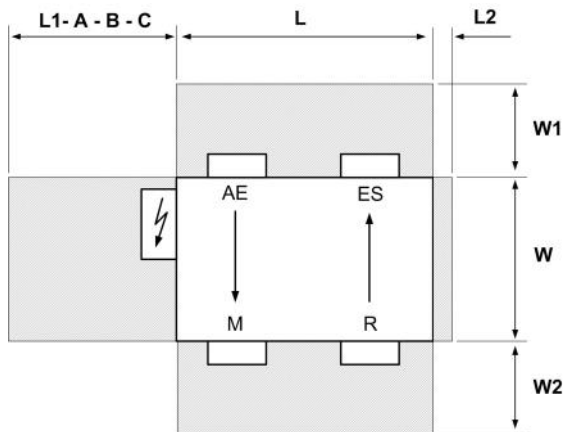
Size	200-300	650
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B (mm)	760	993

3 - POSITIONING

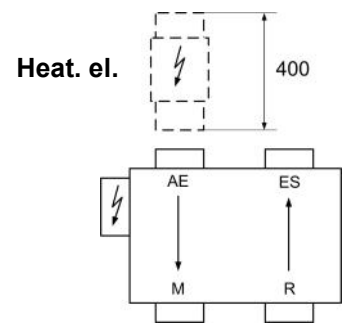
AIRFLOW 2020



- A Space to access the electrical panel
- B Space necessary for the by-pass damper
- C Distance to prevent vibrations from being transmitted (insert a neoprene sheet)
- D Trap door for routine maintenance (access to electrical panel and optional electronic filter)
- E Access to conduct extraordinary maintenance (to replace the fan, compressor, etc.)
- F Access to fan removal
- G Access to clean the filter (exhaust air filter - option)



- AE fresh air intake
- ES air expulsion
- M Ambient air distribution
- R Ambient air return



Heat. el. = If there are heating elements, increase the W1 value

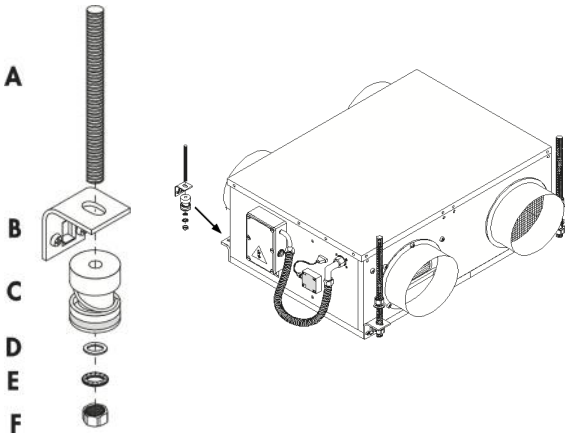
Mod	L1A	L1B	L1C	L	L2	W1	W	W2
200	700 mm	400 mm	200 mm	920 mm	20 mm	300 mm	704 mm	300 mm
300	700 mm	400 mm	200 mm	920 mm	20 mm	300 mm	704 mm	300 mm
650	700 mm	400 mm	200 mm	1158 mm	20 mm	300 mm	741 mm	300 mm

- L1A** ceiling installation, filter access from below, non-remote electrical control board at a distance
floor installation, lateral filter access, non-remote electrical control board at a distance
- L1B** floor installation, lateral filter access, remote electrical control board at a distance
- L1C** ceiling installation, filter access from below, remote electrical control board at a distance

3 - POSITIONING

3.2 CEILING POSITIONING

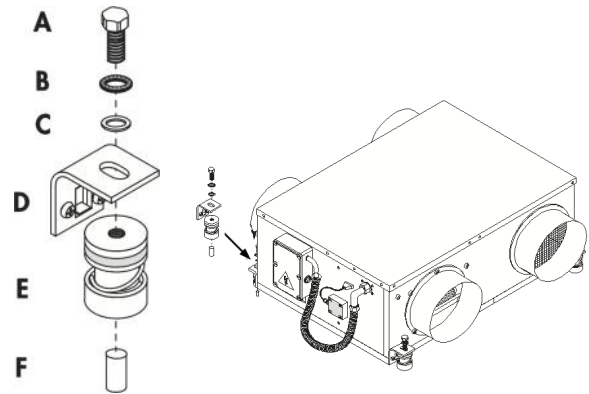
- Fix some M8 threaded bars (not supplied) to the ceiling.
- Pass the M8 threaded bars in the brackets on the unit.
- Insert and screw on the tapped bar the spring antivibration device.
- ⚠ The antivibration device must be positioned with the interior threaded downward
- Insert the flat and notched washer and screw the nut to lock.
- ⚠ Avoid to over tighten the nuts, the springs, because if too much crushed they don't absorb vibrations.



- | | |
|----------------------|------------------|
| A threaded bar | D flat washer |
| B bracket | E notched washer |
| C antivibration foot | F nut |

3.3 FLOOR POSITIONING

- Insert the M8 threaded bar on the support base.
- Match the upper hole of the antivibration device with the hole of the support bracket.
- ⚠ The antivibration device must be positioned with the interior threaded upward.
- Insert the flat and notched washer in the bolt.
- Screw the bolt in the top of the antivibration device letting it pass through the hole on the bracket.
- ⚠ Do not over tighten the nuts, the springs, because if too much crushed they don't absorb vibrations

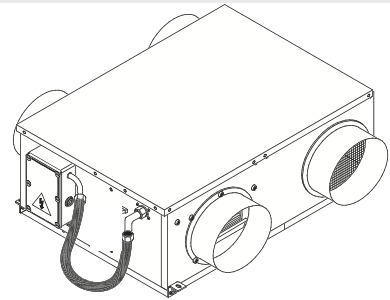


- | | |
|------------------|----------------------|
| A bolt | D bracket |
| B notched washer | E antivibration foot |
| C flat washer | F threaded bar |

3 - POSITIONING

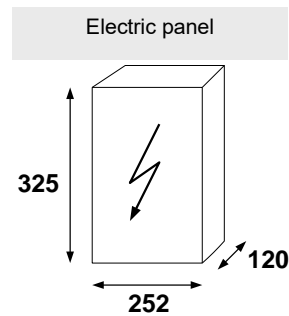
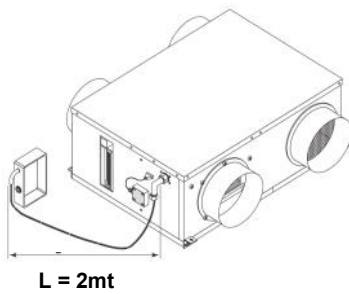
3.4 ELECTRIC PANEL

The electrical panel is provided assembled on the unit side but if necessary it can be remotely controlled up to 2 mt. away.



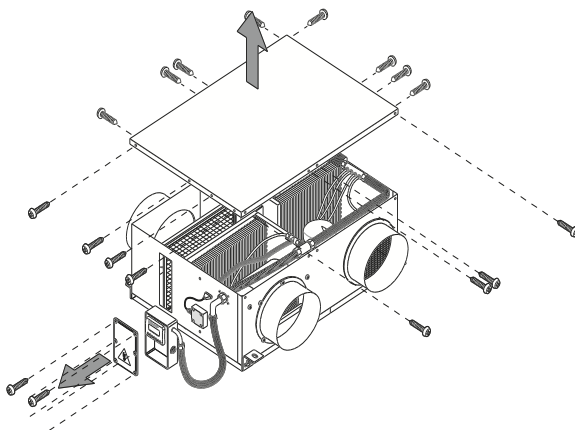
Remote positioning

- Unscrew the fixing screws and remove the electrical panel cover.
- Unscrew the fixing screws (M6) and remove the panel from the unit side.
- Fix the panel using screws and screw anchors suitable for the characteristics of the used support.
- If later it is supposed the installation of the electric elements (optional) consider that the cable to connect to the electrical panel has a max length of 1,5 metres.
- In this case the filter removal for cleaning can be performed either from the side or from below.

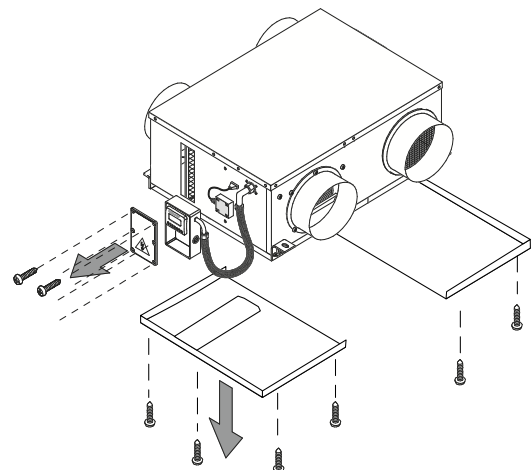


3.5 ACCESS TO INTERNAL PARTS

Access from the upper side



Access from the bottom side



3 - POSITIONING

3.6 AMBIENT THERMOSTAT

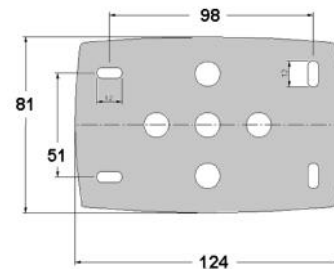
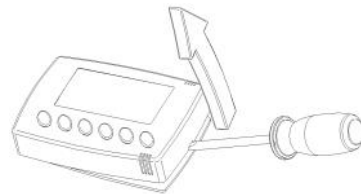
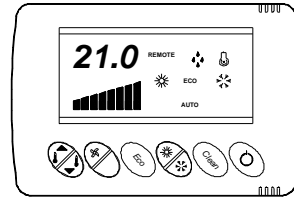
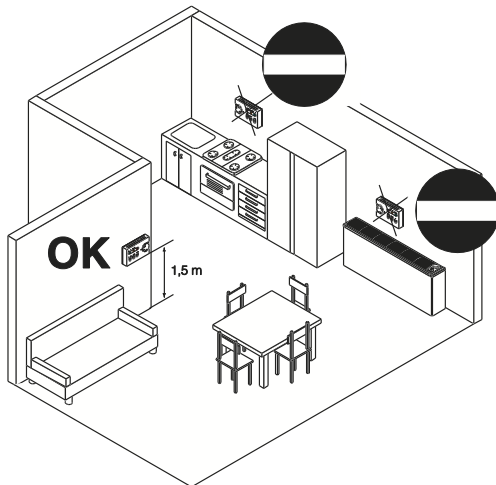
! The choice of the installation point is decisive for the environmental comfort and the energy consumption.

The thermostat must be placed :

- In a room with medium temperature and humidity conditions, representative of the other rooms
- at a height of **150 cm**
- preferably on an internal wall

Positions to avoid :

- next to heat sources
- points exposed to direct sunlight
- in a position with air rejected from outlets or diffusers
- behind curtains or pieces of furniture
- near windows and doors to the outside
- on walls crossed by fireplaces or heating ducts
- on external walls.

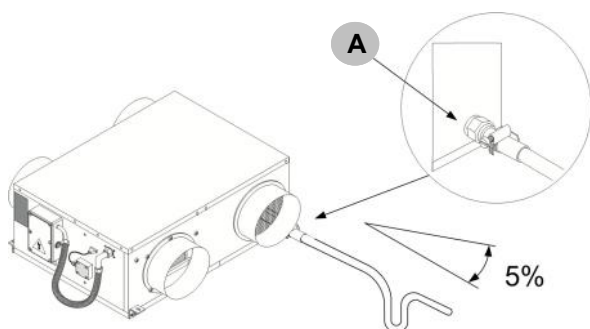


4 - WATER CONNECTIONS

4.1 CONDENSATE DISCHARGE

! The condensate must be disposed in order to avoid damages to people and things.

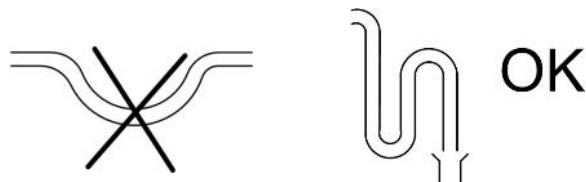
- Unit discharge fitting: the connection must not transmit mechanical stresses and must be performed taking care not to damage the unit discharge fitting.
- Provide a siphon that, eliminating the negative pressure caused by the fan, prevents the air intake from the discharge duct.
- The ducting must have a min. slope of 5% to allow the runoff.
- Anchor the ducting with an adequate number of supports.
- Otherwise are generated duct failures and air locks that prevent the runoff.
- Insulate the duct and the siphon to avoid the condensate drippings.
- Connect the condensate discharge to a sewerage drainage network. DO NOT use white water or drainage networks to avoid the aspiration of odours in the case of evaporation of water contained in the siphon.
- The connection must not be hermetic, so as to allow the venting and avoid possible liquid returns.
- Check at the end of the work, the regular condensate runoff pouring some water in the tray.



A Condensate discharge fitting Ø 26 mm

Condensate discharge pump - option

Siphon

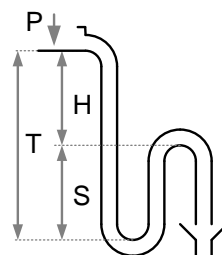


Siphon height calculation

$$T = 2P$$

$$S = T/2$$

P is the pressure determined by the fan in correspondence of the condense collection bowl (approx. 1 mm = 9.81 Pa)



Example:

$$P = 100 \text{ Pa} = 10 \text{ mm}$$

$$T = 2P = 20 \text{ mm}$$

$$S = T/2 = 10 \text{ mm}$$

4.2 RISK OF FREEZE

Prevent the risk of freeze if the unit, drain or plumbing connections of the humidifier can be subject to temperatures close to 0°C.

For example:

- safeguard the pipes with heating cables placed under the insulation .
- insulate the pipes.
- perform the installation draining if unused for long periods.
- provide the antifreeze resistance in case of rigorous temperatures.

5 - AERAULIC CONNECTIONS

5.1 AERAULIC DESIGN CRITERIA

! The dimensioning and the correct execution of the aeraulic connections are critical to ensure the unit operating and an appropriate level of quietness in the served area.

Here are some indications, as a simple checklist to support the installer and the designer of the installation.

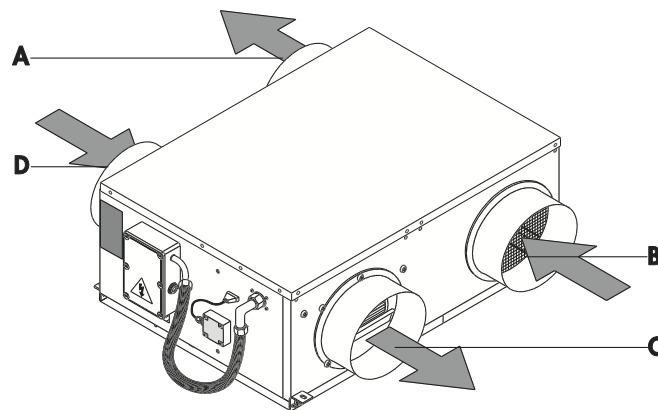
- AIR RENEWALS = 0,5 volumes per hour , max 1 volume per hour ; in the volume are not considered the extraction rooms (kitchens, bathrooms, etc.)
- AIR SPEED included between 2 and 3 m/sec (it guarantees the system silence)
- RETURN AIR in the kitchens / bathrooms / rooms with vapours, unpleasant odours
- SUPPLY AIR in the living room , bedrooms , studies etc....

5.2 AIR DISTRIBUTION / EXHAUST SYSTEM

! If the duct outlets for the outdoor air inlet and exhaust are outside of coverage, must end with a 90 ° bend downward, to prevent entry of water from the air inlet.


To perform the ductings:

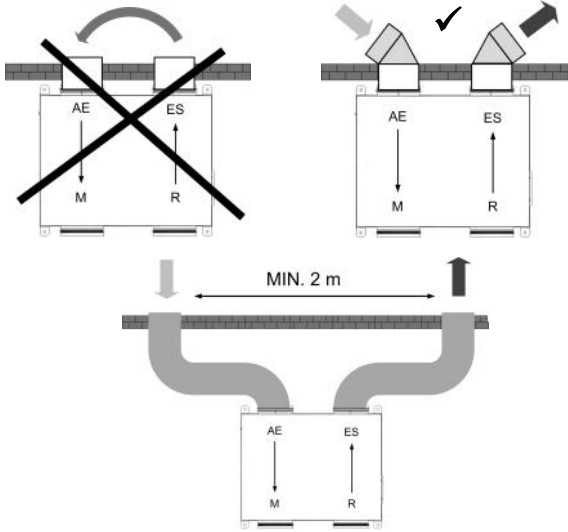
- Connect the ductings fixing them to the connections with the special hookings to the circular flanges.
- The duct weight should not lie on the connection flanges.
- Put antivibration joints between ducts and units.
- The connection to the flanges and among the different duct sections must guarantee the air seal, avoiding air dispersions in supply and return that penalize the overall efficiency of the installation.
- Limit the pressure drops by optimizing the path, the type and the number of curves and branches.
- Use curves of large radius.
- Thermically insulate the supply ducts to avoid heat losses and condensate.



Size		200-300	650
A	Air exhaust	Ø 200 mm	Ø 250 mm
B	Ambient air return	Ø 200 mm	Ø 250 mm
C	Ambient air distribution	Ø 200 mm	Ø 250 mm
D	Fresh air intake	Ø 200 mm	Ø 250 mm

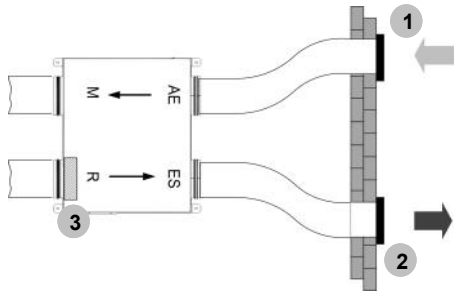
5 - AERAULIC CONNECTIONS

 Avoid recirculation of exhaust/return air



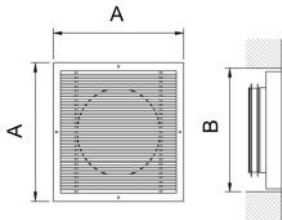
Install :

1. on the fresh air intake of the grid (to prevent small animals or leaves from entering)
2. on the ambient air exhaust of the grid (to prevent small animals or leaves from entering)
3. on the ambient air return of the filter to avoid soiling the coil (size 200-650)




Exhaust/return grille (GR150X - GR200X - GR250X)

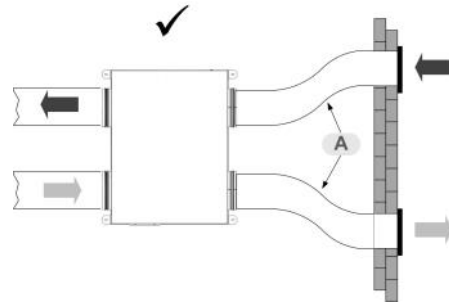
Accessory separately supplied




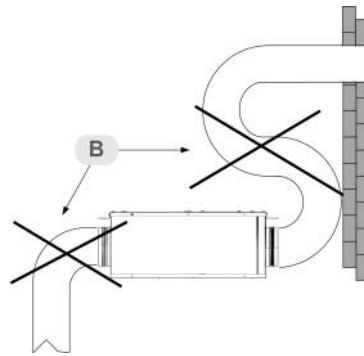
Size	A	B
200-300	310	276
650	370	336




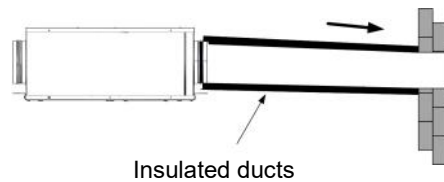
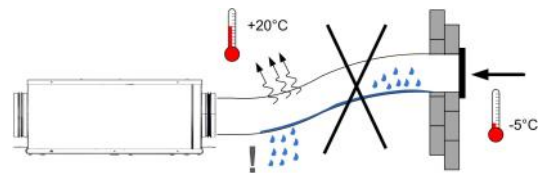
A. Thermally insulate the supply ducts to avoid heat losses and condensate. 



B. Avoid tight bends, pressure drops 



The ducts should not be tilted towards unit to avoid the condensate and water return. 



Insulated ducts

6 - ELECTRIC CONNECTIONS

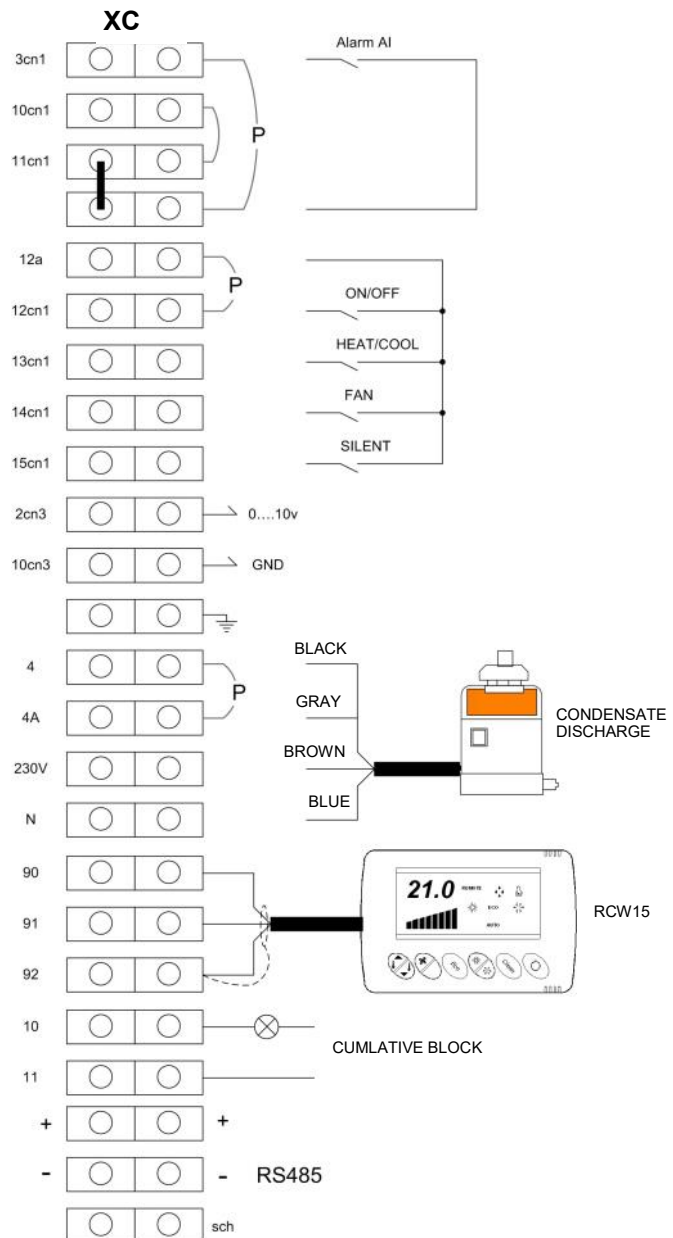
6.1 ELECTRICAL CONNECTION DIAGRAM

REMOTE CONTROLS

Refer to the unit electrical diagram

Access :

1. Unscrew the panel screws
2. Identify the control
3. Make a hole in the cable sleeve
4. Remove the jumper (P) on the terminal block if the control is used
5. The control connect



6 - ELECTRIC CONNECTIONS

Remote summer-winter selector switch (heat/cool)

It allows the change of the operating mode from heating to cooling from an external control.

- Set parameter 161
 - = 0 only from keypad/thermostat
 - = 1 control only from remote control

On - Off

! Remove the jumper **12cn1** and **12a** on the **XC** terminal block

- Set parameter 162 :
 - = 0 only from keypad/thermostat
 - = 1 control only from remote control

Silent

It reduces the fan speed.

- Set parameter 224
 - = 0 disabled
 - = 1 from digital input
 - = 2 digital / supervisor input

Ventilation (fan)

Only the fans are active and no check on the temperature and humidity is performed (compressor, humidifier and resistances are disabled).

Fire signalling (alarm AI)

In case of alarm signalling from a fire surveying station, the unit can put the ambient:

- in negative pressure
- in pressure
- maintains a neutral ambient

Set parameter 91 :

- = 0 neutral ambient
- = 1 depressurized ambient
- = 2 ambient in pressure

Remove the jumper **11cn1** and **3cn1** on the **XC** terminal block.

! Connect the alarm signalling to terminals **11cn1** and **3cn1**.

Cumulative block

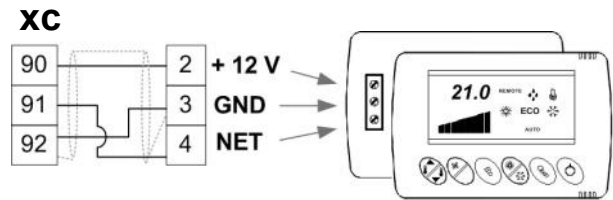
Unit blocked signal

RCW15 AMBIENT THERMOSTAT

Connect the RCW15 ambient thermostat as indicated in the figure.

Connections :

- 3x0,34mm² shielded
- max. length 80 m



Pressing any button of the thermostat there is not control / communication check the fuses (FU 12v and FU NET). **!**

If the fuses are burnt replace them and check the connections.

RCW15 - REMOTE CONTROL WITH TOUCH SCREEN DISPLAY

Remote user keypad, to control the unit main functions.

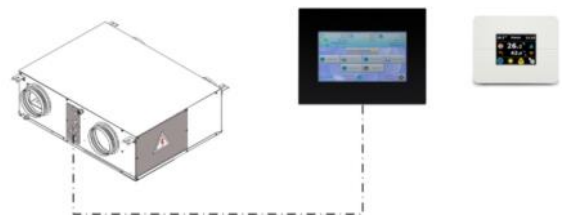
To use the keyboard, you need:

- 7ACEL1733 - 12Vdc power supply unit (supplied separately)
- serial communication module (supplied separately)

For details, see instructions accessory.

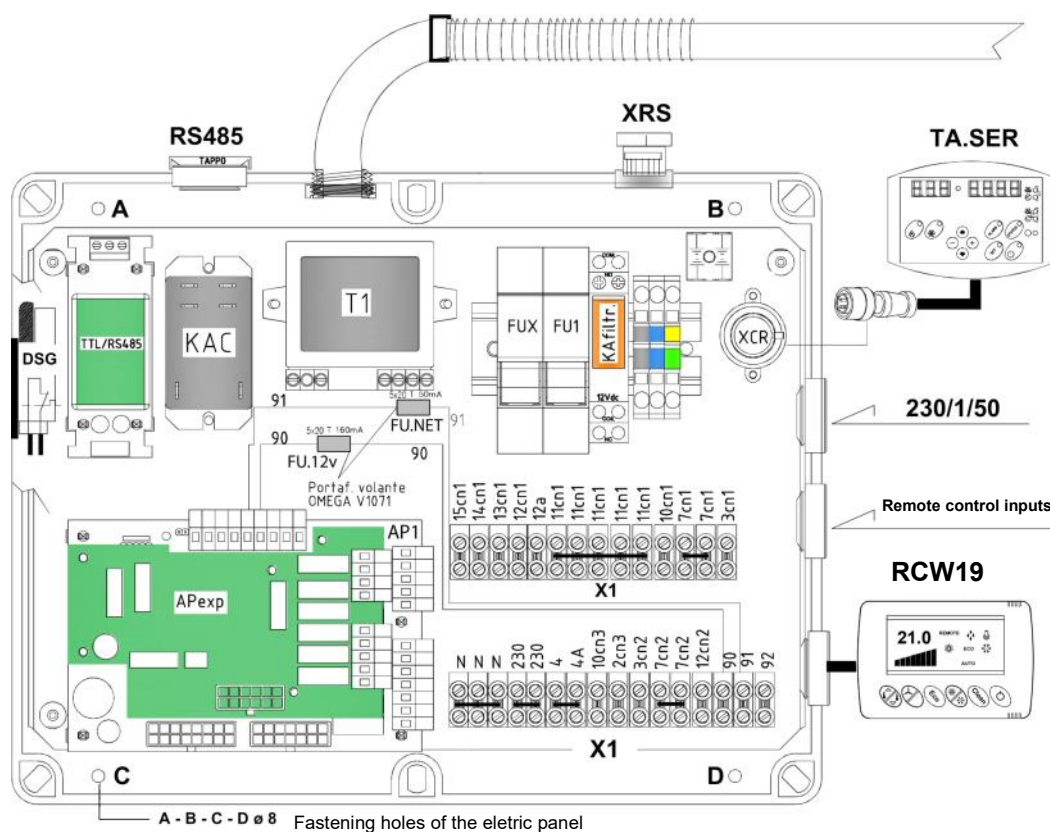


RCW15 opt.



6 - ELECTRIC CONNECTIONS

REMOTE ELECTRIC PANEL - AIRFLOW 2020



A - B - C - D ø8 Fastening holes of the electric panel

AP1	Main control module	KAC	Compressor control relay
AP exp	Expansion module	KAfiltr.	Relay
DSG	Manual reset button (Compressor protection)	T1	Aux. circuit transformer
FU1	Compressor fuse	RS485	Serial communication module
FUX	230v auxiliary circuit protection fuse	XCR	Connection of the service keypad
FU 12v	Protection fuse 12v (AP1) 5x20 T 160mA	XRS	Connection of the preheating resistances
FU NET	Protection fuse NET (AP1) 5x20 T 50mA	X1	Terminal block of the Customer connections

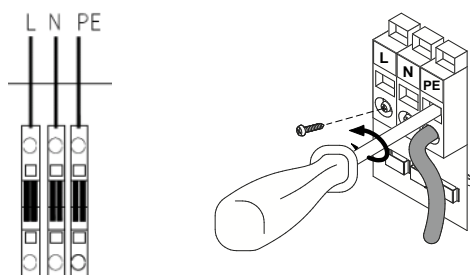
! There are 2 card (AP1) protection fuses (FU 12v and FU NET) in order to protect itself from any connection errors of the RCW15 Keypad

POWER SUPPLY

The holes for passing the electric lines are present on the electric panel.

To connect:

- Remove the hole protection cover
- Pull the cable up to the connection terminal
- Carry out the connection in accordance with the electric connection layout
- Ensure that the cable is correctly inserted and blocked in the clamp.

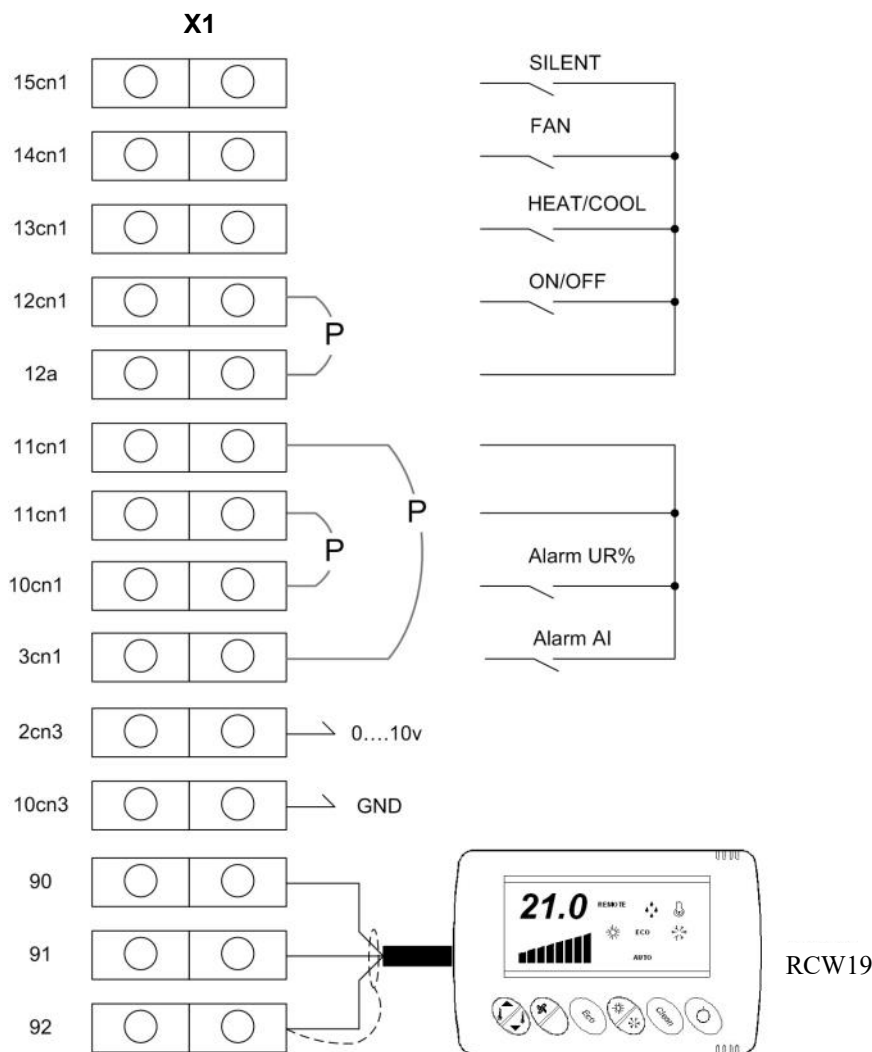


6 - ELECTRIC CONNECTIONS

REMOTE CONTROLS

Refer to the unit electrical diagram (the number of the diagram is shown on the serial number label).

- !** Remove the jumper (P) on the terminal block if the control is used
The control connect



Remote summer-winter selector switch (heat/cool)

It allows the change of the operating mode from heating to cooling from an external control.

- Set parameter 161
= 0 only from keypad/thermostat
= 1 control only from remote control

On - Off

! Remove the jumper 12cn1 and 12a on the X1 terminal block

- Set parameter 162 :
= 0 only from keypad/thermostat
= 1 control only from remote control

Silent

It reduces the fan speed.

- Set parameter 224
= 0 disabled
= 1 from digital input
= 2 digital / supervisor input

Ventilation (fan)

Only the fans are active and no check on the temperature and humidity is performed (compressor, humidifier and resistances are disabled).

Fire signalling (alarm AI)

6 - ELECTRIC CONNECTIONS


In case of alarm signalling from a fire surveying station, the unit can put the ambient:

- in negative pressure
- in pressure
- maintains a neutral ambient

Set parameter 91 :

- = 0 neutral ambient
- = 1 depressurized ambient
- = 2 ambient in pressure

Remove the jumper **11cn1** and **3cn1** on the **X1** terminal block.

 Connect the alarm signalling to terminals **11cn1** and **3cn1**.

Humidifier signalling (alarm UR%)

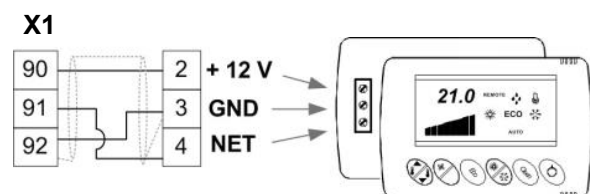
Signalling of the winter humidification function block


RCW19 AMBIENT THERMOSTAT

Connect the RCW19 ambient thermostat as indicated in the figure.

Connections :

- 3x0,34mm² shielded
- max. length 80 m



 Pressing any button of the thermostat there is not control / communication check the fuses (FU 12v and FU NET).

If the fuses are burnt replace them and check the connections.

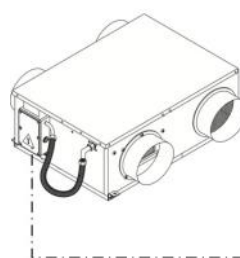
RCW15 - REMOTE CONTROL WITH TOUCH SCREEN DISPLAY

Remote user keypad, to control the unit main functions.

To use the keyboard, you need:

- 12Vdc power supply unit (supplied separately)
- serial communication module (supplied separately)

For details, see instructions accessory.



RCW15 opt.



7 - START-UP


7.1 PRELIMINARY INFORMATION


General

- The indicated operations should be done by qualified technician with specific training on the product.
- The service centres shall perform by request the start-up; the electrical, hydraulic connections and the remaining work on the system are provided by the installer.
- Agree upon the start-up date with the service centre sufficiently in advance .

Before checking, please verify that :

- the unit should be installed properly and in conformity with this manual.
- the electrical power supply line should be sectioned at the beginning.
- the line sectioning device is open, locked and equipped with the suitable warning signs.
- ensure no voltage is present .

 After turning off the power, wait at least 5 minutes before accessing to the electrical panel or any other electrical component.

 Before accessing check with a multimeter that there are no residual stresses.

Refrigerant circuit

- Visually check the refrigerating circuit: the presence of oil stains can mean leakage (caused, for example, by transport, handling or other).

 • **Use the pressure taps only if you need to load or unload the refrigerant circuit.**

Hydraulic circuit

If the humidifier is present:

- Before realizing the unit connection make sure that the hydraulic system has been cleaned up and the clearing water has been drained .
- Check that the water circuit has been charged and pressurised .
- Check that the cut-off valves on the circuit are in the "OPEN" position.
- Check that no air is present in the circuit, if required, evacuate using the air bleeding valve placed at the system's high points.

Aeraulic system

Verify that:

- the air filters are not removed from unit and are cleaned (possible ventilation checks and the operating starting period determinate a ducting "cleaning" with consequent filter precocious clogging, filters that must be cleaned and replaced)
- ducting are completed, connected and without obstructions

- Grilles, outlets, and diffusers must be free of obstructions (furniture, shelves, etc.), open and pre-calibrated, so as to ensure proper air distribution, which is essential to comfort in the room

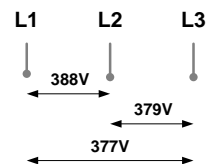
Electrical circuit

- Verify that the unit is connected to the ground plant .
- Check tightening of the conductors: the vibrations caused by handling and transport might cause loosening .
- Feed the unit by closing the sectioning device, but leave it on OFF
- Check the voltage and frequency net values which must be within the limits:

$$230 / 1 / 50 \text{ +/- } 10\%$$

Check that the phases unbalancing must be lower than 2%

Example:



$$1) \frac{388 + 379 + 377}{3} = 381 \text{ (A)}$$

$$2) \text{MAX} - A = 388 - 381 = 7$$

$$3) S = \frac{7}{A} \times 100 = 1,83 \text{ OK}$$

The operating out of the limits can cause irreversible damages and makes decay the warranty.

Voltages

Check that the air and water temperatures are within the operating limits.

With unit at steady state, i.e. in stable and close-to-work conditions, check:

- supply voltage
- unit total absorption
- absorption of each electric load.

Remote controls / consents

Check that the used remote controls are wired and enabled with the respective parameters :

- ON-OFF
- Summer-Winter
- Silent
- Ventilation
- Electric resistances
- Humidifier

7 - START-UP

PRELIMINARY CHECKS

Checks with machine in OFF, before start-up .

For details refer to the various chapters in the manual.

	✓	Preliminary checks
1	<input type="checkbox"/>	Safe access
2	<input type="checkbox"/>	Are the functional spaces being observed
3	<input type="checkbox"/>	Structure integrity
4	<input type="checkbox"/>	Unit in bubble level
5	<input type="checkbox"/>	Unit on vibration isolators
6	<input type="checkbox"/>	Return air filter available (size 200-650 necessary)
7	<input type="checkbox"/>	Presence of anti-intrusion grille against small animals or leaves (option)
8	<input type="checkbox"/>	Air flow: correct return and supply (no bypass)
9	<input type="checkbox"/>	Completed aeraulic system
10	<input type="checkbox"/>	Insulation of supply conduits to room and air exhaust conduits
11	<input type="checkbox"/>	Presence of anti-vibration joints between the conduit and unit (e.g. canvas conduits)
12	<input type="checkbox"/>	Condensate drain with trap - sloping
13	<input type="checkbox"/>	Presence of electric heater (option) - installed correctly
14	<input type="checkbox"/>	Presence of humidifier (option - sizes 200-650 only) - installed correctly
15	<input type="checkbox"/>	Presence of electrostatic filter (option)
16	<input type="checkbox"/>	Visual check of oil / leak presence
17	<input type="checkbox"/>	Electrical connections provided by the customer
18	<input type="checkbox"/>	Earthing connection
19	<input type="checkbox"/>	Power supply cables separated by signal cables

7 - START-UP

START-UP SEQUENCE

Machine start-up operations.

For details refer to the various chapters in the manual.

	✓	Start-up sequence
1	<input type="checkbox"/>	Powered unit
2	<input type="checkbox"/>	Unit ON
3	<input type="checkbox"/>	Verify that the inlets/outlets in the room and any dampers in the conduits are open
4	<input type="checkbox"/>	Check the airflow (anemometer) by taking a reading directly on the external inlets and outlets
5	<input type="checkbox"/>	Impossible to access the external inlets/outlets, check the airflows in the room using the following formula: Airflow m³/h = Area (m²) x Speed (m/s) x 3600 seconds
6	<input type="checkbox"/>	Set the unit to winter mode ventilation only
7	<input type="checkbox"/>	Start the unit: when it reaches full power, with the compressor on verify that the evaporation pressure (status 51) exceeds 7 bar (values 200-600) and 1.8 bar (values 70-120), and that the temperature difference between the external air (status 4) and the supply air (status 50) is at least 10°C in summer mode and at least 15°C in winter mode.
8	<input type="checkbox"/>	Fans operation check
9	<input type="checkbox"/>	With the compressor on, verify that the unit's power supply voltage falls between 207-253 V
10	<input type="checkbox"/>	Fan configuration (size 200-650)
11	<input type="checkbox"/>	No anomalous vibrations check
12	<input type="checkbox"/>	Instruct the operator on how to switch the device on/off, change the set-point and clean the filter
13	<input type="checkbox"/>	Available machine documentation

7 - START-UP

START-UP SEQUENCE

✓ HEATER OPERATION CHECK (option)	
1	<input type="checkbox"/> set the unit to heating mode
2	<input type="checkbox"/> temporarily set parameter 208=1
3	<input type="checkbox"/> with the unit not powered, open the compressor's fuse holder (FU1 to sizes 200-650 / FUG to sizes 70-120)
4	<input type="checkbox"/> start the unit and wait until the heaters begin treating the supply air
5	<input type="checkbox"/> with the unit not powered, set parameter 208=0
6	<input type="checkbox"/> close the compressor's fuse holder

✓ HUMIDIFIER OPERATION CHECK (option, sizes 200-650 only)	
1	<input type="checkbox"/> set the unit to heating mode
2	<input type="checkbox"/> through the ambient thermostat (parameter P05) or service keypad (parameter 30), set the humidity set-point to 90%
3	<input type="checkbox"/> check that the cylinder fills with water and starts boiling
4	<input type="checkbox"/> a full cylinder combined with a very low current absorption value (with respect to the nominal value indicated on the cylinder) and a delay in boiling do not imply any malfunctions, but indicate that the water is poorly conductive and that the cylinder will take some time to reach full power

7 - START-UP

AIRFLOW TABLES

Airflows measured on the external inlets/outlets.

Example of conduits:

circular tube Ø mm	airflow m ³ /h	speed medium m/s
160	200	2,76
200	200	1,77
250	200	1,13
160	300	4,15
200	300	2,65
250	300	1,70
200	650	5,75
250	650	3,68
315	650	2,32

rectangular tube (LxH)		airflow m ³ /h	speed medium m/s
250	80	200	2,78
300	100	200	1,85
400	120	200	1,16
250	80	300	4,17
300	100	300	2,78
400	120	300	1,74
300	100	650	6,02
450	120	650	3,34
500	150	650	2,41

square tube (L x H)		airflow m ³ /h	speed medium m/s
140	140	200	2,83
180	180	200	1,71
220	220	200	1,15
140	140	300	4,25
170	170	300	2,88
220	220	300	1,72
180	180	650	5,57
220	220	650	3,73
260	260	650	2,67

7 - START-UP

7.2 FAN CONFIGURATION - AIRFLOW 2020

Depending on the ducting pressure drops are available three configurations that can be set by the ambient thermostat through the parameter modification.

The setting must be performed both for the exhaust fan and for the supply fan.

See section 8.3

Fan parameters

EXHAUST	P01	= 1 Low pressure drop	~ 40 Pa
		= 2 Medium pressure drop	~ 80 Pa
		= 3 High pressure drop	~ 120 Pa
SUPPLY	P08	= 1 Low pressure drop	~ 40 Pa
		= 2 Medium pressure drop	~ 80 Pa
		= 3 High pressure drop	~ 120 Pa

On your keyboard:

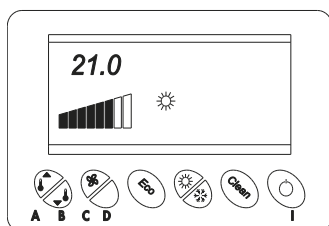
P01 = SetUpFanRip = p232

P08 = SetUpFanMan = p233

7.3 CHECK OF THE AIR FLOW AIRFLOW 2020

After the fan configuration in function of the installation pressure drop it is necessary to check the air flows.

- Hold the On-Off button (**I**) for 5 seconds until the unit start-up.
- On the display is indicated the ambient setpoint.
- Hold the ventilation button(**C**), the unit is started-up in the ventilation only mode, check that the air flows correspond to the nominal ones of the unit (see the Technical Information section)
- If necessary, change the outlet and exhaust fan parameters as described above.
- Hold the Ventilation button (**C**) to exit from the Ventilation only mode



C ventilation

I On - Off

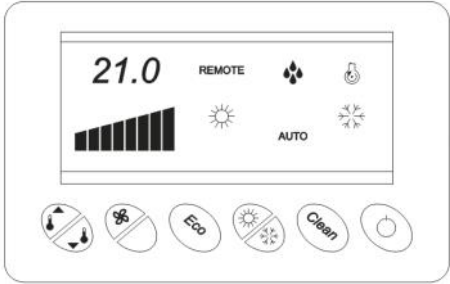






7.4 START-UP REPORT

Identifying the operating objective conditions is useful to control the unit over time.






With unit at steady state, i.e. in stable and close-to-work conditions, identify the following data :

- Total voltages and absorptions with unit at full load
- Absorptions of the different electric loads (compressors, fans, pumps etc)
- Temperatures and air flow of the different fluids (water, air) both in input and in output from the unit
- The measurements must be kept and made available during maintenance interventions.






8 - CONTROL

	KEYS FUNCTIONS
	 Ambient setpoint control up / down
	 Ventilation Alarm
	 Eco (used in combination with other keys)
	 Cooling / Heating
	 Clean
	 ON / OFF

KEYS COMBINATION

	It displays the temperature detected in ambient	Long press
	It scrolls down the alarm list of one code at a time	Single press
	Alarm reset in progress	Long press
	Button lock / Button unlock	Long press It appears "- -" at each press
	Display of supply temperature	Long press

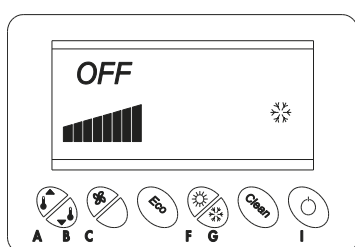
DISPLAY

Icon	Meaning	Notes
	Cooling	Symbols alternatively together
	Heating	
	Humidifier	Visible if active
	Compressor	Visible if active
21.0	Set - point	Ambient temperature
	Fan	Fan speed
REMOTE	Operation managed by supervisor	Visible if Airflow 2020 is connected to a supervisor
AUTO	Automatic operating	Visible if active


8 - CONTROL

8.1 FIRST START-UP


- Position the main switch of the installation on "On".
- The display is switched on in Off.
- Hold the On-Off button (I) for 5 seconds until the unit start-up.
- The ambient setpoint is displayed.
- Select the desired operating mode between heating and cooling.



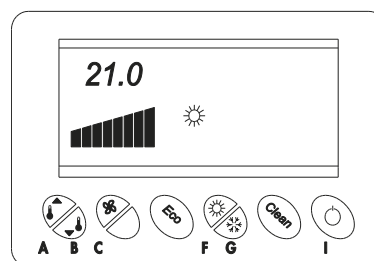
Heating

- Hold the Heating button (G) for 5 seconds until is displayed the Heating symbol 
- Use the setpoint Control buttons (A - B) to set the desired setpoint

Cooling

- Hold the Cooling button (F) for 5 seconds until is displayed the Cooling symbol. 
- Use the setpoint Control buttons (A - B) to set the desired setpoint.

In each of the two modes is possible to activate the function

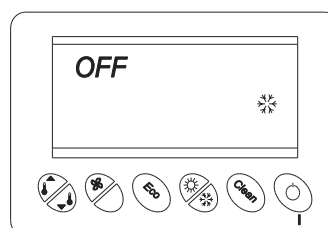


Ventilation only

- Hold the Ventilation button (C) for 5 seconds until the setpoint value is replaced with "- - -".
- To deactivate, hold the Ventilation button (C) for 5 seconds, until the setpoint value is displayed.

8.2 SHUTDOWN

- Hold the On-Off button (I) for 5 seconds until the unit shutdown.
- "Off" is displayed
- At the next starting, the unit is started-up in the last set mode



8 - CONTROL

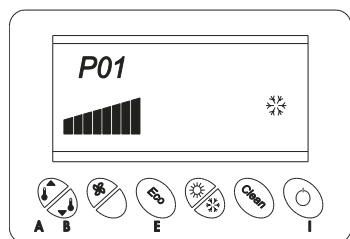
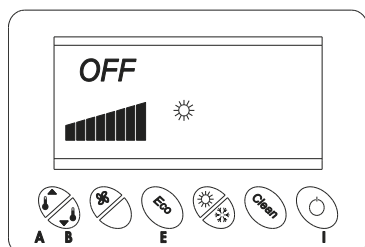
8.3 PARAMETER MODIFICATION

By the ambient thermostat is possible to set the unit changing some parameters.

- Position the main installation switch on “On”.
- The display is switched on in Off.
- Press the On-Off button (I) for 5 seconds until on the display is visualized the ambient setpoint value.
- Immediately press both buttons for the Setpoint Control (A - B) until the code is visualized.
- To switch to another parameter use the buttons for the setpoint Control (A - B) .
- Press the Eco button (E) to visualize the parameter value.
- Use the buttons for the setpoint Control (A - B) to modify the value.
- Press the Eco button (E) to save.

To exit from the scheduling mode:

- Press both the buttons for the setpoint Control (A - B) until the parameter code is visualized
- If no action is performed, after 10 seconds the thermostat will exit from the scheduling mode



- A Ambient setpoint control button up
- B Ambient setpoint control button down
- E Eco
- I On - Off

8.4 OTHER CONFIGURATIONS

To adapt the unit operating to the installation needs, it is possible to set the operating modifying some parameters by the ambient thermostat.

Par.	Description
P02	manual or auto setpoint enabling (onsetman)
P03	manual or automatic mode change enabling (onmodeman)
P04	humidity setpoint in the Cool mode (seturcool)
P05	humidity setpoint in the Heat mode (seturheat)
P06	outlet temperature setpoint in COOL mode (setoutcool)
P07	outlet temperature setpoint in HEAT mode (setoutheat)
P09	defines the range within which the user can change the unit set point
P10	thermostat temperature probe offset
P11	thermostat humidity probe offset
P12	Airwell Bus thermostat address

8.5 MAIN FUNCTIONS

Airflow 2020 treats fresh air: it is used for the air filtration, humidification or dehumidification and the right temperature is reached to guarantee always fresh and clean air in the served rooms.

The temperature control is performed according to the ambient temperature sent by the RCW15 thermostat or by the return probe installed built-in.

Heating

In heating are managed the compressor, free-heating (it uses the fresh air heat to heat the room), resistances, humidifier.

Cooling

In cooling are managed the compressor and the free-cooling (it uses the fresh air to cool the room).

Mode change

The change between cooling and heating can be:

AUTOMATIC: according to the outside temperature

MANUAL: by the thermostat button

For the automatic or manual change set the P03 ONModeMan parameter on the ambient thermostat.

Set Point

There are two setpoint : cooling and heating.

The set can be modified in MANUAL or AUTOMATIC mode.

Manual Set Point

In MANUAL mode it is possible to modify the setpoint by thermostat with the buttons A and B (previous page).

The two set are connected to avoid their overlapping.

If the cooling set is decreased, also the heating set is automatically decreased.

If the heating set is increased, also the cooling set is automatically decreased.

Automatic Set Point

The setpoint change according to the outside temperature, depending on a curve set by parameters.

The heating setpoint is below the curve; the cooling setpoint is above.

Ventilation

The unit operates as a fan, no control on the ambient temperature.

Winter HR control

Only if is present the humidifier option.

The humidification is enabled only in heating.

The set point can be modified by thermostat with the parameter p05 seturhe-at.

Silent

In this mode the fans are controlled with reduced speeds.

The activation can be performed from digital input or from supervisor.

The enabling is performed by parameter 224 SiletMode:

0=disabled; 1=from digital input; 2=from digital input or supervisor.

The reduction of percentage is defined by the parameter 225 (90% standard)

The silent mode can be activated only in heating .

Button lock / Button unlock

The long pressure of Clean and On-Off buttons, stop all the button functions.

The lockout status is highlighted by characters "----" at each pressure of any button.



8 - CONTROL

8.6 VENTILATION

AIR FLOW MODULATION

REDUCED FLOW IN WINTER

With an outdoor air temperature lower than -5°C , the flow is reduced (**A**) to maintain the ambient inlet air temperature (**I**) approximately equal to the internal temperature (20°C).

In this situation the need of ventilation is completely satisfied.

NOMINAL FLOW

With an outdoor temperature included between -5°C and $+20^{\circ}\text{C}$, the fresh air flow remains constant (**B**).

The ambient inlet air temperature (**II**) increases at the outdoor temperature increasing.

In this situation Airflow 2020, in addition to satisfy the needs of ventilation, satisfies in whole or in part the heat request.

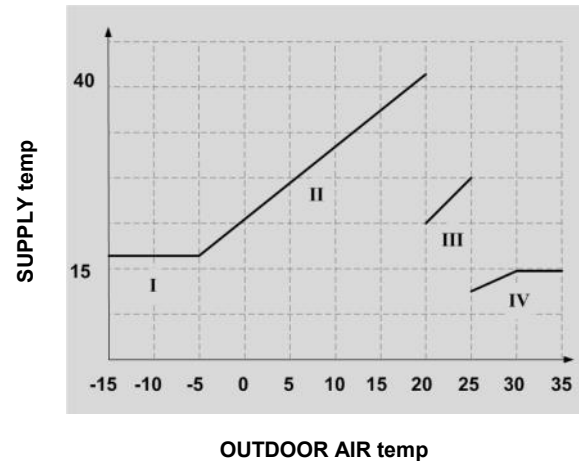
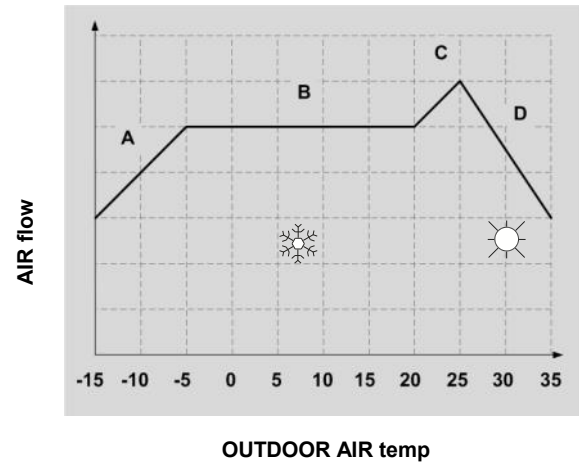
FLOW

With an outdoor temperature included between $+20^{\circ}\text{C}$ and $+24^{\circ}\text{C}$ is effected a free-cooling increasing the inlet fresh air flow and disabling the compressor (**C**).

The ambient inlet air temperature is equal to the outdoor temperature (**III**).

REDUCED FLOW FOR DEHUMIDIFICATION

In order to effect more effectively the fresh air dehumidification, Airflow 2020 reduces the flow modulating the fan speed (**D**), so it is possible to cool the rooms by using the radiant panels and to effectively dehumidify.



STOPPING THE FANS

In certain circumstances, ventilation is stopped to prevent sudden temperature changes in the room.

When the ventilation is turned off, the compressor is turned off as well.

SUMMER

The ventilation is stopped if the temperature:

OUTSIDE

high, more than 40°C

or

AMBIENT

high, more than 35°C

or

SUPPLY

low, below 5°C

or

SUPPLY

high, more than ROOM SETPOINT value + 6°C

WINTER

The ventilation is stopped if the temperature:

OUTSIDE

low, below -15°C

or

AMBIENT

low, below 10°C

or

SUPPLY

low, below 8°C

or

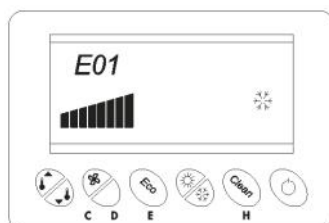
SUPPLY

high, more than 45°C

8 - CONTROL

8.7 ALARMS

Whenever the unit is in alarm, on the thermostat display is visualized the code of the alarm in progress. The code will alternate at intervals of about 3 seconds with the display of the ambient temperature. In case of multiple alarms will be displayed what occurred first. To recognize the cause, refer to the ALARM table in the “Technical Information” section.



Alarm visualization

- To display all alarms in progress, press the Alarm button (**D**).
- To scroll down the alarm list press repeatedly the Alarm button (**D**).
- The display will return to normal visualization after 5 seconds from the last pressure on Alarms

Alarm reset

- To reset the alarms press both the Eco (**E**).and the Clean buttons (**H**).
- Before resetting an alarm, identify and remove the cause that generated it.
- Repeated reset can lead to irreversible damages .
- In case of doubt please contact an Assistance Centre.



8 - CONTROL

ALARMS

Alarm	Description	Possible cause	
E00	No communication between thermostat and unit	Check wiring between the thermostat and the unit board Loose wiring, possible failure of the board or the thermostat following an anomaly related to the power supply voltage	M
E01	Inlet temp. Probe fault	Check wiring. Potential probe failure, replace it	A
E02	Outlet temp. Probe fault	Check wiring. Potential probe failure, replace it	A
E03	Externe air temperature probe fault	Check wiring. Potential probe failure, replace it	A
E05	Ambient humidity probe fault	Replace the thermostat.	A
E07	Supply humidity probe fault	Check wiring. Potential probe failure, use a series tester to make sure that the generated signal is within the range (4-20 mA). Replace the probe	A
E10	Water temperature probe fault	Check wiring. Potential probe failure, replace it.	A
E11	Fire alarm	If there is a fire sensor: check the sensor and the wiring. If there is no fire sensor: check the input jumper.	M
E12	Electric heater alarm	If heaters are present: check if powered If heaters are not present: check jumper on input (11cn1 - 7cn1) Dirty air filter Dirty heaters (no filter) No airflow (control the fan) Heater reset	M
E13	Compressor low pressure	SUMMER insufficient supply air flow rate in ambient - filters air dirty - obstacles air distribution system - supply fan fault Cooling circuit anomaly - Contact a qualified technician. WINTER insufficient exhaust air flow rate - filters air dirty - return installation obstacles from ambient - exhaust fan fault - problems during defrost	A / M
E14	Compressor high pressure	WINTER insufficient supply air flow rate in ambient - filters air dirty - obstacles air distribution system - supply fan fault SUMMER insufficient exhaust air flow rate - filters air dirty - return installation obstacles from ambient - exhaust fan fault	M
E18	Humidifier alarm	problems related to the humidifier	M
E19	Outlet high temp. signaling	the temperature of the air supplied in the room is too high; - the air is not compatible with the unit's operating limits - insufficient supply air flow rate in ambient - filters air dirty - obstacles air distribution system - supply fan fault	A
E20	Outlet 2 high temp. signaling	the temperature of the air supplied in the room is too high; - the air is not compatible with the unit's operating limits - insufficient supply air flow rate in ambient - filters air dirty - obstacles air distribution system - supply fan fault	A / M

8 - CONTROL

ALARMS

Alarm	Description	Possible cause	
E21	Outlet low temp. signaling	the temperature of the air supplied in the room is too low; - the air is not compatible with the unit's operating limits - insufficient supply air flow rate in ambient - filters air dirty - obstacles air distribution system - supply fan fault	A
E22	Outlet 2 low temp. signaling	the temperature of the air supplied in the room is too low; - the air is not compatible with the unit's operating limits - insufficient supply air flow rate in ambient - filters air dirty - obstacles air distribution system - supply fan fault	A / M
C23	Clogged filter signal	filters that need to be cleaned	A
E25	Ventilation block due to external low air temperature	The external air is not compatible with the unit's operating limits and the compressor cannot operate. Introducing air that is too cold with the compressor off would mean cooling the room, something that should be avoided. The only solution is to wait for the outside environment to become warmer	A
E26	Ventilation block due to external high temperature air	The external air is not compatible with the unit's operating limits and the compressor cannot operate. Introducing air that is too warm with the compressor off would mean warming up the room, something that should be avoided. The only solution is to wait for the outside environment to become cooler	A
E27	Ventilation block due to ambient low temperature	The air inside the house is not compatible with the unit's operating limits. This might mean that there is no main heating system or that it is not running. This is an air renewal unit with heat recovery and not a heating device: wait for the room to reach the right temperature and then turn on the unit	A
E28	Ventilation block due to ambient high temperature	The air inside the house is not compatible with the unit's operating limits. This might mean that there is no main air-conditioning system or that it is not running. This is an air renewal unit with heat recovery and not an air-conditioning device: wait for the room to reach the right temperature and then turn on the unit	A
E29	Unit configuration error	internal anomaly	A
E31	Alarm of max supply temperature limit	the temperature of the air supplied in the room is too high; poor air flow rate due to dirty air filters or features of the system	M
E33	Recovery compressor lockout for low temperature ambient (heat mode)	The air inside the house is not compatible with the unit's operating limits. This might mean that there is no main heating system or that it is not running. This is an air renewal unit with heat recovery and not a heating device: wait for the room to reach the right temperature and then turn on the unit	A
E34	Recovery compressor lockout for high ambient air temperature (cool mode)	The air inside the house is not compatible with the unit's operating limits. This might mean that there is no main air-conditioning system or that it is not running. This is an air renewal unit with heat recovery and not an air-conditioning device: wait for the room to reach the right temperature and then turn on the unit	A
C35	Humidifier on in antifreeze protection	see E04	A
C/E36	Pressure transducer fault	Check wiring and values detected by the transducer. Potential transducer failure, replace it	A
C37	Fans off for fresh air temperature in Ventilation Only mode	The unit is set to operate in ventilation-only mode (no active compressor), but the external air is too warm / cold (depending on the mode). Wait until the external air reaches again a temperature suitable for the unit's operation	A

8 - CONTROL

ALARMS

Alarm	Description	Possible cause	
C38	Modulating resistance On with recovery circuit Off	Air preheating, no anomaly	A
C39	Control of the supply title not satisfied	The unit operates regularly. High supply air humidity: open windows, lots of people, etc.	A
E40	Inconsistency of the temperature differential	The temperature difference at the air inlet and outlet is not consistent with the mode. The unit can not heat / cool of 3 ° C the air introduced in the room. Check : <ul style="list-style-type: none">- Button action (DSG) to protect the compressor- Unit partially discharged of gas- Compressor not operating- 4-way valve not operating	M
C65	Communication failure	as E00	A

The code **C** indicates the presence of an anomalous situation that does not prejudice the operation of the unit.

The **E** code indicates alarms that compromise the unit operating.

The passage from a code **C** to a code **E** occurs if the alarm switches from an automatic to a manual reset, this because the number of events per hour that occurred exceeded the critical threshold.

A the alarm automatically resets when the cause that set it off ends















B the alarm manually resets when the cause that set it off ends and a keypad reset is executed

8 - CONTROL

8.8 - RCW15 / REMOTE CONTROL WITH TOUCH SCREEN DISPLAY



Display

28.3 °C Outside temperature	11:15 Hour
26.2 °C Ambient Temperature	64% Ambient humidity
 Compressor operating (visible when active)	 HEATING
 Preheating elements (if present)	 COOLING
 Control function of the supply title	 Automatic mode
 Off	 Non-blocking signal (press to display the problem)
 On	 Alarm on progress
 Scheduling	 Operation correct of the unit
 Unit in ventilation only mode	 Access settings

Compressor operating %

 From 1 % to 40%	 From 61 % to 80%
 From 41 % to 60%	 From 81 % to 100%









8 - CONTROL

Access functions

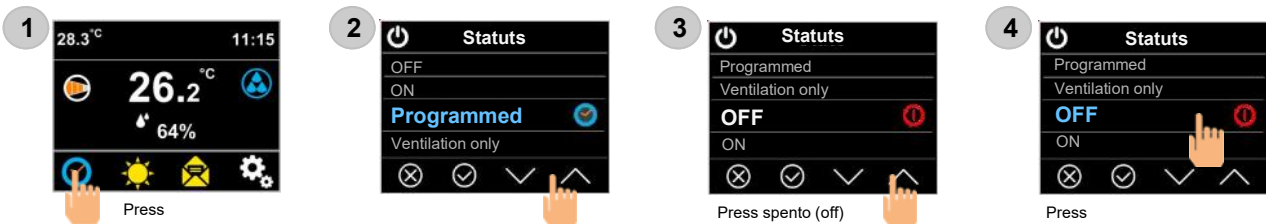


Press Settings



 <p>Lock touch (press) Lock the display for 20 sec. for the thermostat cleaning</p>	 <p>Time scheduling</p>
 <p>Prolonged press 5 seconds = access parameters (installer use) Press = access unit stata (Visualization only)</p>	 <p>Display automatic shutdown Brightness Beep ((touch sound) Home page (not used)</p>
 <p>Previous menu</p>	 <p>Down / Value decreasing</p>
 <p>Confirm</p>	 <p>On / Value increasing</p>

ON / OFF

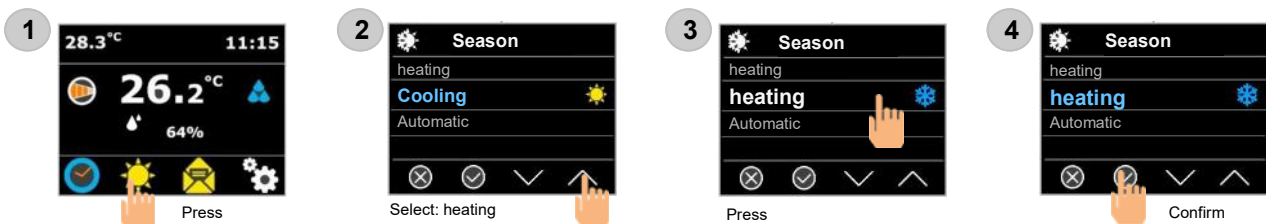


Select the control:

- off
- on
- Programmed: (the unit follows the programmed schedule)
- Ventilation only (the unit acts like a fan: it does not heat/cool the air introduced into the environment)

SEASON CHANGE


Automatico = Automatic Mode: it automatically switches from riscaldamento (heating) to raffreddamento (cooling) depending on the outdoor temperature.

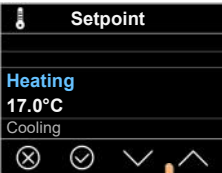



8 - CONTROL

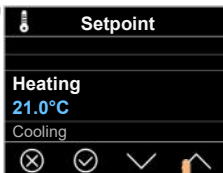
SETPOINT AMBIENT

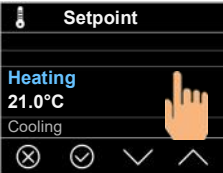
It allows the setting of the desired room temperature, the current mode.

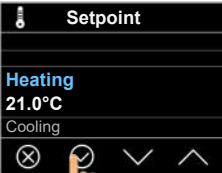
- 

Press
- 

Select: heating
- 

Press
- 


Press to increase or decrease the value
- 

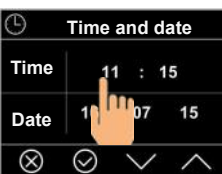
Press
- 


Confirm

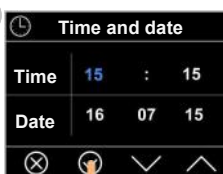
DATE AND HOUR

It allows the setting of the current date and time

- 

Press the hour
- 

Press : 11
- 

Press to increase or decrease the value
- 


Press

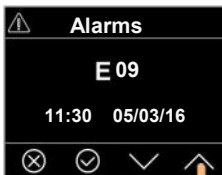
Repeat the same procedure for the date

VISUALISATION OF CURRENT ALARMS

Visualisation the symbol



- 

Press
- 

Scroll down to view warnings

For alarm list see chapter 8.7

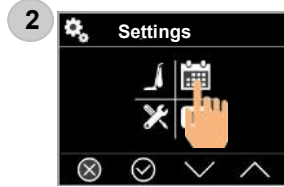
8 - CONTROL

TIME SCHEDULING

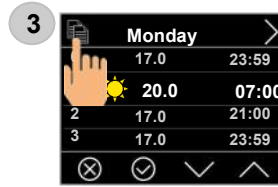
It allows the user to customise the time scheduling of the days, according to his/her own requirements, setting up to 6 different time bands for each day and selecting the relative setpoint temperature.



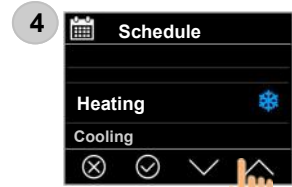
Press: impostazioni (settings)



Press: programmazione oraria (Time scheduling)

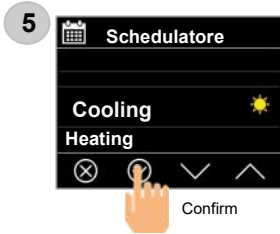


Press

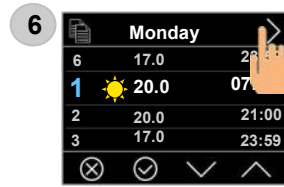


Select:

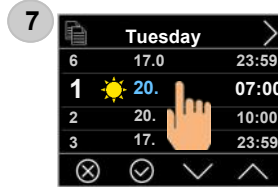
- Riscaldamento (heating)
- Raffrescamento (cooling)



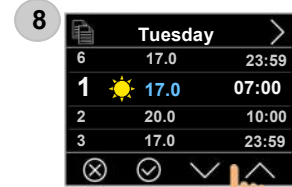
Confirm



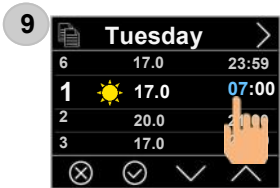
Select: Tuesday (Tuesday)



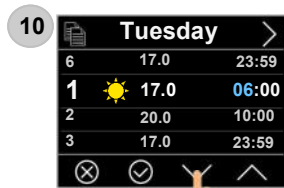
Press: 20.0 (setpoint)



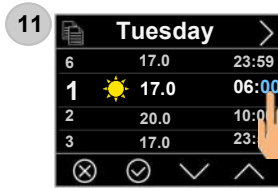
Press to increase or decrease the value



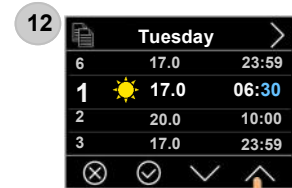
Press the hour



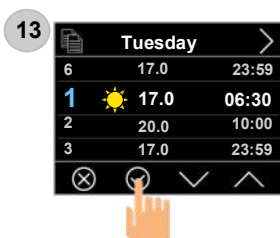
Press



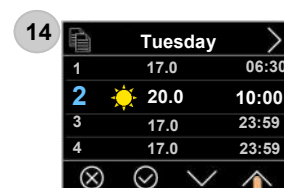
Press : minutes



Press



To save the modifications press



Select: 2

Repeat starting from point 7 for the other programs.


Example program


time range	start	end	temperature
1	00:00	06:30	17.0
2	06:30	10:00	20.0
3	10:00	23:59	17.0

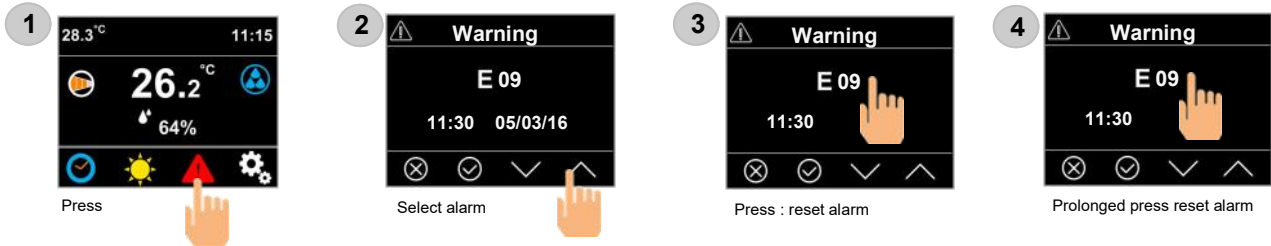
Complete the settings of the last time band (3) setting the time at 23:59 to define the end of the day. If the other time bands 4,5 and 6 are not used always enter the 23:59 hour.

8 - CONTROL

VISUALISATION ALARMS LOG/ RESET

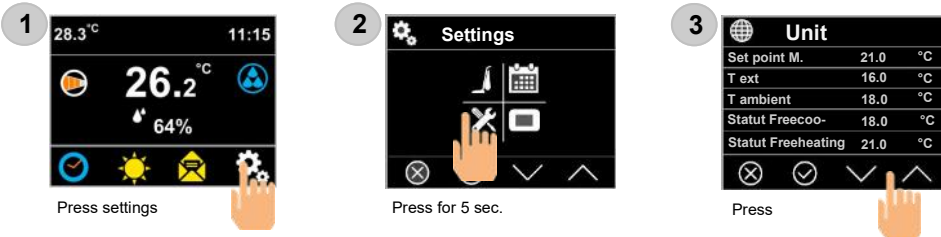
Visualisation the symbol 

 Before resetting an alarm identify and remove the cause that generate it
Repeated reset can cause irreversible damages as malfunctioning of the system itself.
In case of doubt please contact an Assistance Centre.

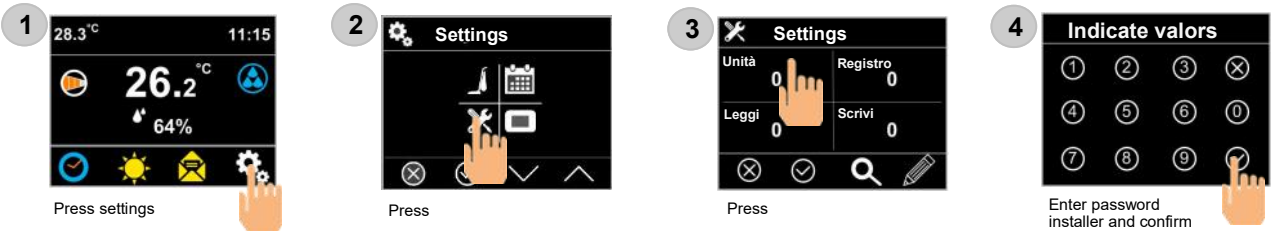








UNIT STATUS (only consultation)

During the operation is possible to visualize the unit status by the values obtained from sensors and from the main unit operating parameters.



ACCESS PARAMETERS (installer use)




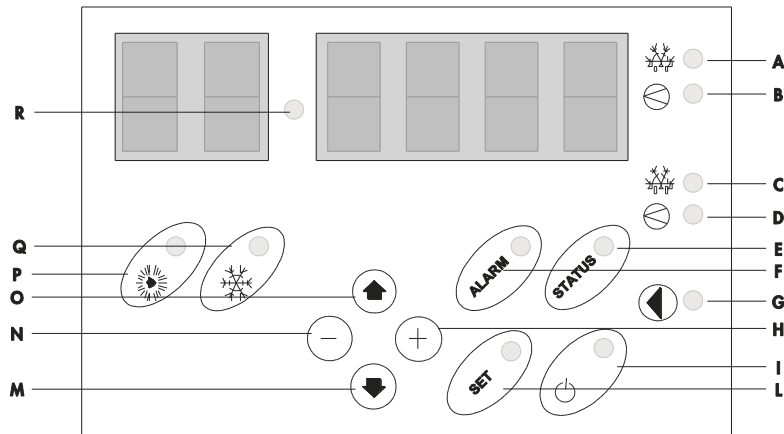
	Unit address entry filed on Modbus network through the numeric keypad screen
	Entry field of the unit Modbus register to be questioned on the Modbus network through the numeric keypad screen
	Display field of the value to write on the unit register through the numeric keypad screen If not value is entered, the field remains empty
	Field where to display the value read in the unit register If the field is not questioned it remains empty
	utton associated to the register Modbus reading in the fields "Read" on the unit register set in the fields "Unit" and "Register"
	Button associated to the value Modbus writing in the field "Write" on the unit register set in the fields "Unit" and "Register"

8 - CONTROL

8.9 SERVICE KEYPAD - OPTION

The service keypad allows the access to the unit parameters to perform the advanced settings or to display the operating stata.

 For the normal use of the keypad is not necessary the access to the unit parameters. The operations listed below are required only for particular calibrations and configurations, they are therefore addressed only to qualified authorized assistance centres.



A	Signalling led of defrosting 1	I	On - Off
B	Signalling led of compressor 1	L	Set
C	Signalling led of defrosting 2	M	Arrow down
D	Signalling led of compressor 2	N	Index decrement
E	Stata menu	O	Arrow up
F	Alarms	P	Heating
G	Signalling led of the pump	Q	Cooling
H	Index increment	R	Led

ADVANCED CONFIGURATIONS

The access to the advanced configurations occurs on more levels on the basis of the password use.

Accessible parameters without password

- Press the set button to enter in the scheduling mode.
- Select the parameter using the **M** and **O** arrows.
- Modify the value by the **+** and **-** buttons.
- To store, go to another parameter
- Set to esc (**L**).
- Pressing the set button (**L**), before passing to another parameter, the modifications are not saved.
- The full parameter list is available in the "Technical Information" section

Par	Mnemonico	Description
1	OnModeMan	Operating mode manual selection enabling
4	OnSetMan	Enables the manual ambient setpoint
30	SetURHeat	HR SetPoint in winter operating (2%)
97	SetURCool	HR SetPoint in summer operating (2%)
224	SilentMode	Enabling of the silence mode

8 - CONTROL

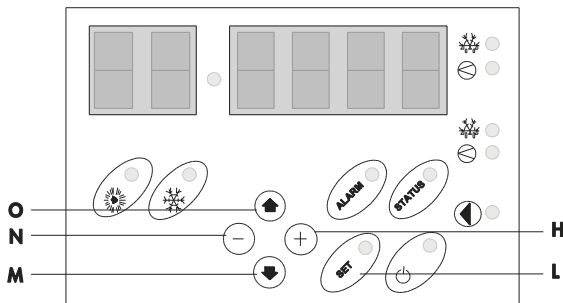
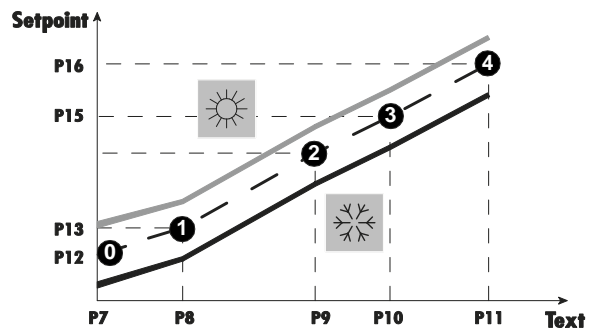
Parameters protected by password

- Press the Set button (**L**) to enter in the scheduling mode.
- Position on index **0** using the **M** and **O** arrows.
- Insert the password 115 by the index Increment (**H**) and Decrement index buttons (**N**).
- Modify the value by the index Increment (**H**) and Decrement index buttons (**N**).
- To store, pass to another parameter pressing the set button (**L**) before passing to another parameter; the modifications are not saved.
- The possibility to access to the parameters by password is automatically cancelled if any button is pressed more than 2 minutes.
- The modifications to the setting parameters that are protected by password, can cause malfunctions.

In case of doubt contact an authorized assistance centre.

The full parameters list is available in the following pages.

Parametres	Mnemonic	Description	default
P7	Text0	Outdoor temperature 0	15
P8	Text1	Outdoor temperature 1	18
P9	Text2	Outdoor temperature 2	21
P10	Text3	Outdoor temperature 3	24
P11	Text4	Outdoor temperature 4	30
P12	Set 00	value 0, setpoint 0	19
P13	Set 01	value 1, setpoint 1	21
P14	Set 02	value 2, setpoint 2	23
P15	Set 03	value 3, setpoint 3	25
P16	Set 04	value 4, setpoint 4	27



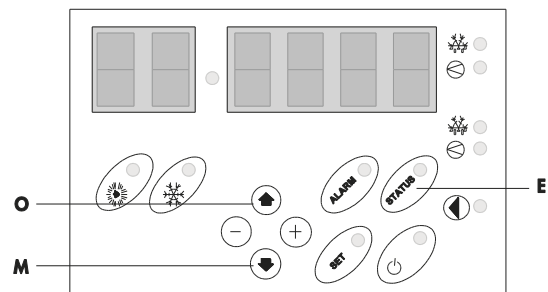
- H** Index increasing
- L** Set
- M** Arrow down
- N** Index decreasing
- O** Arrow up

Automatic setpoint

The setpoint change depending on the outside temperature, according to a curve set by parameters.

OPERATING STATA

- Press Status button (**E**)
- Select the status to display using the **M** and **O** arrows
- Press Status to esc (**E**)
- The full parameter list is available in the in the following pages.



- E** Status
- M** Arrow down
- O** Arrow up

8 - CONTROL

8.10 UNIT STATA

Index	Description	Unit of measurement
001	Outlet actual SetPoint	°C
002	Inlet actual SetPoint	°C
003	Inlet temperature	°C
004	External temperature	°C
005	VHeat/CoolExt control component	%
006	VHeat/CoolAmb control component	%
007	VHeat/CoolRec control component	%
008	Compressor inverter control signal	%
009	Compressor operating mode (1= heat pump)	0 ÷ 1
010	Active title control status of the supply air	0 ÷ 1
011	Free-Cooling status	0 ÷ 1
012	Free-Heating status	0 ÷ 1
014	Outlet Fan control signal	%
015	Outlet Fan active Step number	0 ÷ 1
016	Inlet Fan control signal	%
017	Inlet Fan active Step number	0 ÷ 1
018	Water coil control signal / modulating preheating resistances	%
019	System water temperature	°C
020	Ambient UR probe	%
021	Outlet UR probe	%
023	On-Off humidifier status	0 ÷ 1
024	Humidifier control signal	%
027	Electrostatic filter control signal	%
028	Antifreeze Probe	°C
030	External damper status	0 ÷ 1
031	Unit clock	Hour
032	C1 operating hours	Hour
033	Not used	
034	C1 starts	Int
035	Not used	Int
036	Keypad software	-
037	"keypad homologation year "	2008
038	"keypad homologation month"	4
039	"keypad homologation day"	3
040	Base software	-
041	"base homologation year "	2008
042	"base homologation month"	4
043	"base homologation day"	3
044	Modulation time of the water valve/heater control opening (calculation)	Sec
045	Correction time of the water valve/heater control opening (calculation)	Sec
046	Electrostatic filter on/off status	0 ÷ 1
048	Control signal of the modulating post-heating	%
050	Supply temperature	°C
051	Return pressure/exhaust air coil	Bar
052	Operative SetURCool (used in the SetXMan calculation)	%
053	Value of the setpoint for the control of the supply air title (SetXMan)	g/Kg
054	Value of the supply air title (XMan)	g/Kg
055	Value of the ambient air enthalpy (hAmb)	Kcal/Kg

8 - CONTROL

8.11 UNIT PARAMETERS FOR THE INSTALLER USE



ATTENTION

The access to parameters or modifications are allowed only to the installer who assumes all responsibility, in case of doubts please contact Airwell.

For any changes not permitted or not approved by Airwell, the same declines any responsibility for malfunctions and/or damages to the unit/system.

Par	Description	Extended description	UM	default	Pass.*
1	OnModeMan	Operating mode manual selection enabling		1	0
2	TempH2OHeat	Water temperature in heating	°C	30	1
3	TempH2OCool	Water temperature in cooling	°C	20	1
4	OnSetMan	Manual ambient setpoint enabling		1	0
6	DeadZone	Dead zone between winter and summer set	°C	2	1
7	Text0	Setpoint compensation: external 0 temperature	°C	15	1
8	Text1	Setpoint compensation: external 1 temperature	°C	18	1
9	Text2	Setpoint compensation: external 2 temperature	°C	21	1
10	Text3	Setpoint compensation: external 3 temperature	°C	24	1
11	Text4	Setpoint compensation: external 4 temperature	°C	30	1
12	Set0	Setpoint compensation: value 0	°C	19	1
13	Set1	Setpoint compensation: value 1	°C	21	1
14	Set2	Setpoint compensation: value 2	°C	23	1
15	Set3	Setpoint compensation: value 3	°C	25	1
16	Set4	Setpoint compensation: value 4	°C	27	1
17	ExtRecManager	Enables the recovery compressor management at supervisor charge		0	1
18	BandPR	Proportional band	°C	2	1
19	DeltaHeatAmb	Dead zone (VheatAmb)	°C	3	1
20	BandHeatRec	Proportional band (VheatExt)	°C	10	1
21	DeltaHeatRec	Dead zone (VheatExt)	°C	3	1
22	RecInteg	Water coil operating enabling only in integration		1	1
24	LimTextHeat	External temp. limit for the compressor operating in heating	°C	-15	1
25	TextCompOn	External temperature limit below which the compressor is always on	°C	10	1
26	SetOutHeat	Outlet SetPoint in heating	°C	-3	1
27	DeltaSetOutHeat	Setpoint variation range in Heat outlet	°C	20	1
28	BandOutHeat	Water coil modulation band in heating	°C	2	1
30	SetURHeat	UR SetPoint in heating	%	55	0
31	BandURHeat	UR humidity control band in winter ambient	%	10	1
32	SetUROut	Outlet limit humidity in heating	%	90	1
33	BandUROut	Outlet limit humidity control band	%	10	1
34	MaxOut	Humidifier control signal max. value	%	100	1
35	LimTextCool	Compressor external temperature limit in cooling	°C	40	1
36	BandCoolRec	Proportional band (VCoolExt)	°C	5	1
37	DeltaCoolRec	Dead zone (VCoolExt)	°C	3	1
38	DeltaCoolAmb	Dead zone (VCoolAmb)	°C	5	1
40	SetOutCool	Outlet SetPoint in cooling	°C	-2	1
41	DeltaSetOutCool	Setpoint variation range in Cool outlet	°C	5	1
42	BandOutCool	Water coil modulation band in cooling	°C	2	1
44	LimOutDC	Outlet temperature limit during the dehumidification	°C	23	1
45	BandLimOutDC	Outlet temperature limit control band during the dehumidification	°C	2	1
46	TimeStart	Fan starting time	sec	60	1
47	TimeStop	Fan stopping time	sec	60	1
48	TextStopFanHeat	Ventilation stop external temp. in Heat	°C	-15	1
49	TambStopFanHeat	Ventilation stop ambient temp. in Heat	°C	10	1
50	TextStopFanCool	Ventilation stop external temp. in Cool	°C	38	1
51	TambStopFanCool	Ventilation stop ambient temp. in Cool	°C	30	1
54	TimeCycle	Time between ventilation stop and start	sec	1800	1
88	TimeThrow	Permanence max. time of the outlet temperature more than the allowed limits	sec	600	1
89	MaxFiltri	Filter max. control signal value	%	100	1

8 - CONTROL

90	Minfiltri	Filter min. control signal value	%	20	1
92	SetAlarmFreeze	SetPoint for water coil antifreeze alarm	°C	4	1
93	DeltaAlarmFreeze	Differential for the water coil antifreeze alarm reset	°C	2	1
94	Tstarting	Min. interval between start/stop of two compressors	sec	10	1
96	FanPFcorr	PWM fan power factor correction	1=500ns	3800	1
97	SetURCool	UR SetPoint in cooling	%	60	0
99	TimeByPassFiltri	Clogged filter alarm Bypass time	sec	30	1
100	SetAlarmOverheating	Setpoint for water coil overtemperature	°C	90	1
101	DeltaAlarmOverheating	Differential for water coil overtemperature alarm reset	°C	2	1
102	DeltaMinH2OHeat	Difference of water coil air temperature during heating with water at TH2OminHeat	°C	10	1
103	DeltaMaxH2OHeat	Difference of water coil air temperature during heating with water at TH2OmaxHeat	°C	32	1
105	TH2OminHeat	Coil hot water temperature that provides the DeltaMinH2OHeat	°C	38	1
106	TH2OmaxHeat	Coil hot water temperature that provides the DeltaMaxH2OHeat	°C	70	1
107	DeltaMinH2OCool	Difference of water coil air temperature during cooling with water at TH2OminCool	°C	10	1
108	DeltaMaxH2OCool	Difference of water coil air temperature during cooling with water at TH2OmaxCool	°C	32	1
109	TH2OminCool	Coil hot water temperature that provides the DeltaMinH2OCool	°C	5	1
110	TH2OmaxCool	Coil hot water temperature that provides the DeltaMaxH2OCool	°C	12	1
111	TimeOpenValve	Water coil opening time	sec	140	1
112	TimeCorrection	Water coil opening correction time	sec	40	1
119	LimTambHeat	Compressor operating limit in heating for ambient temperature	°C	16	1
120	LimTambCool	Compressor operating limit in cooling for ambient temperature	°C	30	1
126	MaxVarDeltaBatt	Max DeltaBatteria variation beyond which is performed the water valve modulation reset 0: it excludes the reset on the DeltaBatteria variation	°C	4	1
127	MaxVarSetOut	Max SetMandata variation beyond which is performed the water valve modulation reset 0: it excludes the reset on the SetMandata variation	°C	2	1
128	MinApValvH2O	Min. opening of the handling water coil valve (physical threshold to have the flow)		2	1
129	RiduzDeltaBattH2O	Reduction coefficient to the coil delta in the valve modulation of initial opening	%	70	1
131	OffSetTin	Inlet probe offset	°C	0	1
132	OffSetTout	Outlet probe offset	°C	0	1
133	OffSetText	External temperature probe offset	°C	0	1
135	OffSetTfreeze	Antifreeze probe offset	°C	0	1
137	OffSetTH2O	system water probe offset	°C	0	1
139	OffSetURProbe	Ambient humidity probe offset	%	0	1
141	OffSetURProbeThrow	Outlet humidity probe offset	%	0	1
149	MinProbePress	Pressure value corresponding to 4mA of the return pressure transducer /exhaust air coil	bar	0	1
150	MaxProbePress	Full scale value of the return pressure transducer/exhaust air coil	bar	50	1
151	OffsetProbePress	return pressure transducer offset/exhaust coil	bar	0	1
165	MODBusAddress	ModBus serial address		55	1
166	Baud Rate	Baud Rate (0=4800 / 1=9600)		0	1
167	Parity	Parity (0=no / 1=si)		0	1
168	CANaddressNode	CANOPEN board address		1	1
180	TimeOnURfreeze	Humidifier activation time in antifreeze	min	5	1
181	TimeOffURfreeze	Humidifier off wait time in antifreeze	min	60	1
182	PotURfreeze	Modulating output level of the humidifier in antifreeze	%	20	1
183	hAmbStopComp	Ambient enthalpy setpoint that leads to compressor stop	g/kg	7,2	1
184	DeltahAmb	Ambient enthalpy delta for compressor enabling	g/kg	0,7	1
185	MaxRip_0	Max. value of the return fan control (with SetUpFanRip= 0)	%	100	1
186	MinRip_0	Min. value of the return fan control (with SetUpFanRip= 0)	%	20	1
187	MaxMan_0	Max. value of the supply fan control (with SetUpFanMan= 0)	%	100	1
188	MinMan_0	Min. value of the supply fan control (with SetUpFanMan= 0)	%	20	1
189	NomHeatRip_0	Nominal value of the return fan control in Heat (with SetUpFanRip= 0)	%	50	1
190	NomCoolRip_0	Nominal value of the return fan control in Cool (with SetUpFanRip= 0)	%	50	1
191	NomHeatMan_0	Nominal value of the supply fan control in Heat (with SetUpFanMan= 0)	%	50	1
192	NomCoolMan_0	Nominal value of the supply fan control in Cool (with SetUpFanMan= 0)	%	50	1
198	MinTThrowHeat	Min. supply temperature in Heat	°C	10	1
199	DeltaTThrowHeat	Differential for the MinTThrowHeat calculation	°C	2	1
200	MaxTThrowHeat	Keypad address	°C	45	1

8 - CONTROL

201	DeltaTThrowCool	Differential for the MaxTThrowCool calculation	°C	5	1
202	MinTThrowCool	Min. supply temperature in Cool	°C	10	1
204	MinSetTHeat	Min. ambient set that can be set manually in Heat	°C	17	1
205	MaxSetTHeat	Max. ambient set that can be set manually in Heat	°C	24	1
206	MinSetTCool	Min. ambient set that can be set manually in Cool	°C	24	1
207	MaxSetTCool	Max. ambient set that can be set manually in Cool	°C	28	1
208	HeatMode	Operating mode in Heat (0=Efficiency, 1=Comfort)		0	1
220	EnBateria	Coil enabling (0=no coil, 1=extH2O coil, 2=preheating resistances)		0	1
224	SilentMode	Enabling of the silence mode:0 disabled,1 from digital input (ID4),2 digital input / supervisor		0	0
225	PercSilent	Percentage respect to the nominal of the reference signals in silence mode	%	90	1
226	LimNewAirCool	Inhibition threshold of Ventilation Only in Cool	°C	35	1
227	LimNewAirHeat	Inhibition threshold of Ventilation Only in Heat	°C	13	1
228	BandMan	Proportional band of the supply flow rate control in Cool	°C	4	1
232	SetUpFanRip	Selection of the setting setup of the fan parameters in Return		0	0
233	SetUpFanMan	Selection of the setting setup of the fan parameters in Supply		0	0
234	MaxRip_1	Max. value of the return fan control signal (with SetUpFanRip= 1)	%	55	1
235	MinRip_1	Min. value of the return fan control signal (with SetUpFanRip= 1)	%	40	1
236	MaxMan_1	Max. value of the supply fan control signal (with SetUpFanMan= 1)	%	55	1
237	MinMan_1	Min. value of the supply fan control signal (with SetUpFanMan= 1)	%	40	1
238	NomHeatRip_1	Nominal value of the return fan control signal in Heat (with SetUpFanRip= 1)	%	46	1
239	NomCoolRip_1	Nominal value of the return fan control signal in Cool(with SetUpFanRip= 1)	%	55	1
240	NomHeatMan_1	Nominal value of the supply fan control signal in Heat (with SetUpFanMan= 1)	%	48	1
241	NomCoolMan_1	Nominal value of the supply fan control signal in Cool(with SetUpFanMan= 1)	%	48	1
242	MaxRip_2	Max. signal of the return fan control signal (with SetUpFanRip= 2)	%	60	1
243	MinRip_2	Min. signal of the return fan control signal (with SetUpFanRip= 2)	%	45	1
244	MaxMan_2	Max. signal of the supply fan control signal (with SetUpFanMan= 2)	%	60	1
245	MinMan_2	Min. signal of the supply fan control signal (with SetUpFanMan= 2)	%	45	1
246	NomHeatRip_2	Nominal value of the return fan control signal in Heat (with SetUpFanRip= 2)	%	51	1
247	NomCoolRip_2	Nominal value of the return fan control signal in Cool(with SetUpFanRip= 2)	%	60	1
248	NomHeatMan_2	Nominal value of the supply fan control signal in Heat (with SetUpFanMan= 2)	%	53	1
249	NomCoolMan_2	Nominal value of the supply fan control signal in Cool(with SetUpFanMan= 2)	%	53	1
250	MaxRip_3	Max. value of the return fan control signal (with SetUpFanRip= 3)	%	65	1
251	MinRip_3	Min. value of the return fan control signal (with SetUpFanRip= 3)	%	50	1
252	MaxMan_3	Max. value of the supply fan control signal (with SetUpFanMan= 3)	%	65	1
253	MinMan_3	Min. value of the supply fan control signal (with SetUpFanMan= 3)	%	50	1
254	NomHeatRip_3	Nominal value of the return fan control signal in Heat (with SetUpFanRip= 3)	%	56	1
255	NomCoolRip_3	Nominal value of the return fan control signal in Cool (with SetUpFanRip= 3)	%	65	1
256	NomHeatMan_3	Nominal value of the supply fan control signal in Heat (with SetUpFanMan= 3)	%	58	1
257	NomCoolMan_3	Nominal value of the supply fan control signal in Cool (with SetUpFanMan= 3)	%	58	1
258	TimeScanDeltaTManExt	% Fan at start	min	15	1
259	MaxNDeltaTManExt	% Fan at start	num	3	1
600	AddTast	Keypad address		7	1

* **Pass** =0 Accessible without password

Pass =1 Access for Installers, with password

9 - MAINTENANCE

9.1 GENERAL


Maintenance must be done by authorized centres or by qualified personnel


The maintenance allows to:

- maintain the unit efficiency
- reduce the deterioration speed to whom every equipment is subject over time
- assemble information and data to understand the state of the unit efficiency and avoid possible damages

Before checking, please verify the following:

- the electrical power supply line should be isolated at the beginning
- the unit isolator is open, locked and equipped with the suitable warning
- make sure no tension is present


 After turning off the power, wait at least 5 minutes before accessing to the electrical panel or any other electrical component.

 Before accessing check with a multimeter that there are no residual stresses.

9.2 INSPECTIONS FREQUENCY

Perform an inspection every 6 months minimum.

The frequency, however, depends on the use.

 In the event of frequent use it is recommended to plan inspections at close intervals:

- frequent use (continuous or very intermittent use, near the operating limits, etc)
- critical use (service necessary).

9.3 UNIT BOOKLET

It's advisable to create a unit booklet to take notes of the unit interventions.

In this way it will be easier to adequately note the various interventions and aid any troubleshooting.

Report on the booklet:


- data
- type of intervention effected
- intervention description
- carried out measures etc.

9.4 PUT AT REST

If a long period of inactivity is foreseen:

- put the unit in OFF
- wait a few minutes to allow all the actuators to reach the rest position
- Turn off the power in order to avoid electrical risks or damages by lightning strikes
- avoid the risk of frost (empty or add glycol to the parts of the system exposed to temperatures below zero, maintain powered any anti-freeze resistances)

It's recommended that the starting-up after the stopping period is performed by a qualified technician, especially after seasonal stops or seasonal switch.

 When restarting, refer to what is indicated in the START-UP section.

Schedule technical assistance in advance to avoid hitches and to guarantee that the system can be used when required.


9.5 STRUCTURE

Check the condition of the structure parts .

Paint so as to eliminate or reduce oxidation where needed.

Check that the paneling is correctly fastened. Poor fastening may give rise to malfunctions and abnormal noise and vibration .

9.6 COIL

 The accidental contact with the fins of the exchanger may cause small cuts: use protective gloves.

The finned surfaces of the coils and especially the drain pans are the places where micro-organisms and moulds most easily flourish.


It is therefore very important to clean regularly with suitable detergents and in case disinfect with appropriate products.

9.7 CONDENSATE DISCHARGE

Dust and deposits could cause obstructions .

In addition in the pan can proliferate microorganisms and moulds.

It is very important to provide a periodic cleaning with appropriate detergents and in case a disinfection with sanitizing products.

 After cleaning pour water into the pan to ensure a regular flow.

9 - MAINTENANCE

9.8 AIR FILTERS



It is very important for the air treatment coil to be able to offer maximum thermal exchange. Therefore, the unit must always operate with the filters installed and clean.

Cleaning and replacement of filters are very important in terms of health and hygiene.

The operating with clogged filters leads to a reduction of the air flow, leading to malfunctions and unit shutdowns.

How often the filters need to be checked depends on the quality of outdoor air, unit operating hours, dust and number of persons in the rooms.

Approximately, cleaning should ideally take place between weekly and monthly. It is advisable to start with frequent checks, and to adjust the frequency based on how much dirt is discovered.

Old filters, washing residuals and residual parts must be disposed of, according to the law in force .

Access to the filters

The access to the filters is possible in two positions :

AIRFLOW 2020

A - Lateral access (floor units)

B - Lower access (ceiling units)

To access to the filters:

- Remove the closing panels
- Carefully extract the filter so that no dust reaches the parts below

To reposition the filter:

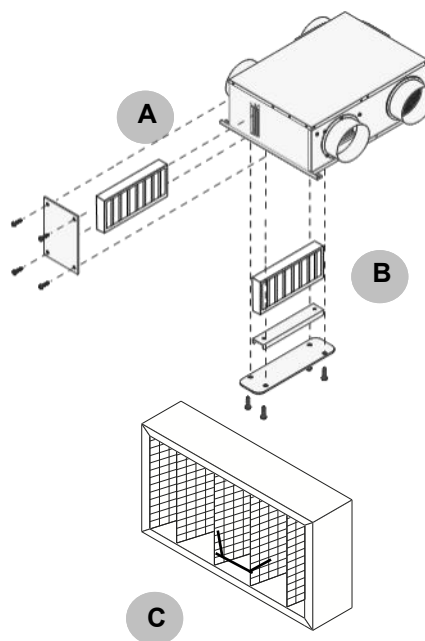
- Proceed in reverse.

Cleaning of the pleated filter

- Wash the filtering mattress in warm water with a common detergent.
- Carefully rinse it under water while preventing to pour water in the room.
- Dry the filter .


Lateral access:

To easily remove the filter it is possible to remove the handle (C)



9 - MAINTENANCE

9.9 ELECTRONIC FILTER - OPTION

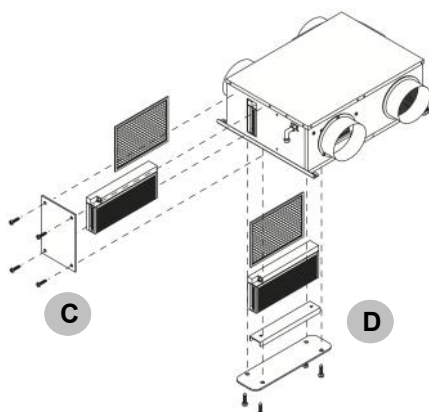
 Switch off the unit.

Access to the filters

The access to the filters is possible in two positions :

AIRFLOW 2020

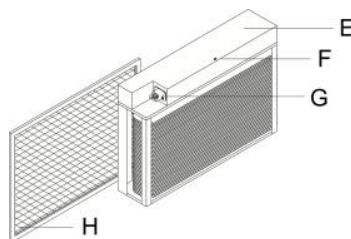
- A - Lateral access (floor units)
- B - Lower access (ceiling units)



- Extract the metal mesh prefilter (H) only AIRFLOW 2020
- Extract the filter (E).
- Disconnect the quick connector (G).

The filter status is signalled by the green led (F) on the higher part of the filter.

- | | |
|----------|------------------------------------|
| on | → Correct operating |
| flashing | → Stopped filter |
| off | → Check the electrical connections |



- E Electrostatic filter
- F Signalling green led
- G Quick connector
- H Metal mesh prefinte (only AIRFLOW 2020)

To access to the filters:

- Remove the closing panels
- Carefully extract the filter

To reposition the filter:

- Proceed in reverse.

Quick connector closed



Quick connector open



9 - MAINTENANCE

Cleaning of the electrostatic filter

MATERIALS NECESSARY FOR MAINTENANCE

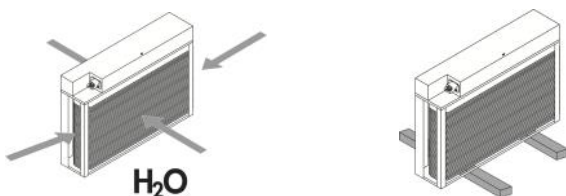
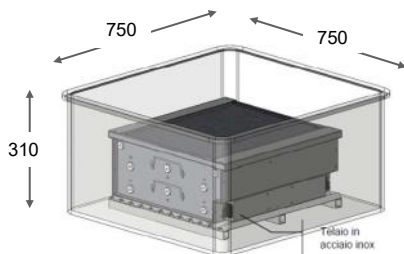
1. Acid detergent CRIC10099
2. plastic or steel tank (750x750x310 mm) with settling bottom
3. Protective gloves and goggles;
4. Graduated jug;
5. Pump for manual or pneumatic spraying.

Do not use aluminum tanks or galvanized.

Foresee a stainless steel frame that keeps the filters lifted from the tank base to have a settling bottom for the muds.



1. Position the filter to be washed on a support to facilitate work.
2. Prepare a tank with a solution of CRIC10099 detergent and water at 1+20.
3. Immerse the filter in this solution
4. Ensure the solution covers the entire filter
5. Immerse it for about 5-7 minutes. A slight chemical reaction is noticed within 2+3 minutes with the development of foam indicating the occurred elimination of residues.
6. Rinse the filter with a jet of water or using a low-pressure water jet machine.
7. Leave the electrostatic cells to dry in a hot room or directly in the sun for a few hours.
Keep the cells lifted from the ground using two metal or wooden laths.
8. Check the ionisation wires before remounting the filter.
The cleaner can be used to clean about 20 filters.
Can be recovered and placed in plastic containers closed; the air oxidizes the cleaner and reduces its effectiveness



IONISATION WIRES

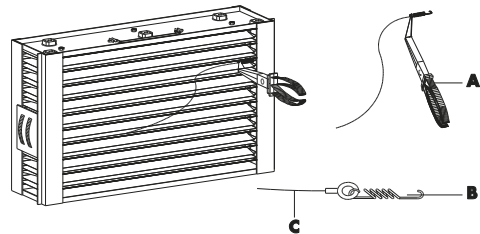
The impurities can determine oxidation or scaling on the wires, which can be removed using a cloth soaked in alcohol or an abrasive scourer with very fine grain.

Due to the high voltage powering them, the ionisation wires are subject to wear.

To foresee a yearly replacement OF ALL WIRES avoids unexpected breaks.

In case of break: :

1. remove all wire pieces present in the cell and remove the springs stretching the wire;
2. hook the spring to the wire eyelet;
3. grip the ionisation wire with curved beaks pliers;
4. hook the top of the spring with the open eyelet to the wire stretcher rod of the electrostatic cell;
5. keeping the ionisation wire stretched, with the other hand hook it to the other wire stretching rod, always by means of the curved beaks pliers.



- A Curved pincer
- B Spring
- C Wire

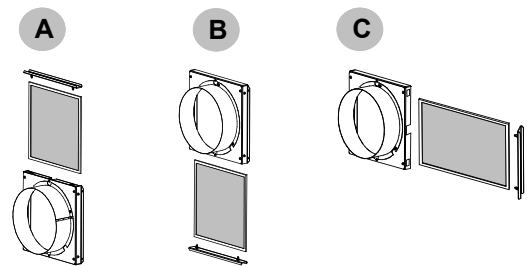
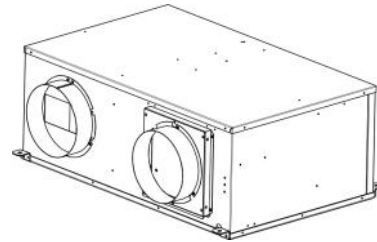


9 - MAINTENANCE

9.11 KIT EXHAUST AIR FILTER - OPTION

The ambient filter installation is possible in 3 positions:

- A - from the top (floor units)
- B - from the bottom (ceiling units)
- C - lateral (floor units)



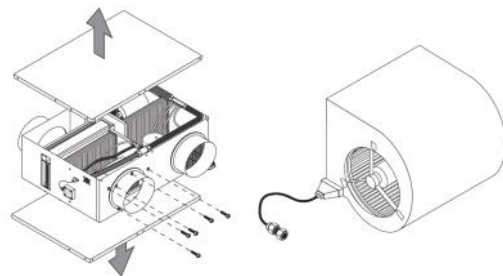
To clean the filter:

- Unscrew the 2 screws of the locking filter
- Clean the filter in tepid water with common detergent.
- Rinse thoroughly in running water to avoid spillage into the served area.
- Dry the filter.

9.12 FANS

The fans can be removed from above and from below.

- Remove the roof or the lower panel.
- Unscrew the 4 front screws.
- Disconnect the quick connector.
- Extract the fan



9 - MAINTENANCE

9.14 RECOMMENDED PERIODICAL CHECKS SHEET

Checks carried out on.....by.....company.....

√	intervention frequency (months)	3	6	12
<input type="checkbox"/>	presence corrosion			●
<input type="checkbox"/>	panel fixing			●
<input type="checkbox"/>	fans fixing		●	
<input type="checkbox"/>	coil cleaning		●	
<input type="checkbox"/>	bowl cleaning + sanitisation		●	
<input type="checkbox"/>	outflow test		●	
<input type="checkbox"/>	air filters cleaning/inspection	●		
<input type="checkbox"/>	air flow rate measurement			●
<input type="checkbox"/>	channelling: anti-vibration devices and fastenings check			●
<input type="checkbox"/>	power supply cable isolation and fastening check			●
<input type="checkbox"/>	earth cable check			●
<input type="checkbox"/>	electric control board cleaning			●
<input type="checkbox"/>	power remote controls state			●
<input type="checkbox"/>	clamps closure, cables isolation integrity			●
<input type="checkbox"/>	phases unbalancing and power supply voltage (vacuum and loaded)		●	
<input type="checkbox"/>	absorption of the individual electric loads		●	
<input type="checkbox"/>	compressors carter heaters test		●	
<input type="checkbox"/>	leaks control *			●
<input type="checkbox"/>	cooling circuit work parameters detection		●	
<input type="checkbox"/>	four-way valve exchange check		●	
<input type="checkbox"/>	protective equipment test: safety valves, pressure switches, thermostats, flow meters, etc.		●	
<input type="checkbox"/>	protective equipment test: setpoint, climatic compensations, power slicing, air flow rate variations		●	
<input type="checkbox"/>	control devices test: alarms signal, thermometers, probes, pressure gauges, etc.		●	
<input type="checkbox"/>	electrical heaters check (if present)			●

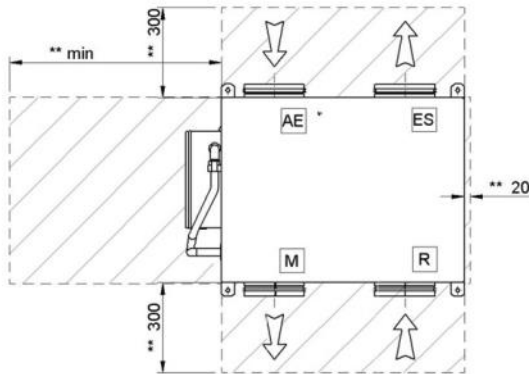
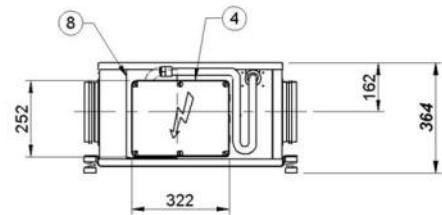
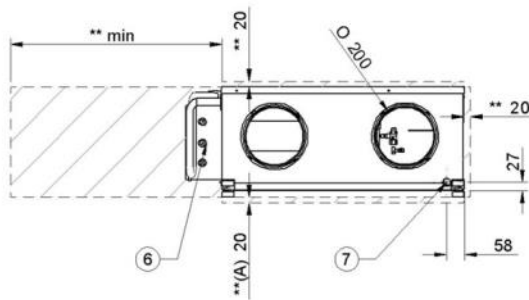
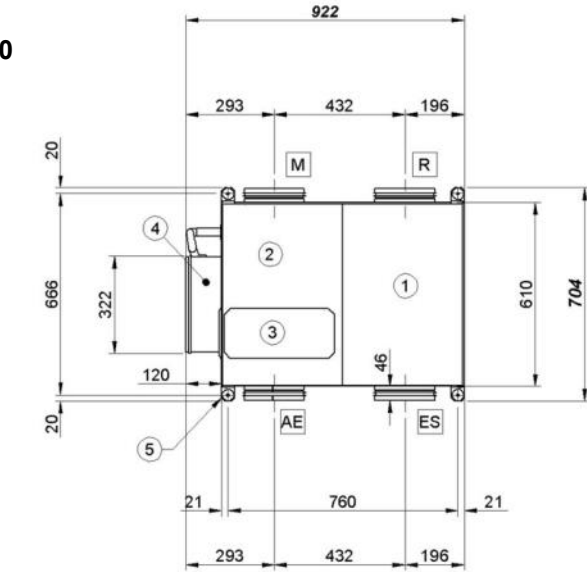
Notes/interventions recommended to Owner

* Refer to the local implemented standards; in synthesis and for merely indicative purposes, the regulation prescribes the following.
 Companies and technicians carrying out installation, maintenance/repair interventions, leaks check and recovery must be CERTIFIED as foreseen by the local standards.
 The leaks check must be carried out on a yearly basis

10 - TECHNICAL INFORMATION

10.1 DIMENSIONS

Size 200-300



** min:

a) - ceiling installation, filter access from below, remote electrical control board at a distance of at least 200 mm

b) - ceiling installation, filter access from below, non-remote electrical control board at a distance of at least 700 mm

c) - floor installation, lateral filter access, remote electrical control board at a distance of at least 400 mm

d) - floor installation, lateral filter access, non-remote electrical control board at a distance of at least 700 mm

** MINIMUM SPACE FOR MAINTENANCE
20mm : only for ceiling installation

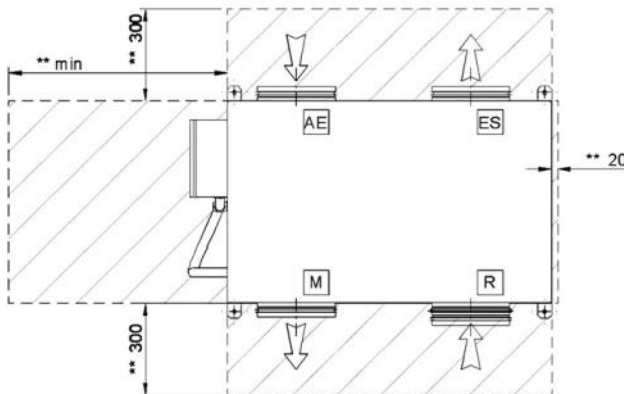
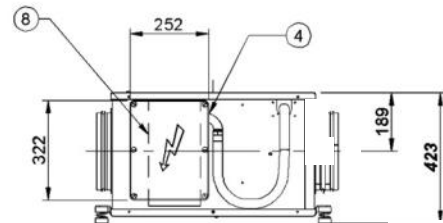
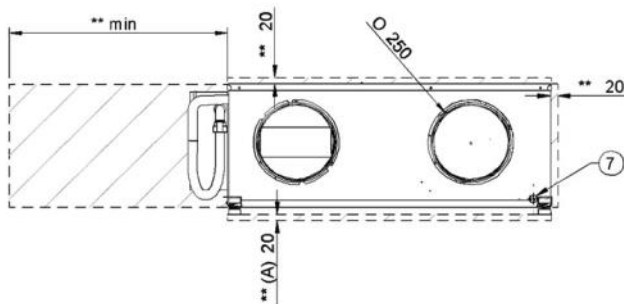
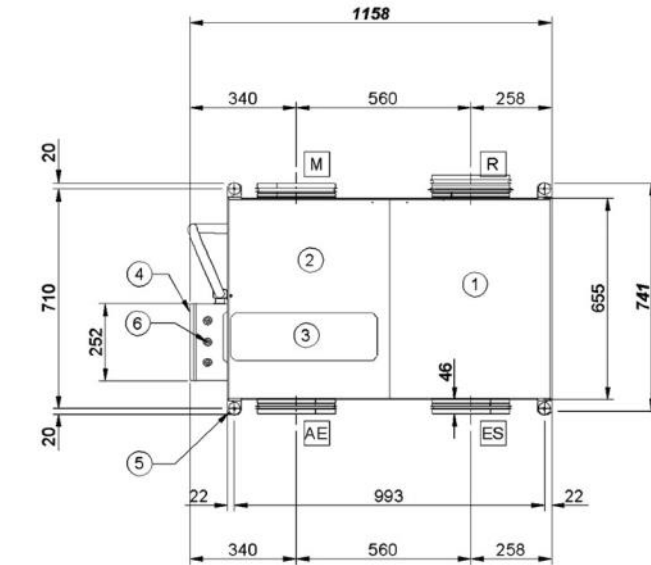
- (1) REMOVABLE PANEL FOR ACCESS TO THE COMPONENTS OF HANDLING SECTION
- (2) REMOVABLE PANEL FOR ACCESS TO THE COMPONENTS OF THE RECOVERY SECTION
- (3) REMOVABLE PANEL FOR LOWER ACCESS TO THE AIR FILTER
- (4) ELECTRICAL PANEL
- (5) FIXING POINTS
- (6) POWER INPUT
- (7) CONDENSATE DISCHARGE DUCT

- (8) REMOVABLE PANEL FOR LOWER ACCESS TO THE AIR FILTER
- (AE) FRESH AIR INTAKE
- (ES) AIR EXHAUST
- (M) AMBIENT AIR DISTRIBUTION
- (R) AMBIENT AIR INTAKE

Size		200	300
Length	mm	922	922
Depth	mm	704	704
Height	mm	360	360
Operating weight	kg	70	75
Shipping weight	kg	85	90

10 - TECHNICAL INFORMATION

Size 650



** min:

- a) - ceiling installation, filter access from below, remote electrical control board at a distance of at least 200 mm
- b) -ceiling installation, filter access from below, non-remote electrical control board at a distance of at least 700 mm
- c) -floor installation, lateral filter access, remote electrical control board at a distance of at least 400 mm
- d) -floor installation, lateral filter access, non-remote electrical control board at a distance of at least 700 mm

** MINIMUM SPACE FOR MAINTENANCE
20mm : only for ceiling installation

- (1) REMOVABLE PANEL FOR ACCESS TO THE COMPONENTS OF HANDLING SECTION
- (2) REMOVABLE PANEL FOR ACCESS TO THE COMPONENTS OF THE RECOVERY SECTION
- (3) REMOVABLE PANEL FOR LOWER ACCESS TO THE AIR FILTER
- (4) ELECTRICAL PANEL
- (5) FIXING POINTS
- (6) POWER INPUT
- (7) CONDENSATE DISCHARGE DUCT

- (8) REMOVABLE PANEL FOR LOWER ACCESS TO THE AIR FILTER
- (AE) FRESH AIR INTAKE
- (ES) AIR EXHAUST
- (M) AMBIENT AIR DISTRIBUTION
- (R) AMBIENT AIR INTAKE

Size		650
Length	mm	1158
Depth	mm	751
Height	mm	423
Operating weight	kg	100
Shipping weight	kg	120

10 - TECHNICAL INFORMATION

10.2 GENERAL TECHNICAL DATA

SIZES	200	300	650
-------	-----	-----	-----

COOLING AE 30°C

Cooling capacity	1	kW	1,57	2,10	4,03
Compressor power input	1	kW	0,498	0,640	1,29
Total power input	1	kW	0,542	0,700	1,48
EER	1		2,90	3,00	2,72

COOLING AE 35°C

Cooling capacity	2	kW	1,63	2,17	4,23
Compressor power input	2	kW	0,523	0,674	1,33
Total power input	2	kW	0,567	0,734	1,519
EER	2		2,87	2,96	2,78

HEATING AE 7°C

Heat output	3	kW	1,81	2,33	5,00
Compressor power input	3	kW	0,401	0,541	1,12
Total power input	3	kW	0,441	0,593	1,27
COP	3		4,10	3,93	3,94

HEATING AE -5°C

Heat output	4	kW	1,86	2,35	5,10
Compressor power input	4	kW	0,320	0,379	0,846
Total power input	4	kW	0,360	0,431	0,996
COP	4		5,17	5,45	5,12

COMPRESSOR

Type of compressors			ROT	ROT	ROT
No. of Compressors		Nr	1	1	1
Type of refrigerant			R410A	R410A	R410A
Refrigerant charge		Kg	0,80	0,75	1,45

FANS

Type of fans			CFG	CFG	CFG
Number of fans		Nr	2	2	2
Air flow		mc/h	200	300	650
Absorbed capacity by fans	5	kW	0,040	0,052	0,150
Available head nominal		Pa	40	40	40
Max outside static pressure		Pa	120	120	120

CONNECTIONS

Condensate discharge			26	26	26
----------------------	--	--	----	----	----

POWER SUPPLY

Standard power supply		V	230/1/50	230/1/50	230/1/50
-----------------------	--	---	----------	----------	----------

NOISE LEVELS

Sound pressure level (1m)	6	dB(A)	39	41	46
---------------------------	---	-------	----	----	----

- (1) **AE 30°C**: data referred to the following conditions:
 - Outdoor air temperature: 30°C BS/ 22.0°C BU
 - Internal air temperature: 27°C BS/ 19°C BU
 - nominal air flow
- (2) **AE 35°C**: data referred to the following conditions:
 - Outdoor air temperature: 35°C BS/ 24.0°C BU
 - Internal air temperature: 27°C BS/ 19°C BU
 - nominal air flow
- (3) **AE 7°C**: data referred to the following conditions:
 - Outdoor air temperature: 7°C BS/ 6°C BU
 - Internal air temperature: 20°C BS/ 15°C BU
 - nominal air flow

- (4) **AE -5°C**: data referred to the following conditions:
 - Outdoor air temperature: -5°C BS/ -5.4°C BU
 - Internal air temperature: 20°C BS/ 15°C BU
 - nominal air flow

- (5) the fan absorptions refer to the air flows of the heating operation (conditions as indicated in note (2)) and 40Pa available head
 (6) I livelli sonori si riferiscono ad unità a pieno carico nelle condizioni nominali di prova.

The sound pressure is measured at 1 m from the external surface of the unit in open field conditions.

10.3 ELECTRICAL DATA

Size	200	300	650
------	-----	-----	-----

F.L.A. FULL LOAD CURRENT AT MAX ADMISSIBLE CONDITIONS

F.L.A. - Compressor 1	A	2,2	3,1	6,8
F.L.A. - Single supply fan	A	1,2	1,2	1,2
F.L.A. - Single exhaust air fan	A	1,2	1,2	1,2
F.L.A. - Total	A	5,6	6,5	10,2

L.R.A. LOCKED ROTOR AMPERES

L.R.A. - Compressor 1	A	12	16,5	37
-----------------------	---	----	------	----

F.L.I. FULL LOAD POWER INPUT (AT MAX ADMISSIBLE CONDITION)

F.L.I. - Compressor 1	kW	0,47	0,69	1,52
F.L.I. - Single External Fan	kW	0,165	0,165	0,165
F.L.I. - Single exhaust air fan	kW	0,165	0,165	0,165
F.L.I. - Total	kW	1,03	1,25	2,08

M.I.C. MAXIMUM INRUSH CURRENT

M.I.C. - Value	A	14,4	18,9	39,4
----------------	---	------	------	------

Power supply 230/1/50Hz +/- 10%

10 - TECHNICAL INFORMATION

10.4 SOUND LEVELS

Size	Sound Power Level (dB)								Sound pressure level	Sound Power Level
	Octave band (Hz)									
	63	125	250	500	1000	2000	4000	8000	dB(A)	dB(A)
200	59	56	52	49	49	40	33	32	39	52
300	60	57	53	51	51	41	34	33	41	54
650	66	63	59	56	56	47	40	39	46	60

Sound levels refer to the unit at full load installed on the ceiling, ducted, with nominal fan air flow rate. Available static pressure 40 Pa.

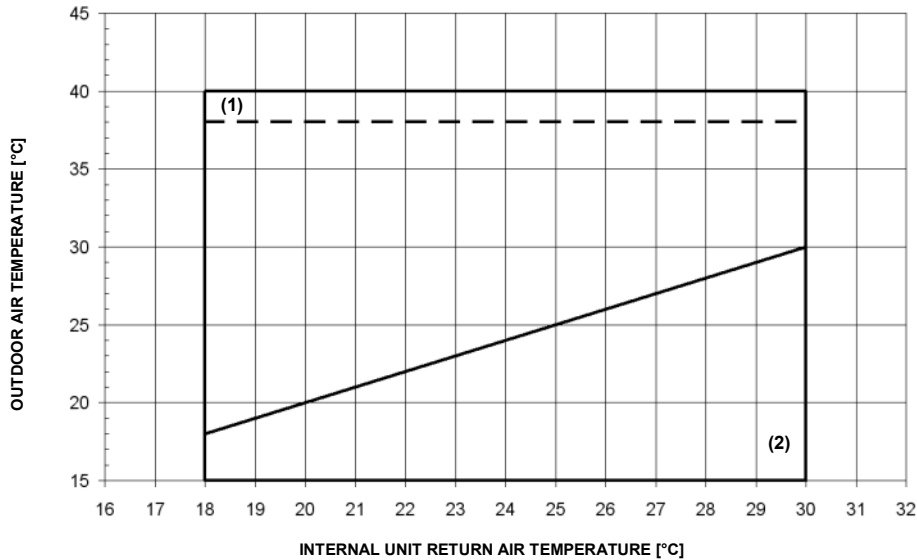
In accordance with the UNI-EN ISO 3744 regulation, the average sound pressure level refers to a distance of 1 m from the external surface of the unit in open field conditions.

The power measurements are taken in accordance with the UNI EN ISO 9614-2 standard, with a ducted unit installed near a reflective surface

If the unit is installed in conditions other than the nominal ones (for instance, near walls or obstacles in generally) the sound levels may undergo substantial variations.

10.5 OPERATING LIMITS

Cooling

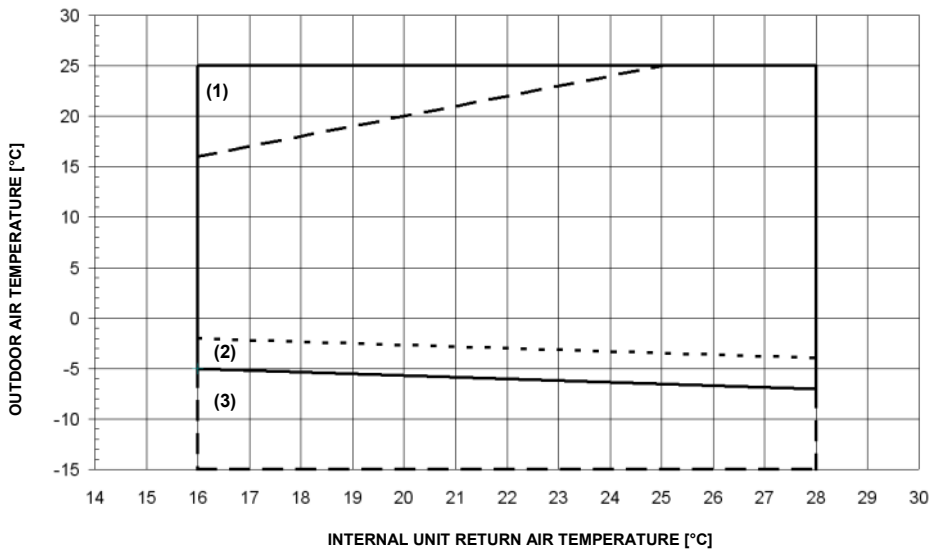


The limits are meant as an indication. Please note that they have been calculated by considering:

- general and not specific sizes,
- clean batteries and filters,
- non-critical positioning of the unit and correct operating and maintenance of the unit.

- (1) Operating field with external RH < 40%
- (2) Zone of possible operation in Free Cooling

Heating



The limits are meant as an indication. Please note that they have been calculated by considering:

- general and not specific sizes,
- clean batteries and filters,
- non-critical positioning of the unit and correct operating and maintenance of the unit.

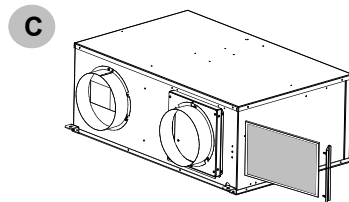
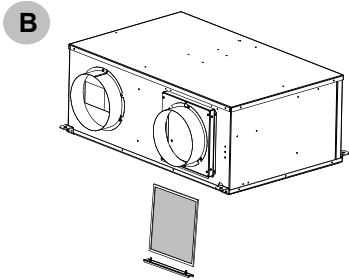
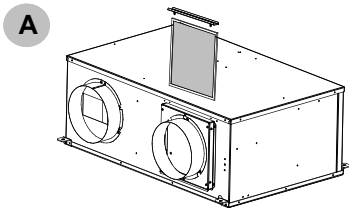
- relative humidity of the return air > 50%


- (1) zone of possible Free Heating operating
- (2) the broken line identifies the operating limit of the standard unit with internal relative humidity < 40%
- (3) operating range with return air flow modulation.

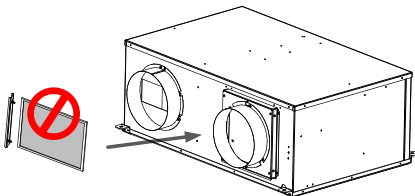
11.5 KIT OF EXHAUST AIR FILTER

The ambient filter installation is possible in 3 positions:

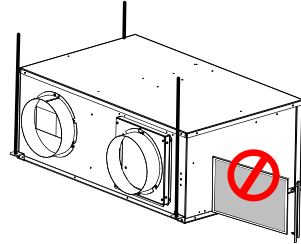
- A - from the top (floor units)
- B - from the bottom (ceiling units)
- C - lateral (floor units)



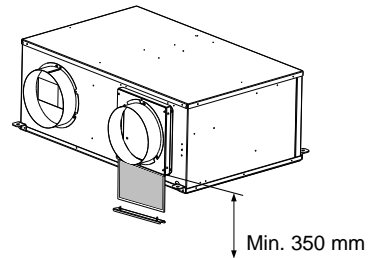
 Installation not permitted



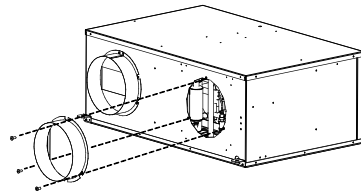
Lateral ceiling installation not allowed. 



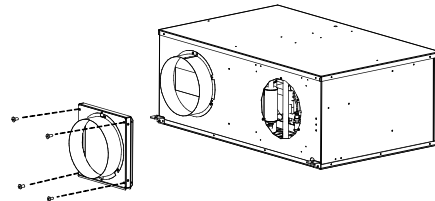
Minimum space for filter extraction.



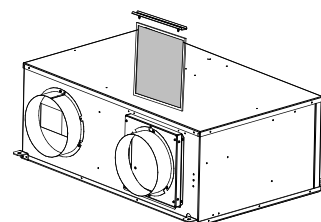
- 1** Unscrew the front screws.
Remove the existing collar.



- 2** Install the filter holder.



- 3** Insert the filter.
Close the filter.
Screw the 2 screws of the locking filter



11.5 ELECTRONIC FILTER

The most common contaminants for which the filter is designed are : air pollution by PM10, PM 2,5 and PM1

Contaminants that can be filtered:

- dry smokes
- powder (up to 0.3 microns)
- smoke electrostatically charged

Contaminants that can NOT be filtered:

- water vapours also in low concentration
- oil vapours
- large amounts of dust
- metal shavings, iron filing dusts and waste generally
- gas

Absolutely to avoid:

- metal dusts also fine
- fumes produced by combustion of organic and not materials (wood, coal, gasoline, etc.)

Filter installation

The filter installation is possible in 2 positions:

AIRFLOW 2020

- A** - lateral (floor units)
- B** - from the bottom (ceiling units)

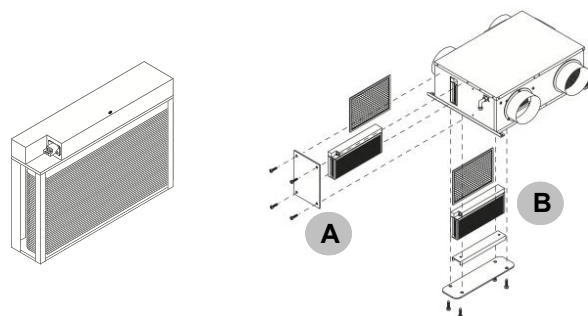
Switch off the unit.



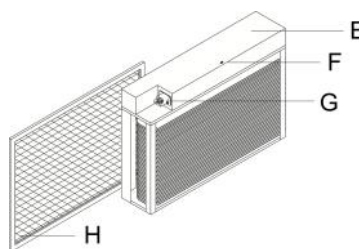
To install the filter:

- Remove the closing panels
- Extract the pleated filter
- Connect the quick connector (**G**)
- Insert the electronic filter
- Insert the metal mesh prefilter (**H**) only AIRFLOW 2020
- Close the panels

Quick connector (**G**)



- E** Electrostatic filter
- F** Signalling green led
- G** Quick connector
- H** Metal mesh prefinte (only AIRFLOW 2020)



11 - OPTION

11.7 SERIAL COMMUNICATION MODULE TO SUPERVISOR (MODBUS)

The unit can be connected to remote keypad RCW15 or an external supervisor system.

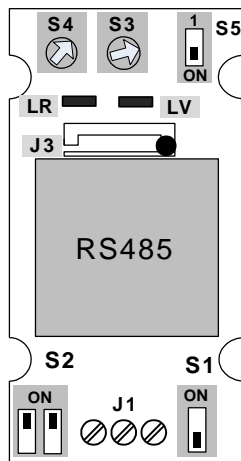
* parameter	description	Extended description	value
165	Adress	ModBus supervision serial address	3
166	BaudRate	Baud Rate (0=4800 / 1=9600 2=19200) supervision serial	1
167	Parity	Parity 0=NO / 1=Odd 2=Even supervision serial	0

* Parameters that can be accessed with the maintenance technician password

Only qualified personnel can have access with the password. Changes to parameters can cause malfunctions.

ModBus protocol details: following pages.

RS485 MODULE



LV = GREEN LED :
OK

LR = RED LED QUICK FLASHING:
wrong address
faulty module

Polarisation

Only one card must be polarised inside network 485

S2 = OFF = polarised NO

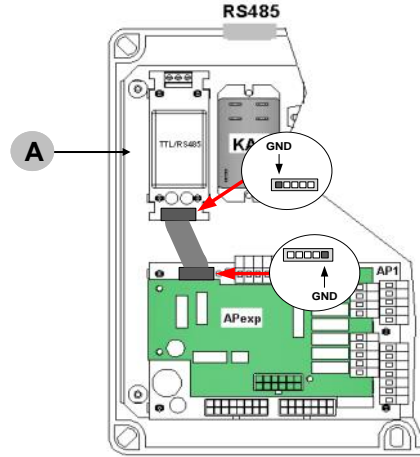
Termination

The last component of the network must be terminated

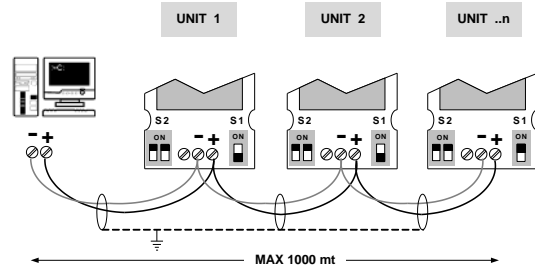
S1 = ON = termination YES

- Position the RS 485 (A) module in the Airflow 2020 electrical panel.
- For a correct connection use the GND (blue) as reference.

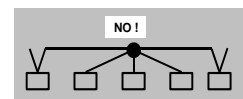
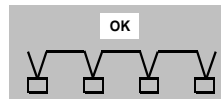
ELECTRIC PANEL



- The shielding must be connected to a ground without disturbances and in only one point;
- Provide a continuous shielding during all the serial cable.



- The total length of the serial line must not exceed 1000 meters.
- The potential difference between the "grounds" of two RS485 devices must be less than 7 V.
- The serial lines must be connected in bus type, i.e. nodes are not allowed to more points.



11 - OPTION

11.8 MODBUS PROTOCOL

STATUSES, PROBES, ALARMS, CONTROLS

STATUS AREA			
Modbus Address (decimal)	rd: read wr: write	Description	Unit
2000	rd	Warm setpoint	°C/10
2001	rd	Cold setpoint	°C/10
2002	rd	Current setpoint (return)	°C/10
2007	rd	Number of compressors on	no.
2011	rd	Active control status of supply air quality	no. (0-1)
2013	rd	External bypass damper status	no. (0-1)
2015	rd	Free-cooling status	no. (0-1)
2016	rd	Free-heating status	no. (0-1)
2017	rd	Fan status set to silent	no. (0-1)
2018	rd	Supply fan control signal	%
2020	rd	Return fan control signal	%
2022	rd	On-off humidifier status	no. (0-1)
2023	rd	Humidifier control signal	%
2024	rd	On/off status (local)	no. (0-1)
2025	rd	Heat/cool machine mode	no. (0-1)
2026	rd	(Eco status – off)	no. (0-1)
2027	rd	Ventilation-only active status	no. (0-1)
2030	rd	Operating statuses bitmaps	bitmap
2031	rd	2 operating statuses bitmaps	bitmap
2032	rd	(Operating) return temperature	°C/10
2033	rd	Supply temperature (mean value)	°C/10
2034	rd	Fresh air temperature	°C/10
2035	rd	Supply humidity	%
2036	rd	(Operating) return humidity	%
2044	rd/wr	Compressor1 hours of operation	no.
2046	rd/wr	Compressor1 start-ups	no.
2050	rd	Statuses1 bitmaps (compressor and assoc. circ. mix)	bitmap
2052	rd	Alarms bitmap 1	bitmap
2053	rd	Alarms bitmap 2	bitmap
2054	rd	Alarms bitmap 3	bitmap
2068	rd	Ambient air enthalpy value hAmb	0.1 Kcal/Kg

CONVENTIONAL CODES FOR THE PROBES

Error on one of the probes (value higher than the expected operating range). This is indicated with the specific probe error code = 0x7fff.

When the relative parameter reports that there is no probe, this is indicated with the no probe code = 0x7ffe (it does not appear in the local probes value, but in the value related to the operating probes).

Statuses1-2 bitmaps (compressor and assoc. circ. mix)

Posit.	meaning	mask
bit0	Compressor timing in progress	0x01
bit1	Compressor on	0x02
bit2	Excited reverse valve	0x04
bit3	-----	0x08
bit4	-----	0x10
bit5	Fan di mandata acceso	0x20
bit6	-----	0x40
bit7	-----	0x80

Bitmap 1 alarm (probe)

Posit.	meaning	mask
bit0	External air temperature probe failure	0x01
bit1	-----	0x02
bit2	Supply temperature probe failure	0x04
bit3	Return temperature probe failure (local or from thermostat or from serial device)	0x08
bit4	Return humidity probe failure (local or from thermostat or from serial device)	0x10
bit5	-----	0x20
bit6	-----	0x40
bit7	-----	0x80
bit8	-----	0x0100
bit9	Supply humidity probe failure	0x0200
bit10	Suction pressure probe/exhaust coil failure	0x0400
bit11	-----	0x0800
bit12	-----	0x1000
bit13	-----	0x2000
bit14	-----	0x4000
bit15	-----	0x8000

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Bitmap 2 alarms

Posit.	meaning	mask
bit0	High pressure alarm	0x01
bit1	Low pressure alarm	0x02
bit2	Compressor thermal alarm	0x04
bit3	-----	0x08
bit4	-----	0x10
bit5	Control signal - supply air quality not met with all the resources used	0x20
bit6	Preheating modulating heating elements with recovery circuit off	0x40
bit7	Fans off due to external air temperature in Ventilation-only mode	0x80
bit8	Ventilation alarm due to low external temperature	0x100
bit9	Ventilation alarm due to high external temperature	0x200
bit10	Ventilation alarm due to low ambient temperature	0x400
bit11	Ventilation alarm due to high ambient temperature	0x800
bit12	Circuit block alarm due to low enthalpy/ ambient temperature (heat)	0x1000
bit13	Circuit block alarm due to high ambient temperature (cool)	0x2000
bit14 , 15	-----	

Bitmap 3 alarms

Posit.	meaning	mask
bit0	Fire alarm	0x01
bit1	Supply and return fan safety alarm	0x02
bit2	Dirty filters alarm	0x04
bit3	-----	0x08
bit4	-----	0x10
bit5	-----	0x20
bit6	Humidifier alarm	0x40
bit7	Humidifier antifreeze alarm	0x80
bit8	Maximum supply temperature alarm	0x0100
bit9	Machine configuration alarm ⁽¹⁾	0x0200
bit10	High supply temperature alarm 1	0x0400
bit11	High supply temperature alarm 2	0x0800
bit12	Low supply temperature alarm 1	0x1000
bit13	Low supply temperature alarm 2	0x2000
bit14	Water temperature out of limits alarm	0x4000
bit15	Temperature differential inconsistency between supply air and external air (with compressor on for more than 10 min.)	0x8000

(1) The configuration alarm is sent when at least one of the conditions below has occurred:

- the PotC1 =0 parameter is set;
- when the H2OLogic=3 parameter is set to PotC2 >= PotC1;
- with the PotC2 >0 parameter is set to En Inverter=1;

Operating statuses bitmaps

Posit.	meaning	mask
bit0	(Clean on - off)	0x01
bit1	Heat mode	0x02
bit2	Remote input on/off	0x04
bit3	Cool mode	0x08
bit4	Ventilation-only active	0x10
bit5	(ECO on - off)	0x20
bit6	Local on/off	0x40
bit7	-----	0x80

Operating statuses 2 bitmaps

Posit.	meaning	mask
bit0	Humidifier status on	0x01
bit1	AUTO/MAN season change	0x02
bit2	AUTO/MAN setpoint change	0x04
bit3	-----	0x08
bit4	-----	0x10
bit5	-----	0x20
bit6	-----	0x40
bit7	-----	0x80

SUPERVISOR AREA			
Address Modbus (decimal)	rd: read wr: write	Description	Value
----	rd/wr	Control in heat/cool mode	no. (0-1)
----	rd/wr	Control in on/off mode	no. (0-1)
----	rd/wr	(Eco control - off)	no. (0-1)
----	rd/wr	(Clean control - off)	no. (0-1)
----	rd/wr	Ventilation-only control	no. (0-1)
2100	rd/wr	Operating statuses controls bitmaps	bitmap

11 - OPTION

SUPERVISOR AREA			
Address Modbus (decimal)	rd: read wr: write		
2101	rd/wr	Flag register	bitmap
2102	rd/wr	EXTERNAL value of the Vrec adjustment component	%
2103	rd/wr	Return temperature EXTERNAL value	°C/10
2104	rd/wr	Return humidity EXTERNAL value	°C/10
2105	rd/wr	External temperature EXTERNAL value	°C/10
2106 MSB	rd/wr	(Reduced air flow rate control - off)	no. (0-1)
2106 LSB	rd/wr	Silent mode control	no. (0-1)
2107	rd/wr	Heat Ambient Setpoint value	°C/10
2108	rd/wr	Cool Ambient Setpoint value	°C/10

CONTROLS ASSOCIATED WITH STATUSES/OPERATING MODE

Controls received via the Modbus serial device are subject to the same acquisition constraints that apply for keyboards (for instance, if the ventilation-only mode is active, it is not possible to switch from ECO to non-ECO or vice versa).

For the bitmap controls from Modbus, the 4-5-6 bits must be set to specific set of three values according to the required status and the current status (if the set of three values is not allowed, the control of the associated statuses is ignored).

REQUIRED CONTROL (from Modbus)	bit6 onoff loc.	bit5 eco vent.	bit4 only	Current operating status that allows to acquire the required control bit2 bit6 bit5 bit4
REQU. in OFF mode	0	0	0	1 x y z (x,y,z={0,1})
REQU. in ON mode	1	0	0	1 0 0 0 (current status – off) 1 0 1 0 (current status – eco)
REQU. in ECO mode	0	1	0	1 1 0 0 (current status – normal on)
REQU. in VENT-ONLY mode on	0 1	1 0	1 1	1 0 1 0 (current status – eco) 1 1 0 0 (current status – normal on)
REQU. in VENT-ONLY mode on	0 1	1 0	0 0	1 0 1 1 (current status – fan-only in eco mode) 1 1 0 1 (current status – fan-only in normal on)

For the other status/mode controls (heat/cool), the activation request is indicated by corresponding bit=1

Simplified table

Bit	7	6	5	4	3	2	1	0	Value to send
Weight	128	64	32	16	8	4	2	1	
Controls									
Unit switching on and/or go to Test mode	0	64	0	0	0	4	0	1	69 (0x45)
Unit switching on and/or go to Heat mode	0	64	0	0	0	4	2	0	70 (0x46)
Unit switching on and/or go to Cool mode	0	64	0	0	8	4	0	0	76 (0x4C)
Unit switching off (as by ON/OFF button)	0	0	0	0	0	4	0	0	4 (0x04)
Unit off and/or go to Heat mode	0	0	0	0	0	4	2	0	6 (0x06)
Unit off and/or go to Cool mode	0	0	0	0	8	4	0	0	12 (0x0C)
Unit switching off (as by digital input)	0	64	0	0	0	0	0	0	64 (0x40)

11 - OPTION

REFERENCE CONTROLS FOR PROBES AND OTHER SPECIAL CONTROLS

There is the option of setting the adjustment component of the compressors and/or specific adjustment probes or the Silent Mode control of the fans via the Modbus serial device.

This category of controls is subject to the following application criteria:

- The possibility of acquiring the control from a serial device (Modbus) is subject to a given value of the parameter that configures the specific element (compressor adjustment component, probe, silent mode management, etc.);
- Provided that the previous section has been checked, each Modbus control is acquired only if in the Flag Register (written by Modbus) the flag that enables that specific control has been set to 1;
- If the conditions above are met and the **TimeOffLine** parameter is > 0, the Modbus serial device experiences a communication timeout. The control is no longer acquired by the Modbus (until the connection is re-established); if instead the **TimeOffLine** parameter is = 0, the connection to the latest control received from the Modbus remains in place (if enabled in the Flag Register);
- If a control cannot be acquired by the Modbus, the system sets itself in the "local" logic.

Flag Register (bit=1 with control enabled from network, bit=0 with control not enabled from network)

Posit.	Name	Description	mask
bit0	EnNetworkReturnT	Return temperature from network	0x01
bit1	EnNetworkReturnH	Return humidity from network	0x02
bit2	EnNetworkExternalT	External temperature from network	0x04
bit3	EnNetworkCompAdjust	Compressor adjustment component from network	0x08
bit4	EnNetworkReducedFlowRate	(Reduced flow rate from network control - - off)	0x10
bit5	EnNetworkSilentMode	Ventilation Silent mode control	0x20
bit6	EnNetworkSetpoint	Ambient setpoint from network ⁽¹⁾	0x40
bit7	-----	(not used)	0x80
bit8	-----	(not used)	0x0100
bit9	-----	(not used)	0x0200
bit10	-----	(not used)	0x0400
bit11	-----	(not used)	0x0800
bit12	-----	(not used)	0x1000
bit13	-----	(not used)	0x2000
bit14	-----	(not used)	0x4000
bit15	-----	(not used)	0x8000

⁽¹⁾ the network setpoint is selected also for the non-current operating mode

PARAMETRES

Modbus address of a generic parameter = 1000 + keyboard display index - 1.

PARAMETERS AREA			
Address Modbus (decimal)	rd: read wr: write	Description	Value
>1000	rd/wr	16-bit parameters with sign	
>1000	rd/wr	8-bit parameters without sign	
>=1000	rd/wr	8-bit parameters with sign	

PASSWORD TO ACCESS PARAMETERS IN WRITING MODE AND SPECIAL CONTROLS

PASSWORD AREA			
Address Modbus (decimal)	rd: read wr: write	Description	Value
400	rd/wr	Alarms manual reset control	101 Modbus
401		Installer password for parameters (level 1 - maintenance)	115
402		Manufacturer password for parameters (level 2)	321

MODULES FW VERSIONS


VERSIONE FW MODULO BASE			
Address Modbus (decimal)	rd: read wr: write	Description	
1	rd	FW version	
2	rd	FW revision	
3 MSB	rd	Eeprom version	
3 LSB	rd	Date: Day	
4 MSB	rd	Date: Month	
4 LSB	rd	Date: Year	


12 - GENERAL INSTRUCTIONS

12.1 MANUAL

The manual allows a correct unit installation, use and maintenance.

Pay particular attention to :


 **WARNING**, identifies particularly important operations or information

 **PROHIBITIONS**, identifies operations that must not be carried out, that compromises the operating of the unit or may cause damages to persons or things.

- It is advisable to read it carefully so you will save time during operations.
- Follow the indications so you will not cause damages to things and injuries to people .The preliminary information must be read before carrying out any of the following operations.

12.2 GENERAL INSTRUCTIONS

Preliminaries

 The positioning, the hydraulic, refrigerating and electrical system and the air ducting must be determined by the system designer according to the local regulations.

Only qualified personnel can operate on the unit, as required by the regulation in force.

Using the unit in case of breakdown or malfunction :

- voids the warranty
- may compromise the safety of the unit
- may increase time and repair costs.

Follow local safety regulations

Keep packaging material out of children's reach because it may be dangerous.

Recycling and disposing the packaging material in conformity with local regulations.

Risk situations

The unit has been designed and created to prevent injuries to people.

During designing it is not possible to plane and operate on all the risk situations.

Read carefully the "Residual risk" section where are reported all the situations which may cause damages to things and injuries to people .


Installation, starting-up, maintenance and repair required specific knowledge; if they are carried out by inexperienced personnel, they may cause damages to things and injuries to people.

Intended use

Use the unit for the air treatment.


Follow the limits defined in the technical bulletin and on this manual.

Do not treat air with :

-  high concentrations of dust
- aggressive substances
- residues from industrial processing.

12.3 RICEPTION

General

 Operate in compliance with safety regulations in force .
For detailed information (dimensions, weight, technical characteristics etc.) please refer to the TECHNICAL INFORMATION section.


Use single protection devices : gloves, glasses etc

Storing

Observe external packaging instructions .

Handling

Verify unit weight and handling equipment lifting capacity .

 Identify critical points during handling (disconnected routes, flights, steps, doors).

Considerer that the barycentre could be out of centre .

Before starting the handling, make sure that the unit is stable.

Packaging removing


Be careful not to damage the unit.

Recycling and disposing the packaging material in conformity with local regulations.

12.4 POSITIONING


Operate in compliance with safety regulations in force.

For detailed information (dimensions, weight, technical characteristics etc.) please refer to the TECHNICAL INFORMATION section.

 Use single protection devices : gloves, glasses etc.

During positioning consider these elements :

- technical spaces requested by the unit and the system
- choice of the unit installation place
- electrical connections
- water connections
- aeraulic ducting

 Neglecting these aspects may decrease the unit performances and life.

12 - GENERAL INSTRUCTIONS

12.5 ELECTRIC SYSTEM

General



The characteristics of the electrical lines must be determined by specialized personnel able to design electrical installations; moreover, the lines must be in conformity with regulations in force. Please refer to the "Information" section for the detailed characteristics of the unit (dimensioning, performance, etc) .

Operate in compliance with safety regulations in force .

Use single protection devices : gloves, glasses ecc.

The protection devices of the unit power line must be able to stop the presumed short circuit current, whose value must be determined in function of system features. The power cables and the protection cable section must be defined in accordance with the characteristics of the protections adopted. The serial number label reports the unit specific electrical data, included any electrical accessories.

The electrical data indicated in the technical bulletin and in the manual refer to the standard unit, accessories excluded.

Refer to those data.

Connection

All electrical operations should be performed by trained personnel having the necessary requirements by the regulations in force and being informed about the risks relevant to these activities.

Refer to the unit electrical diagram (the number of the diagram is shown on the serial number label).

Verify that the network has characteristics conforming to the data shown on the serial number label .

Make sure that the unit supply line is selected at start.

Shelter the cables using adequate measure fairleads.

Before starting work, verify that the sectioning device at the start of the unit power line is open, blocked and equipped with sign warning.

First create the earthing connection.

Prior to powering the unit ensure that all the protections that were removed during the electrical connection work have been restored.

Signal lines/data-lay

Do not overpass the maximum power allowed, which varies, according to the type of signal.

Lay the cables far from power cables or cables having a different voltage and that are able to emit electromagnetic disturbances.



Do not lay the cable near devices which can generate electromagnetic interferences.

Do not lay the cables parallel to other cables; cable crossings are possible, only if laid at 90°.

Connect the screen to the ground, only if there aren't disturbances .

Guarantee the continuity of the screen for the entire extension of the cable.

Respect impendancy, capacity and attenuation indications.

12.6 MODIFICATION



All unit modifications will end the warranty coverage and the manufacturer responsibility.

12.7 BREAKDOWN/MALFUNCTION



Disable the unit immediately in case of breakdown or malfunction.

Contact a constructor certified assistance service.

Use original spares parts only.

12.8 USER TRAINING

The installer has to train the user on :

- ON / OFF
- set points change;
- standby mode;
- Maintenance;
- what to do / what not to do in case of breakdown.

12.9 DATA UPDATE

Continual product improvements may imply manual data changes

Visit manufacturer web site for updated data.

13 - RESIDUAL RISKS

General

In this section the most common situations are signalled. As these cannot be controlled by the manufacturer these could be a source of risk situations for people or things.

Danger zone

This is an area in which only an authorised operator may work.

The danger zone is the area inside the unit which is accessible only with the deliberate removal of protections or parts thereof.

Handling

The handling operations, if implemented without all of the protection necessary and without due caution, may cause the fall or the tipping of the unit with the consequent damage, even serious, to persons, things or the unit itself.

Handle the unit following the instructions provided in the present manual regarding the packaging and in compliance with the local regulations in force.

Should the gas refrigerant leak please refer to the refrigerant "Safety sheet".

Installation

An incorrect installation of the unit could cause water leaks, condensate accumulation, leaking of the refrigerant, electric shock, bad functioning or damage to the unit itself.

Check that the installation has been implemented by qualified technical personnel only and that the instructions contained in the present manual and the local regulations in force have been adhered to.

The installation of the unit in a place where even infrequent leaks of inflammable gas and the accumulation of this gas in the area surrounding the area occur could cause explosions or fires.

Carefully check the positioning of the unit.

The installation of the unit in a place unsuited to support its weight and/or guarantee adequate anchorage may cause the fall or the tipping of the unit with the consequent damage to things, people or the unit itself.

Carefully check the positioning and the anchoring of the unit.

Easy access to the unit by children, unauthorised persons or animals may be the source of accidents, some serious.

Install the unit in areas which are only accessible to authorised person and/or provide protection against intrusion into the danger zone .

General risks

Smell of burning, smoke or other signals of serious anomalies may indicate a situation which could cause damage to people, things or the unit itself.

Electrically isolate the unit (yellow-red isolator).

Contact the authorised service centre to identify and resolve the problem at the source of the anomaly.

Accidental contact with exchange batteries, compressors, air delivery tubes or other components may cause injuries and/or burns.

Always wear suitable clothing including protective gloves to work inside the danger zone.

Maintenance and repair operations carried out by non-qualified personnel may cause damage to persons, things or the unit itself.

Always contact the qualified assistance centre.

Failing to close the unit panels or failure to check the correct tightening of all of the panelling fixing screws may cause damage to persons, things or the unit itself.

Periodically check that all of the panels are correctly closed and fixed.

If there is a fire the temperature of the refrigerant could reach values that increase the pressure to beyond the safety valve with the consequent possible projection of the refrigerant itself or explosion of the circuit parts that remain isolated by the closure of the tap.

Do not remain in the vicinity of the safety valve and never leave the refrigerating system taps closed.

Electric parts

An incomplete attachment line to the electric network or with incorrectly sized cables and/or unsuitable protective devices can cause electric shocks, intoxication, damage to the unit or fires.

Carry out all of the work on the electric system referring to the electric layout and the present manual ensuring the use of a system thereto dedicated.

An incorrect fixing of the electric components cover may favour the entry of dust, water etc inside and may consequently can electric shocks, damage to the unit or fires.

Always fix the unit cover properly.

When the metallic mass of the unit is under voltage and is not correctly connected to the earthing system it may be as source of electric shock and electrocution.

Always pay particular attention to the implementation of the earthing system connections.

Contact with parts under voltage accessible inside the unit after the removal of the guards can cause electric shocks, burns and electrocution.

Open and padlock the general isolator prior to removing the guards and signal work in progress with the appropriate shield.

Contact with parts that could be under voltage due to the start up of the unit may cause electric shocks, burns and electrocution.

When voltage is necessary for the circuit open the isolator on the attachment line of the unit itself, padlock it and display the appropriate warning shield.

Moving parts

Contact with the transmissions or with the fan aspiration can cause injuries.

Prior to entering the inside of the unit open the isolator situated on the connection line of the unit itself, padlock and display the suitable sign.

Contact with the fans can cause injuries.

Prior to removing the protective grill or the fans, open the isolator on the attachment line of the unit itself, padlock it and display the appropriate warning sign.

Refrigerant

The intervention of the safety valve and the consequent expulsion of the gas refrigerant may cause injuries and intoxication. Always wear suitable clothing including protective gloves and eyeglasses for operations inside the danger zone.

Should the gas refrigerant leak please refer to the refrigerant "Safety sheet".

Contact between open flames or heat sources with the refrigerant or the heating of the gas circuit under pressure (e.g. during welding operations) may cause explosions or fires.

Do not place any heat source inside the danger zone.

The maintenance or repair interventions which include welding must be carried out with the system off.

Hydraulic parts

Defects in tubing, the attachments or the cut-off parts may cause a leak or water projection with the consequent damages to people, things or short-circuit the unit.

14 - DECOMMISSIONING

14.1 DISCONNECTION

Only authorised personnel must disconnect the unit.

- Avoid leak or spills into the served area.
- Before disconnecting the unit, the following must be recovered, if present:
 - refrigerant gas
 - Anti-freeze solutions in the hydraulic circuits
- When awaiting dismantling and disposal, the unit can also be stored outdoors, as bad weather and rapid changes in temperature will not cause damage to the environment, if the unit's electric, cooling and hydraulic circuits are integral and closed.

If disposal takes place at the same time as delivery of a new electrical or electronic equipment for the same family, the product may be collected directly by the distributor.



14.2 DISMANTLING AND DISPOSAL

THE UNIT MUST ALWAYS BE SENT TO AUTHORISED CENTRES FOR DISMANTLING AND DISPOSAL.

When dismantling the unit, the fan, the motor and the coil, if operating, may be recovered by the specialist centres for reuse.

All the materials must be recovered or disposed of in compliance with the corresponding national standards in force.

For further information on the decommissioning of the unit, contact the manufacturer .

14.3 CE WEEE DIRECTIVE

The units covered by the legislation in question are marked with the symbol on the side.

With the aim of protecting the environment, all of our units are produced in compliance with CE Directive on waste electrical and electronic equipment (WEEE).

The potential effects on the environment and on human health due to the presence of hazardous substances are shown in the use and maintenance manual in the section on residual risks.

Information in addition to that indicated below, if required, can be obtained from the manufacturer/distributor/importer, who are responsible for the collection/handling of waste originating from equipment covered by CE-WEEE. This information is also available from the retailer who sold this appliance or from the local authorities who handle waste.

CE-WEEE directive requires disposal and recycling of electrical and electronic equipment as described therein to be handled through appropriate collection, in suitable centres, separate from collection for the disposal of mixed urban waste.

The user must not dispose of the unit at the end of its life cycle as urban waste. It must instead be handed over to appropriate collection centres as set forth by current standards or as instructed by the distributor.

Airwell

Just feel well

User manual



15.1 USER



It is forbidden the use of the device to children and unassisted disables .

It is forbidden to touch the device if you are barefoot and with wet body parts . It is forbidden any cleaning, before having disconnected the device positioning the system main switch on "off". It is forbidden to pull, remove, twist the electric cables that come out from the device even if it is disconnected from the mains supply.

It is forbidden to trample on the device and/or to put on it any type of object.

It is forbidden to throw or spray water directly on the device.

It is forbidden to insert sharpened objects by the air return and supply grilles.

It is forbidden to open the lids of access to the internal device parts, without having before positioned the main switch of the system on "off".

Keep this manual with the wiring diagram in an accessible place for the operator.

Note the unit label data so you can provide them at the assistance centre in case of intervention (see "Unit identification" section)

Provide a unit notebook that allows any interventions carried out on the unit to be noted and tracked making it easier to suitably note the various interventions and aids the search for any breakdowns.

In case of breakdown or malfunction:

- immediately deactivate the unit
- Contact a constructor certified assistance service.
- Use original spares parts only

Ask the installer to be trained on:

- start-up / shutdown
- set points change
- standby mode
- maintenance
- what to do / what not to do in case of breakdown



15.2 MAIN FUNCTIONS

Heating

In heating are managed the compressor, free-heating (it uses the fresh air heat to heat the room) ,resistances, humidifier.

Cooling.

In cooling are managed the compressor and the free-cooling (it uses the fresh air to cool the room).

Mode change

The change between cooling and heating can be:

AUTOMATIC: according to the outside temperature

MANUAL: by the thermostat button

For the automatic or manual change set the P03 ONModeMan parameter on the ambient thermostat.


Set Point

There are two setpoint : cooling and heating.

The set can be modified in MANUAL or AUTOMATIC mode.

Manual Set Point

In MANUAL mode it is possible to modify the setpoint by thermostat with the buttons.

The two set are connected  id their overlapping.

If the cooling set is decreased, also the heating set is automatically decreased.

If the heating set is increased, also the cooling set is automatically decreased.

The setpoint change according to the outside temperature, depending on a curve set by parameters. The heating setpoint is below the curve; the cooling setpoint is above.

Ventilation T

The unit operates as a fan, no control on the ambient temperature.

Winter HR control

Only if is present the humidifier option.

The humidification is enabled only in heating.

The set point can be modified by thermostat with the parameter p05 seturhe-at.

Silent

In this mode the fans are controlled with reduced speeds.

The activation can be performed from digital input or from supervisor.

The enabling is performed by parameter 224 SiletMode: 0=disabled; 1=from digital input; 2=from digital input or supervisor.

The reduction of percentage is defined by the parameter 225 (90% standard)

The silent mode can be activated only in heating .

Button lock / Button unlock

The long pressure of Clean and On-Off buttons, stop all the button functions.

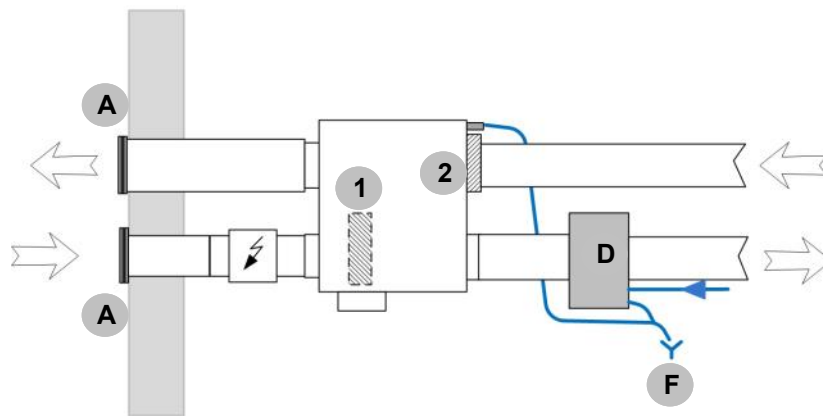
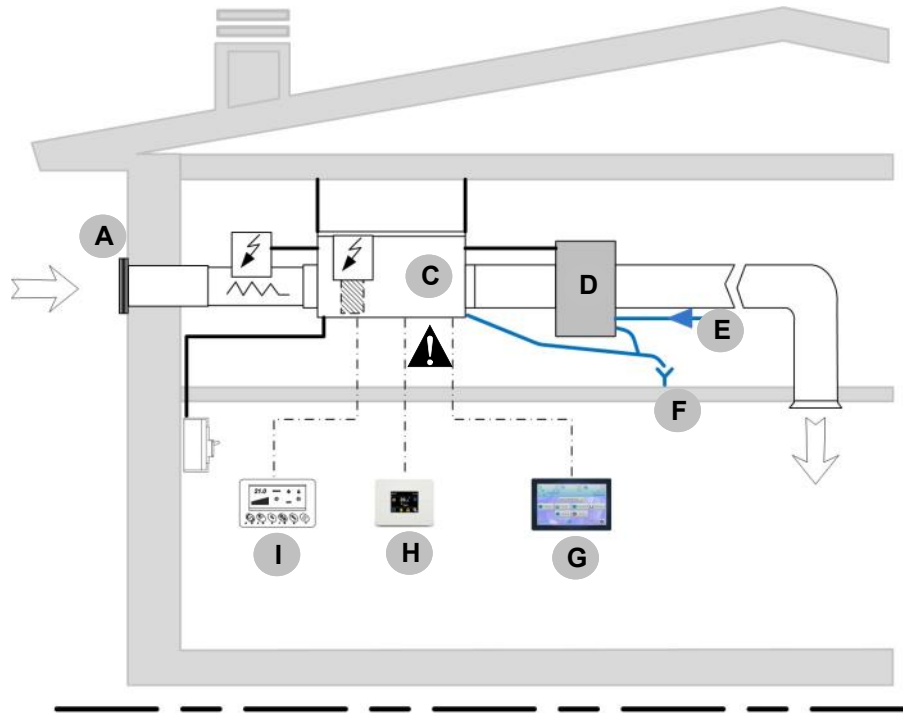
The lockout status is highlighted by characters "---" at each pressure of any button.



Automatic Set Point

15 - USER MANUAL

AIRFLOW 2020



A Grid to prevent small animals or leaves from entering inside (option)

1. Electronic filter (option)
2. Kit of exhaust air filter (optional - recommended)

C Unit

D Water supply

E Condensate discharge

F Other control

G RCW15 Remote control (option)

H Ambient thermostat

I Power supply



15.3 VENTILATION

AIR FLOW MODULATION

REDUCED FLOW IN WINTER

With an outdoor air temperature lower than -5°C , the flow is reduced (**A**) to maintain the ambient inlet air temperature (**I**) approximately equal to the internal temperature (20°C).

In this situation the need of ventilation is completely satisfied.

NOMINAL FLOW

With an outdoor temperature included between -5°C and $+20^{\circ}\text{C}$, the fresh air flow remains constant (**B**). The ambient inlet air temperature (**II**) increases at the outdoor temperature increasing.

In this situation Airflow 2020, in addition to satisfy the needs of ventilation, satisfies in whole or in part the heat request.

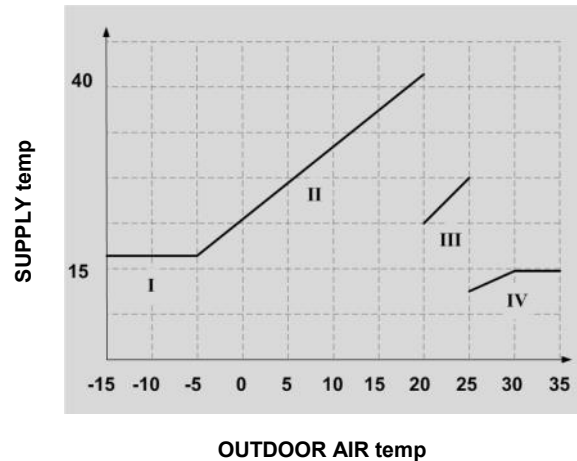
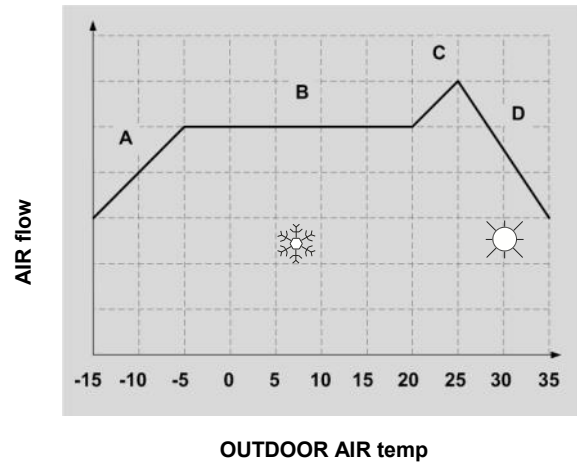
FLOW

With an outdoor temperature included between $+20^{\circ}\text{C}$ and $+24^{\circ}\text{C}$ is effected a free-cooling increasing the inlet fresh air flow and disabling the compressor (**C**).

The ambient inlet air temperature is equal to the outdoor temperature (**III**).

REDUCED FLOW FOR DEHUMIDIFICATION

In order to effect more effectively the fresh air dehumidification, Airflow 2020 reduces the flow modulating the fan speed (**D**), so it is possible to cool the rooms by using the radiant panels and to effectively dehumidify.



STOPPING THE FANS

In certain circumstances, ventilation is stopped to prevent sudden temperature changes in the room. When the ventilation is turned off, the compressor is turned off as well.

SUMMER

The ventilation is stopped if the temperature:

OUTSIDE

high, more than 40°C

or

AMBIENT

high, more than 35°C

or

SUPPLY

low, below 5°C

or

SUPPLY

high, more than ROOM SETPOINT value + 6°C

WINTER

The ventilation is stopped if the temperature:

OUTSIDE

low, below -15°C

or

AMBIENT

low, below 10°C

or

SUPPLY

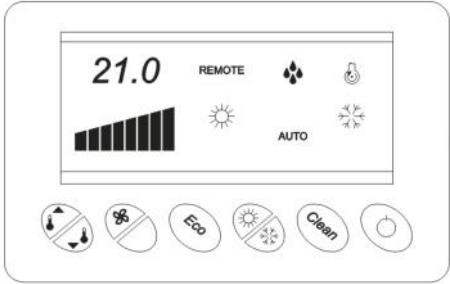






low, below 8°C

or

SUPPLY

high, more than 45°C

15 - USER MANUAL

	KEYS FUNCTIONS
	<p> Ambient setpoint control up / down</p> <p> Ventilation Alarm</p> <p> Eco (used in combination with other keys)</p> <p> Cooling / Heating</p> <p> Clean</p> <p> ON / OFF</p>

KEYS COMBINATION





	It displays the temperature detected in ambient	Long press
	It scrolls down the alarm list of one code at a time	Single press
	Alarm reset in progress	Long press
	Button lock / Button unlock	Long press It appears “- - -” at each press
	Display of supply temperature	Long press

DISPLAY





Icon	Meaning	Notes
	Cooling	Symbols alternatively together
	Heating	
	Humidifier	Visible if active
	Compressor	Visible if active
21.0	Set - point	Ambient temperature
	Fan	Fan speed
REMOTE	Operation managed by supervisor	Visible if Airflow 2020 is connected to a supervisor
AUTO	Automatic operating	Visible if active

15 - USER MANUAL





START UP

The display is switched on in Off.		
Hold the On-Off button for 5 seconds until the unit start-up. The ambient setpoint is displayed		
Select the desired operating mode between heating and cooling		





COOLING

Hold the Cooling button for 5 seconds until is displayed the Cooling symbol 		
Use the setpoint Control buttons to set the desired setpoint.		

HEATING

Hold the Heating button for 5 seconds until is displayed the Heating symbol 		
Use the setpoint Control buttons to set the desired setpoint.		
In each of the two modes is possible to activate the function: Ventilation only		

VENTILATION ONLY

Hold the Ventilation button for 5 seconds until the setpoint value is replaced with " - - -".		
To deactivate, hold the Ventilation button for 5 seconds, until the setpoint value is displayed		

15 - USER MANUAL

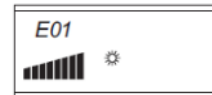
SET-POINT CONTROL

Use the buttons for the setpoint Control to modify the value.

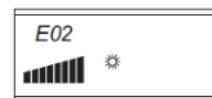


ALARM VISUALIZATION

To display all alarms in progress, press the Alarm button.



To scroll down the alarm list press repeatedly the Alarm button.



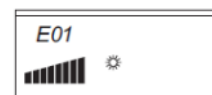
The display will return to normal visualization after 5 seconds from the last pressure on Alarms



ALARM RESET

Before resetting an alarm, identify and remove the cause that generated it.
Repeated reset can lead to irreversible damages .

To reset the alarms press both the Eco and the Clean buttons.



SPEGNIMENTO

SHUTDOWN

Hold the On-Off button for 5 seconds until the unit shutdown.
Off* is displayed .


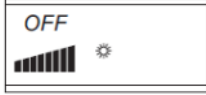




At the next starting, the unit is started-up in the last set mode.



15 - USER MANUAL

STOP FOR LONG PERIODS

<p>Hold the On-Off button for 5 seconds until the unit shutdown. “Off” is displayed ”.</p>	 
<p>Position the main installation switch on “Off”.</p>	
<p>At the next starting, the unit is started-up in the last set mode.</p>	

15 - USER MANUAL

MAINTENANCE

ACCESS TO THE UNIT

To conduct periodical maintenance, you need to be able to access the unit safely, see the recommended distances.
Any furniture or other objects must be easily moved.

USER MAINTENANCE

CONDENSATE DISCHARGE

Dust and deposits could cause obstructions .

In addition in the pan can proliferate microorganisms and moulds.

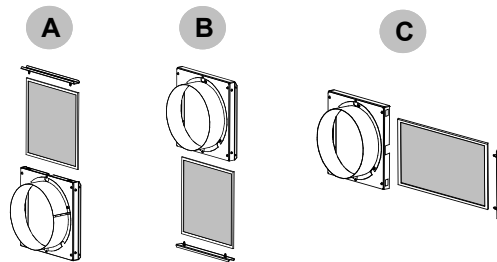
It is very important to provide a periodic cleaning with appropriate detergents and in case a disinfection with sanitizing products.

After cleaning pour water into the pan to ensure a regular flow.



The ambient filter installation is possible in 3 positions:

- A** - from the top (floor units)
- B** - from the bottom (ceiling units)
- C** - lateral (floor units)



To clean the filter:

- Unscrew the 2 screws of the locking filter
- Clean the filter in tepid water with common detergent.
- Rinse thoroughly in running water to avoid spillage into the served area.
- Dry the filter.

MAINTENANCE

Filters and inlets/outlets must be cleaned to ensure optimal operation of the system.
 Visually inspect the level of clogging.
 The device should be visually inspected frequently and cleaned at least every 6 months.

CLEANING

Check the filter: replace if very dirty or wash it with water

To clean:

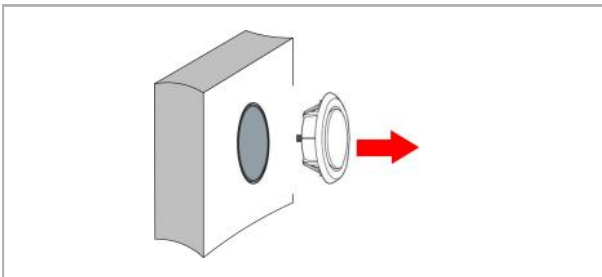
- clean in tepid water with common detergent.
- rinse thoroughly in running water to avoid spillage into the served area.

• dry

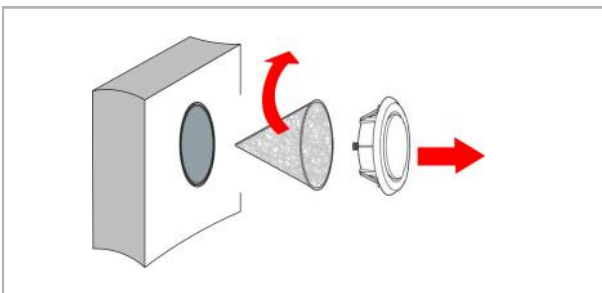
Alternatively:

- blowing or vacuuming

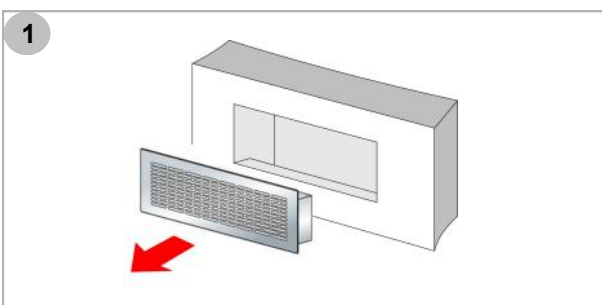
Outlet



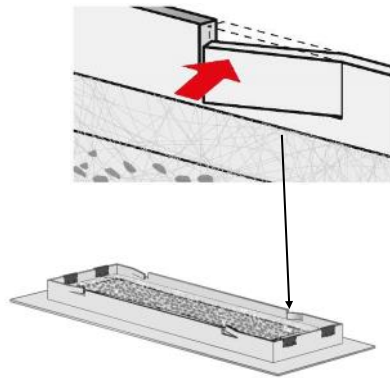
Replacement of inlet filter



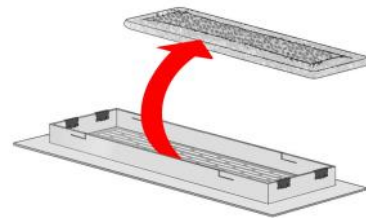
Replacement of rectangular grille filter



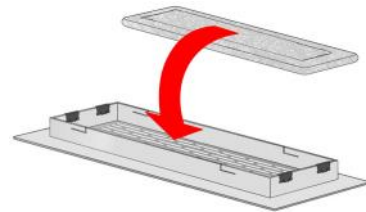
2



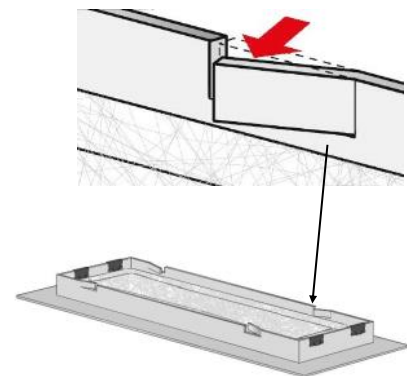
3



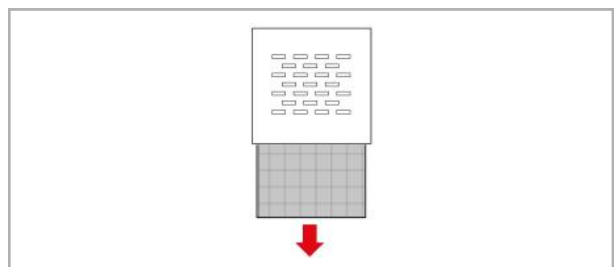
4



5

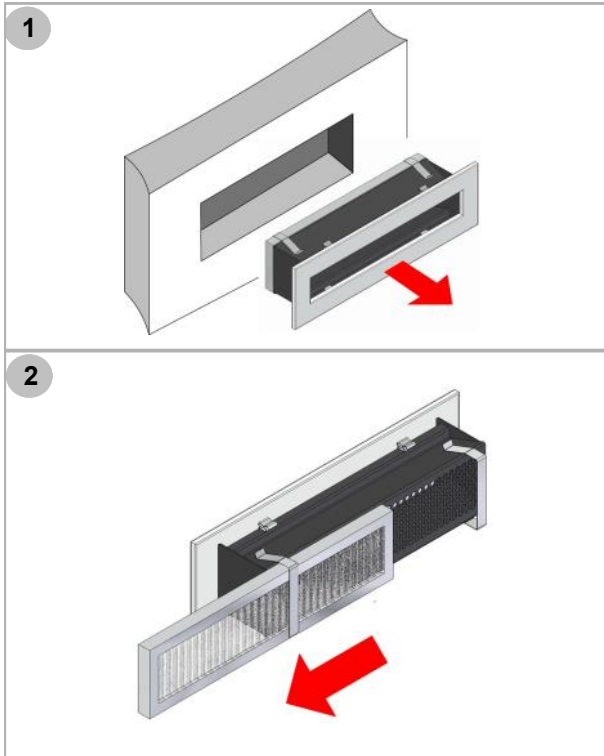


Square grille metal filter



MAINTENANCE

Extraction grille regenerable filter (GAIR50/80X)



⚠ Check for air filters on vents/inlet grilles before switching on the unit, otherwise the entire air distribution system may become dirty.

CLEANING THE AERAULIC/SANITISATION SYSTEM

Cleaning of the aeraulic system is to be carried out by a specialised technician trained in aeraulic hygiene air processing (in compliance with technical regulations and national/local regulations in force).

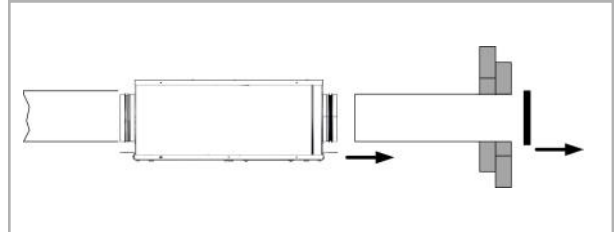
The aeraulic system must be checked regularly to verify the state of conduits.

If there are any dirt deposits, contact a specialised technician and have it cleaned.

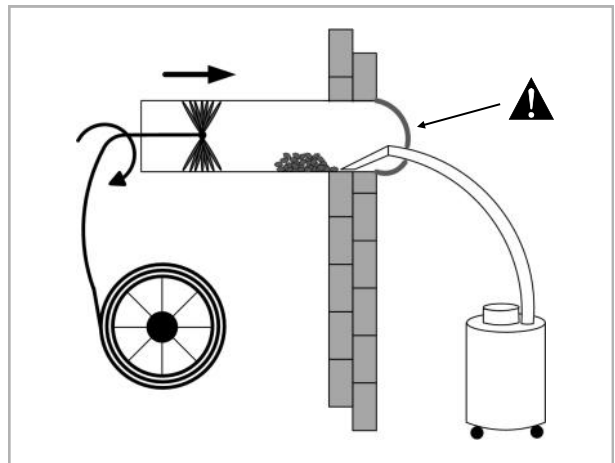
Cleaning is performed with the aid of suitable instruments (wheel brushes mounted on a flexible cable, vacuum cleaners, etc.), on supply and return conduits, distribution boxes, grilles and aeration inlets/outlets.

Conduits subject to dirt build-up are those that extract air from the room, while inlet conduits are less subject to clogging as the air is filtered; if an electrostatic filter is mounted, filtration improves and the air introduced

into the room will be cleaner, thus resulting in cleaner inlet conduits



Disconnect the conduits from the unit
Remove the grille



Clean the conduits
Use a suitable vacuum cleaner, cover the inlet

PERIODIC MAINTENANCE

Only qualified personnel can conduct work on the unit, as specified by current standards.

Airwell

Just feel well

AIRWELL

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